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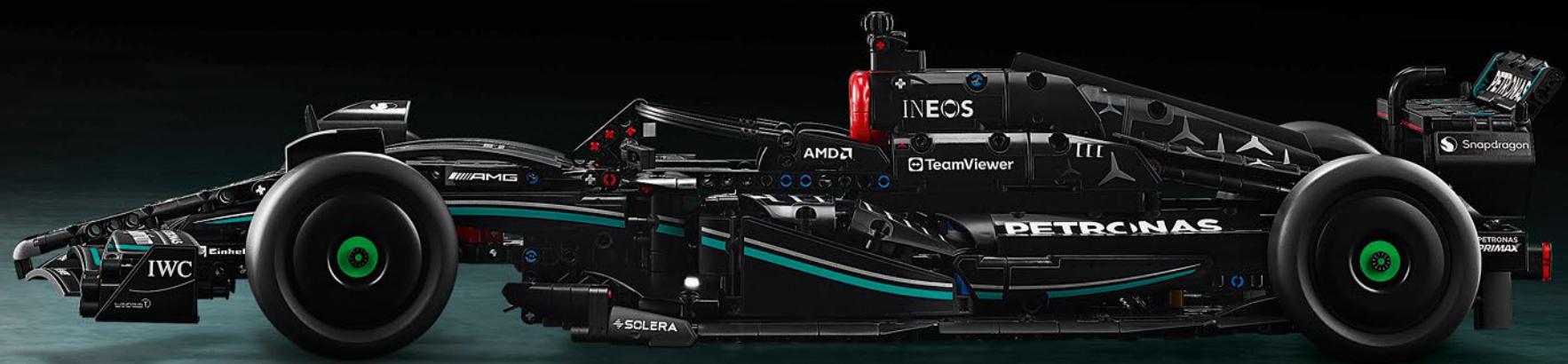
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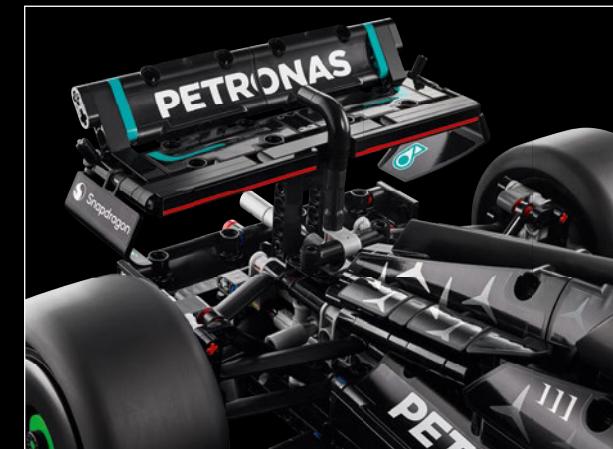
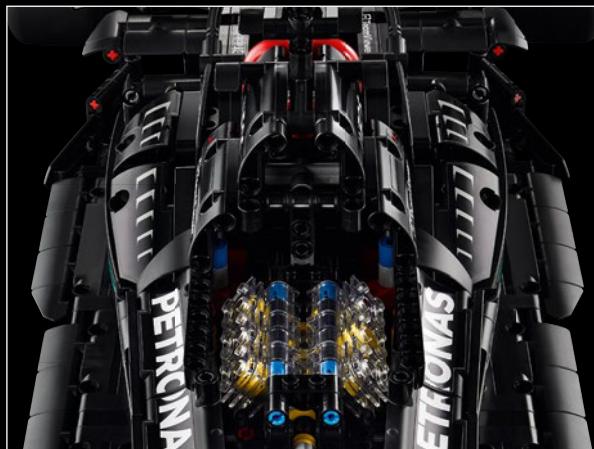


Q LEGO® Builder

# Mercedes-AMG F1 W14 E Performance







# LA PERFORMANCE EN DÉTAIL

Le développement de voitures de course pour le championnat du monde de Formule 1 est un processus cyclique. Au sein de l'équipe LEGO® Technic, nous savons qu'avant le début de chaque course et le lancement de chaque set, il est nécessaire d'organiser des phases d'évaluation des performances, d'optimisation des techniques ou des technologies et de mettre en place des tests et des analyses des données afin d'optimiser les performances. Au cours de la dernière décennie, la Mercedes-AMG PETRONAS F1 Team et ses pilotes n'ont cessé d'établir de nouvelles références pour ce sport. Entre 2010, année de son retour en tant que constructeur, et la fin de la saison 2022, l'équipe de F1 de Mercedes-AMG a remporté 116 victoires, 264 podiums, 128 pole positions, 91 meilleurs tours et 54 doublés sur un total de 259 départs de course. Point culminant provisoire de ces victoires, la Mercedes-AMG F1 W14 E Performance de 2023 constituait un défi très séduisant pour l'équipe de conception Technic.



# UN MILLION D'HEURES

« Il est extrêmement complexe de construire une voiture de F1 et il faut compter environ un million d'heures de travail avant qu'elle ne fasse son premier tour sur la piste. Chaque voiture de F1 est conçue, fabriquée et construite par des centaines de personnes issues de différents départements.

Une voiture est constituée de plusieurs sous-ensembles, conçus séparément puis assemblés pour former le produit final. Ces sous-ensembles peuvent inclure le bloc-moteur, la boîte de vitesses et les différentes parties de la voiture. Chaque sous-ensemble est lui-même composé de centaines de composants.

Chaque composant monté sur la voiture doit être testé de différentes manières afin de s'assurer qu'il est structurellement sain et suffisamment robuste. Les départements tels que Tests et Développement, Essais Non Destructifs et Inspection sont essentiels pour garantir la fiabilité des pièces et leur capacité à fonctionner à leur plein potentiel sur la piste. Dès lors, c'est à l'équipe d'ingénieurs qui travaillent directement sur le circuit qu'il revient de tirer au mieux parti de la voiture que nous avons et de donner aux pilotes le meilleur outil possible. »

*James Allison, directeur technique de Mercedes-AMG PETRONAS F1 Team.*





**CONSTRUIRE ENSEMBLE.  
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MERCEDES-AMG F1 W14 E  
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**42165  
MERCEDES-AMG F1 W14 E  
UNE RÉTROFRICITION PERFORMANTE**

LARS KROGH  
JENSEN  
Designer  
LEGO® Technic

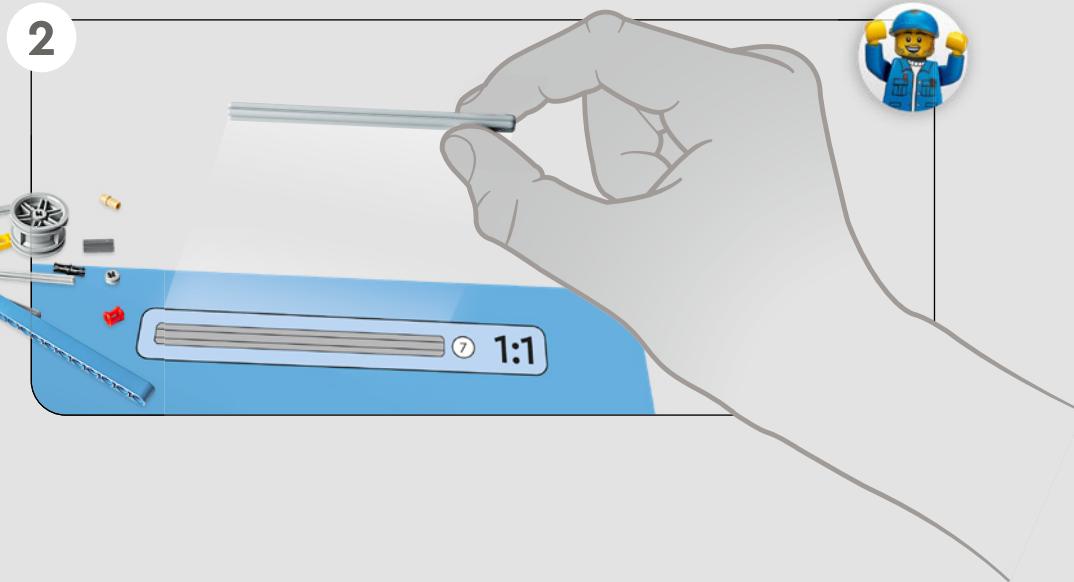
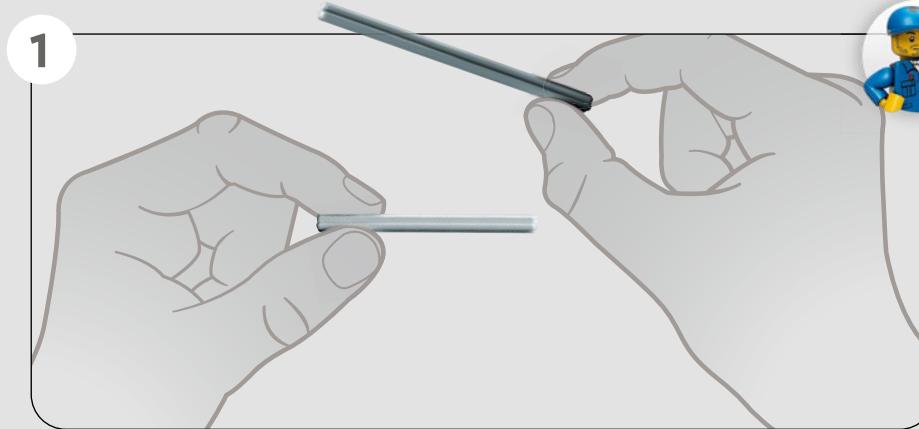


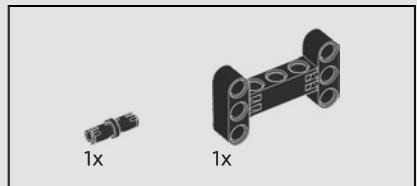
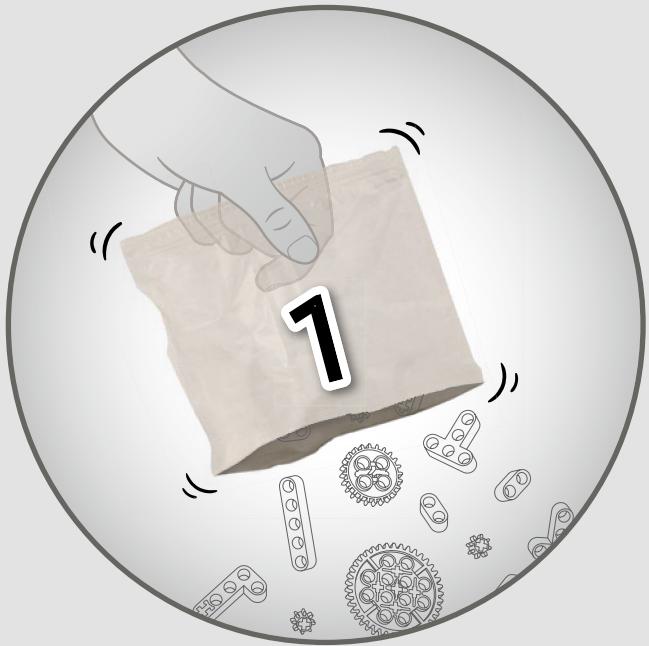


## MERCEDES-AMG PETRONAS F1 TEAM X TECHNIC

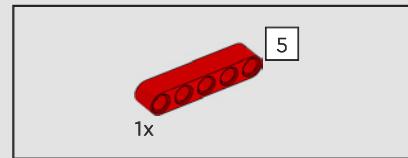
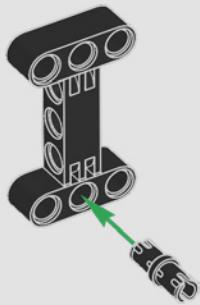
« Avec la W14, l'équipe Mercedes-AMG PETRONAS F1 Team a créé un design iconique en se concentrant sur la réduction du poids de sa voiture de course phare de 2023. L'utilisation d'une fibre de carbone noire permet de réduire le poids du châssis, notamment en éliminant la peinture qui était généralement utilisée sur les anciens modèles. La couleur noire rappellera peut-être également aux fans de course automobile la livrée signature de 2020. Le noir ajoute vraiment un côté agressif et dominant à cette voiture emblématique et nous voulions évidemment le refléter dans la version LEGO® Technic.

Notre collaboration étroite avec l'équipe Mercedes-AMG PETRONAS F1 Team nous a permis de reproduire les aspects marquants de la conception et les principales fonctions de la W14 (en moins d'un million d'heures). Nous avons développé trois nouveaux panneaux pour recréer les courbes aérodynamiques uniques. L'aileron arrière peut être sorti pour simuler le système de réduction de la traînée, et la direction peut être actionnée depuis l'intérieur de la voiture ou en tournant le bouton sur le toit. Sous le capot, vous pourrez admirer le moteur V6 et ses pistons mobiles, le différentiel et la suspension dotée de tiges de poussée et de traction. De nouveaux pneus slicks et des enjoliveurs authentiques complètent l'allure emblématique et la sensation que procure la vraie voiture. »

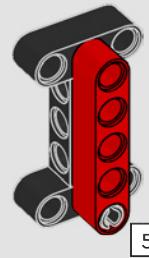




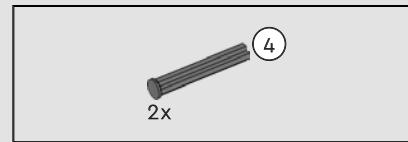
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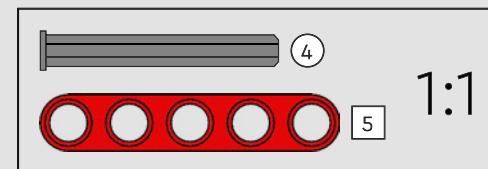
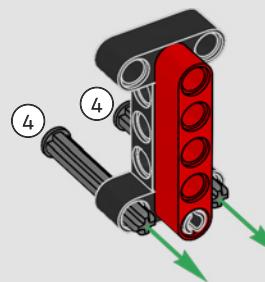
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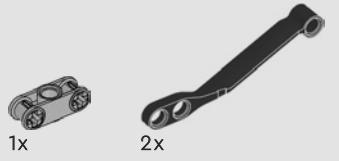


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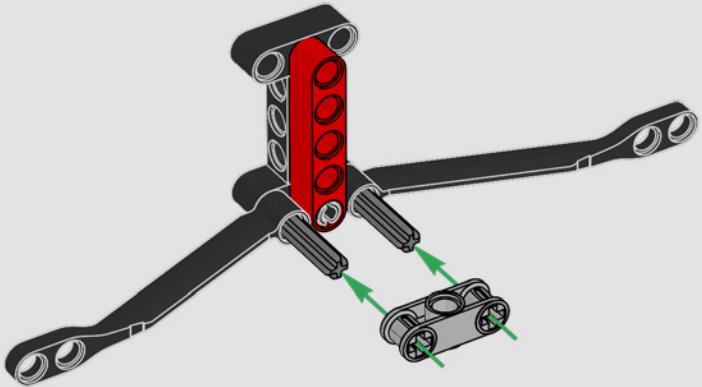


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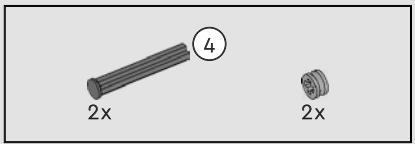
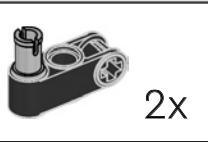




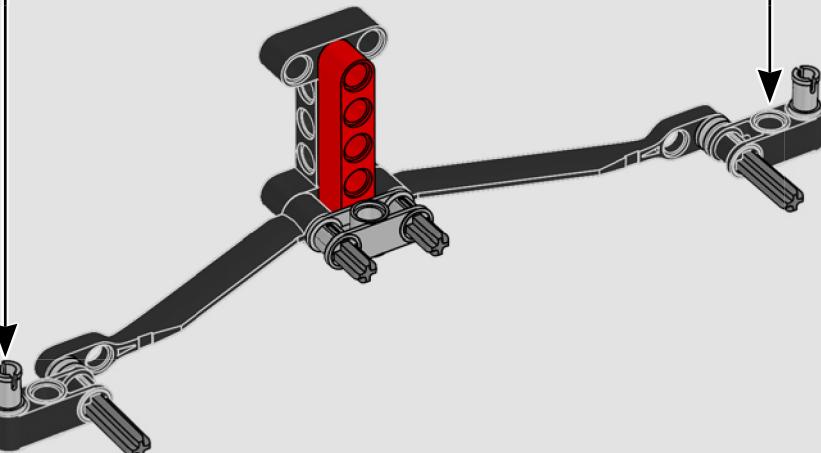
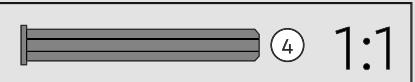
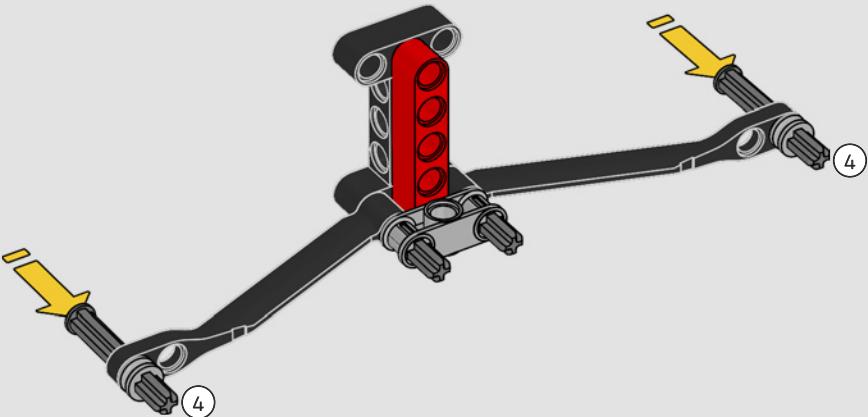
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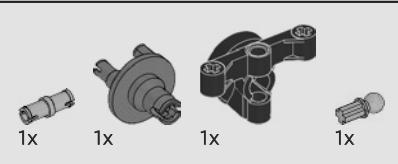


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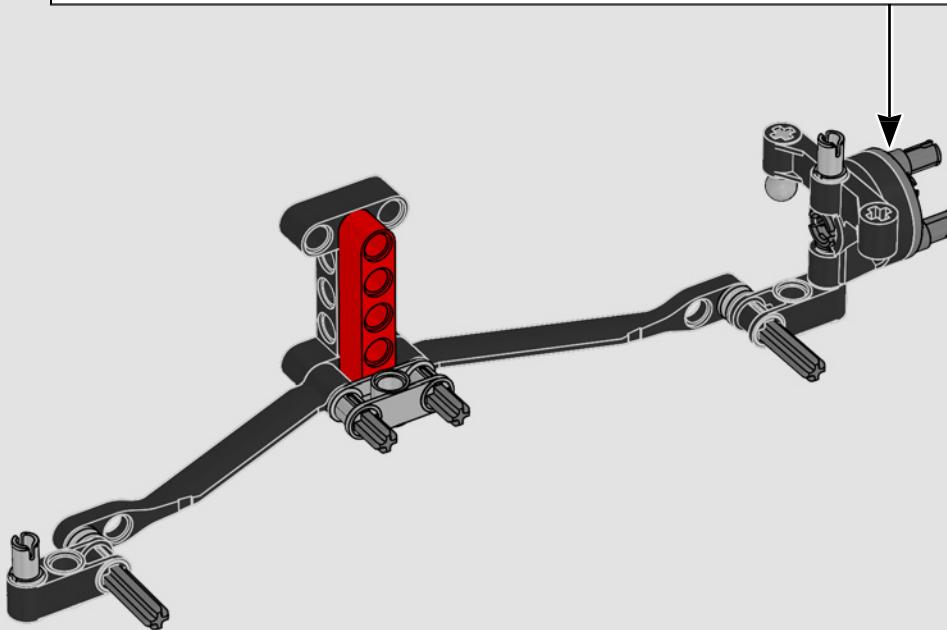
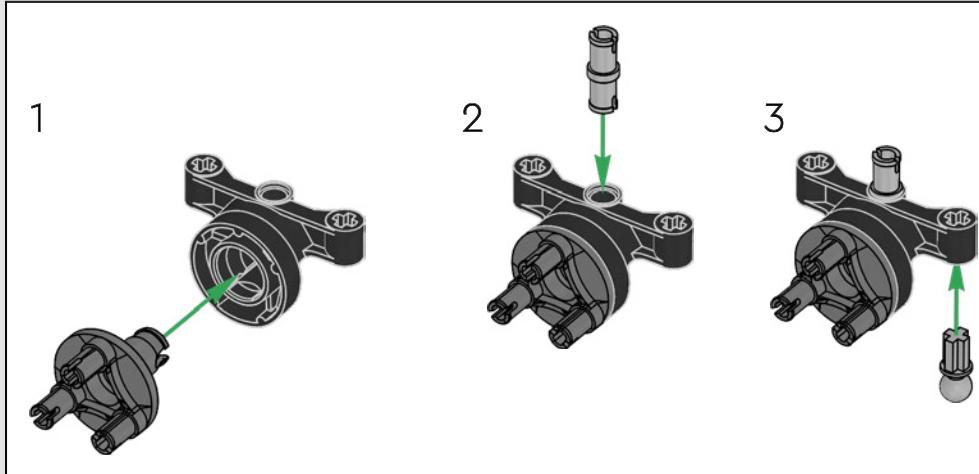


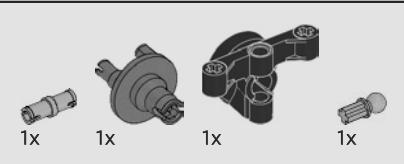
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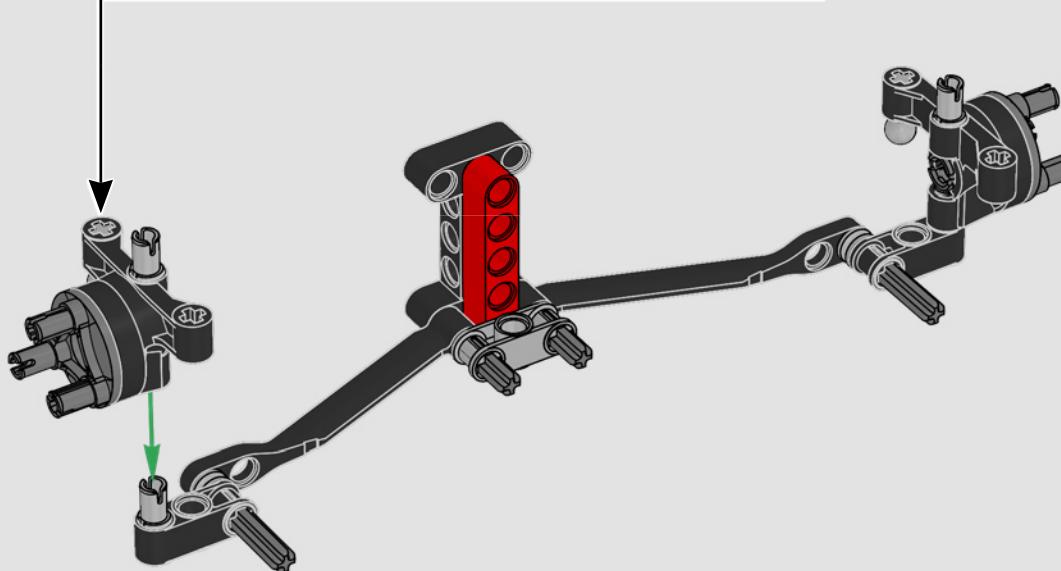
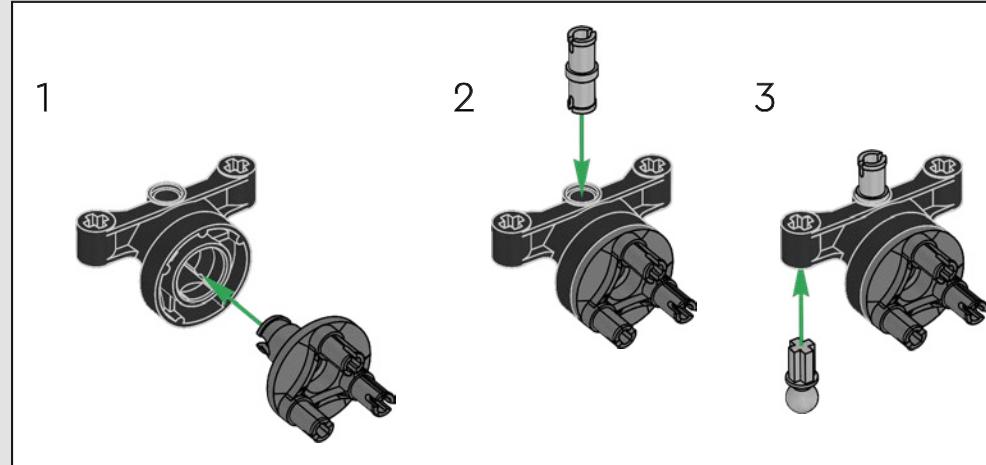


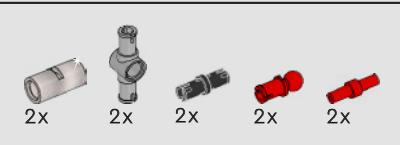
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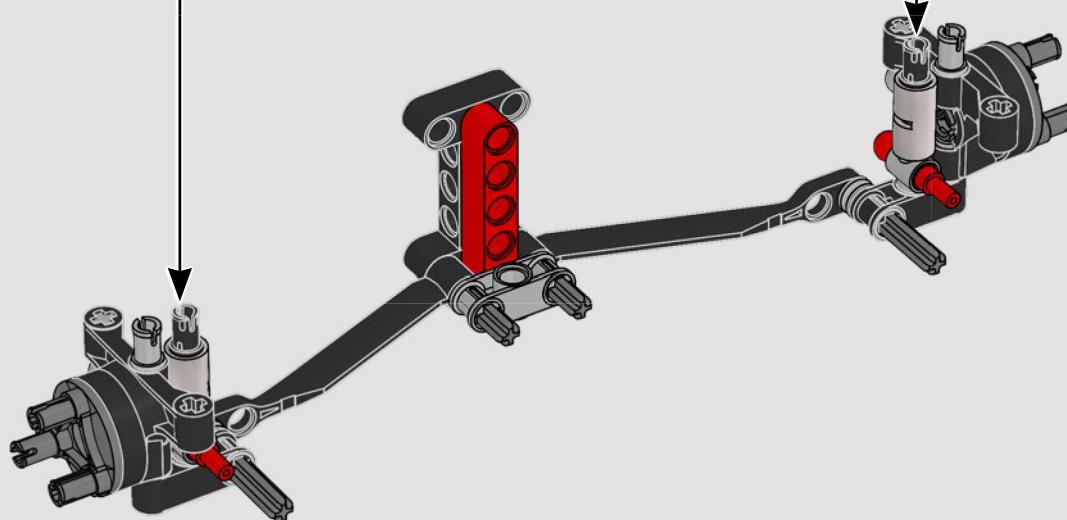
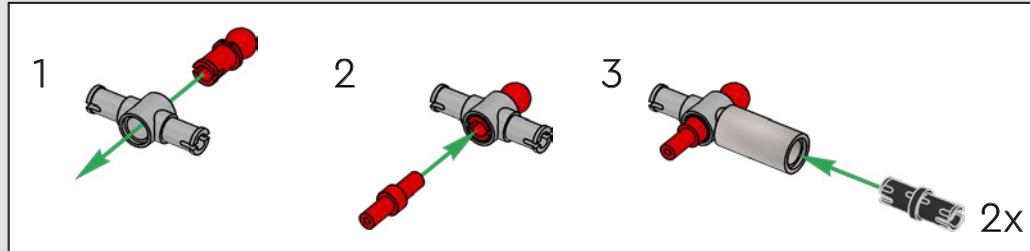


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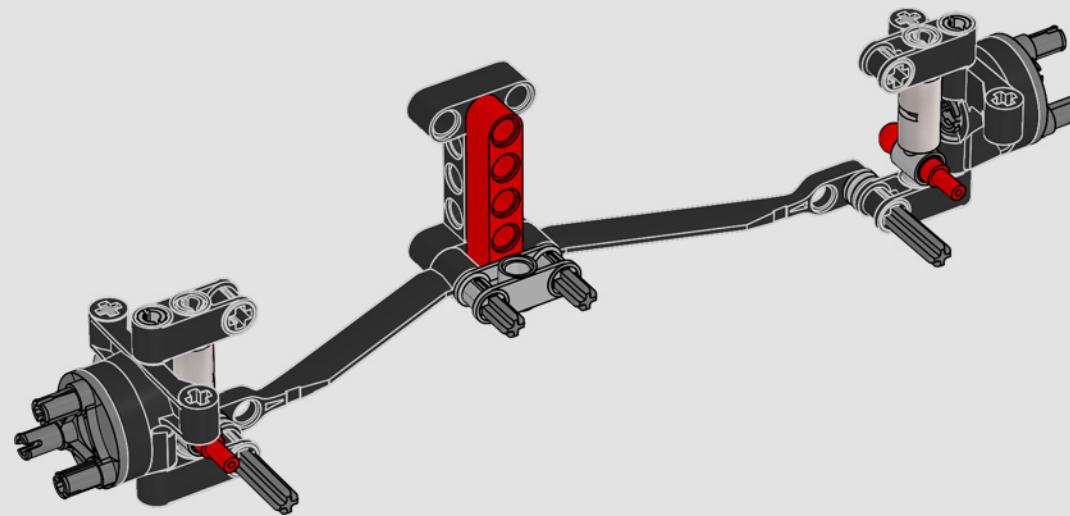
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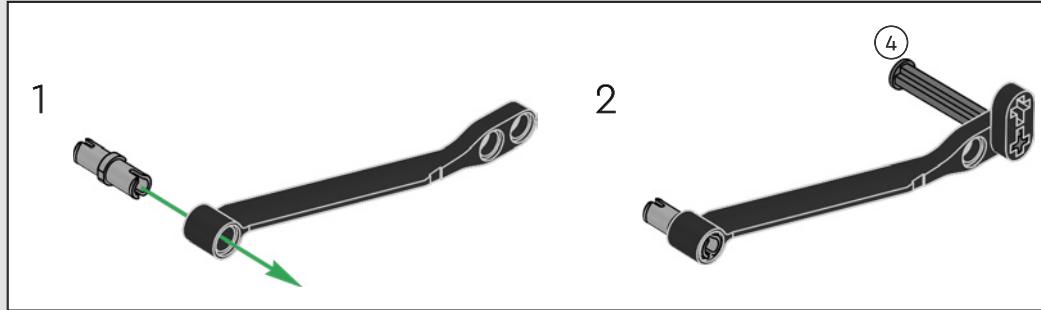
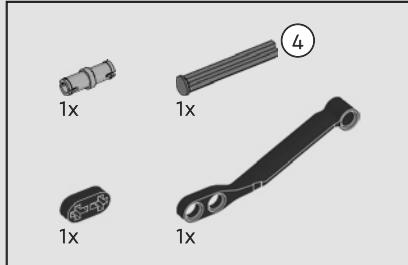




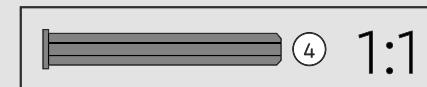
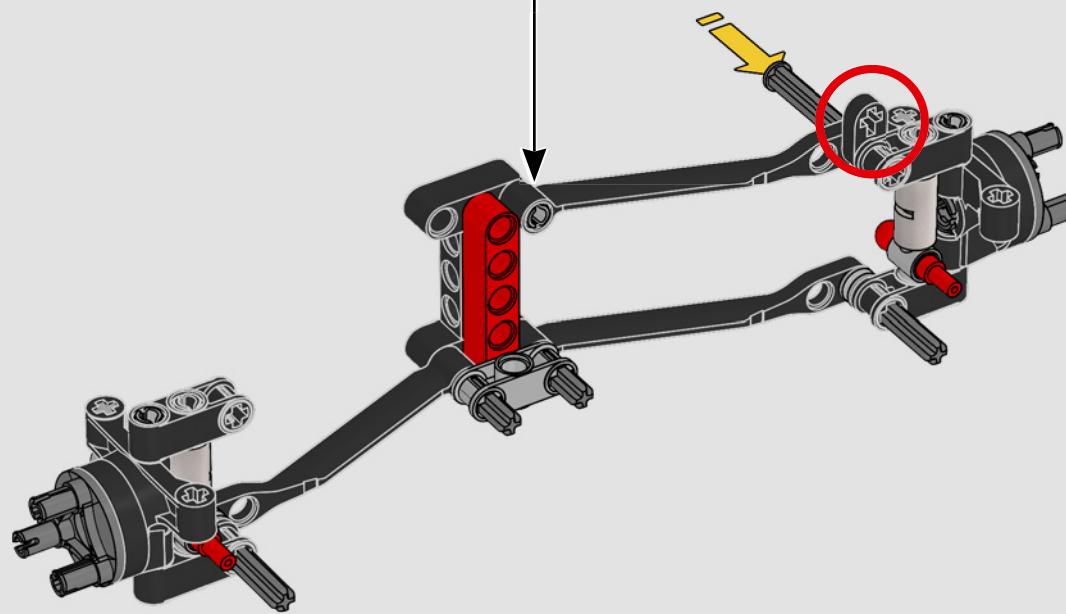
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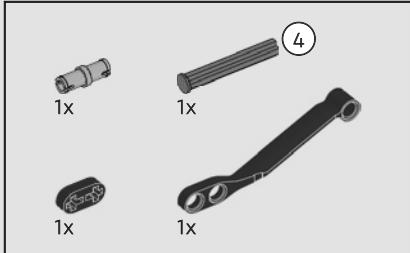
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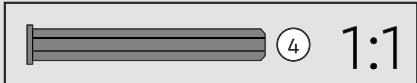
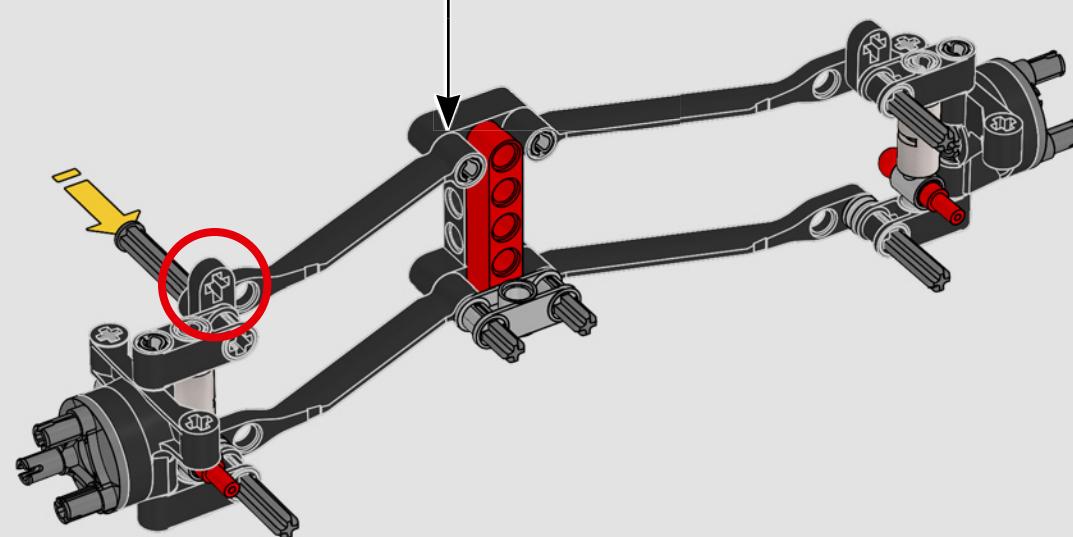
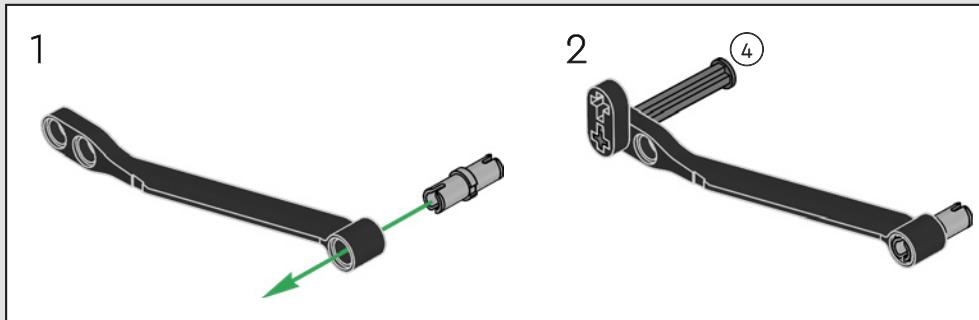


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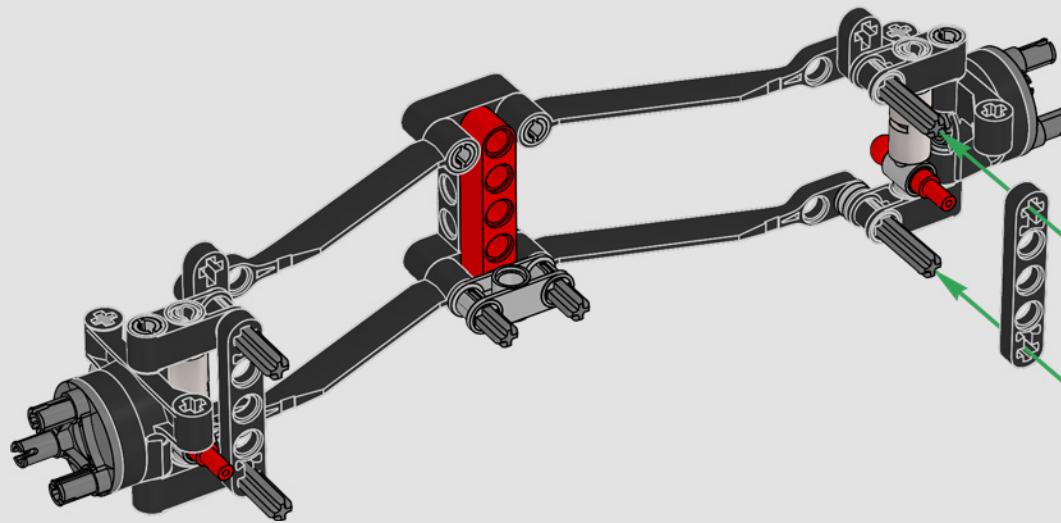


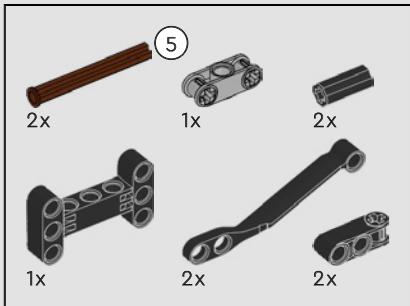
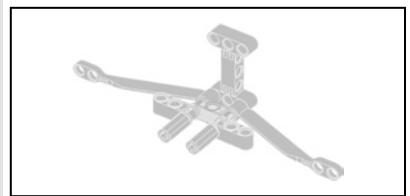
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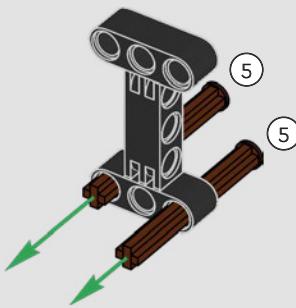
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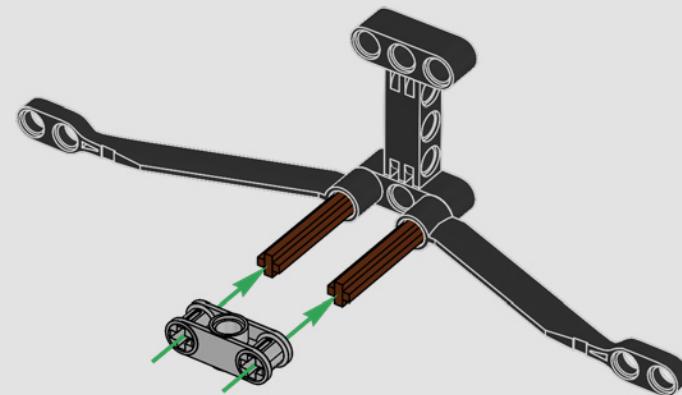


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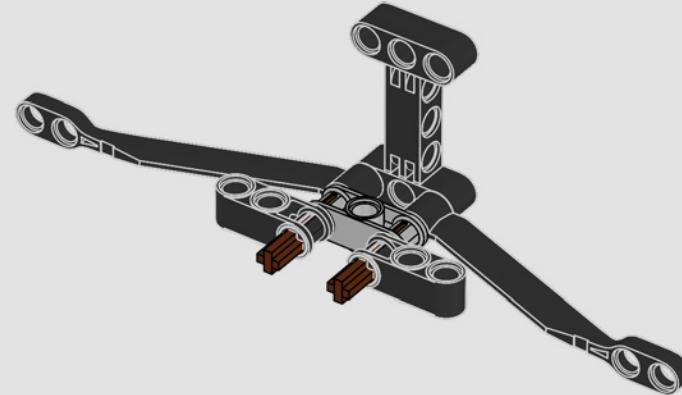
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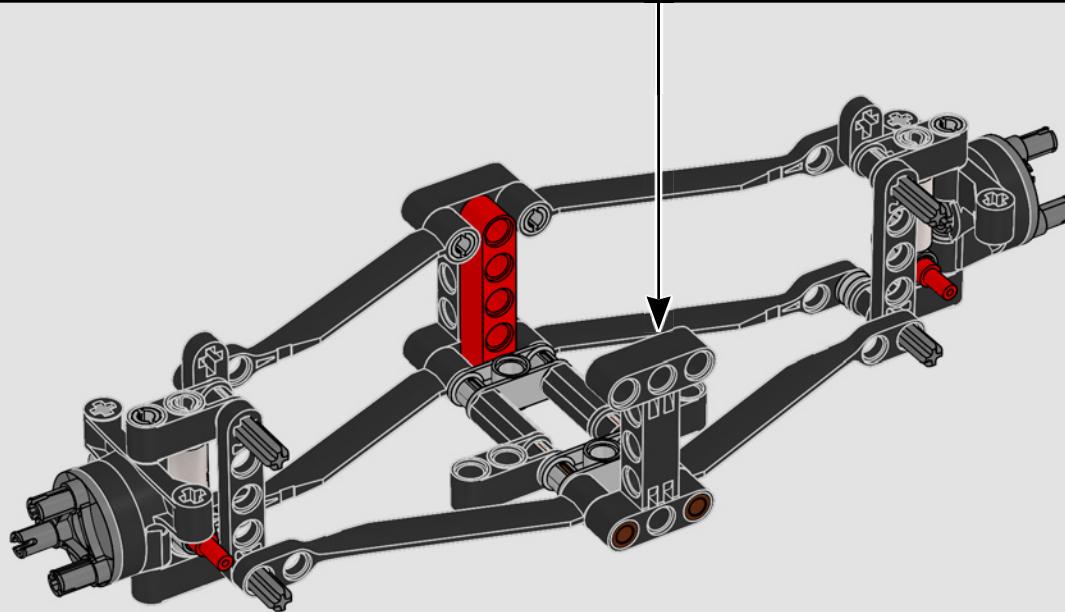
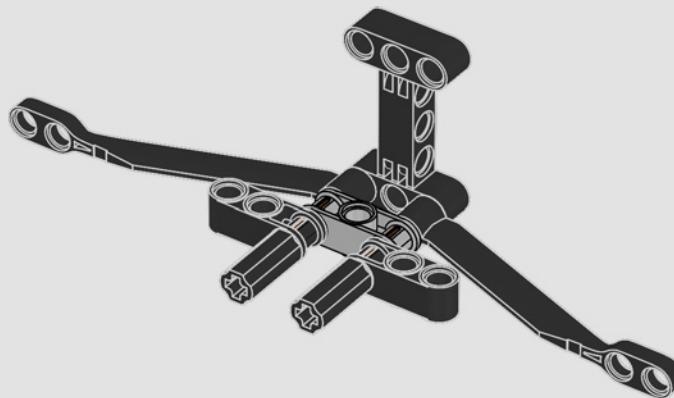
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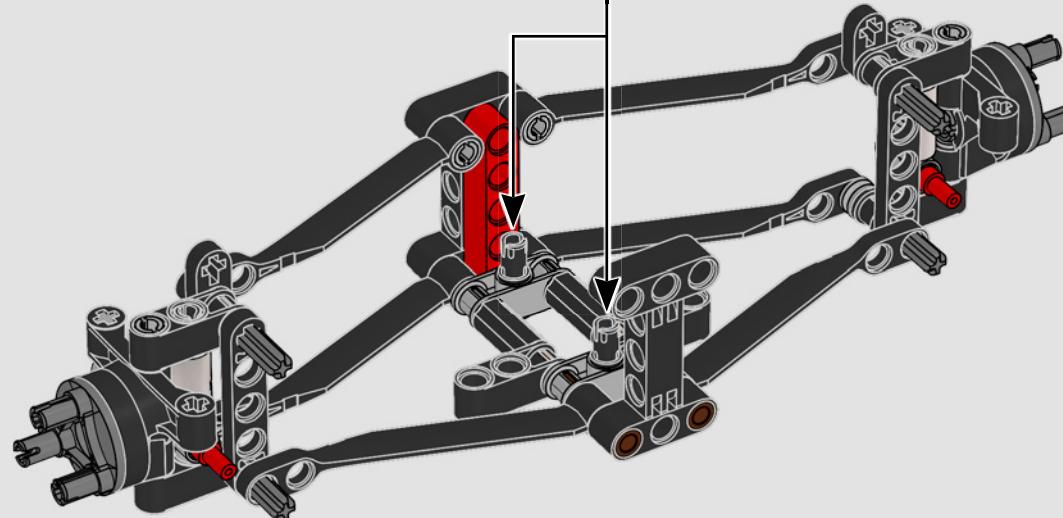
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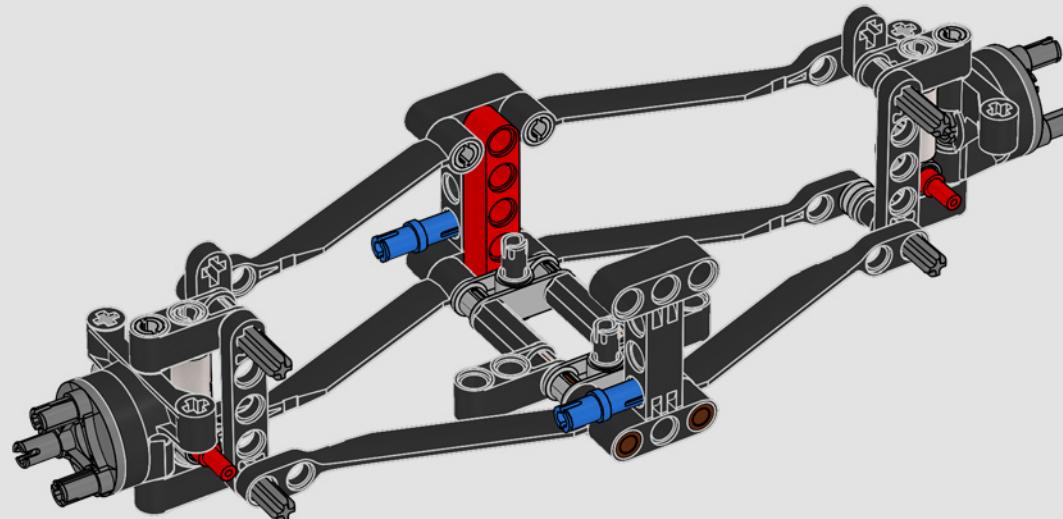
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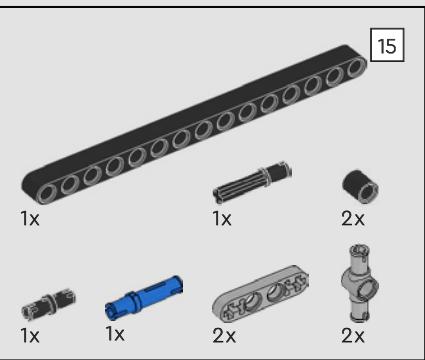
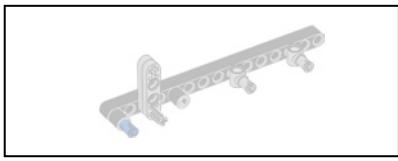
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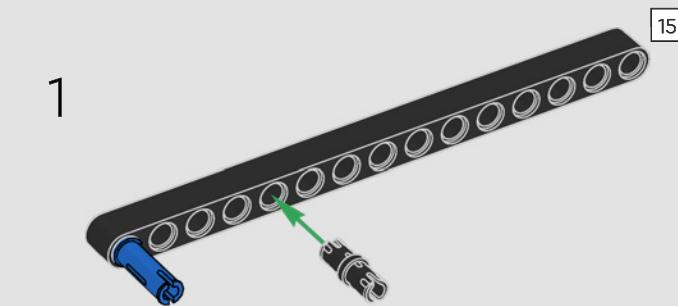
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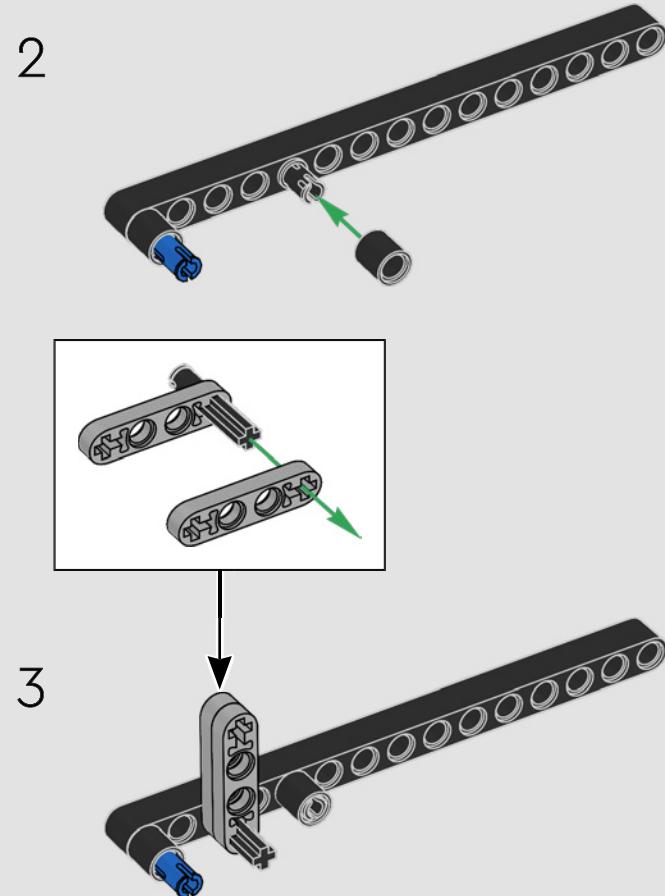




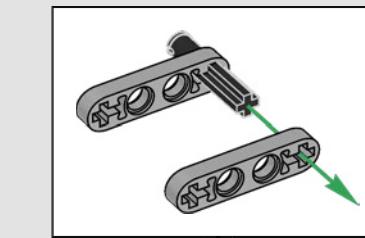
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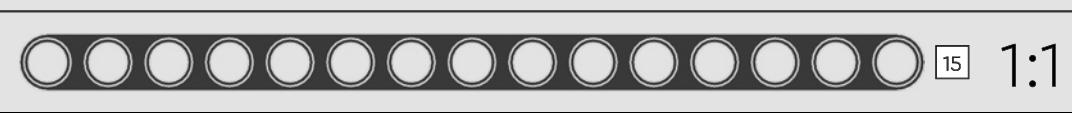
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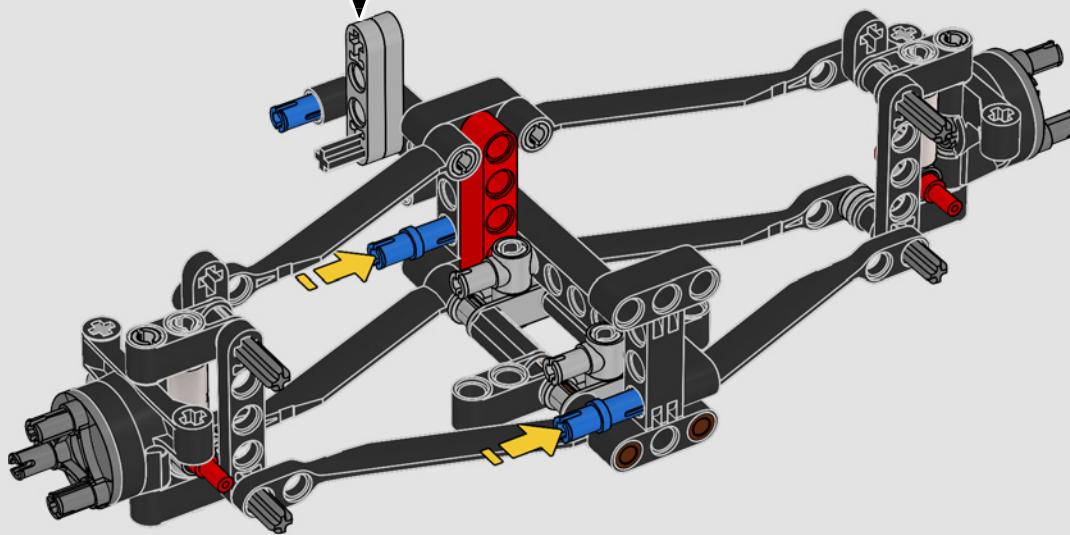
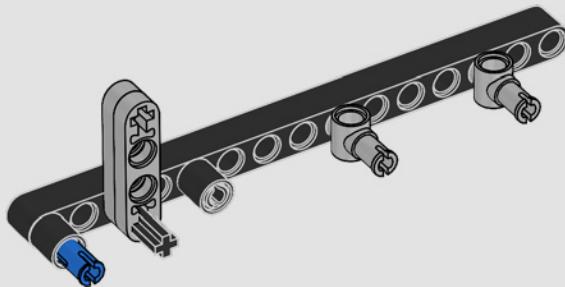
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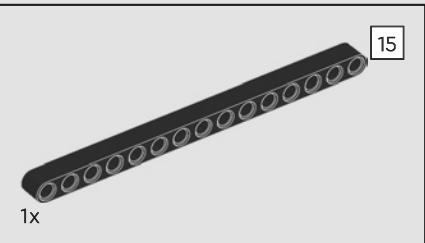


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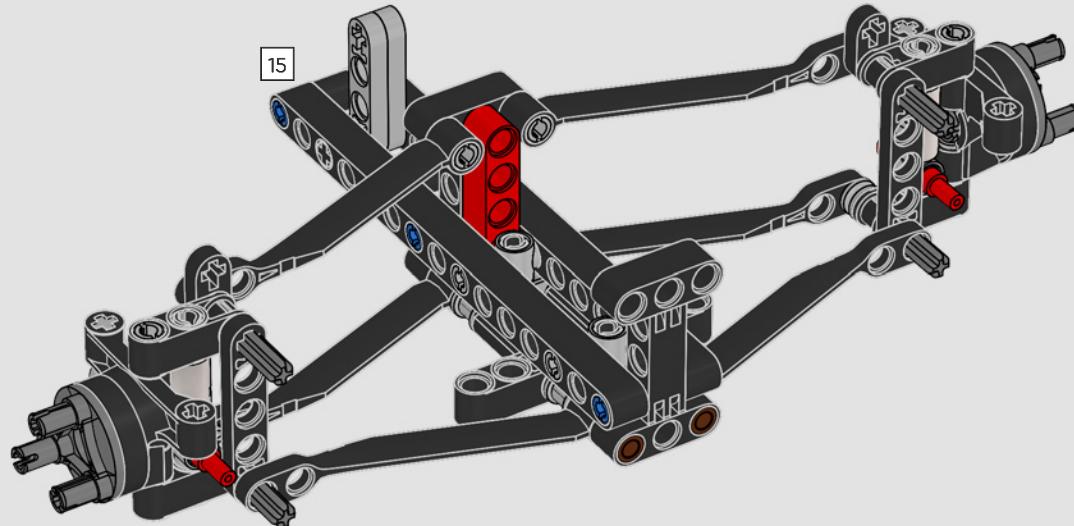


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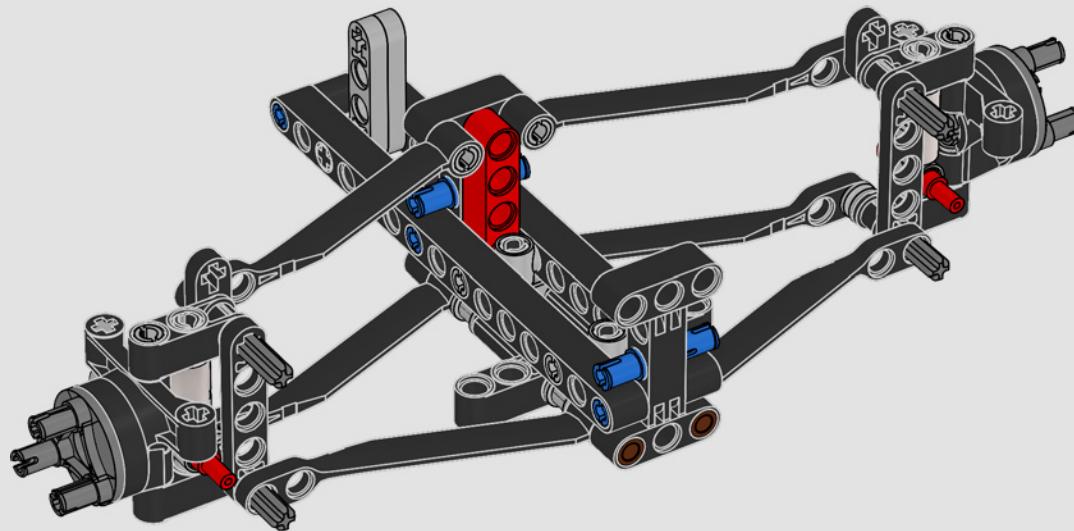


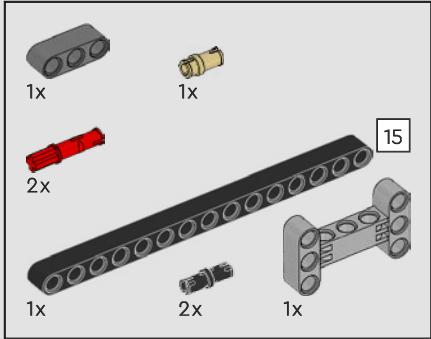


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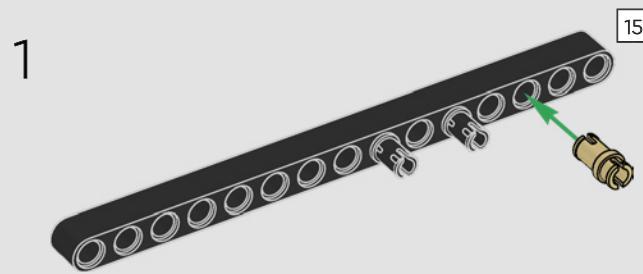


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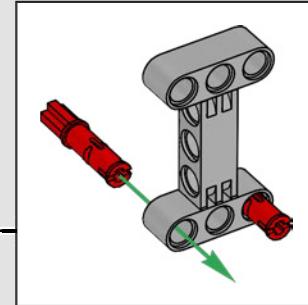
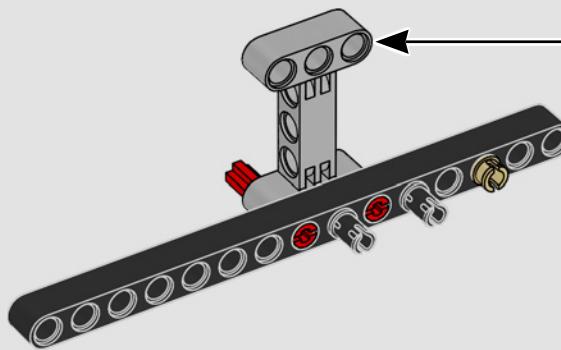




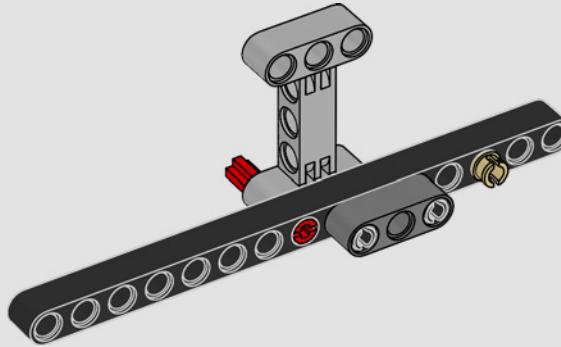
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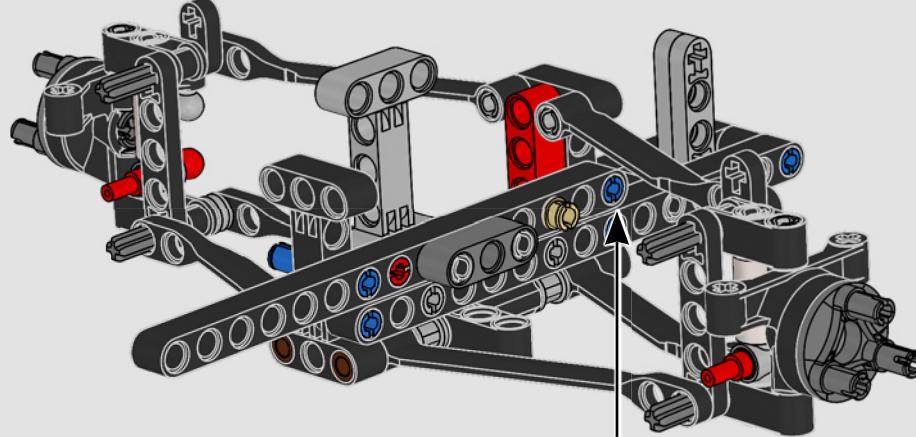


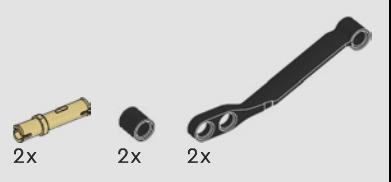
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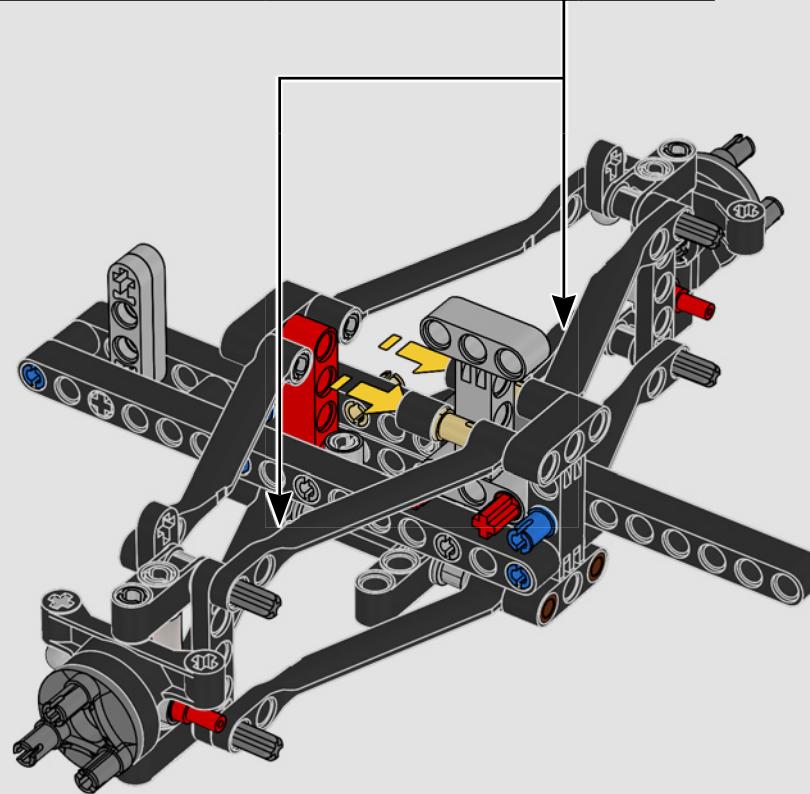
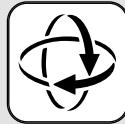
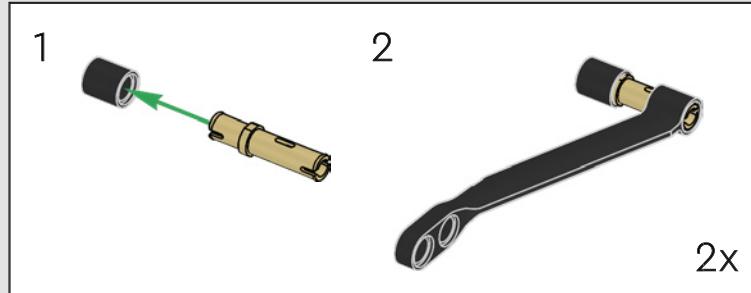
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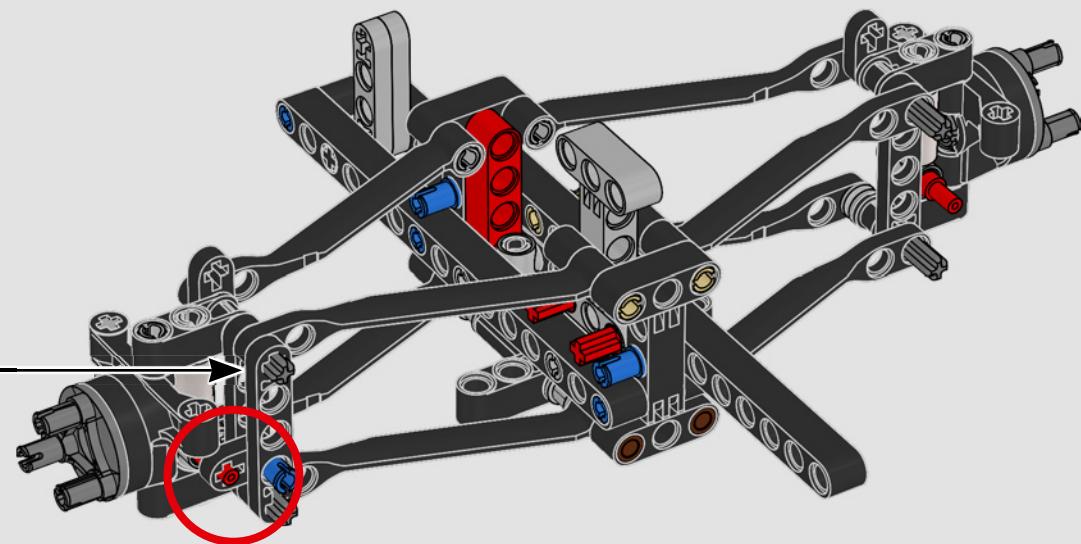
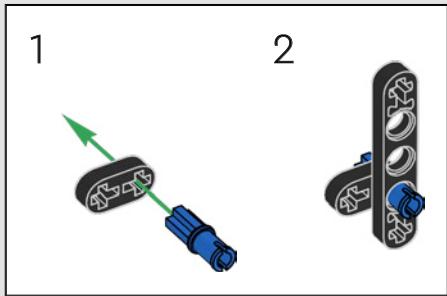


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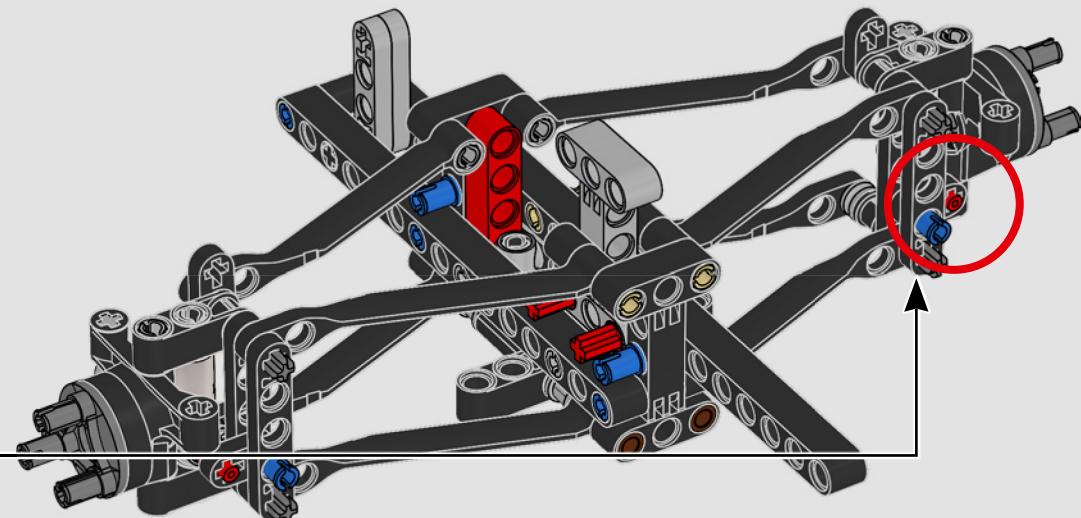
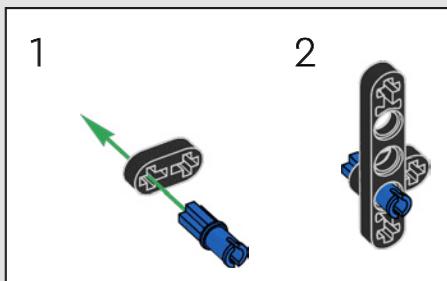




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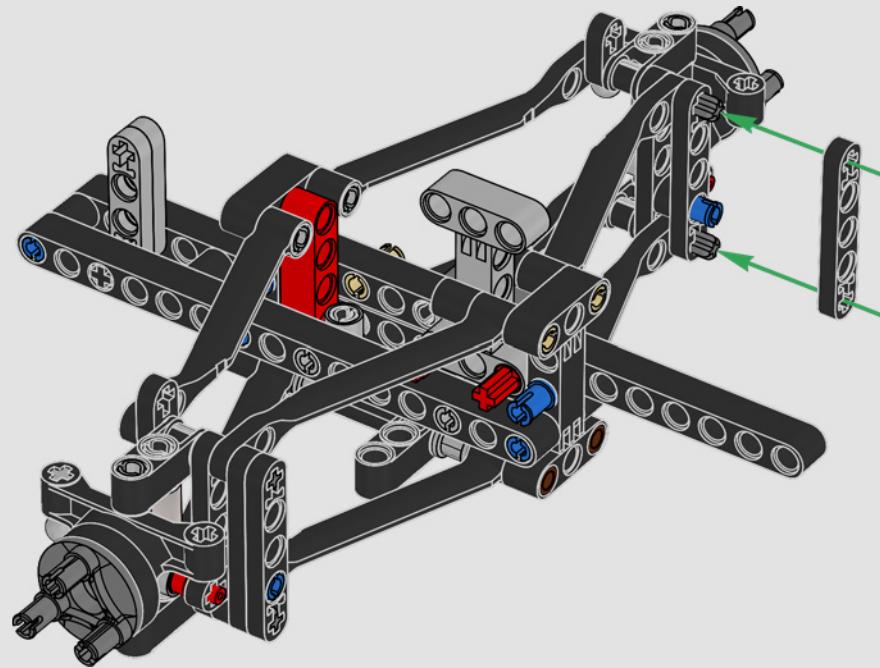
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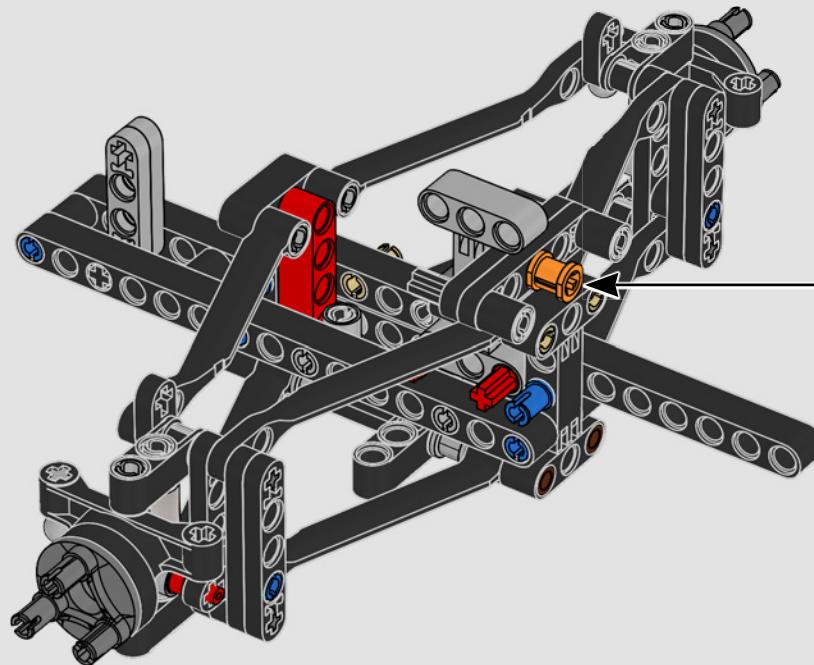
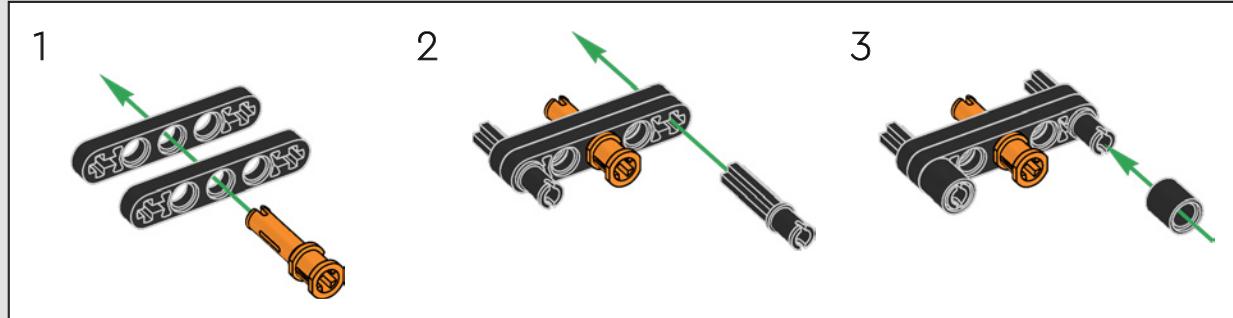
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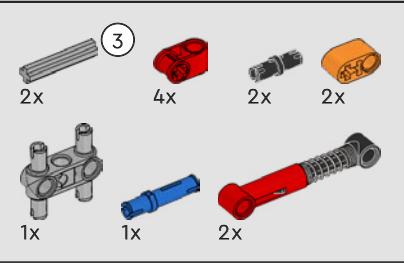
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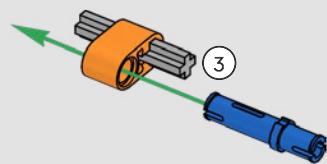
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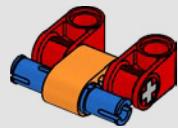


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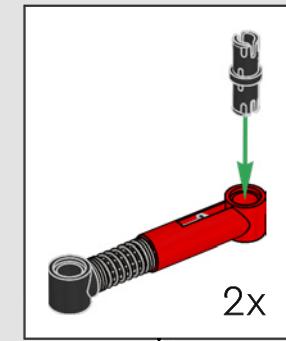
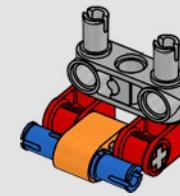
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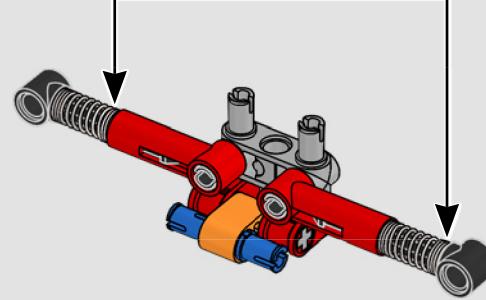
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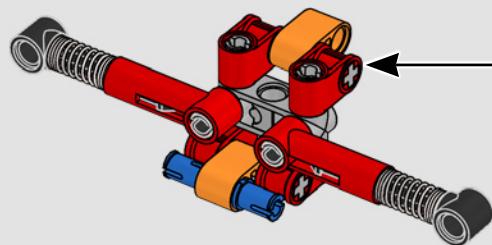
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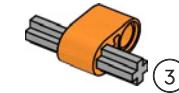
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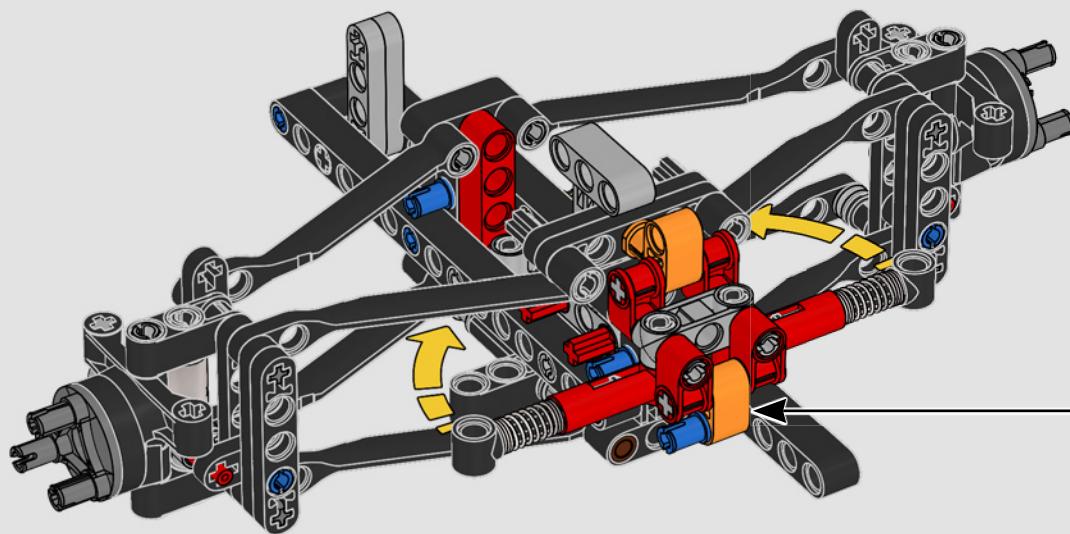
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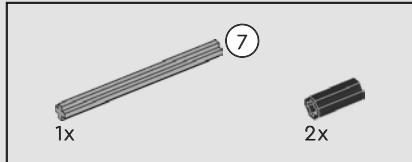


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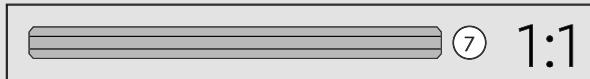
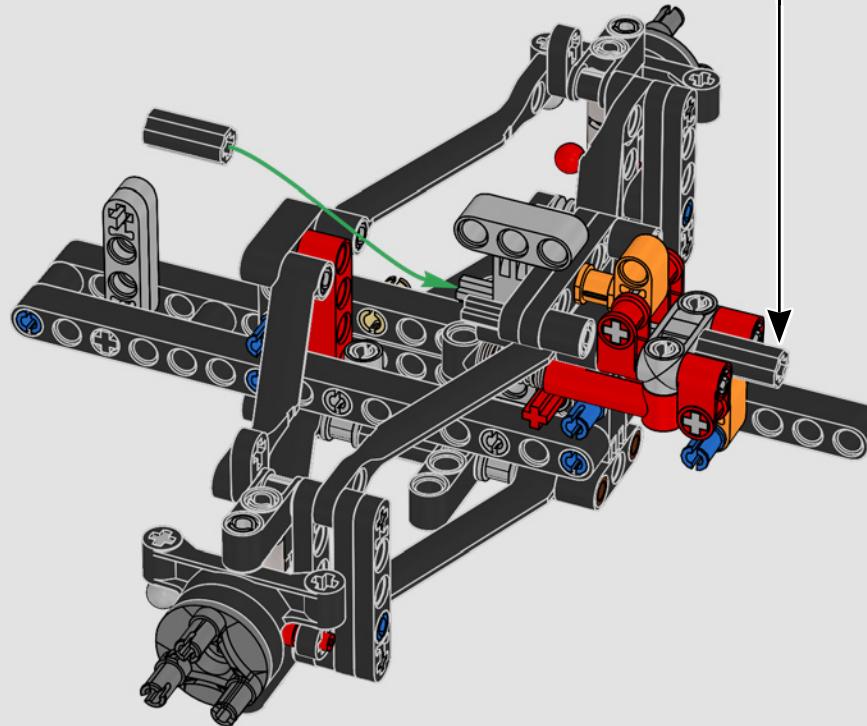
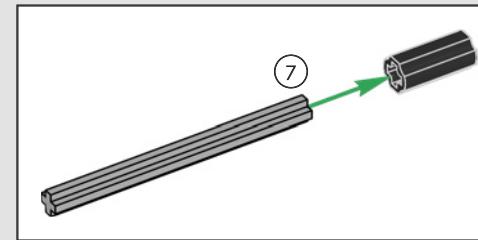


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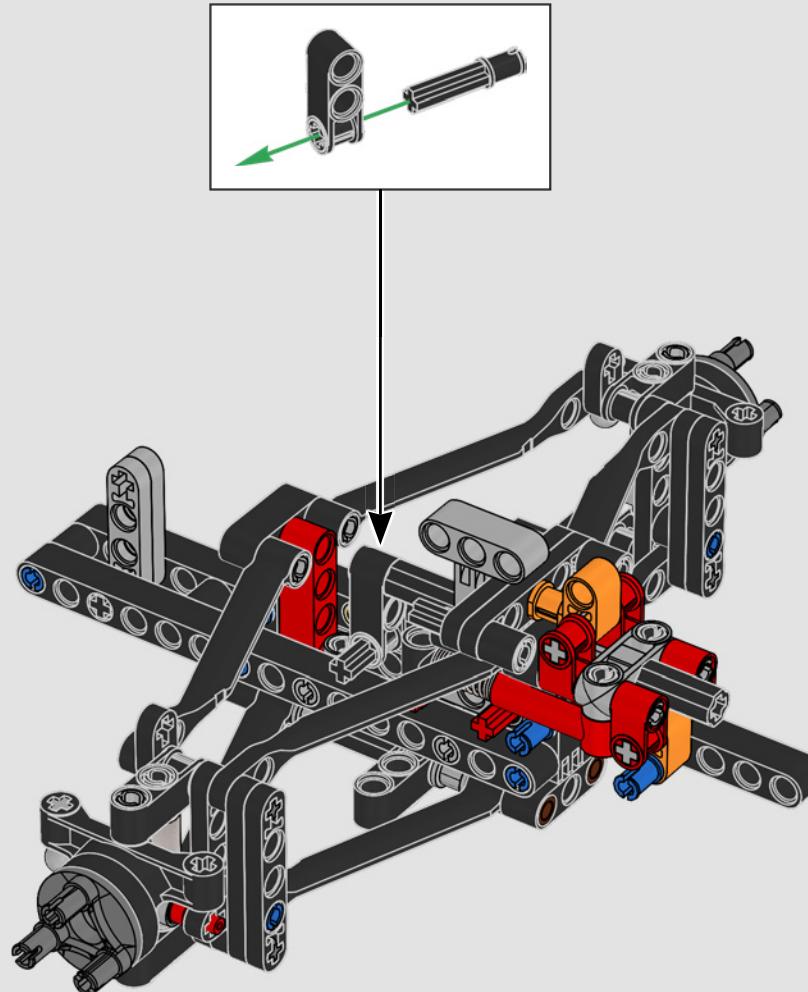


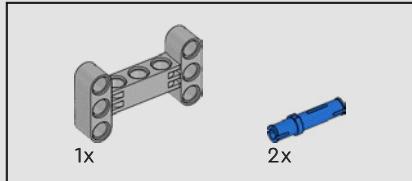
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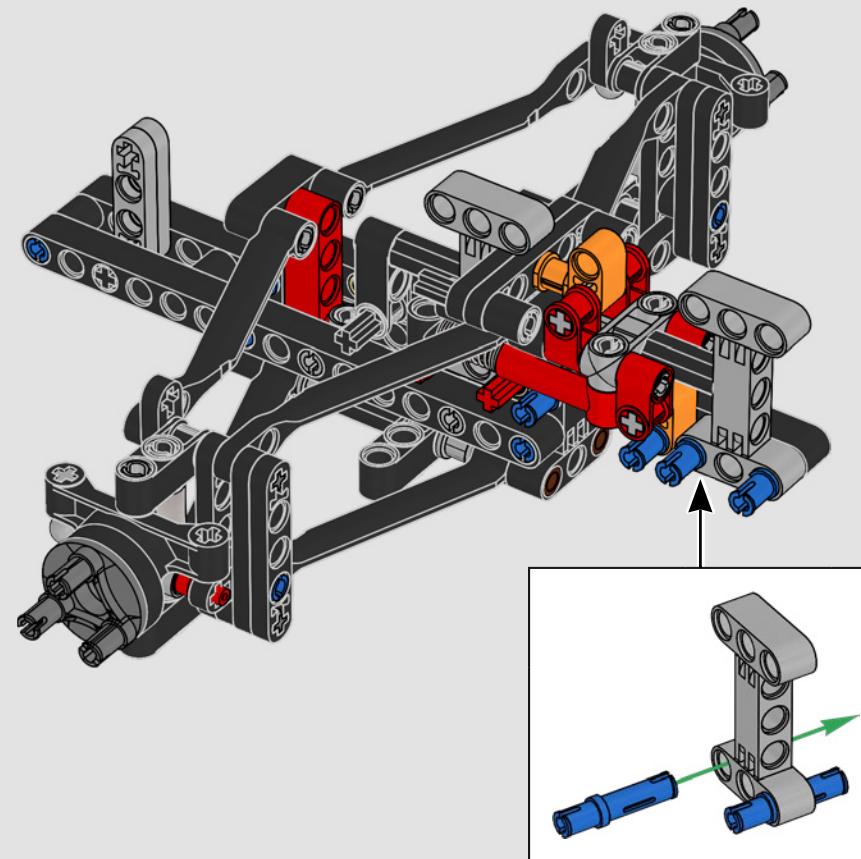
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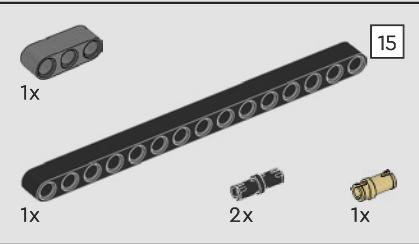
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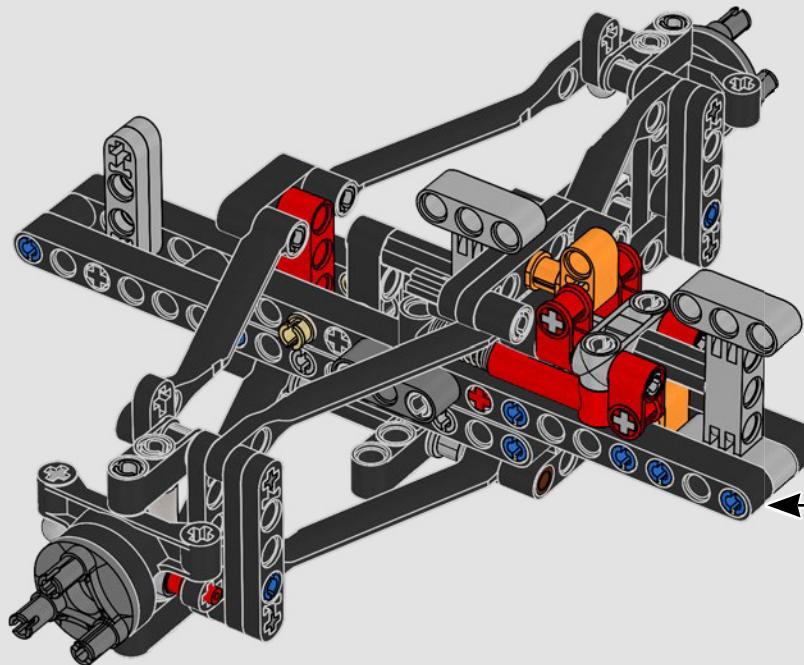
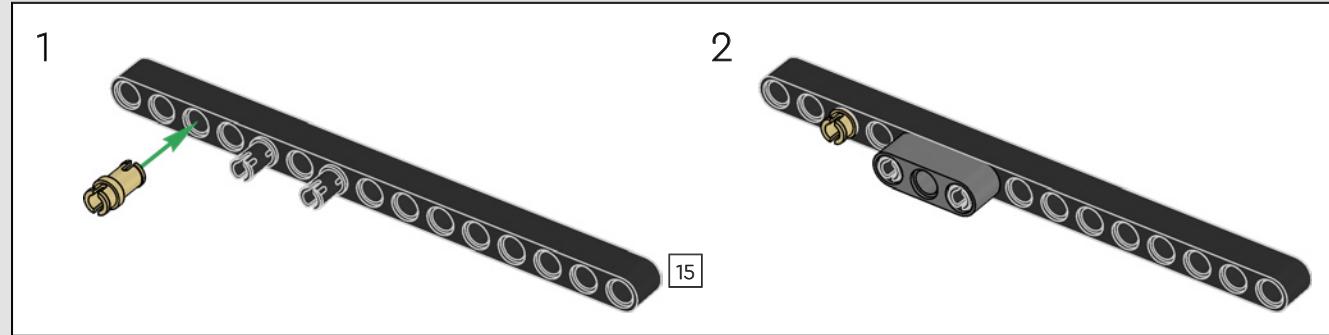


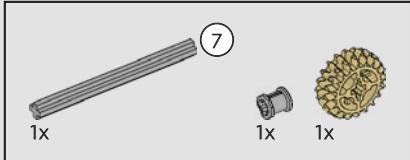
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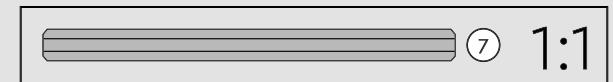
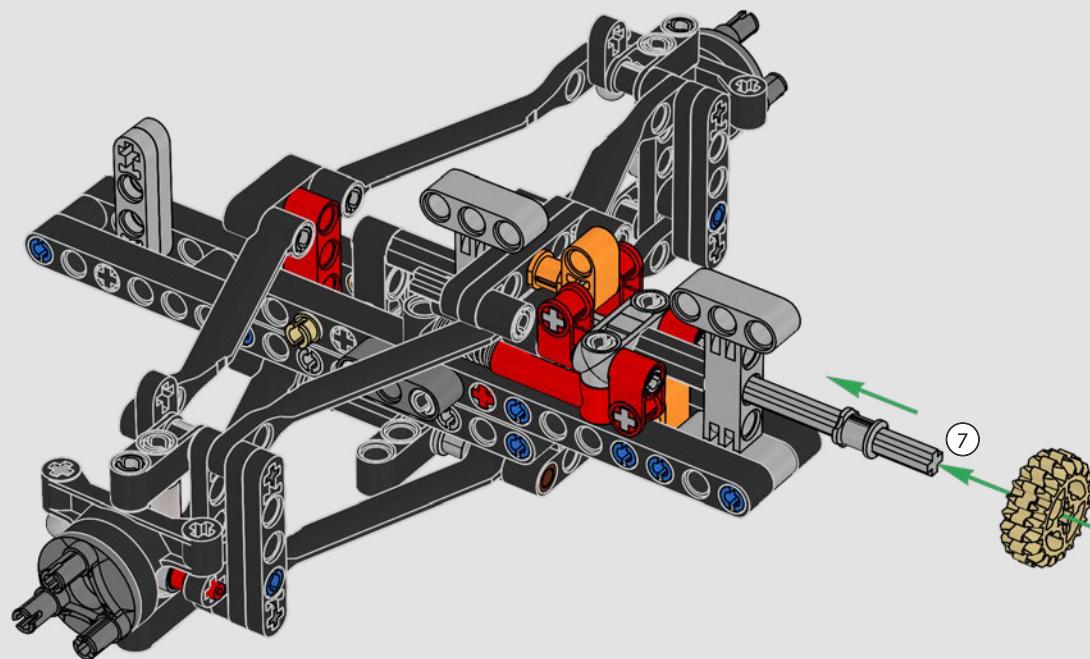


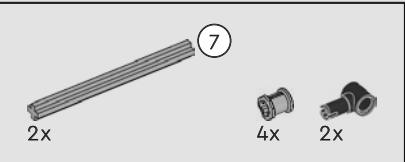
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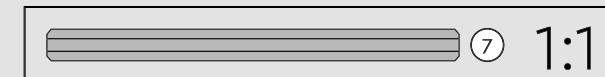
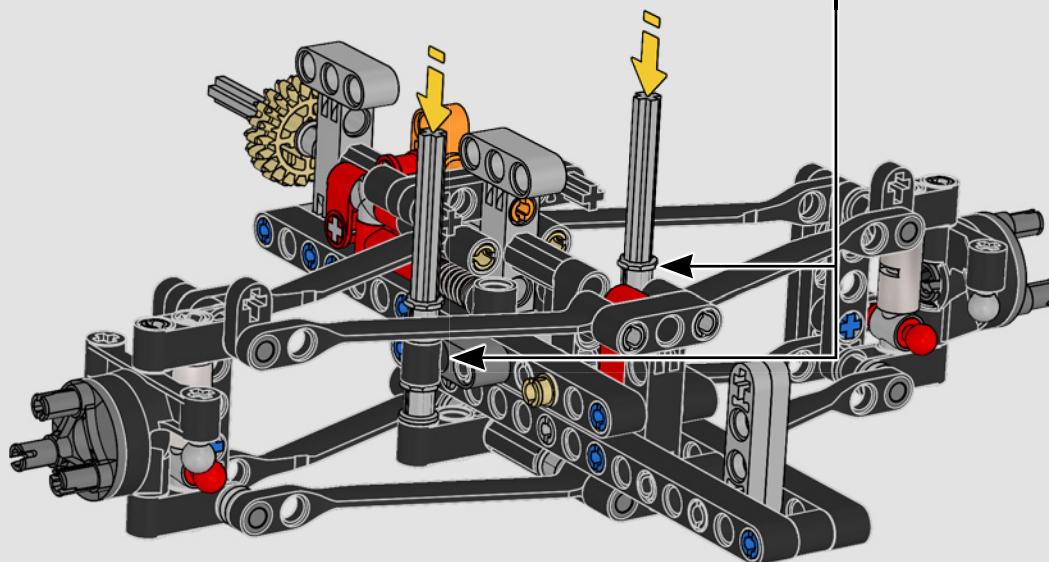
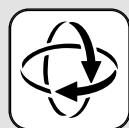
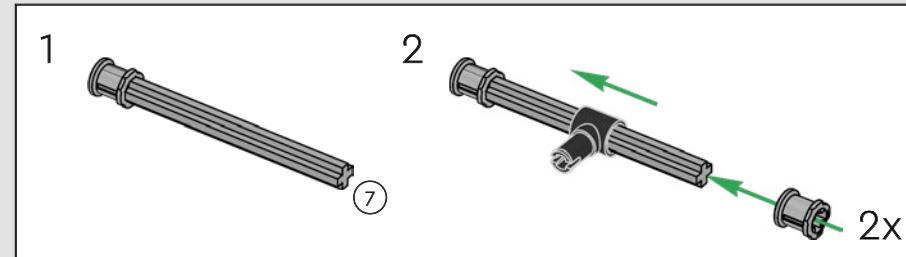


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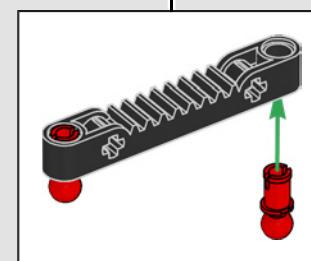
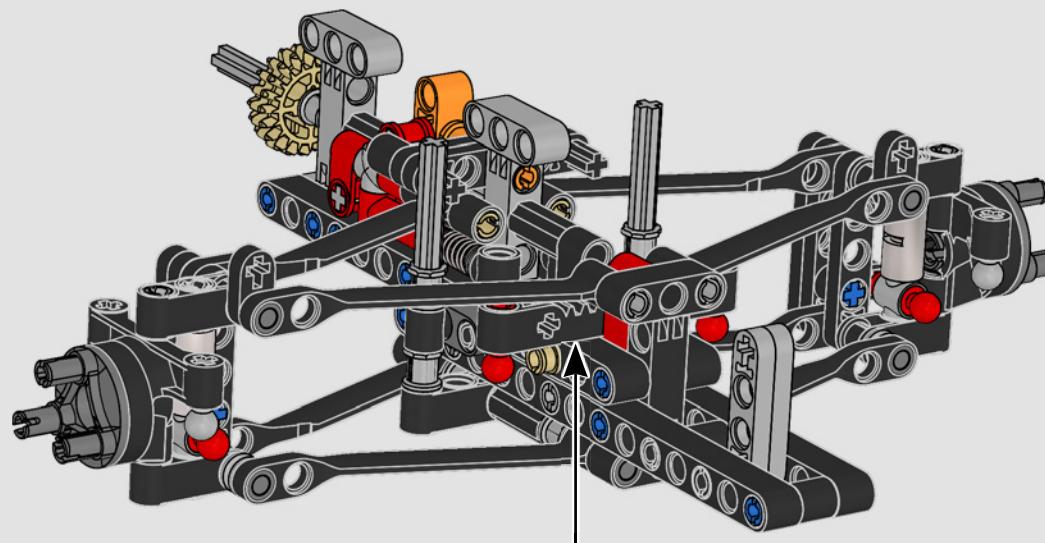


1x



2x

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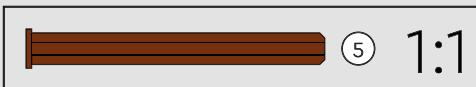
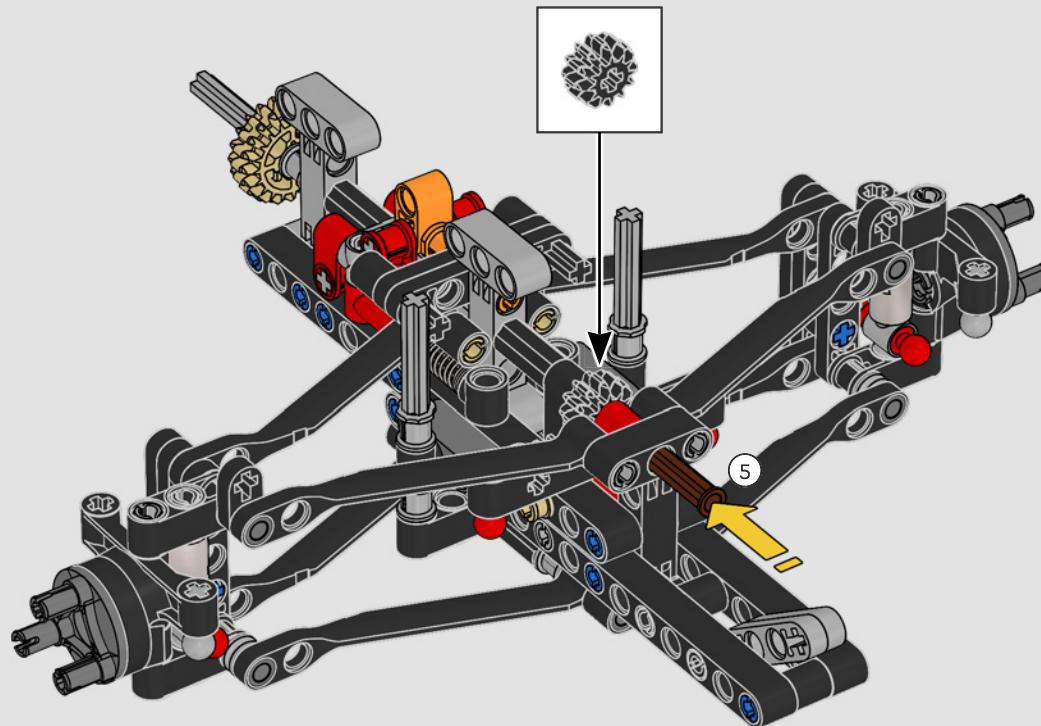
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1x

⑤

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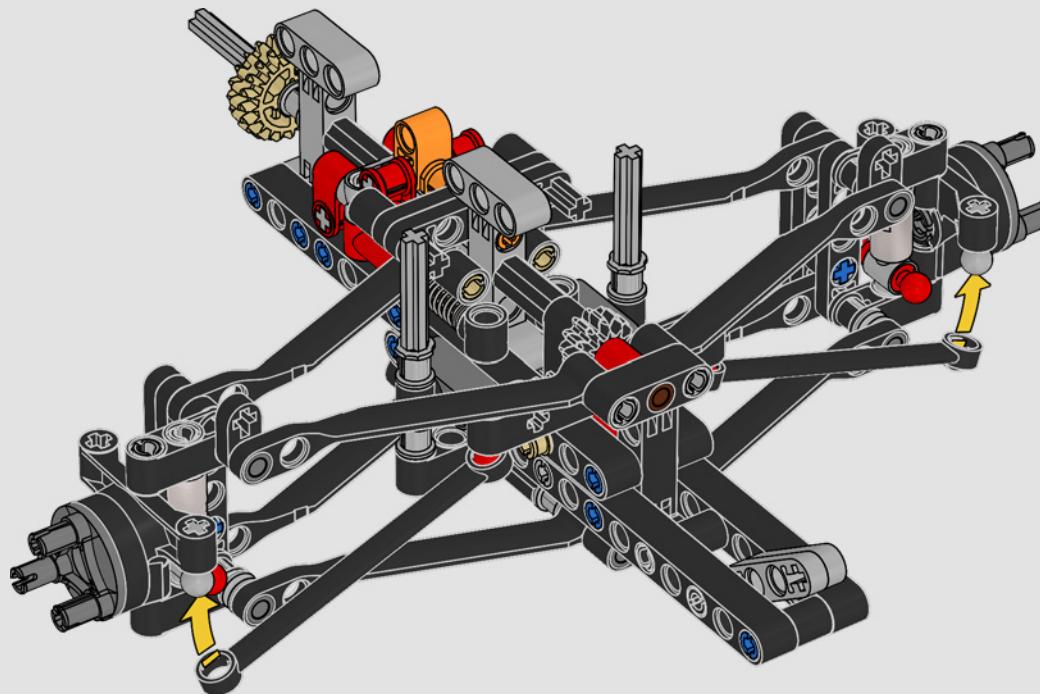
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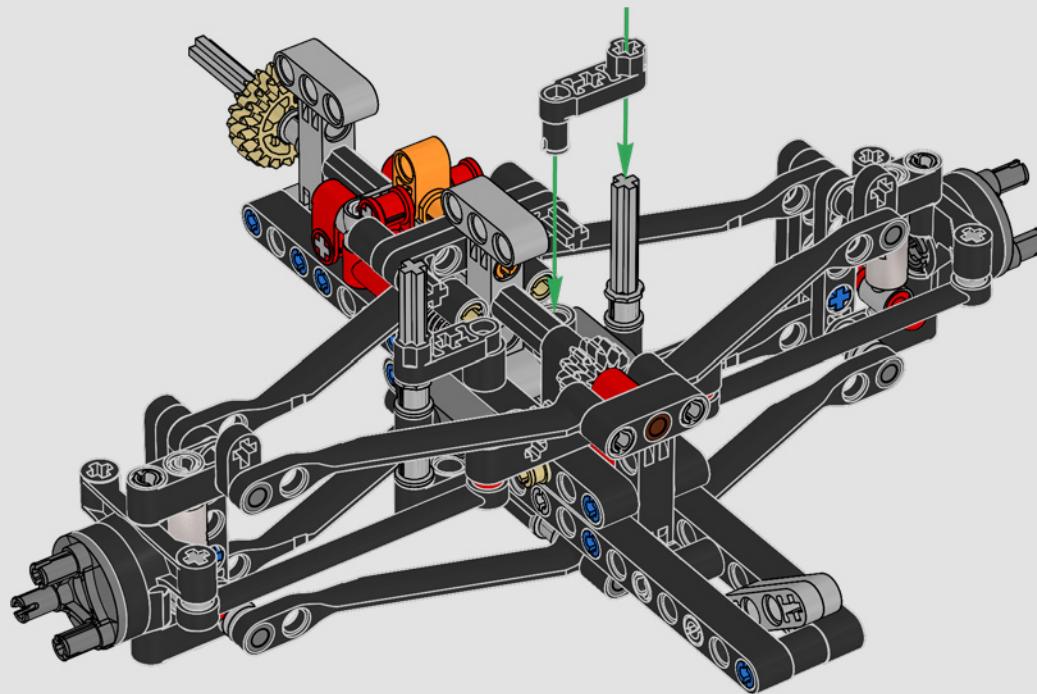
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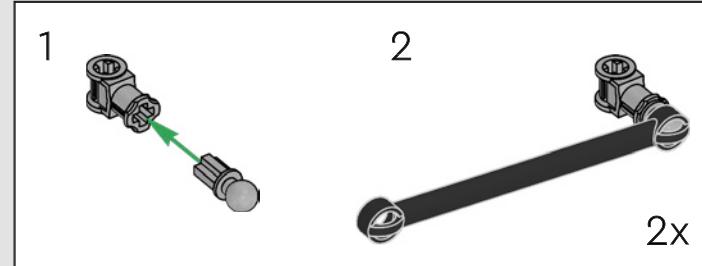
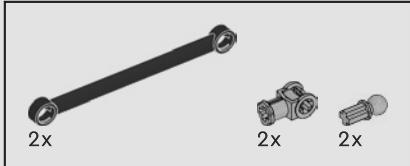




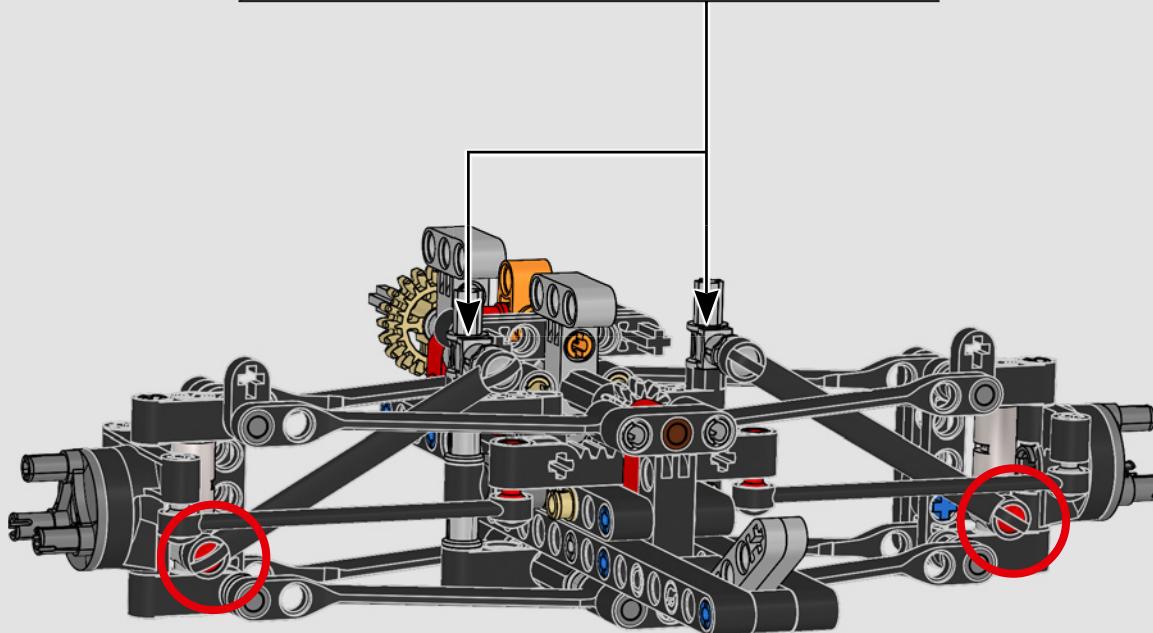
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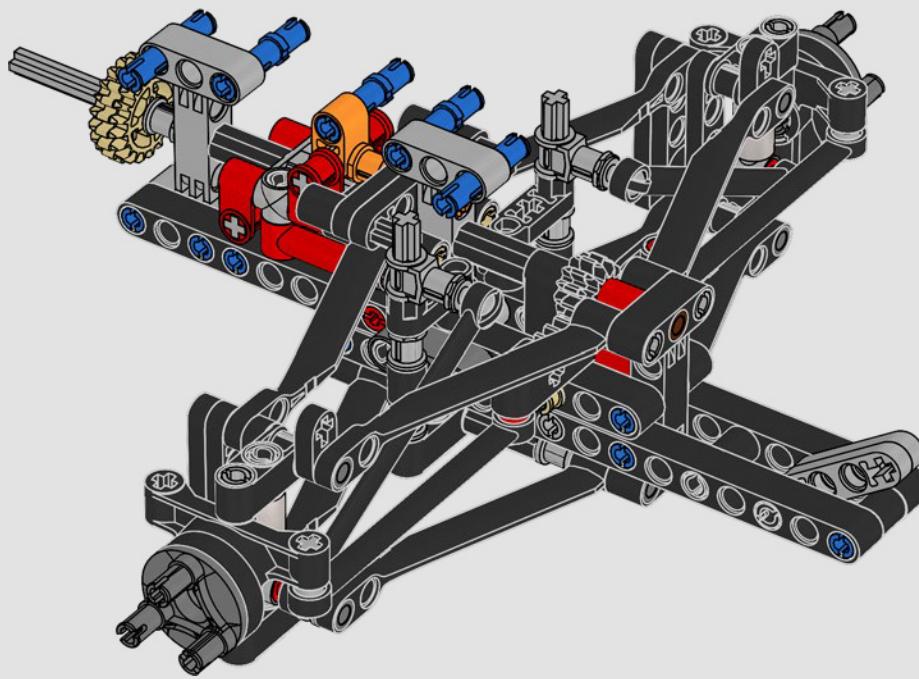
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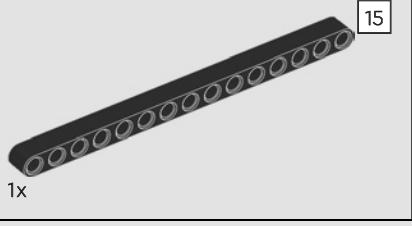




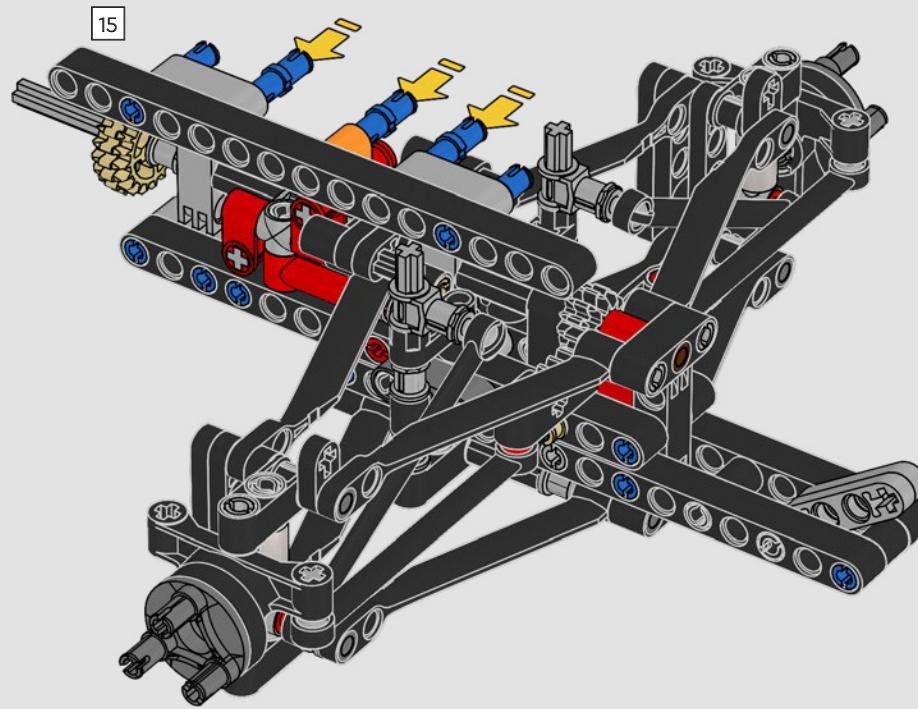
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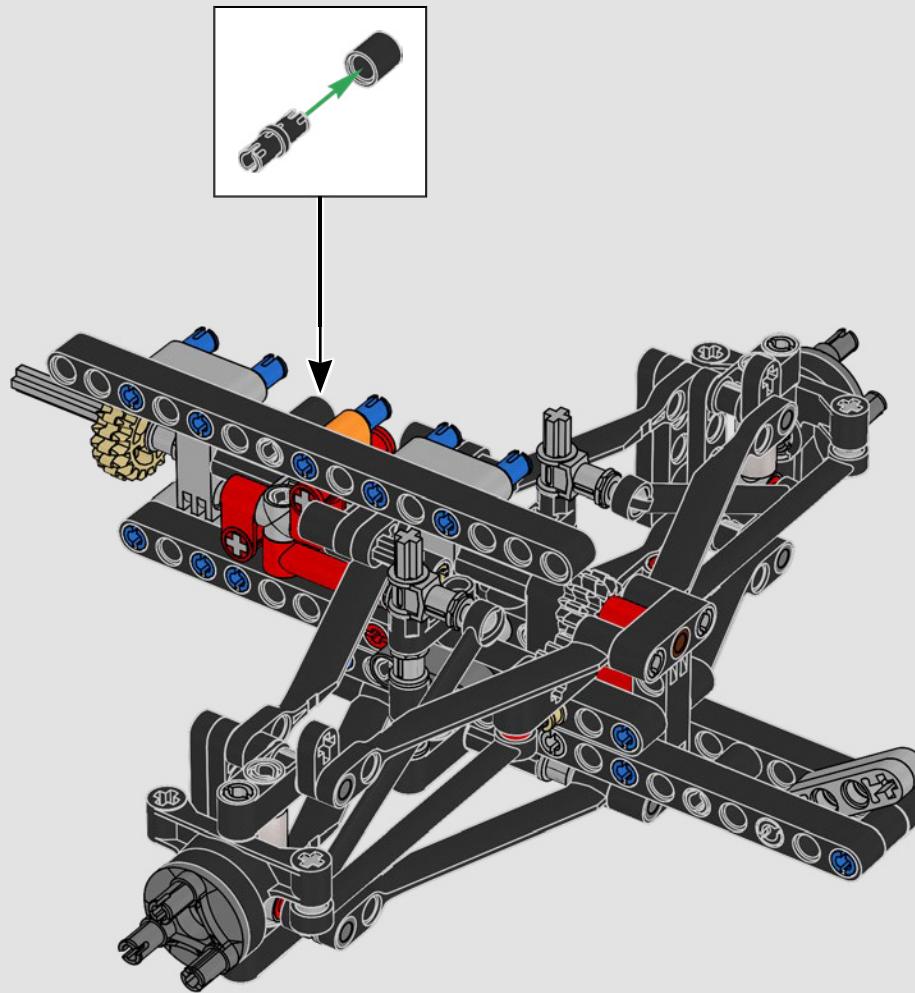


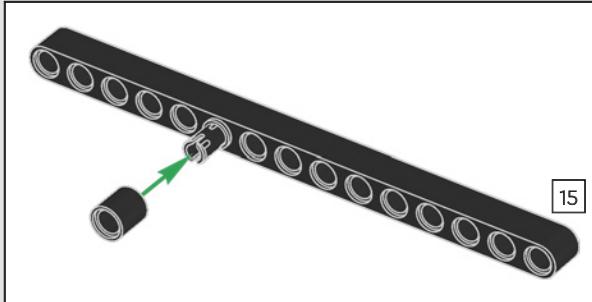
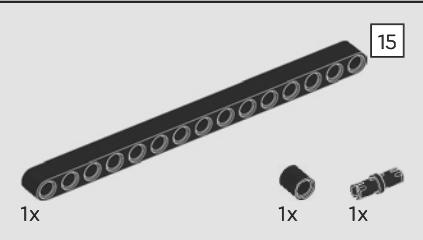
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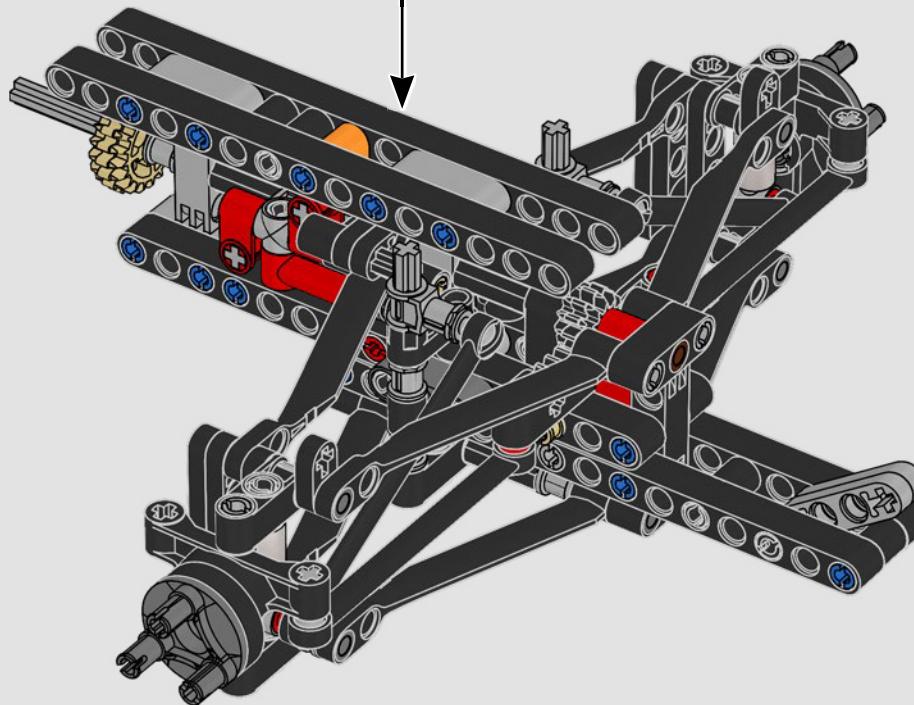


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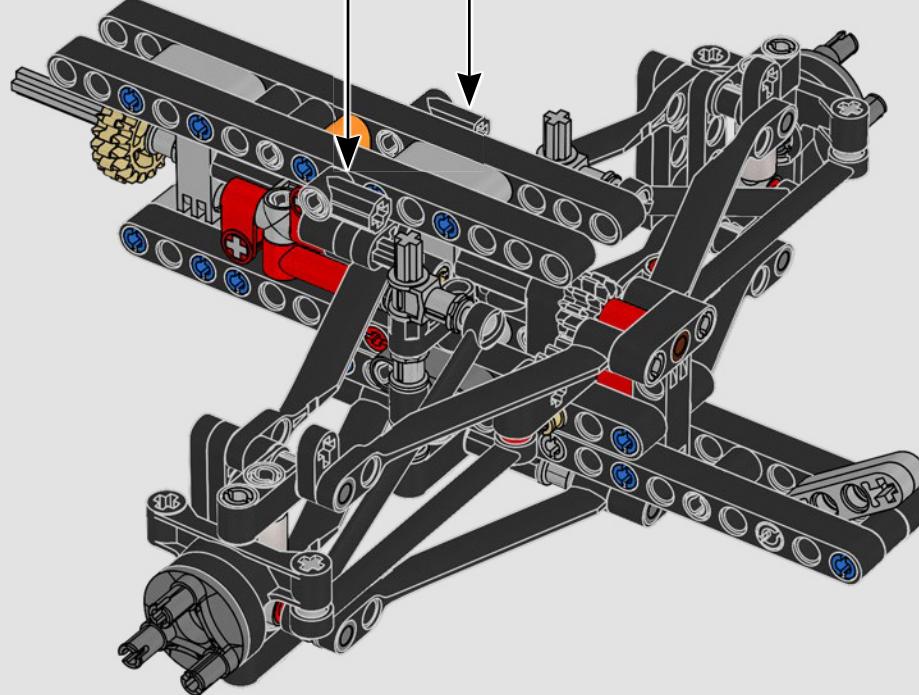
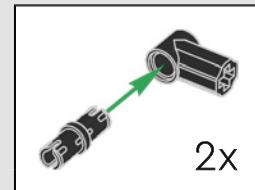


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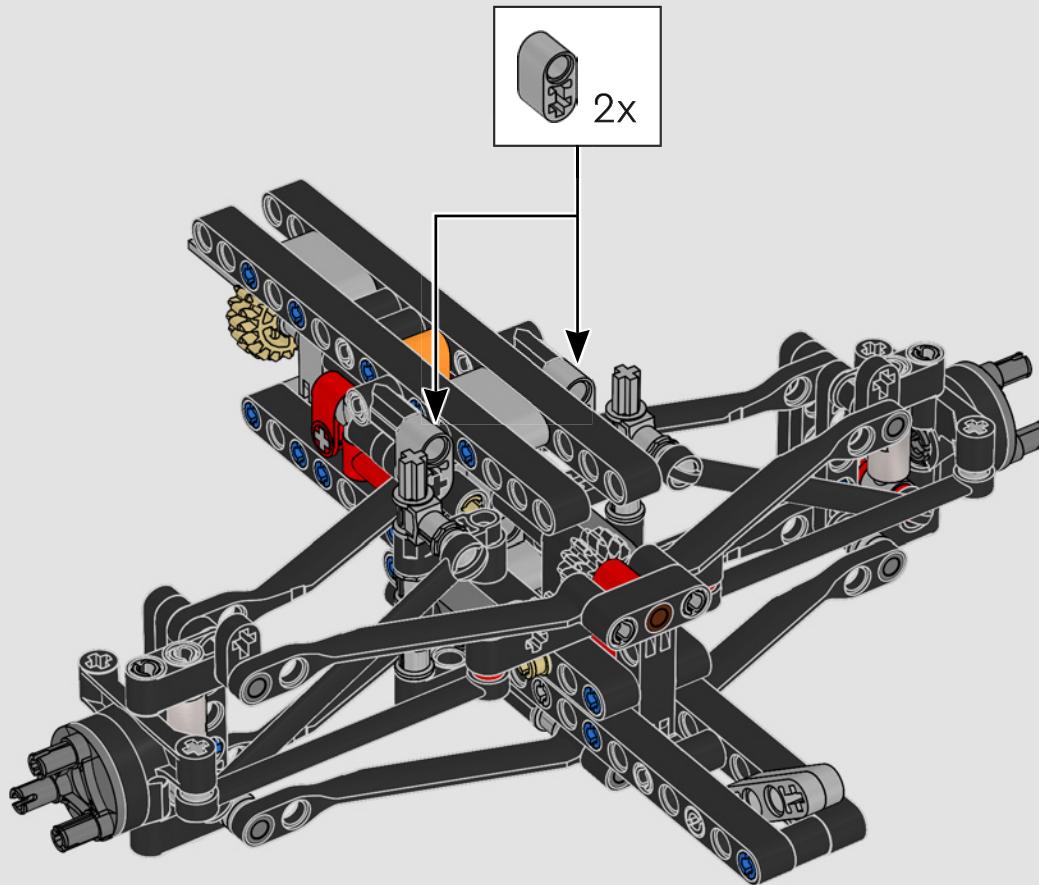
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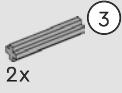




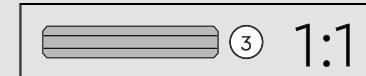
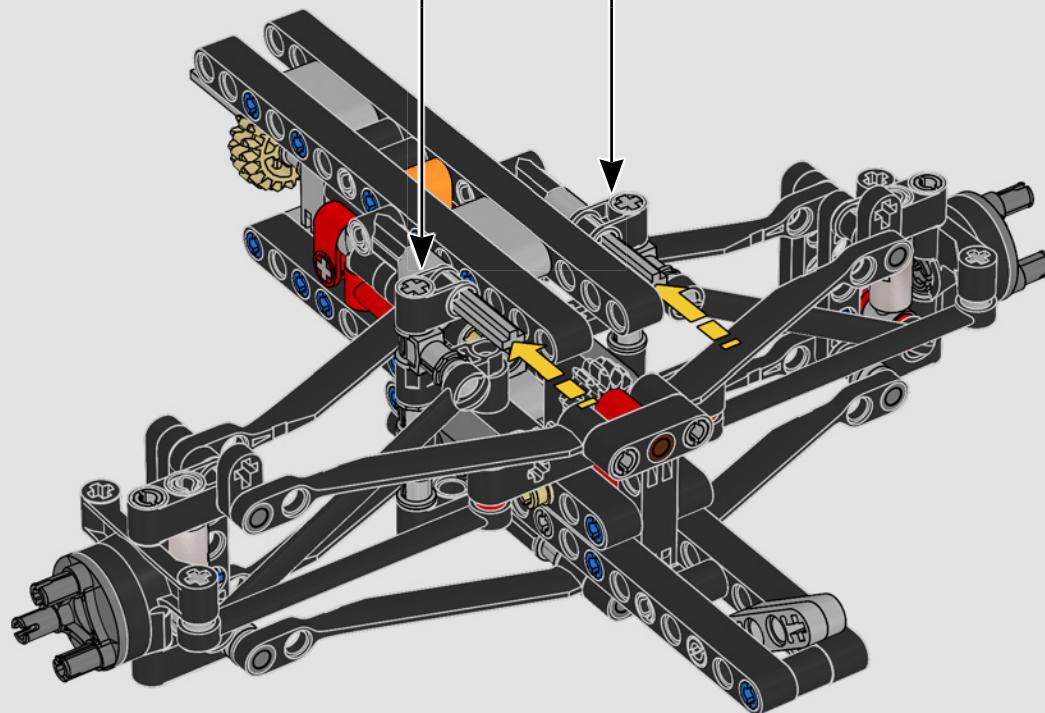
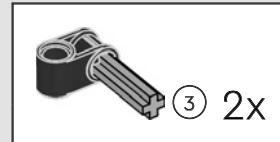
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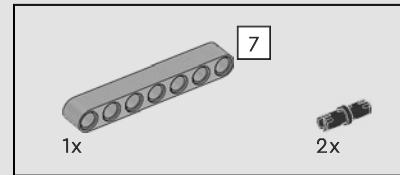
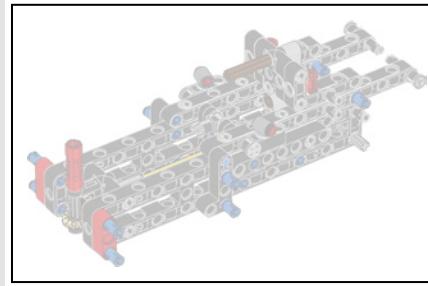
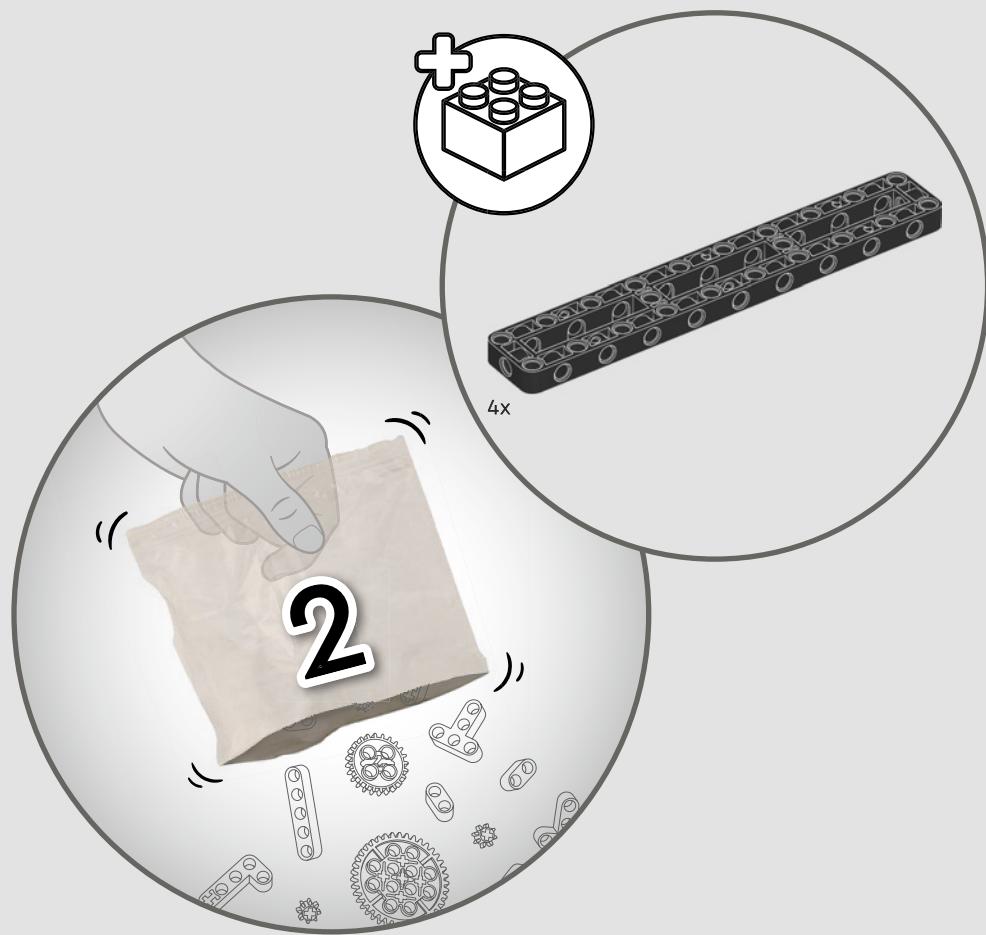
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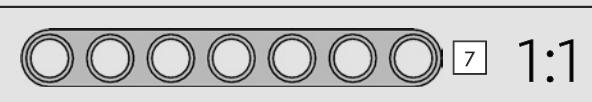
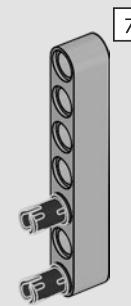


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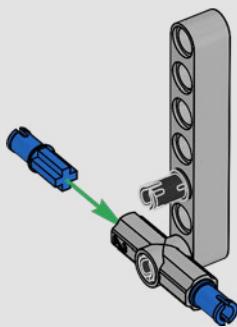


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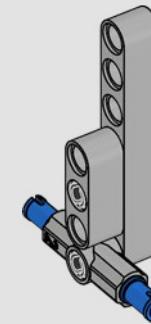




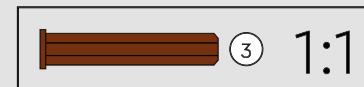
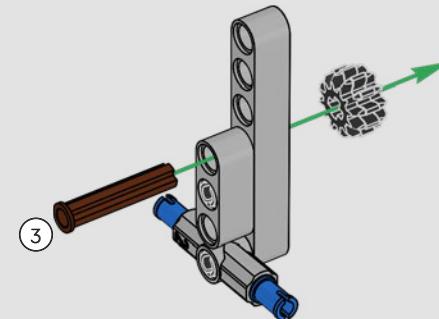
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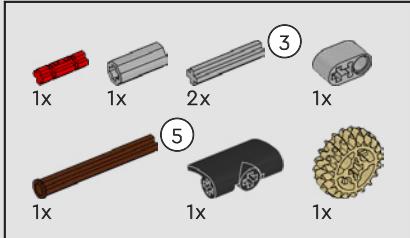


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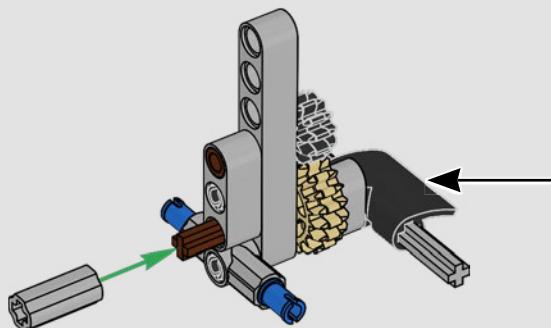
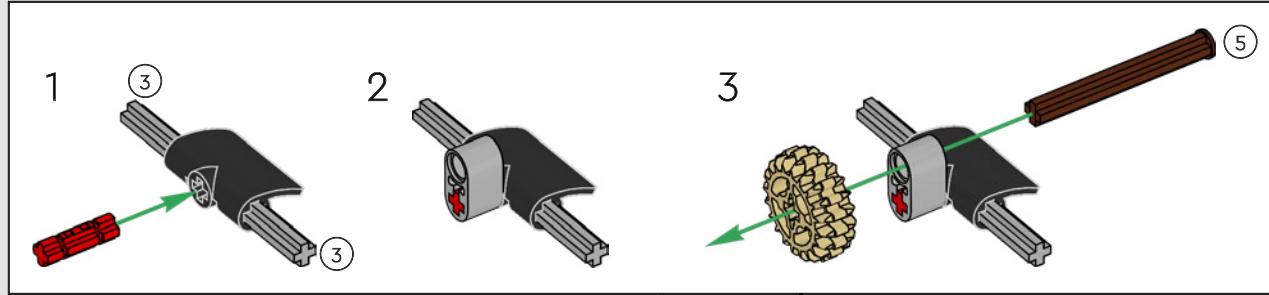


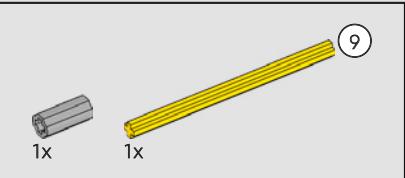
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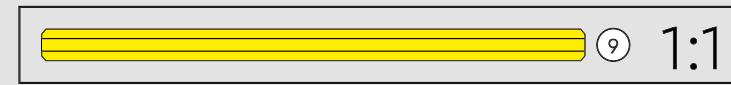
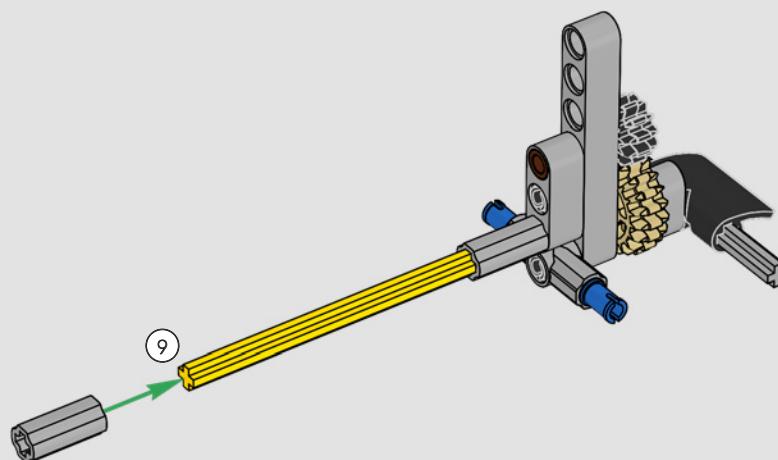


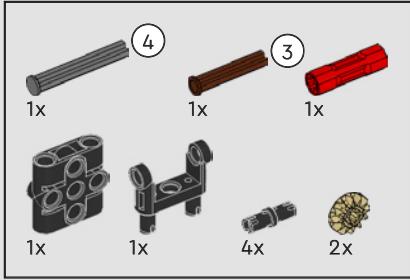
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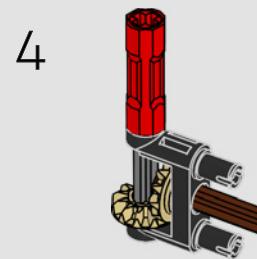
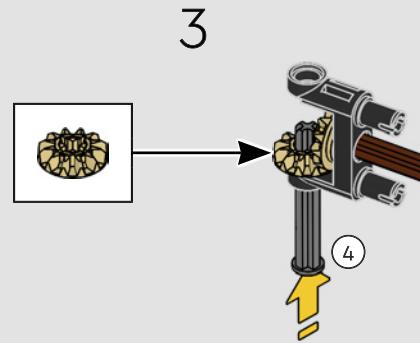
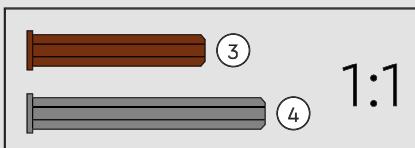
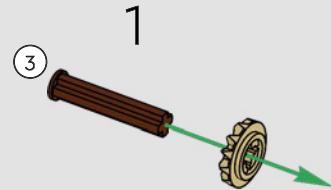


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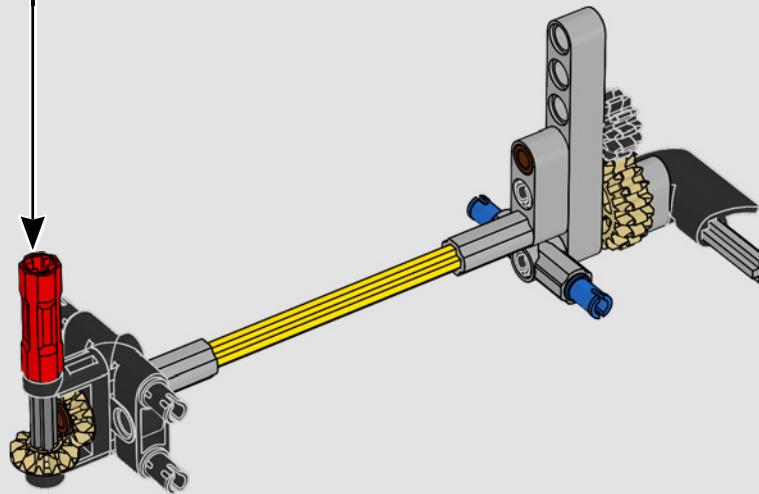
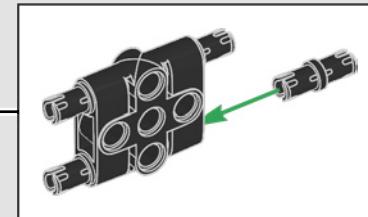
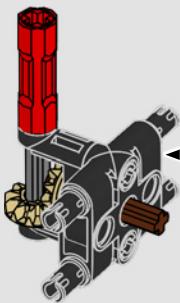


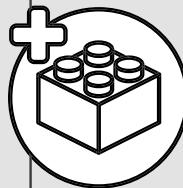
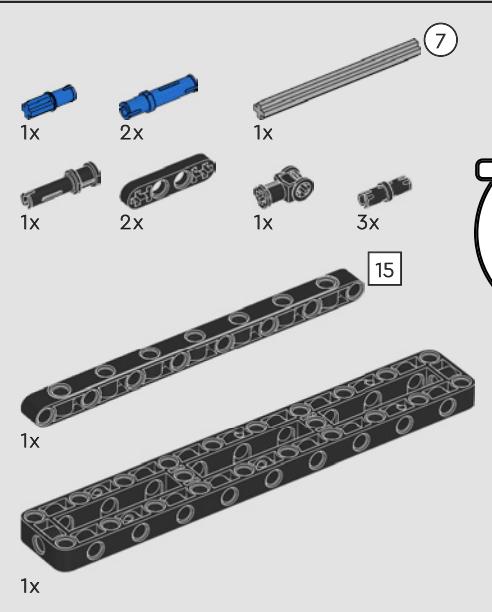


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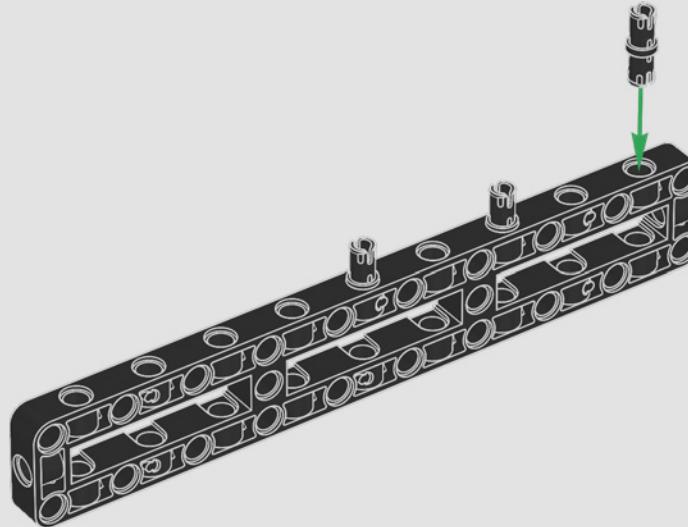


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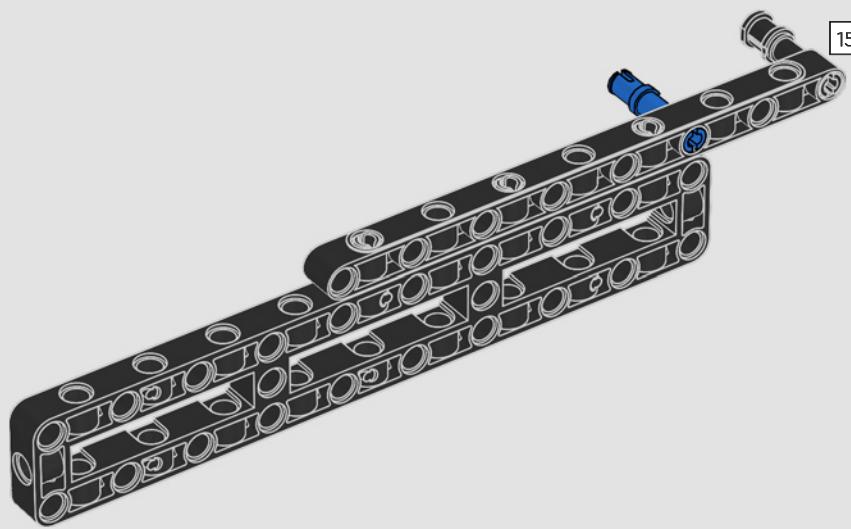


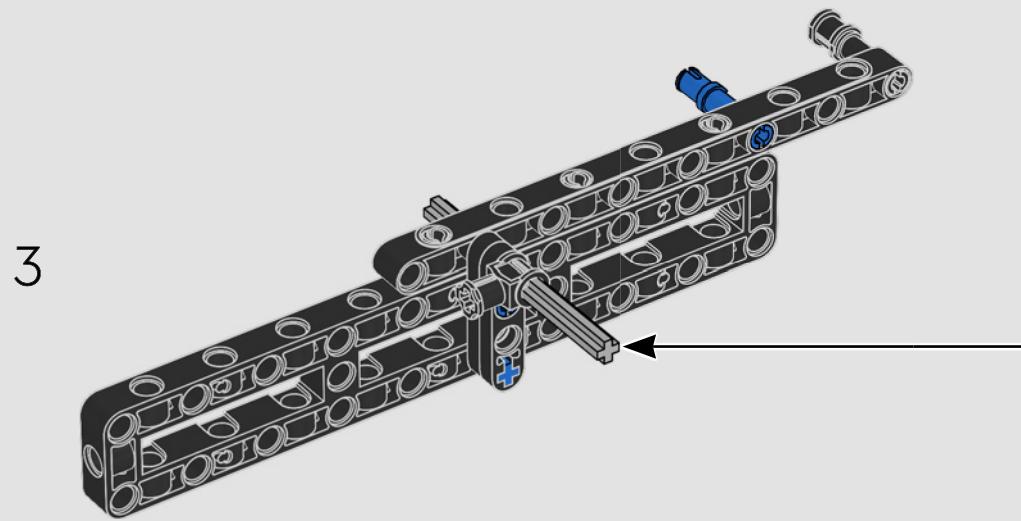
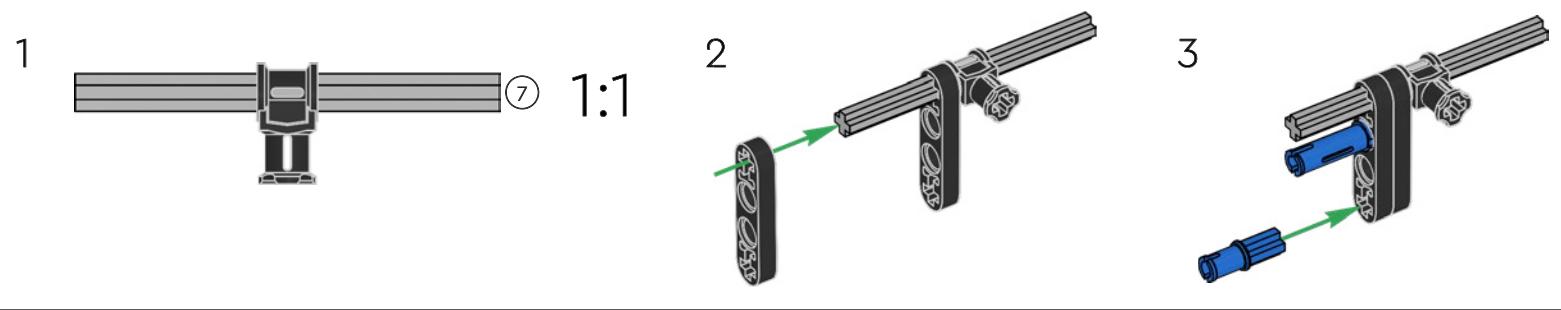
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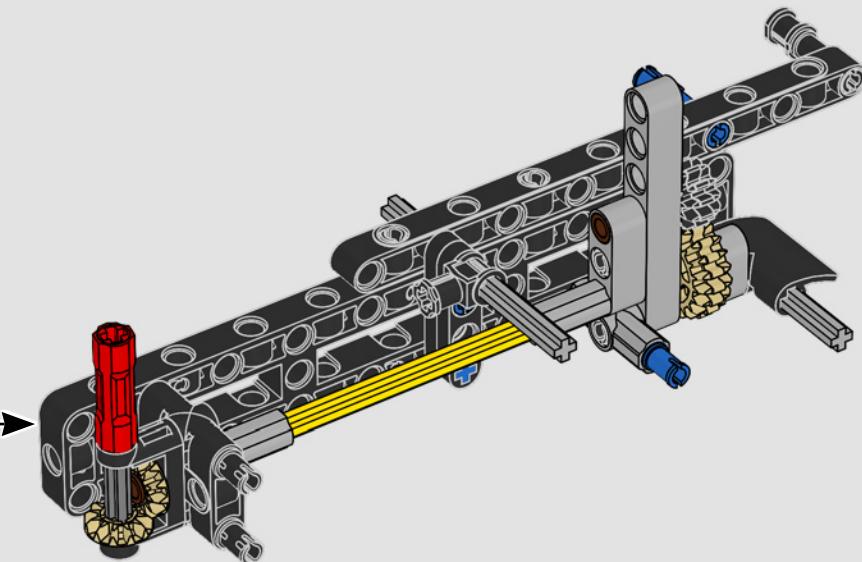


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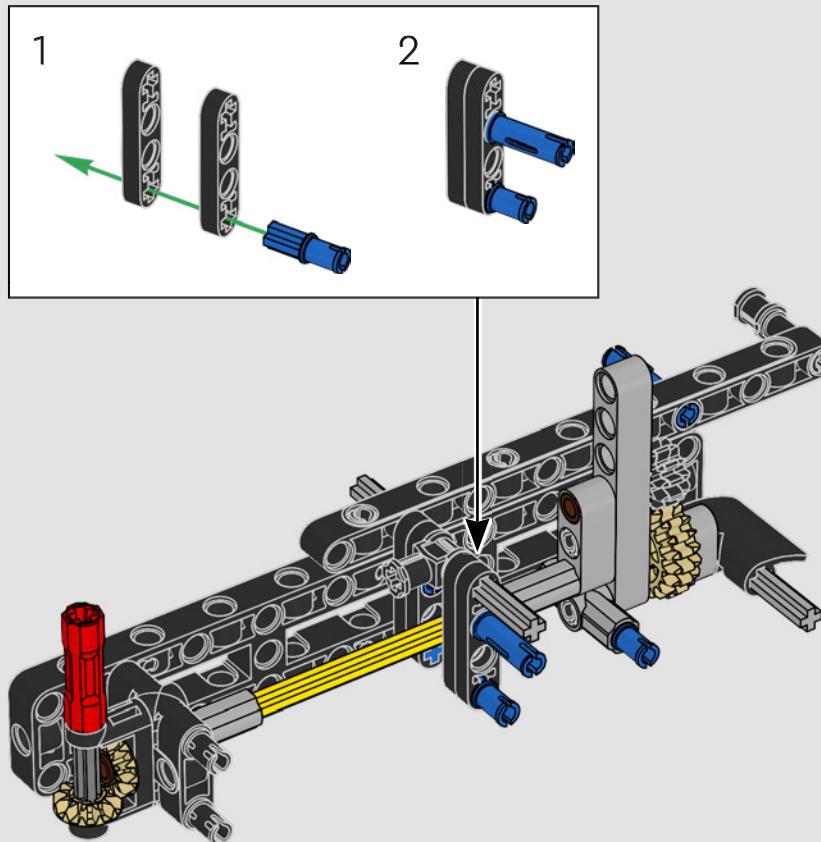


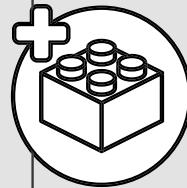
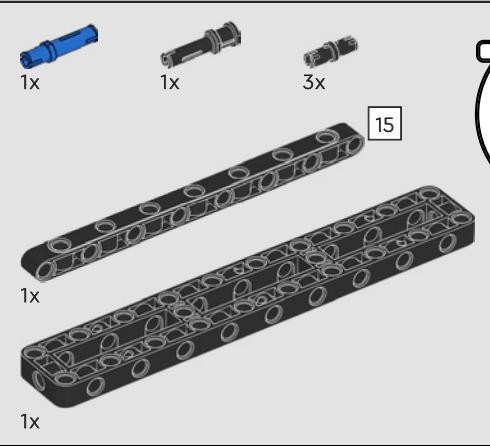




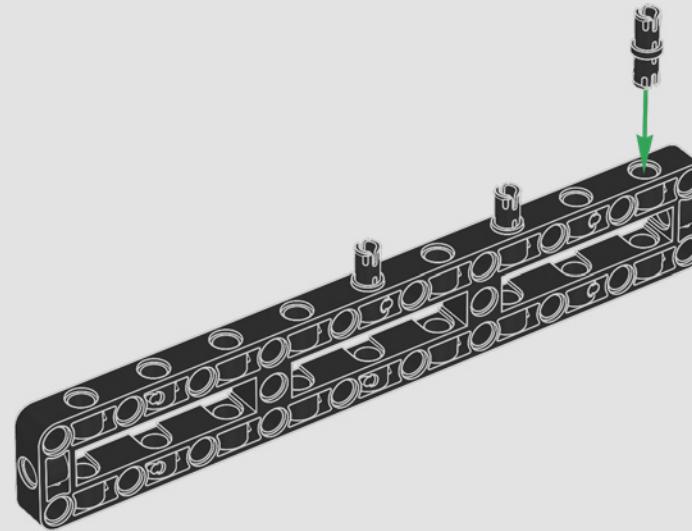


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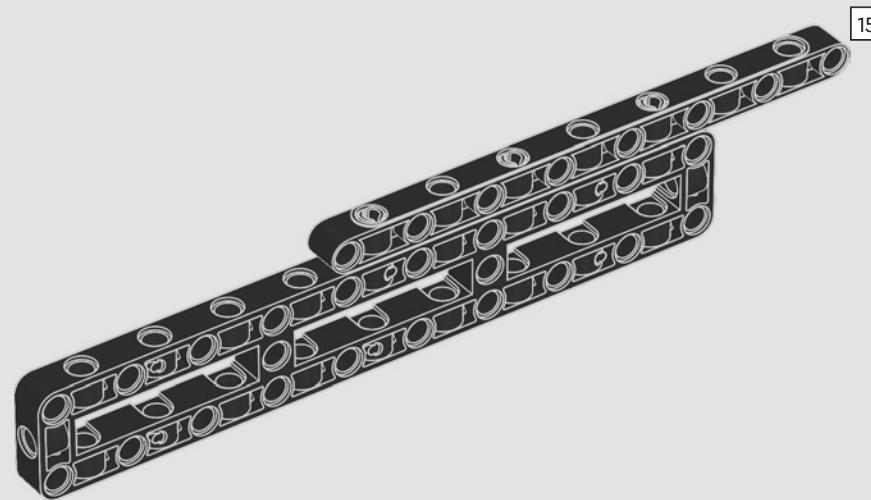


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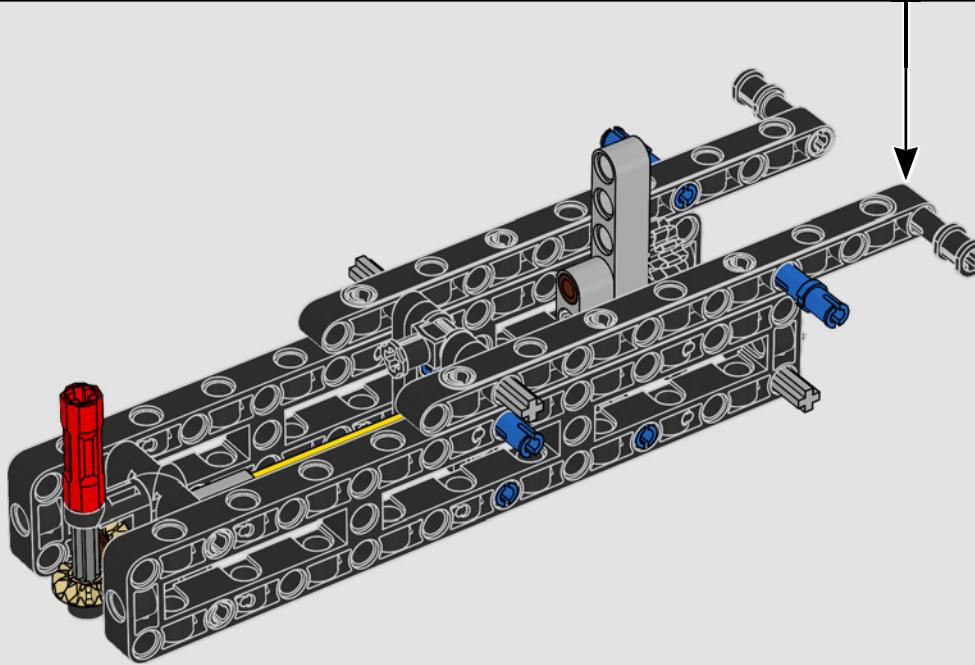
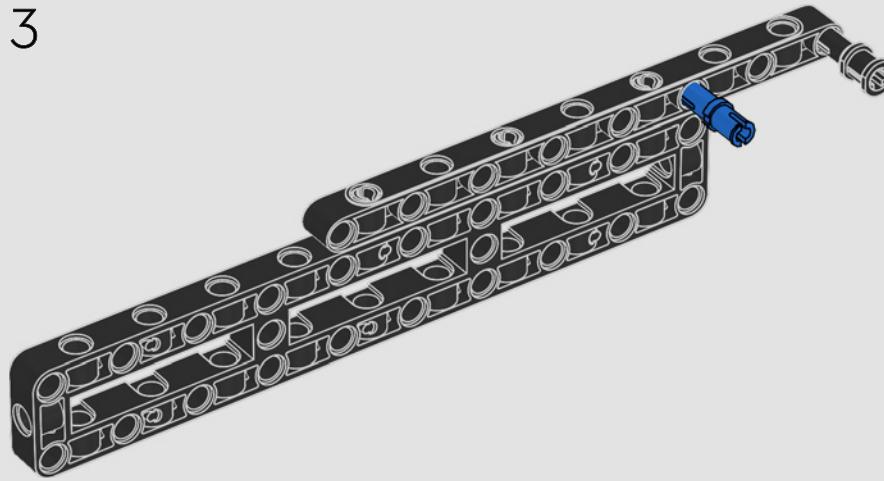
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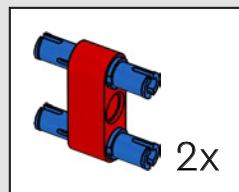


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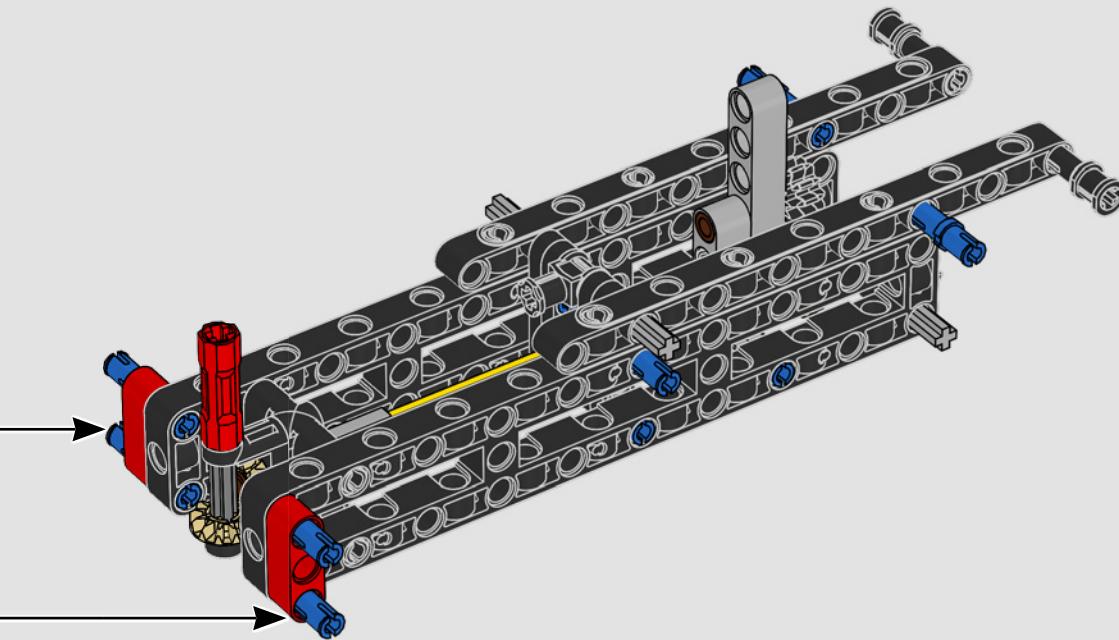




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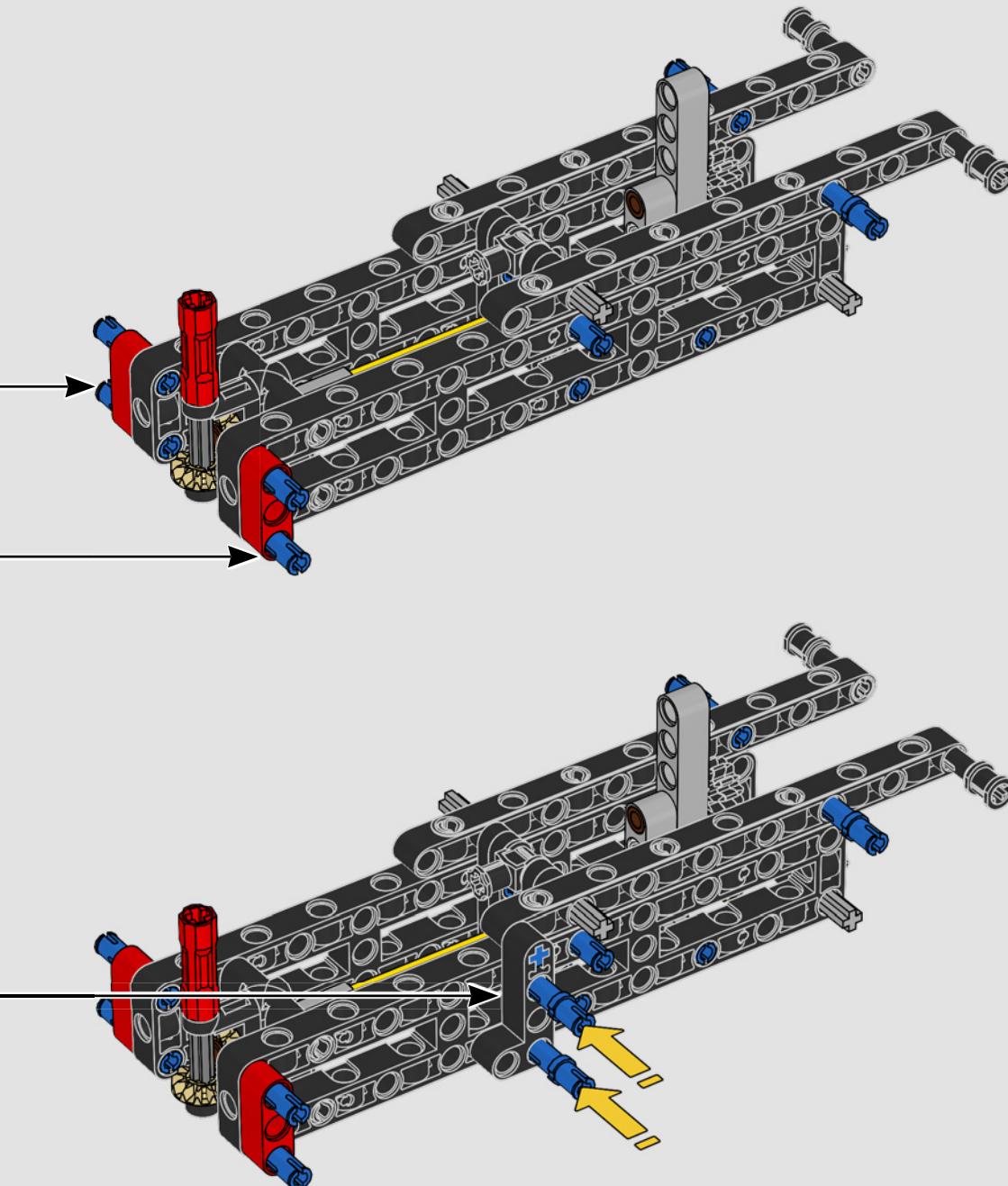
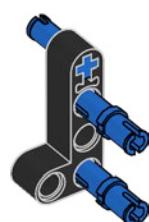
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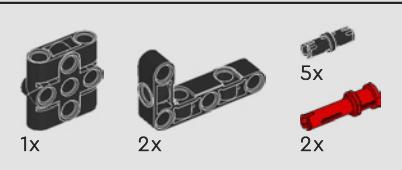


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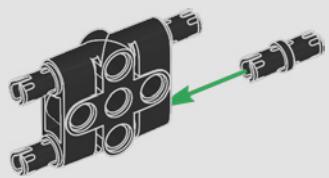
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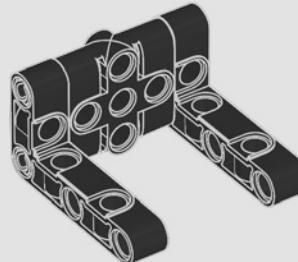


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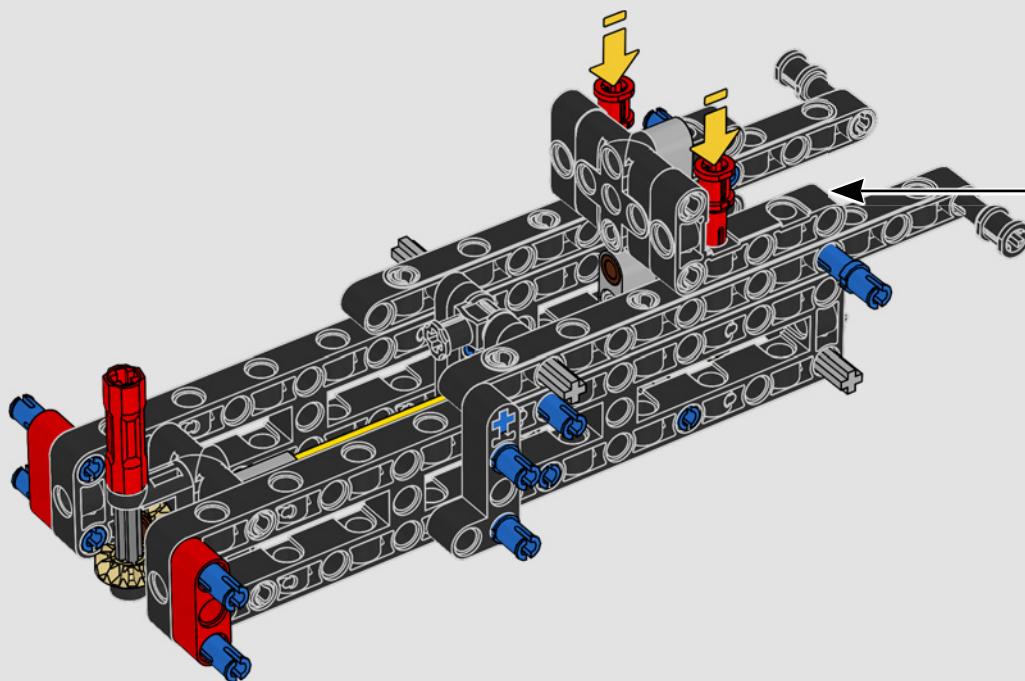
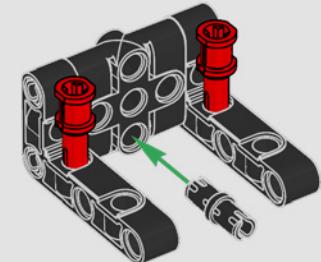
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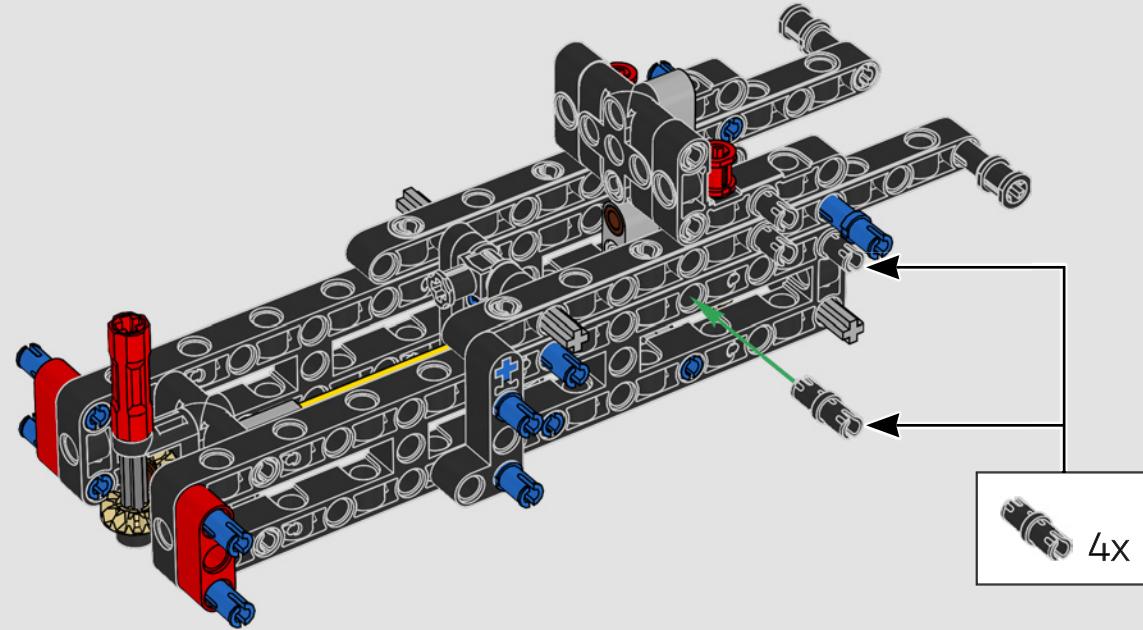
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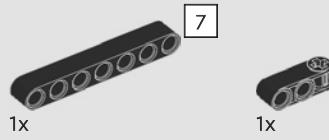


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4x

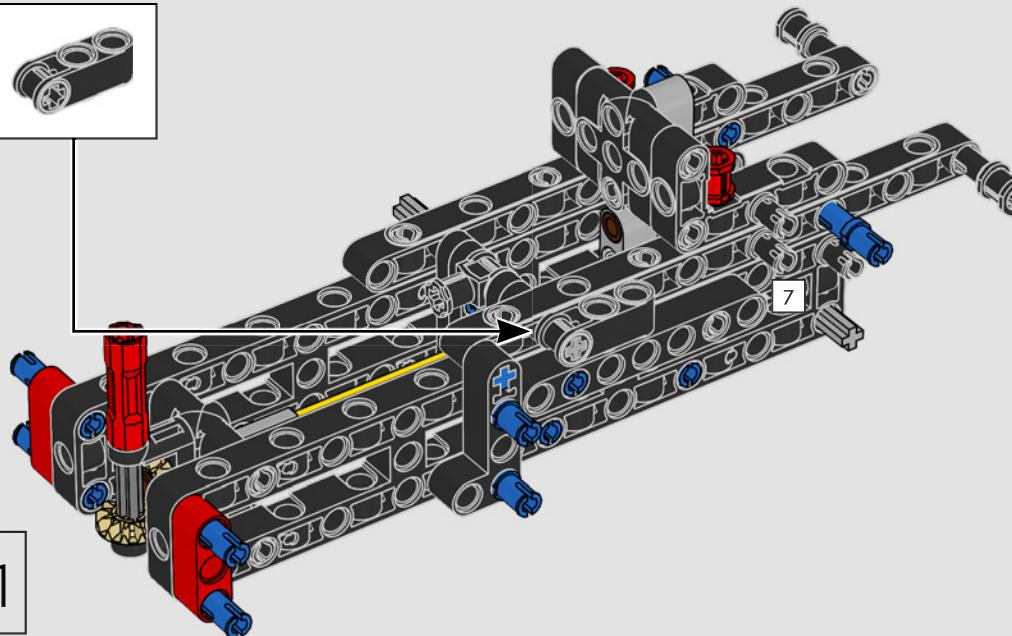


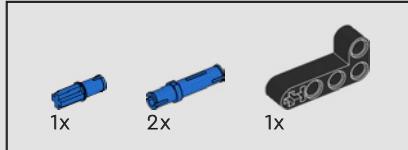
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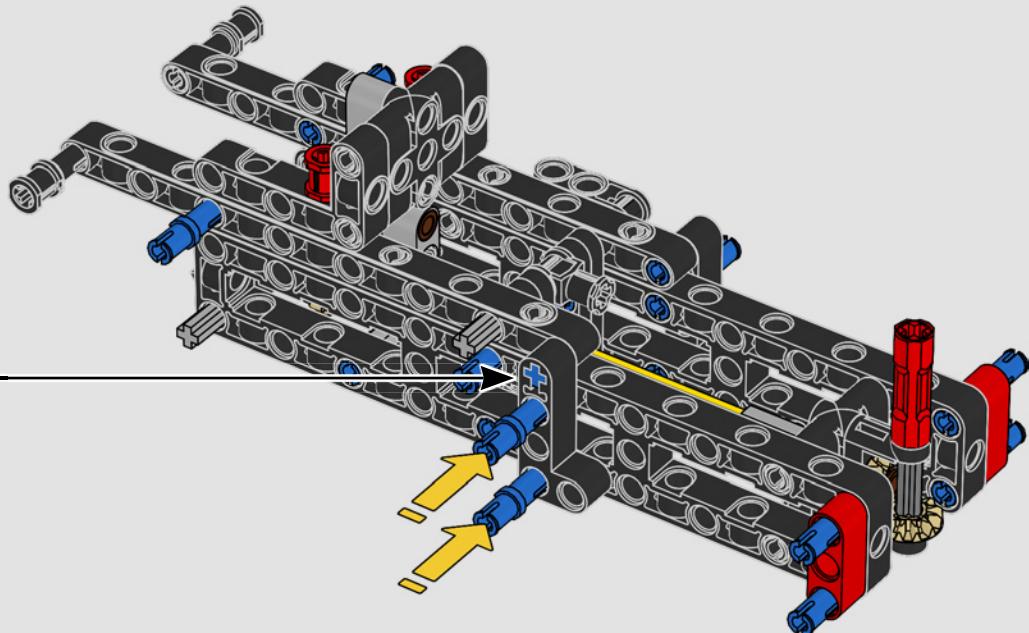
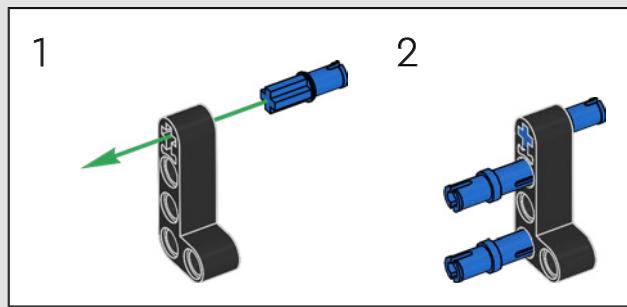
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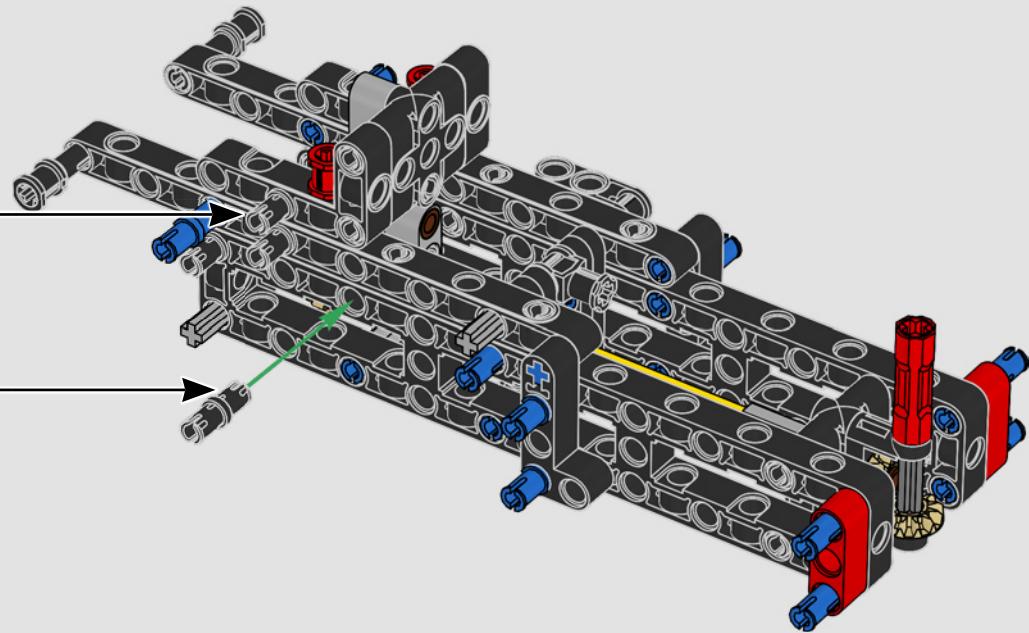
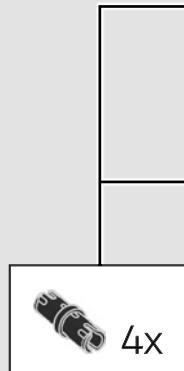


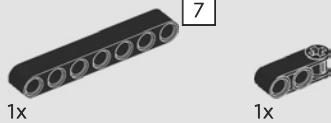


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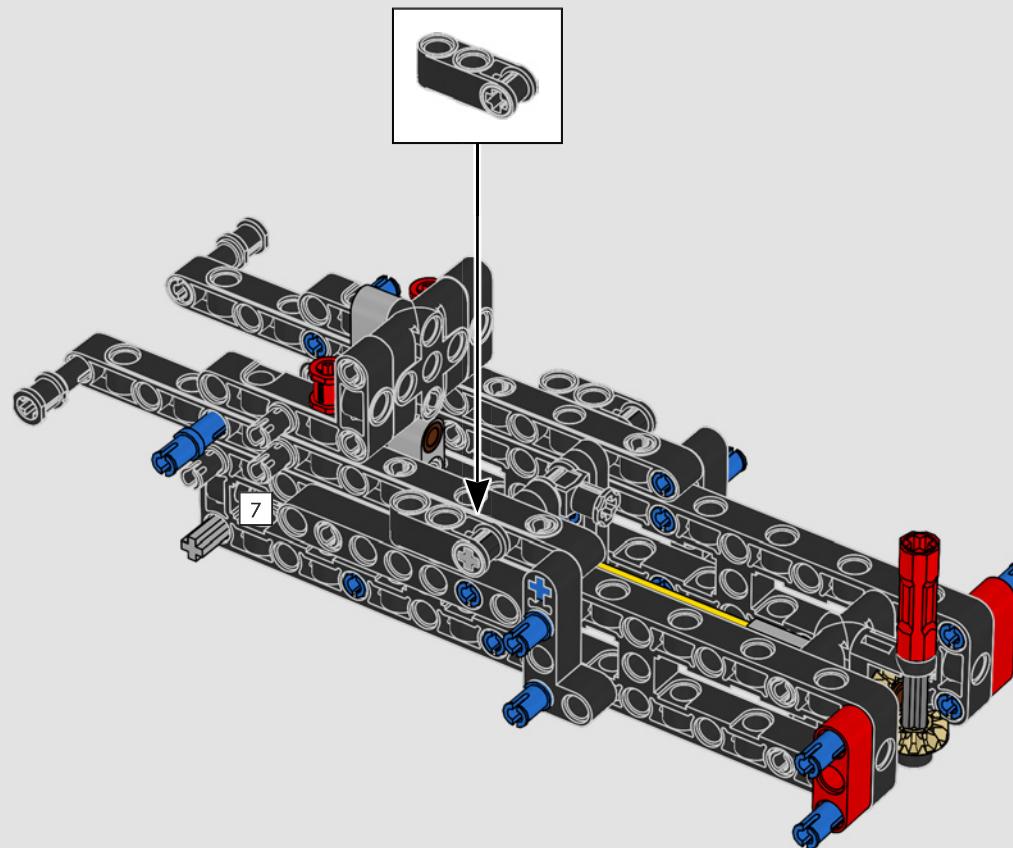


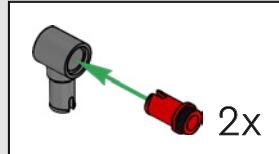
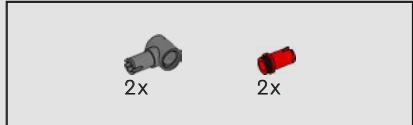
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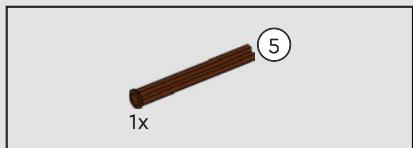
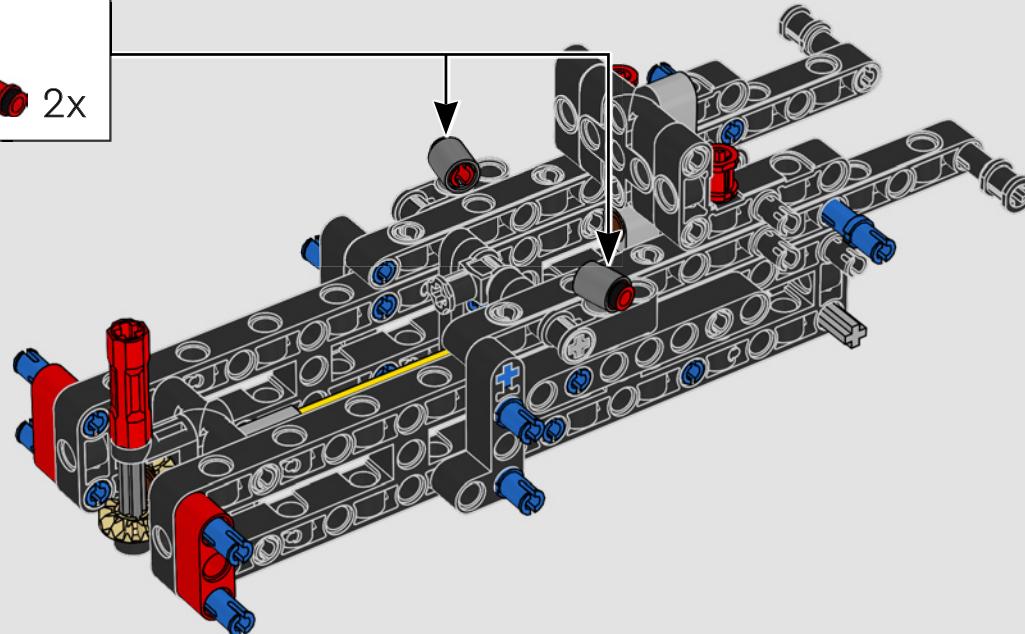
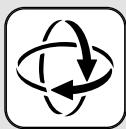


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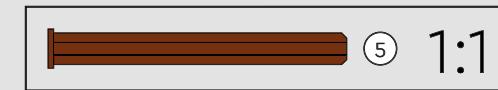
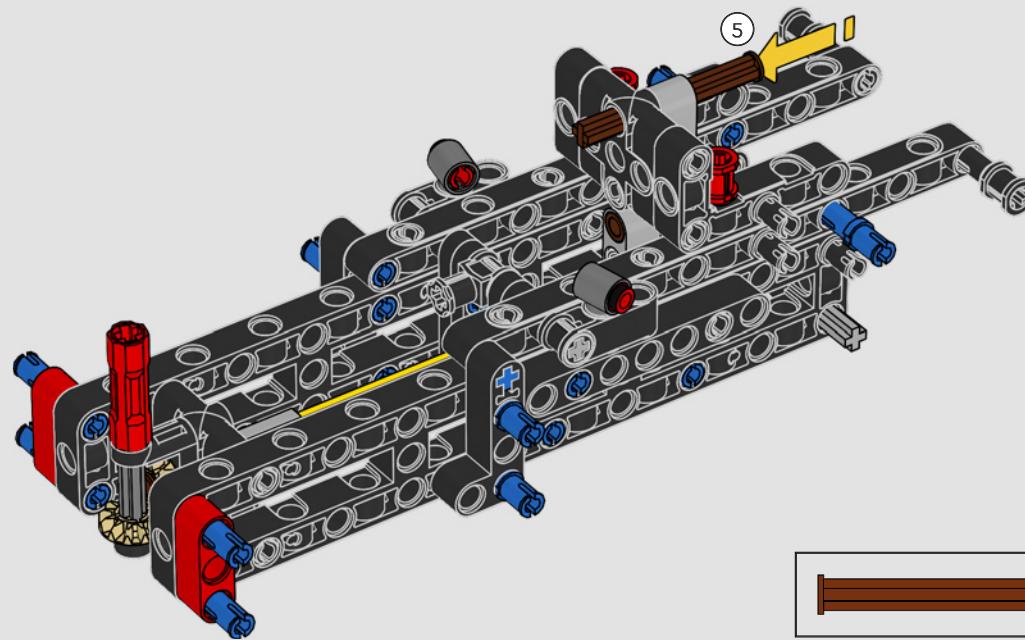




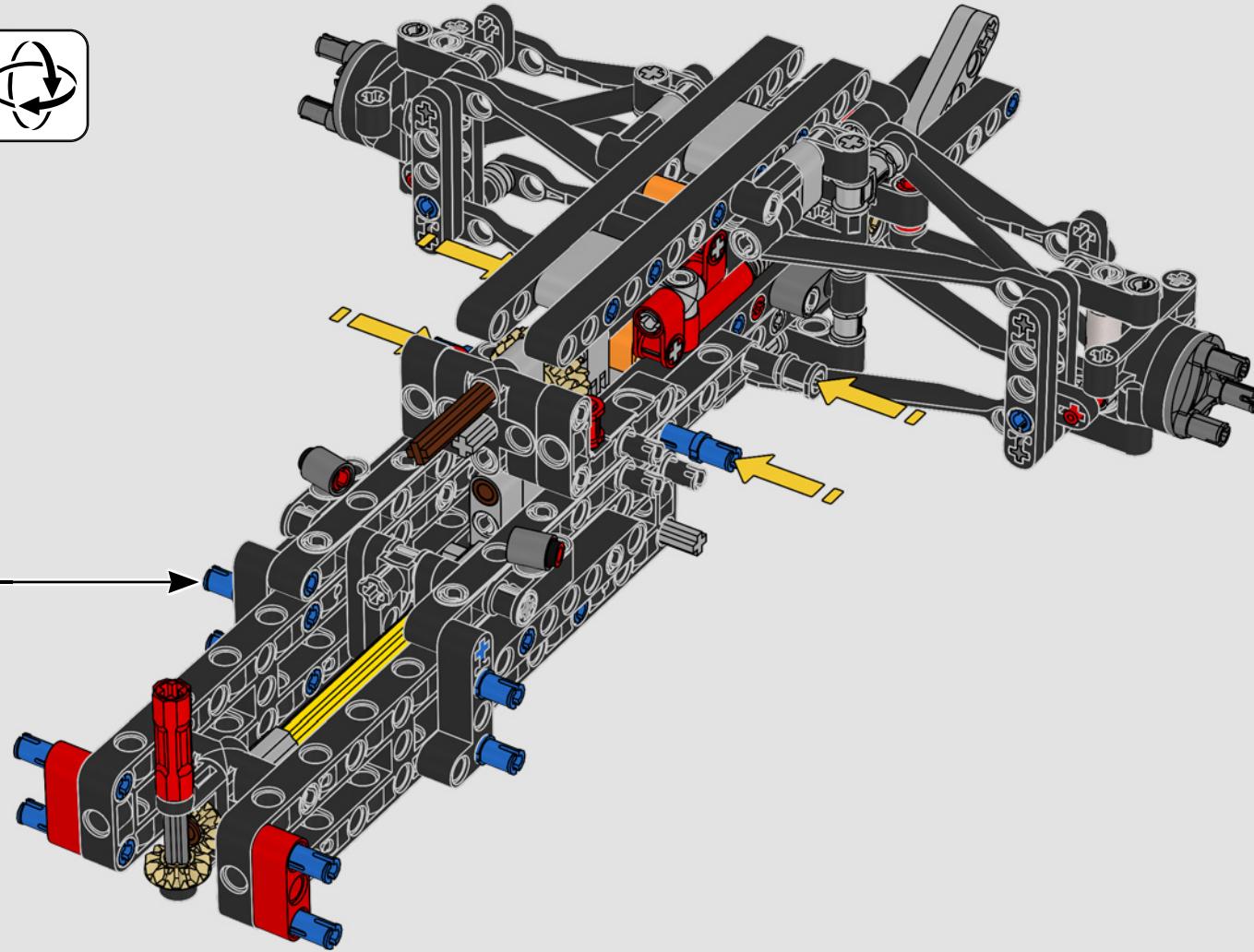
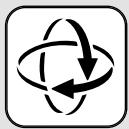
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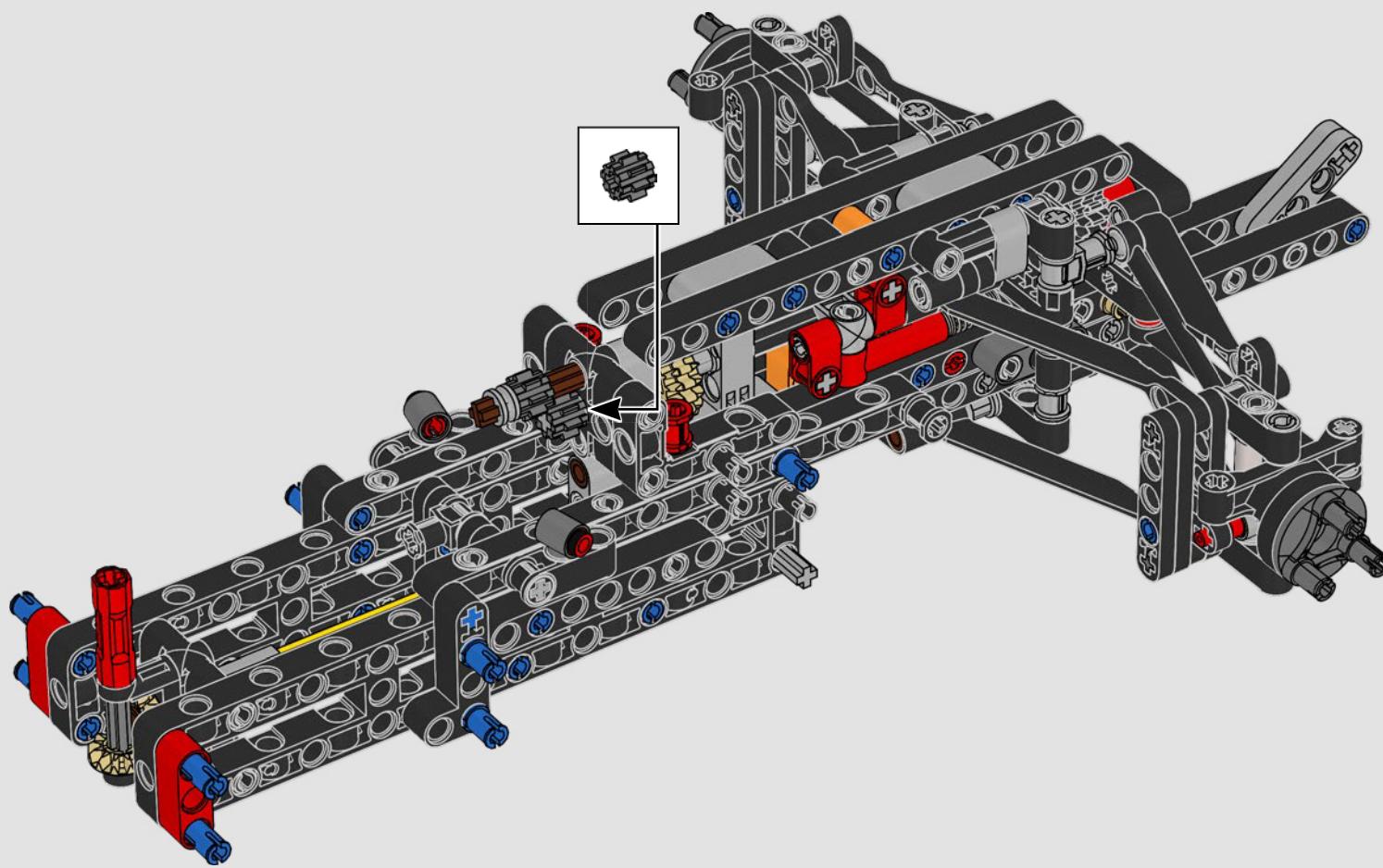
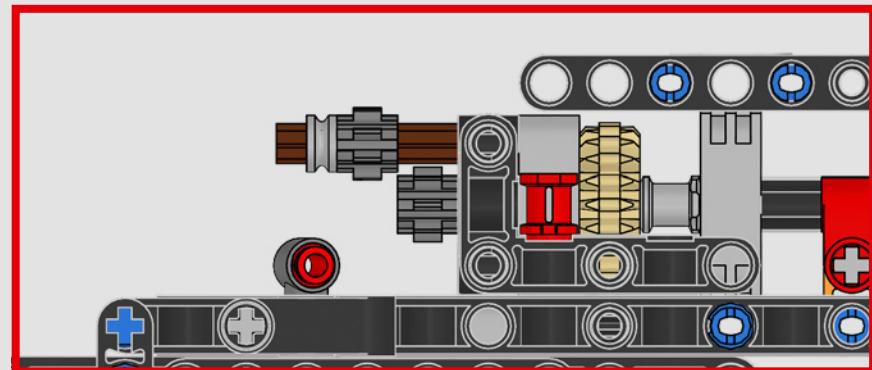
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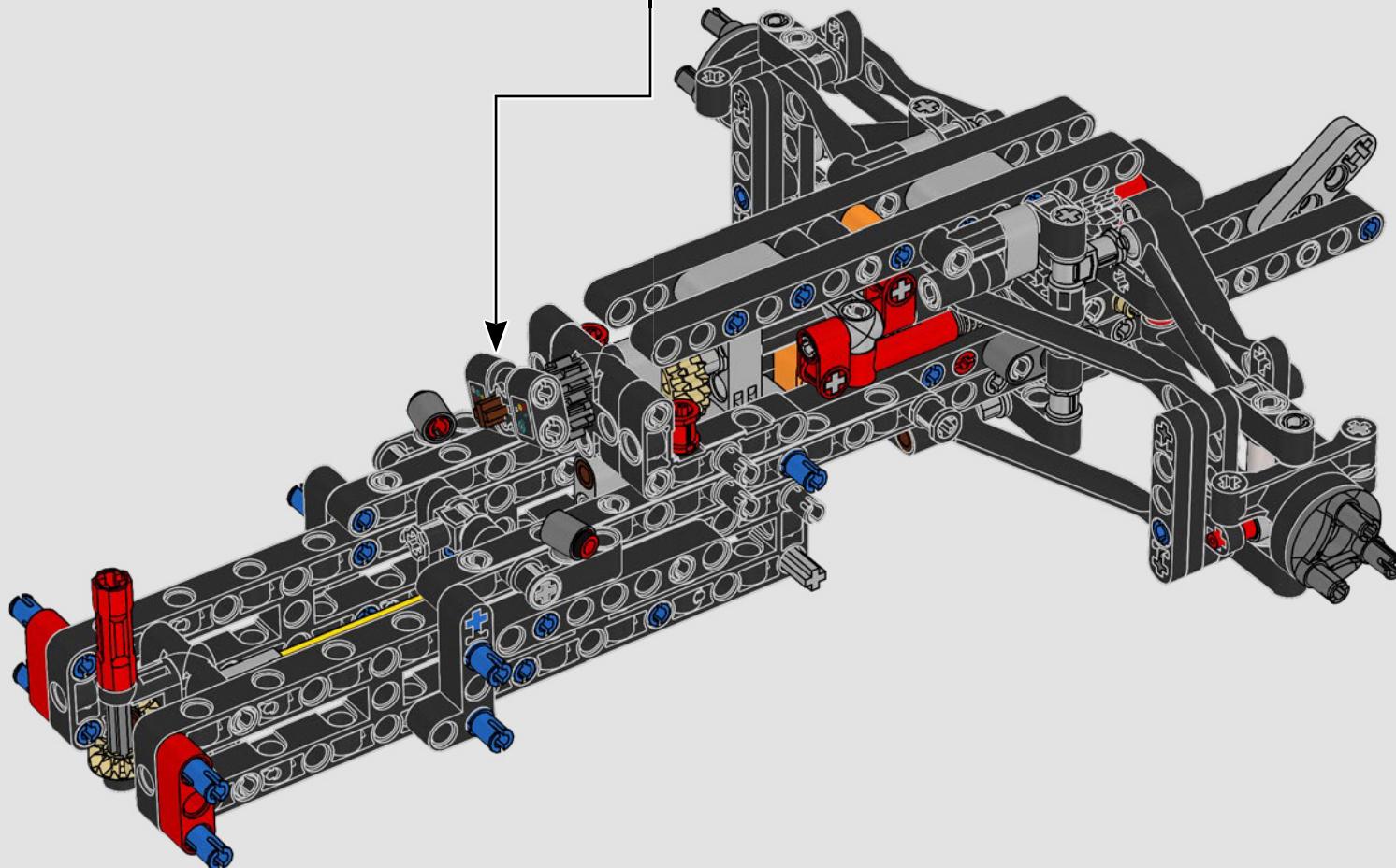
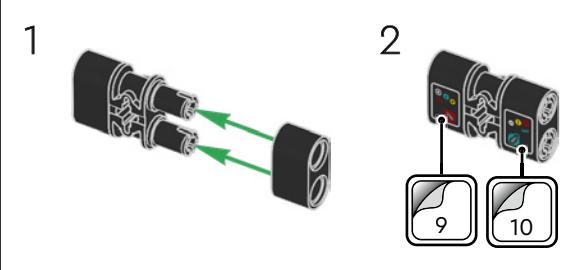
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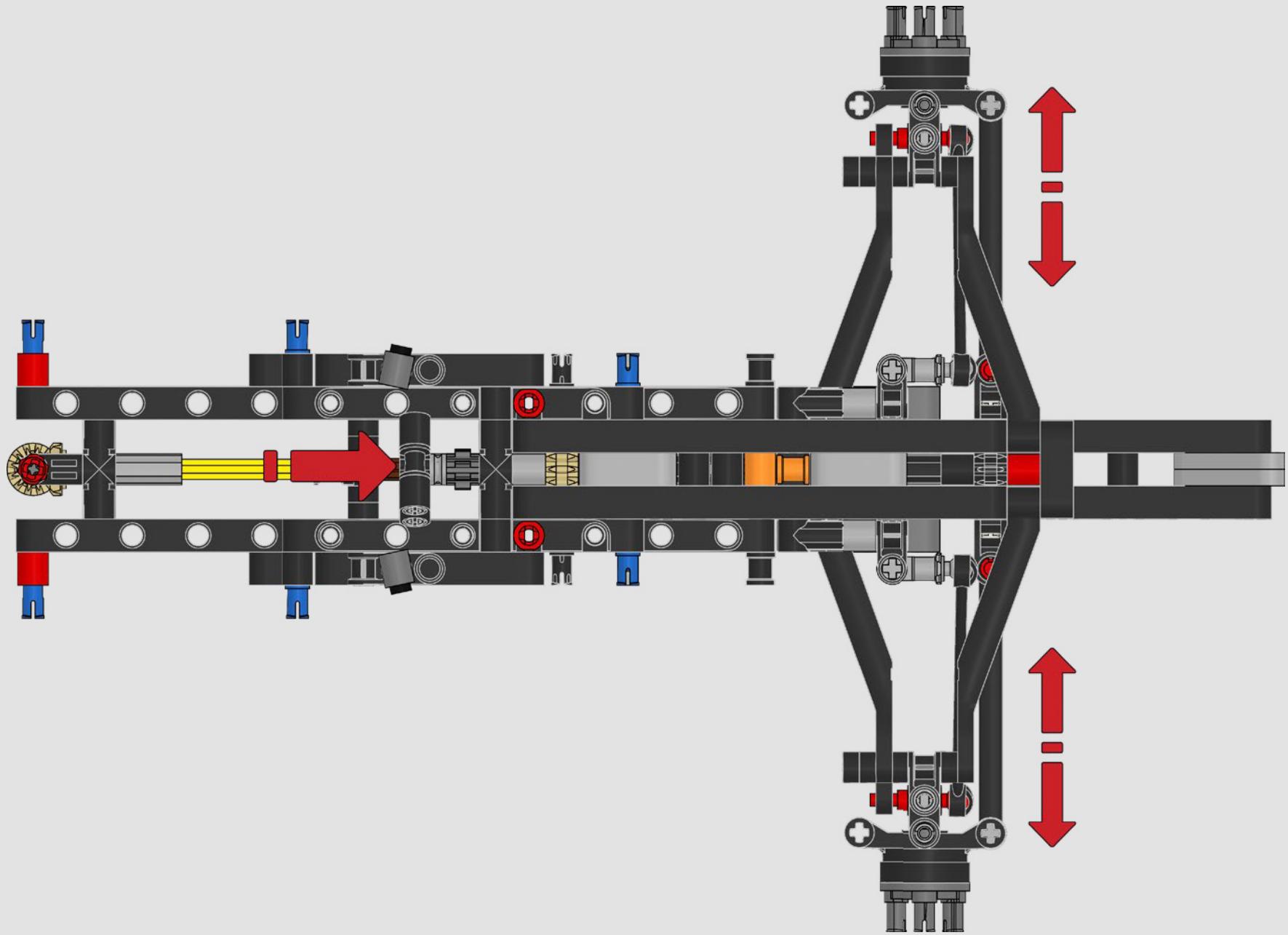
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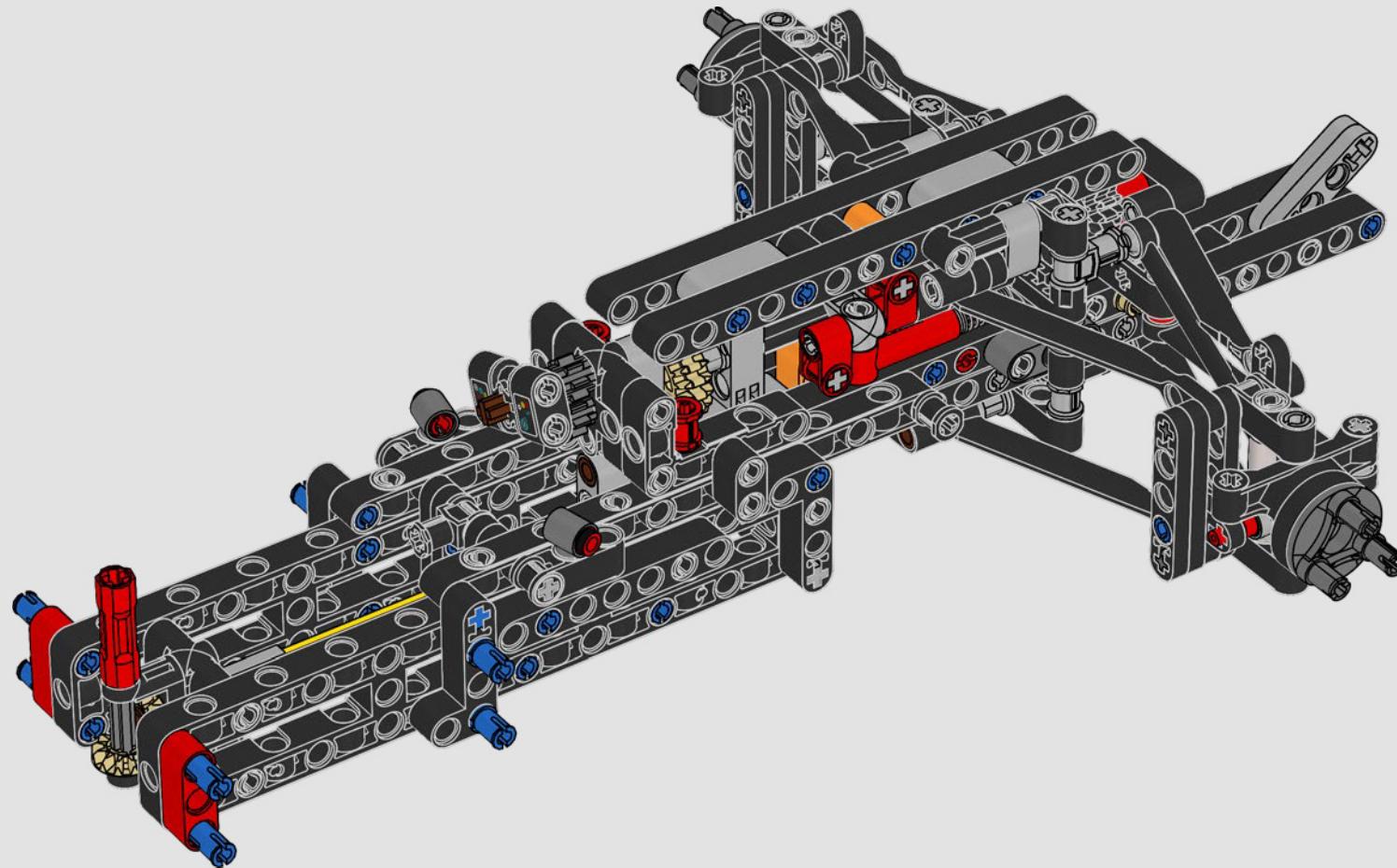
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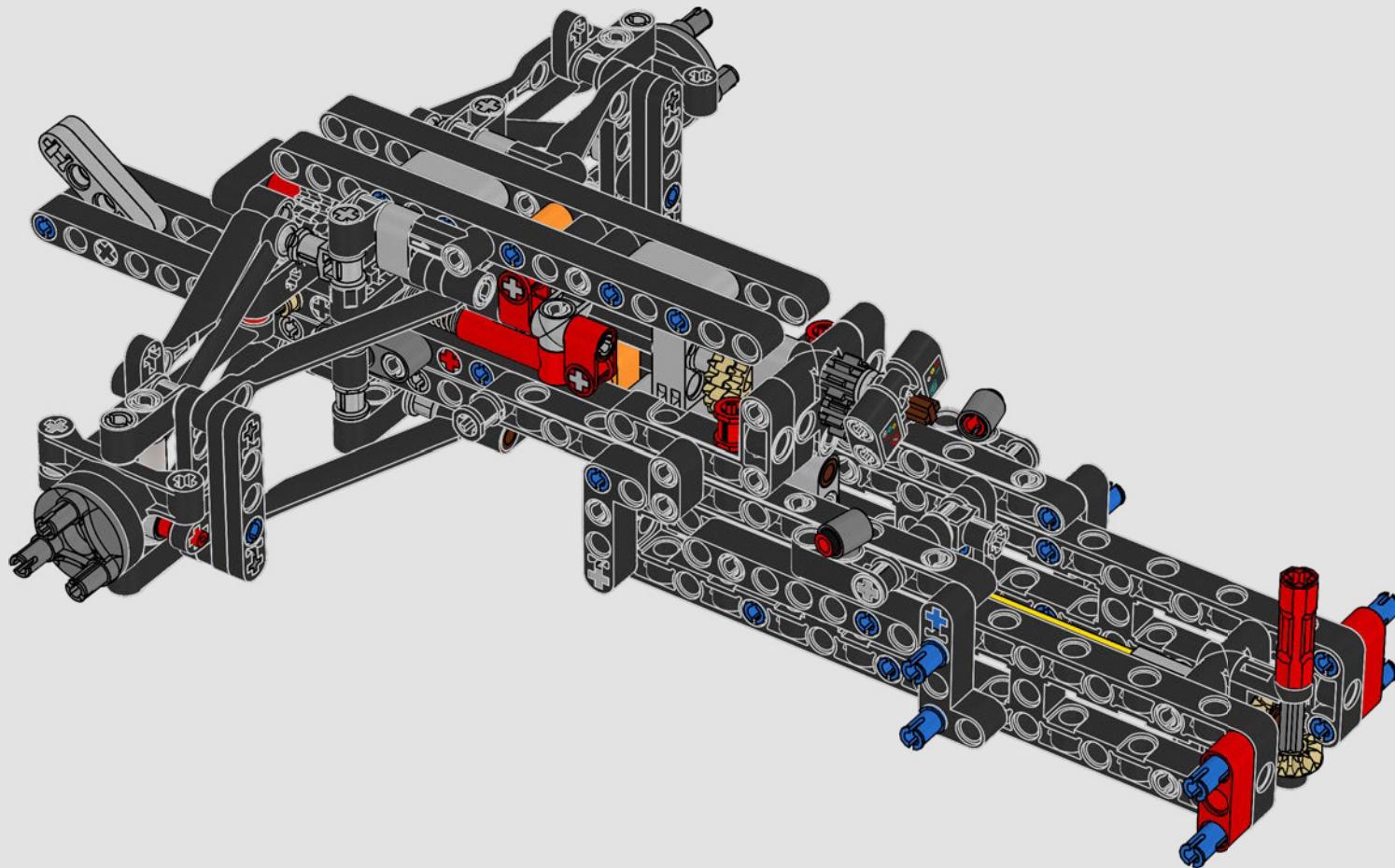


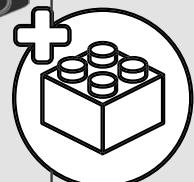
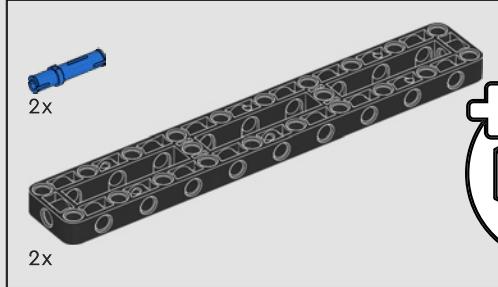
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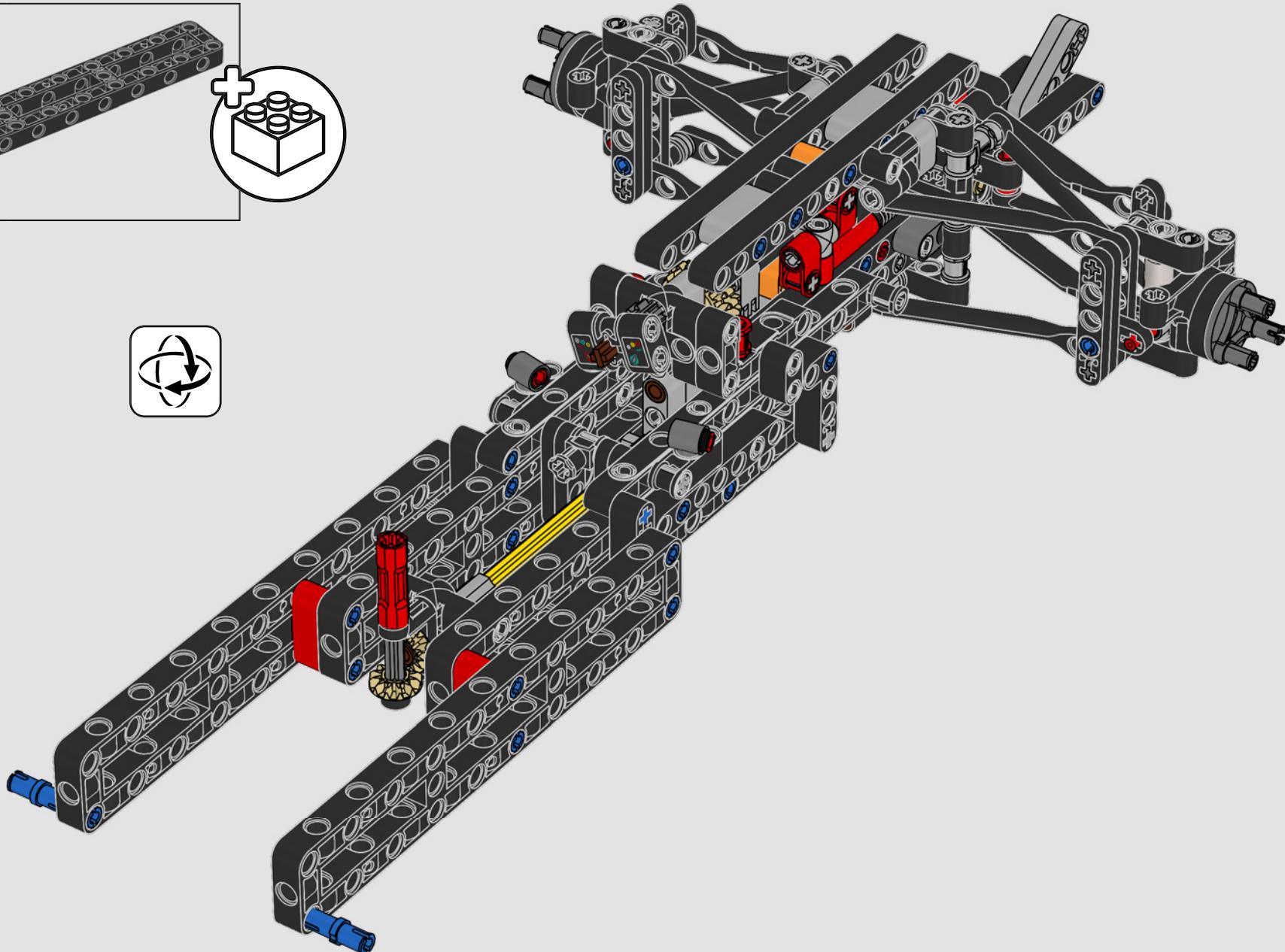
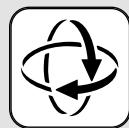


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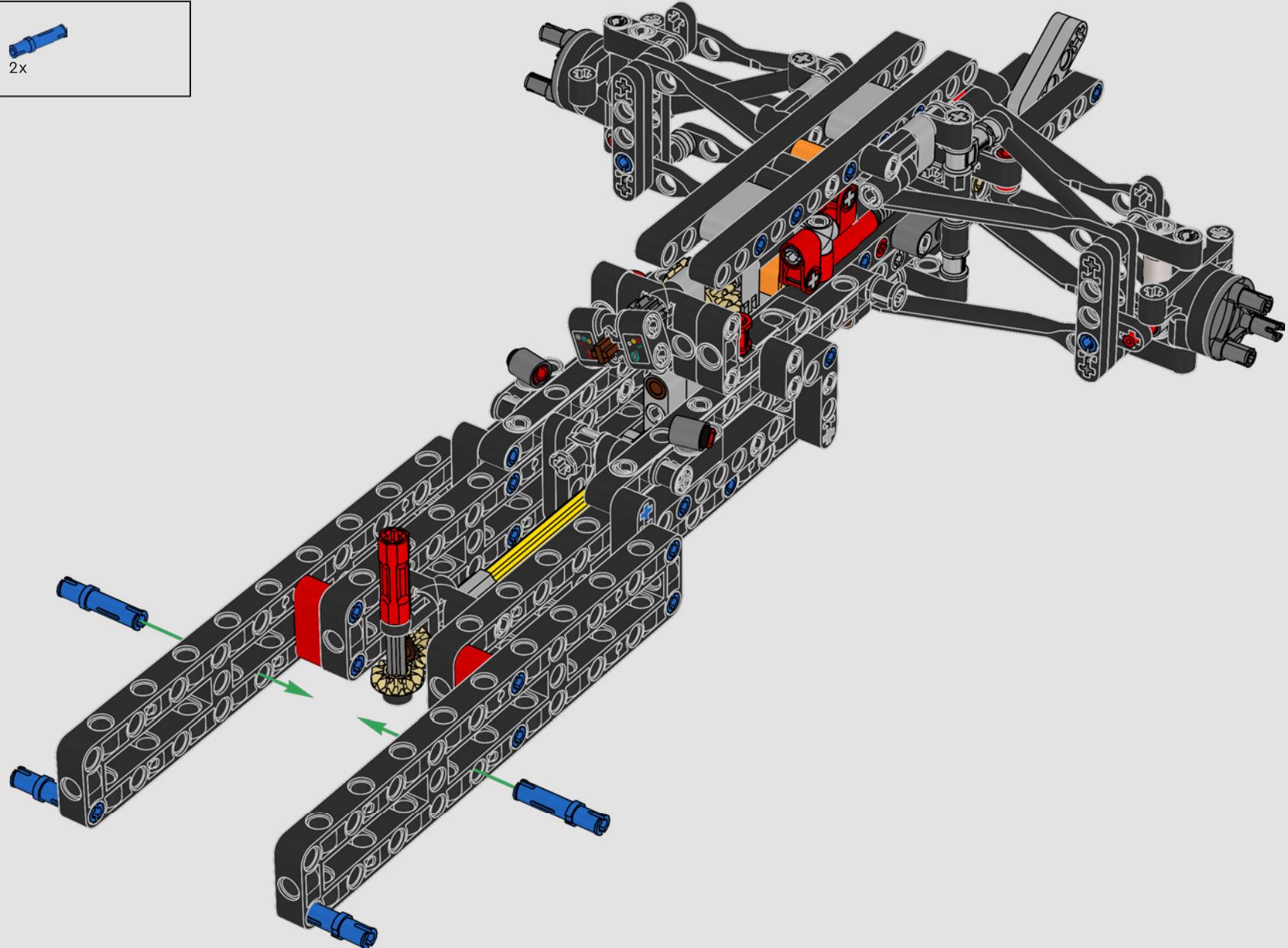
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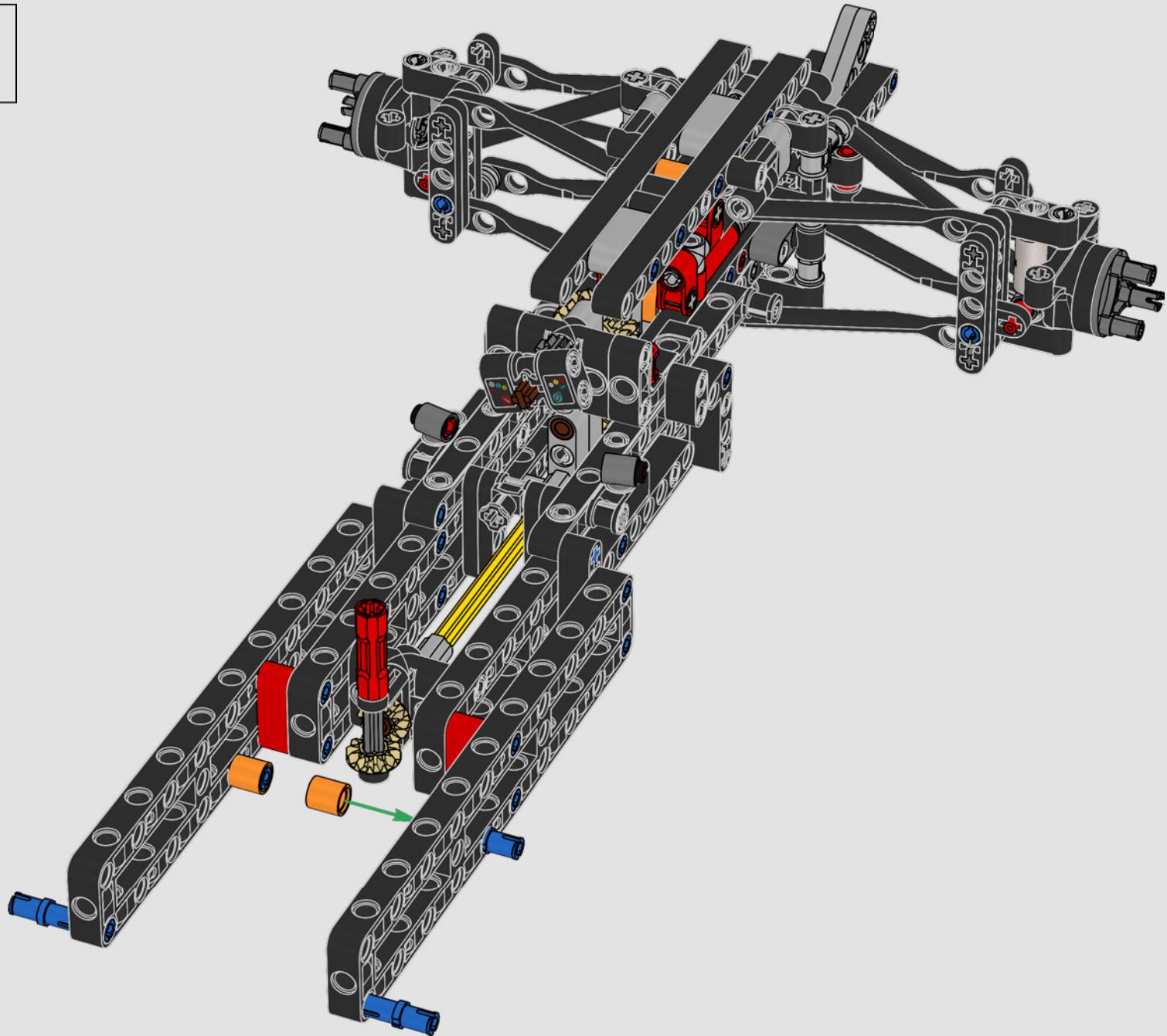
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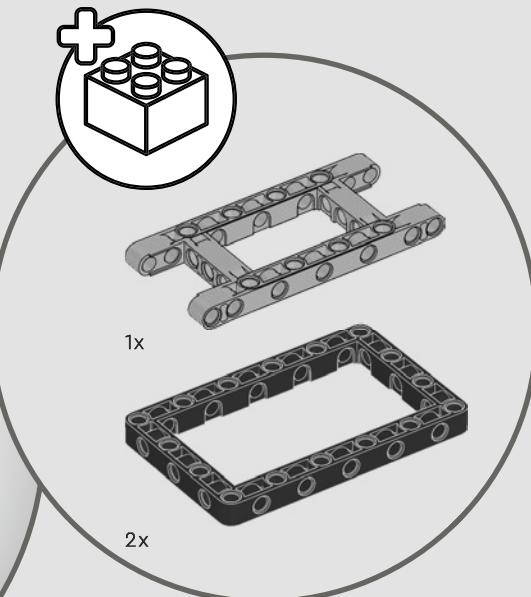
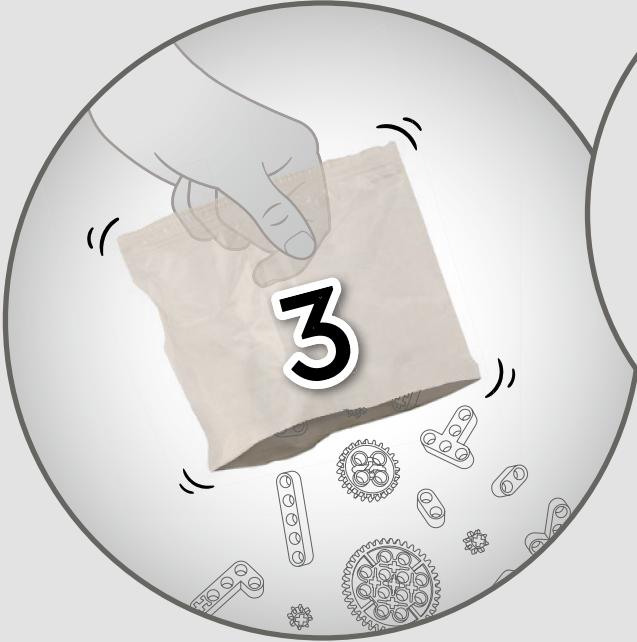


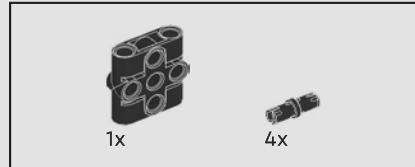
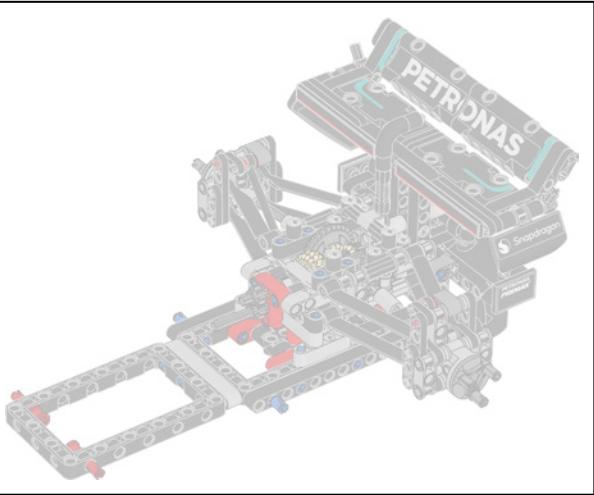


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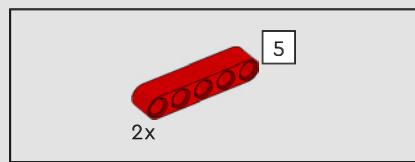
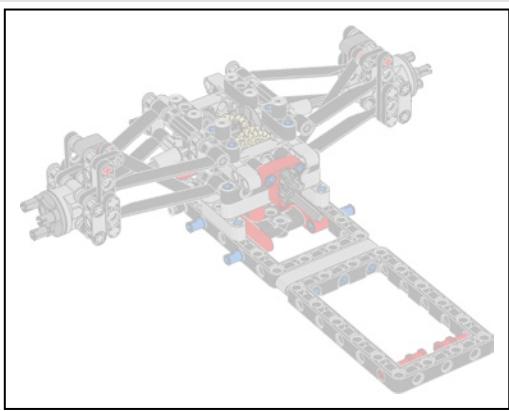
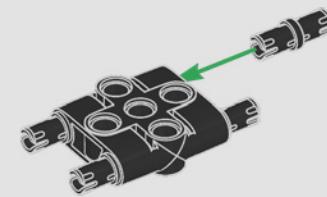
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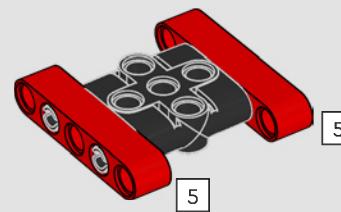




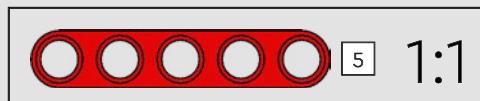
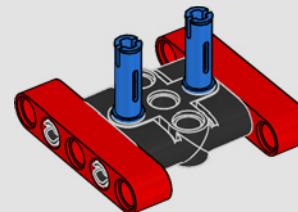
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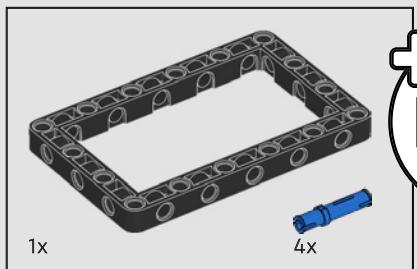


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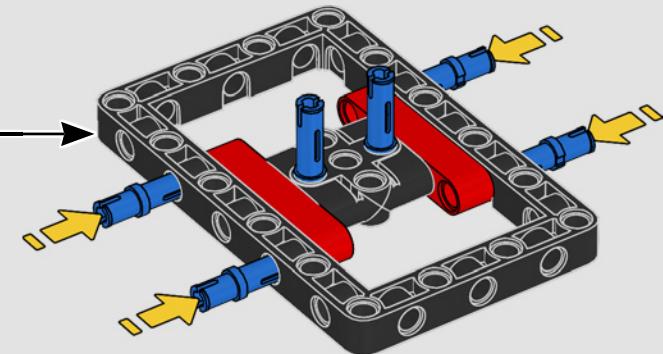
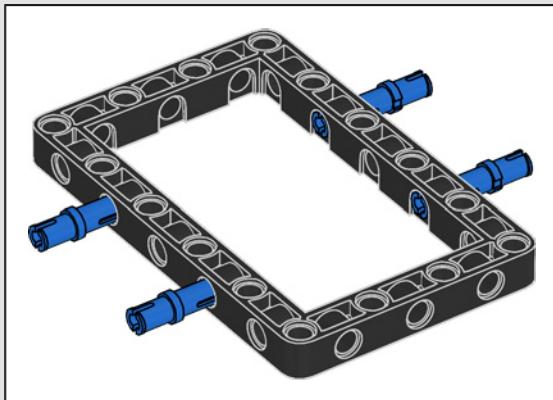


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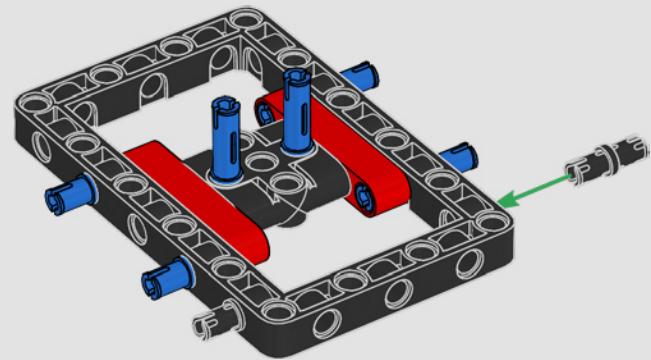




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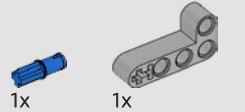
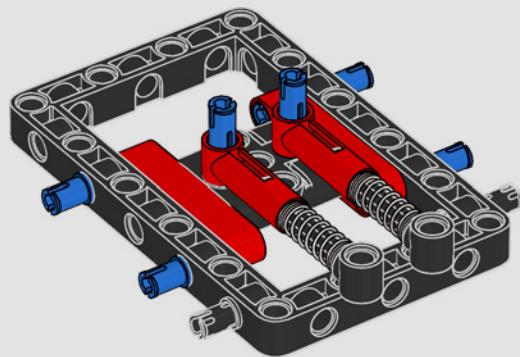
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78

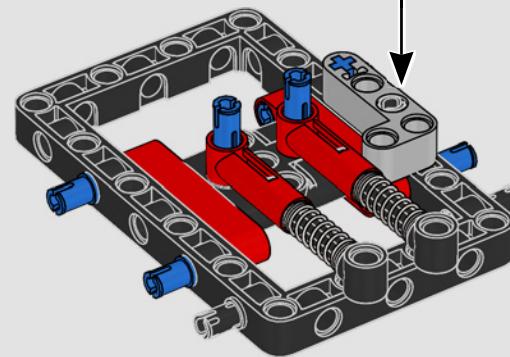
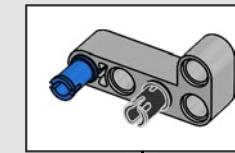


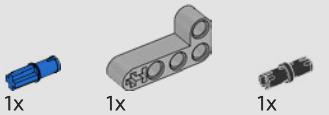
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1x

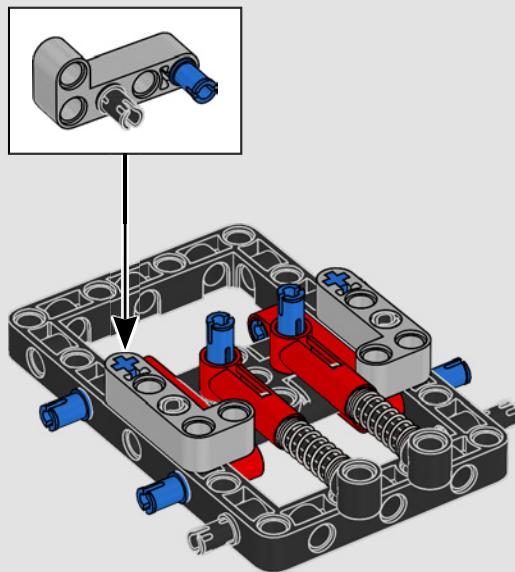
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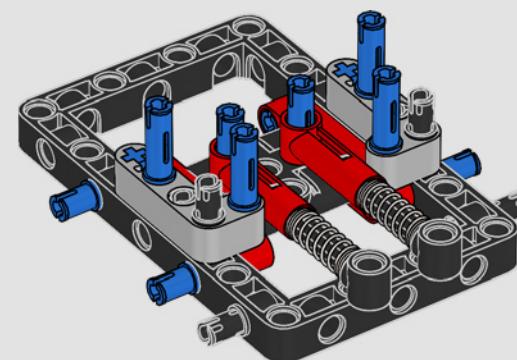


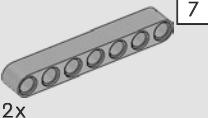


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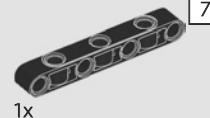
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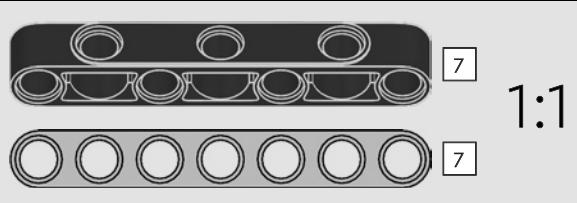
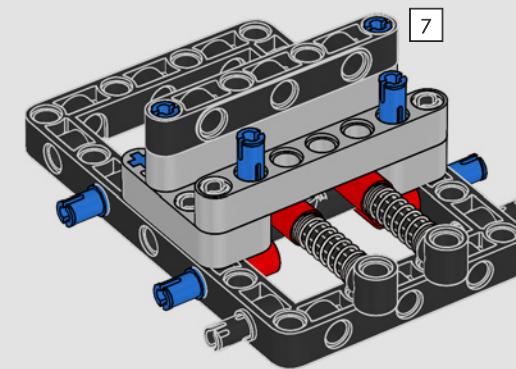
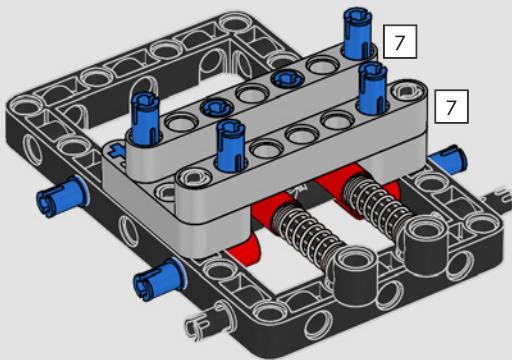
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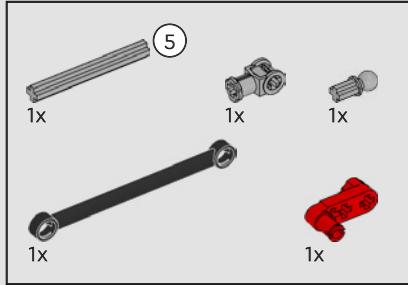
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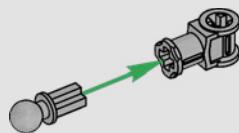
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84

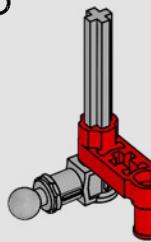
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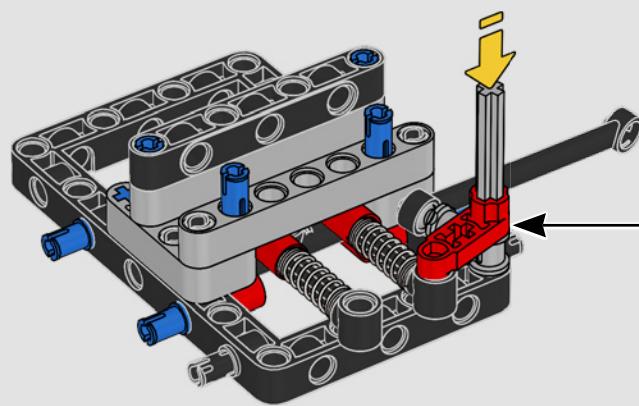
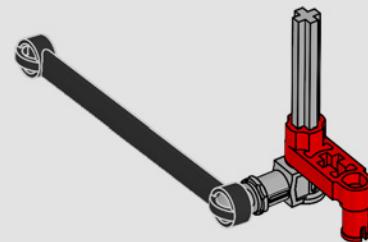
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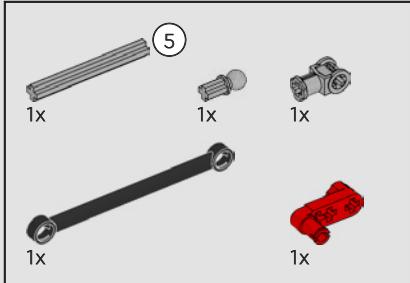


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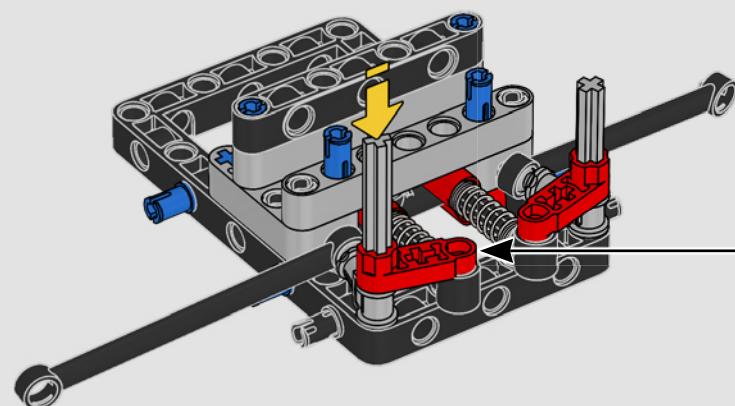
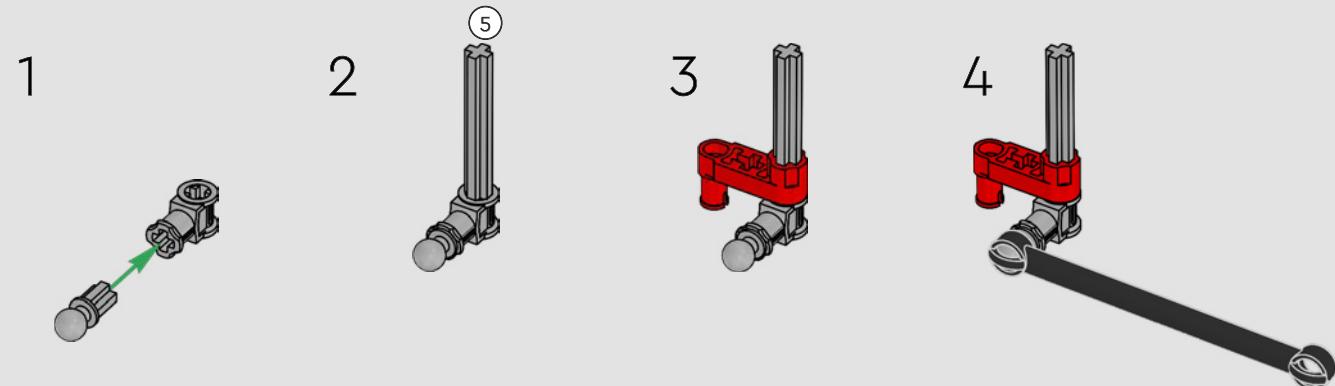


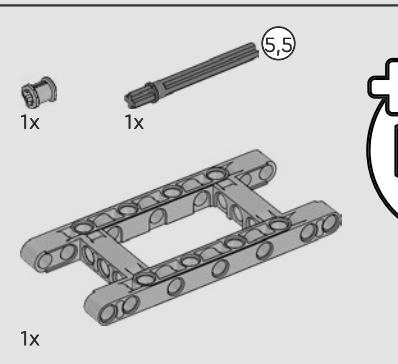
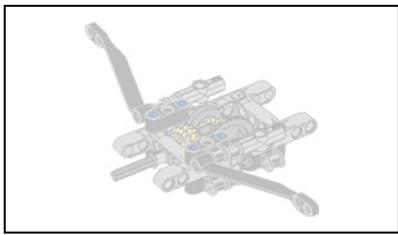
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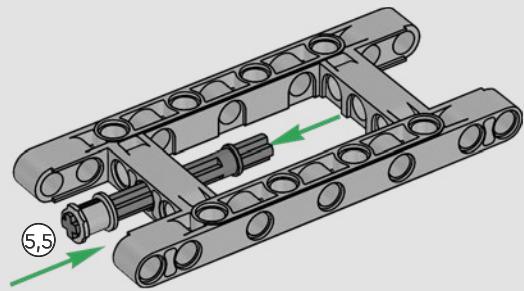


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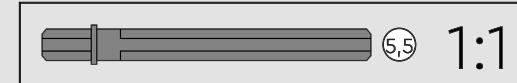
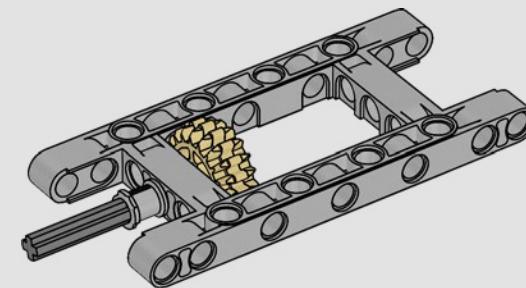


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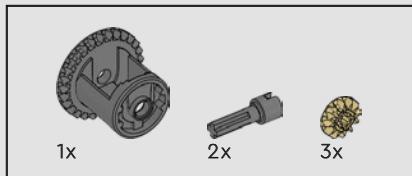
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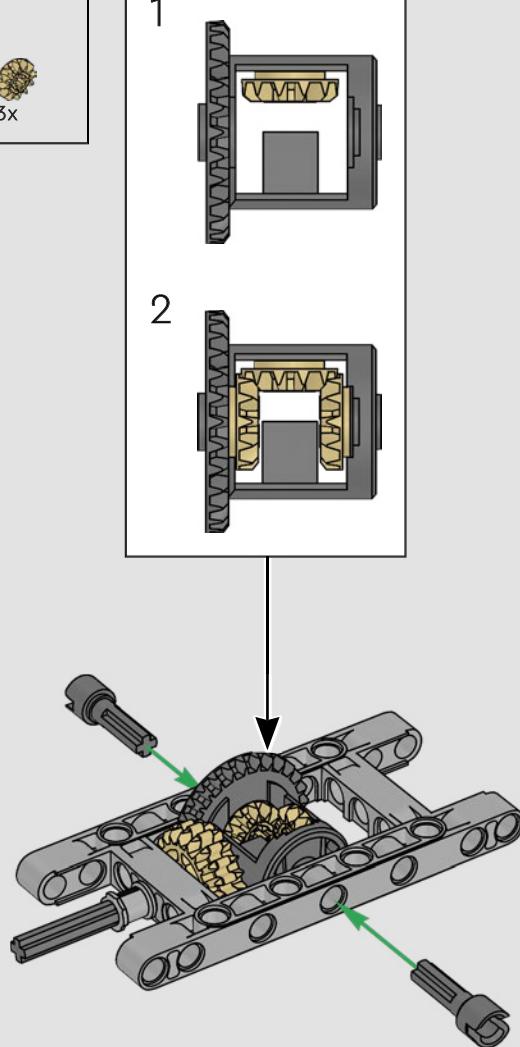


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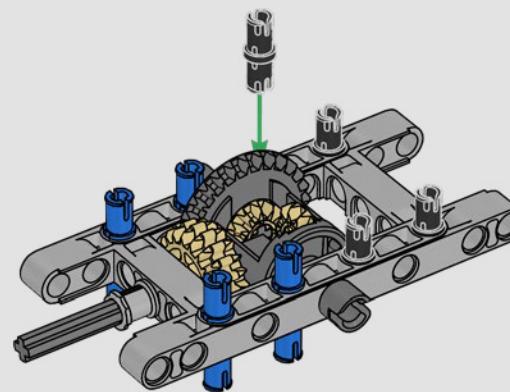
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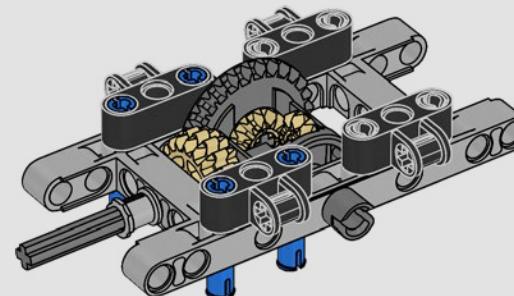
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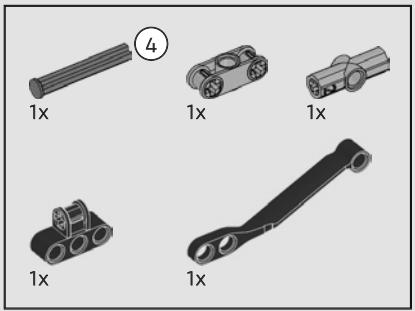


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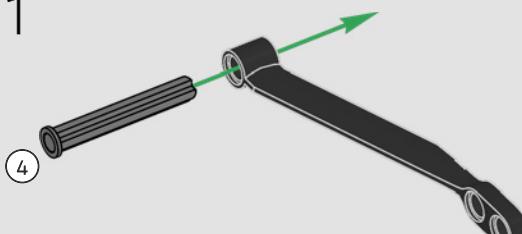
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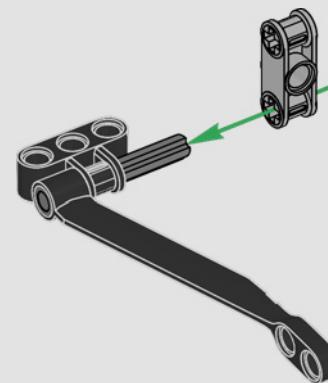


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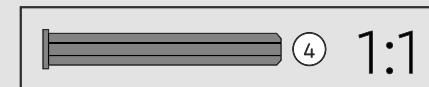
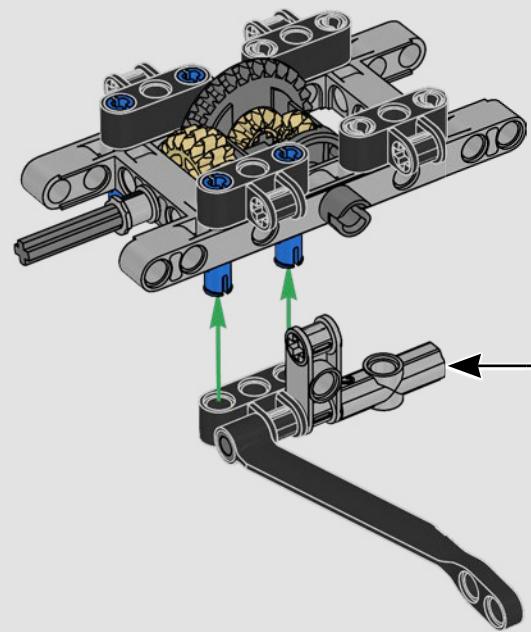
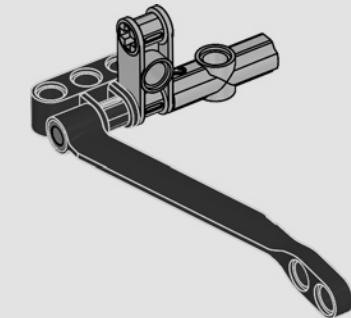
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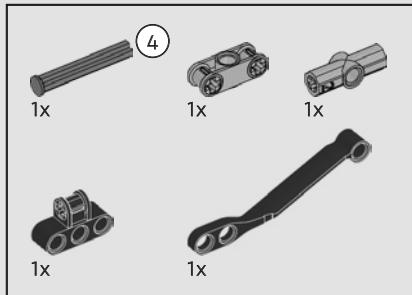


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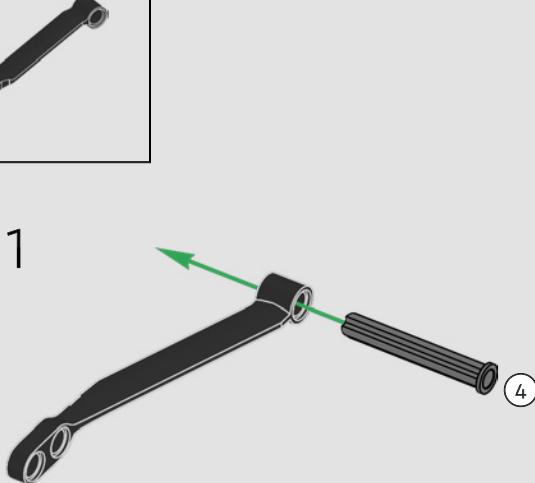
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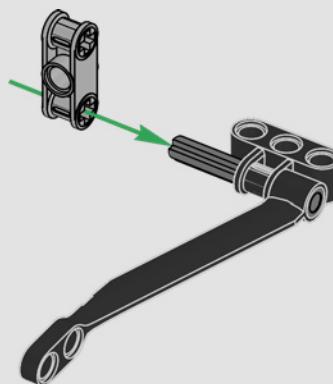


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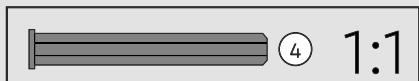
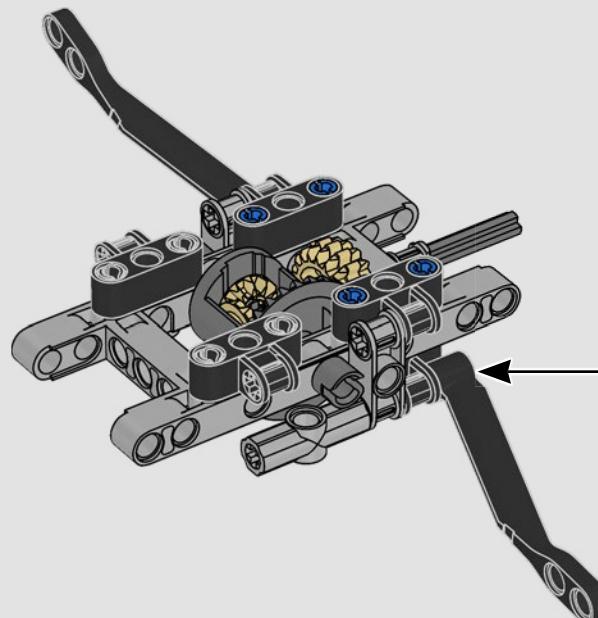
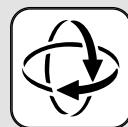
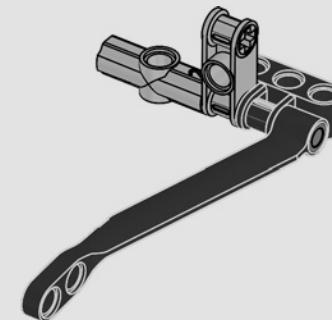
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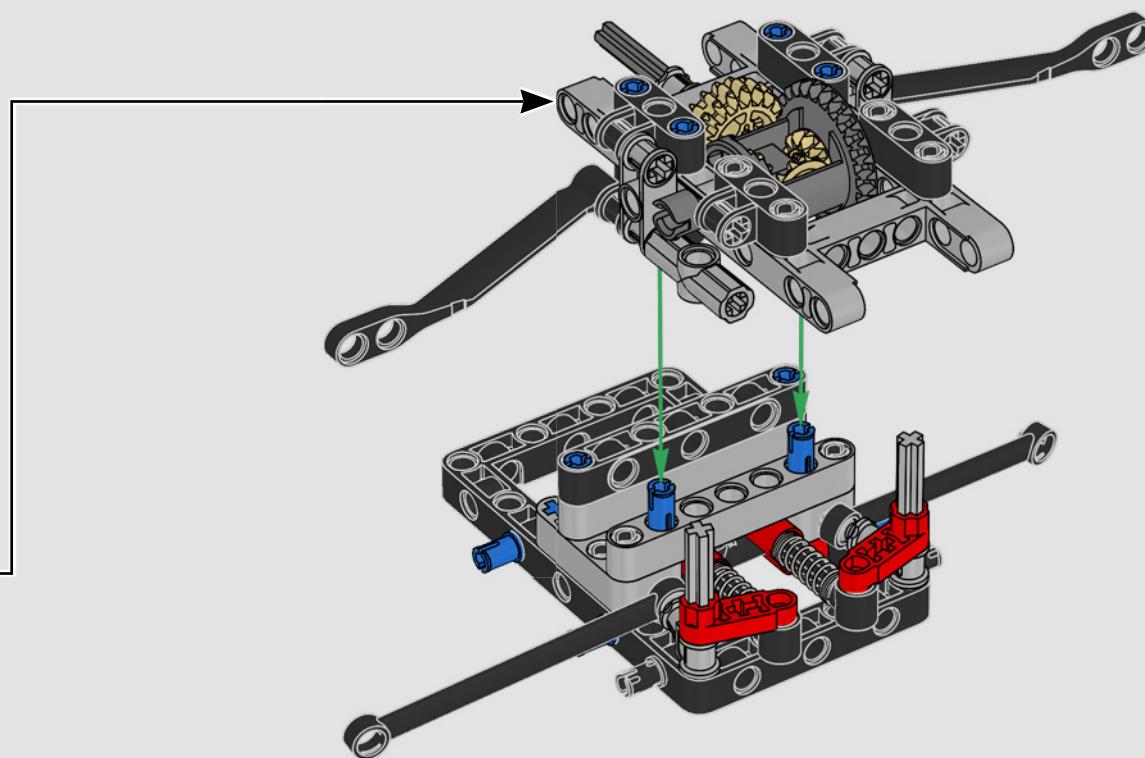
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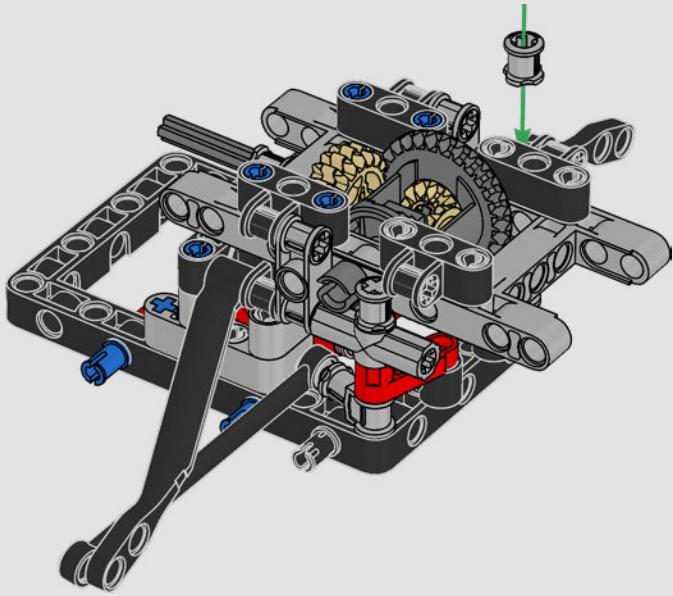
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2x

94



④ 1:1

94

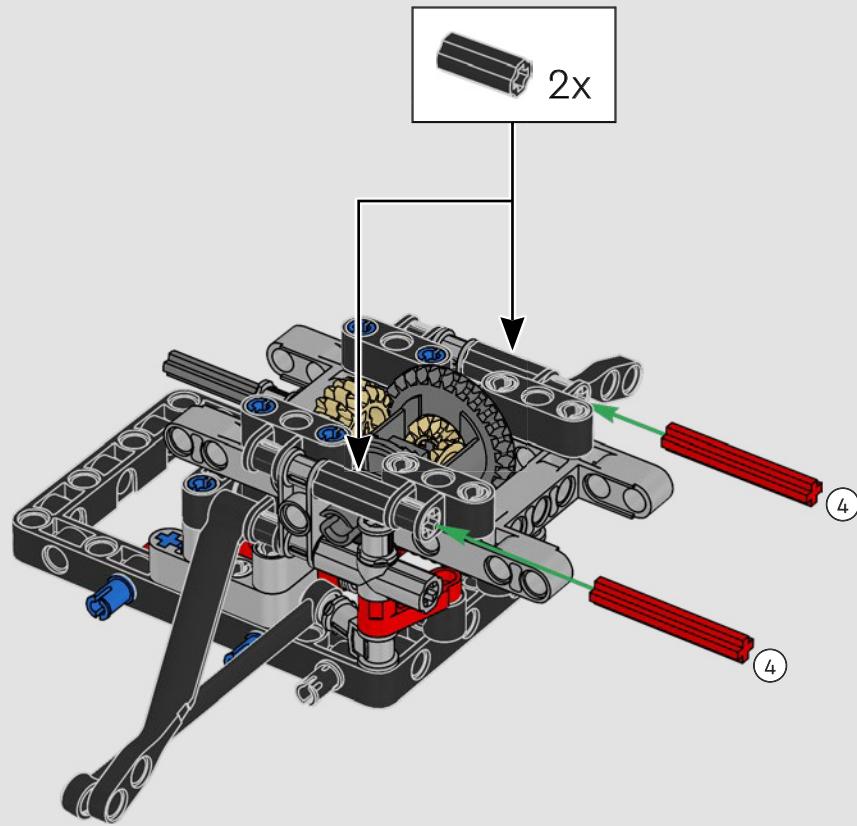


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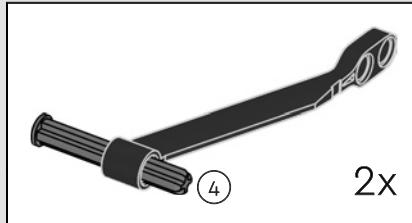
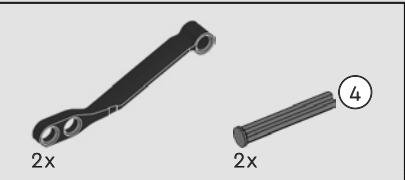
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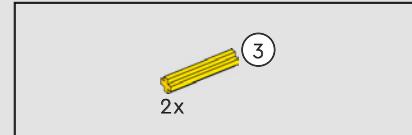
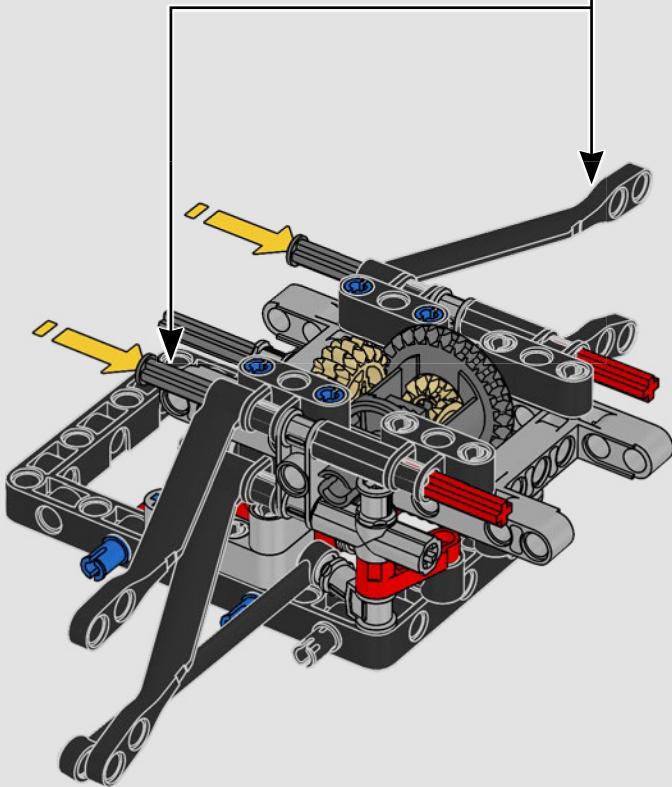


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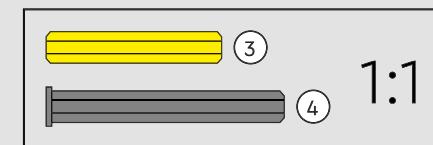
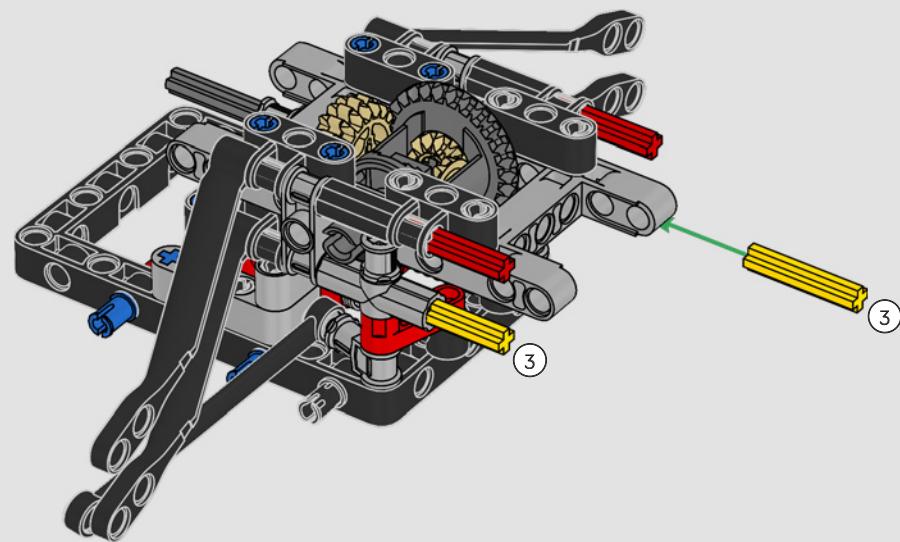




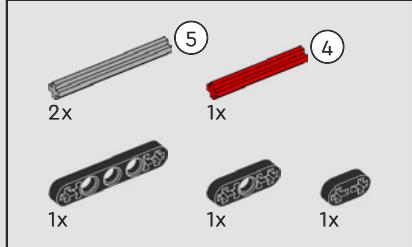
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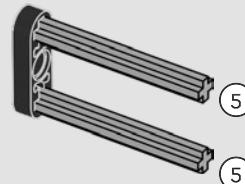


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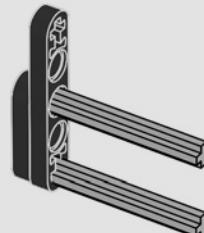


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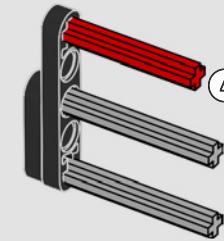
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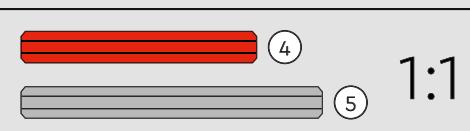
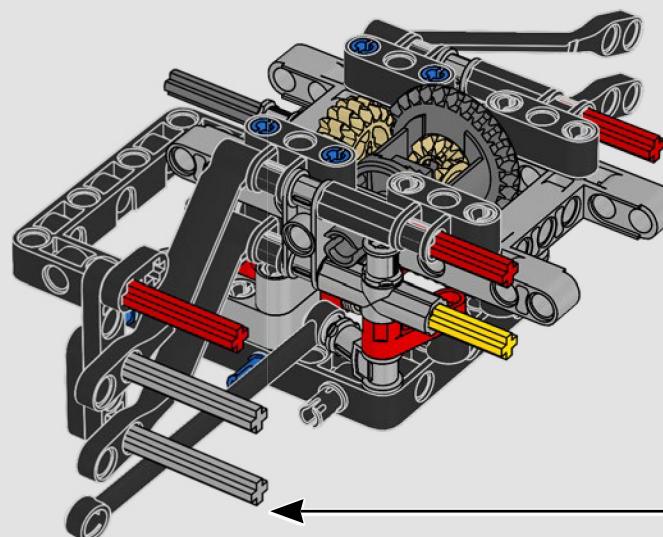
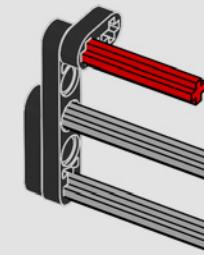
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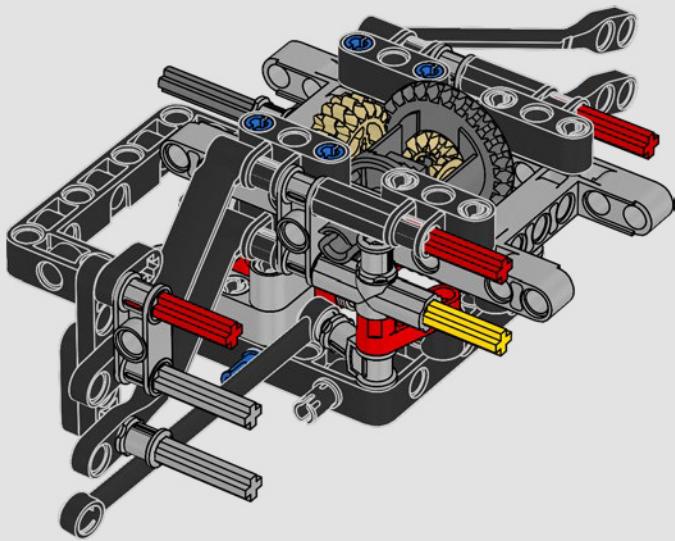




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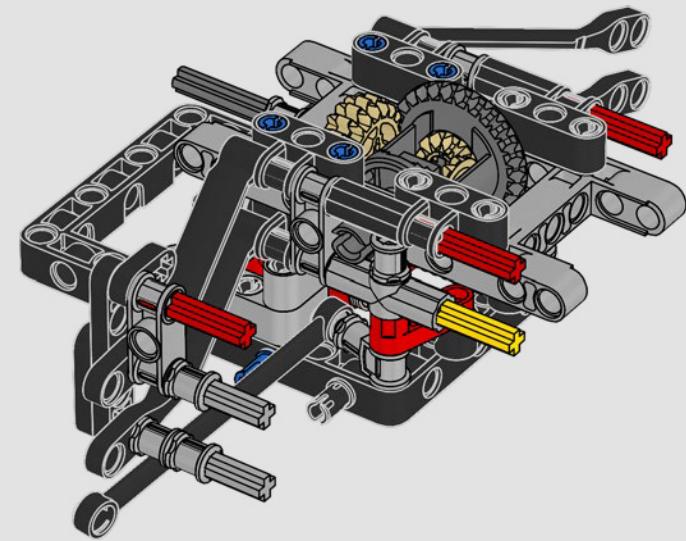
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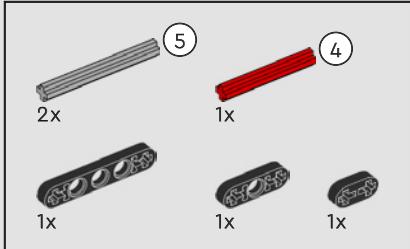
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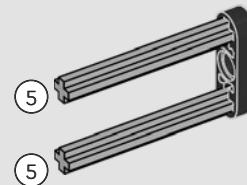
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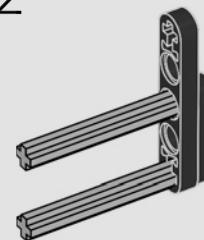


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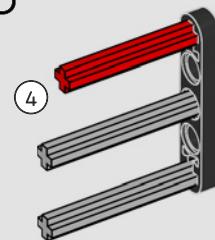
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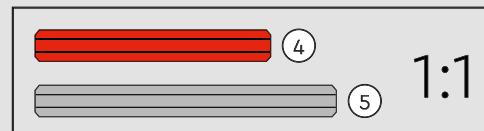
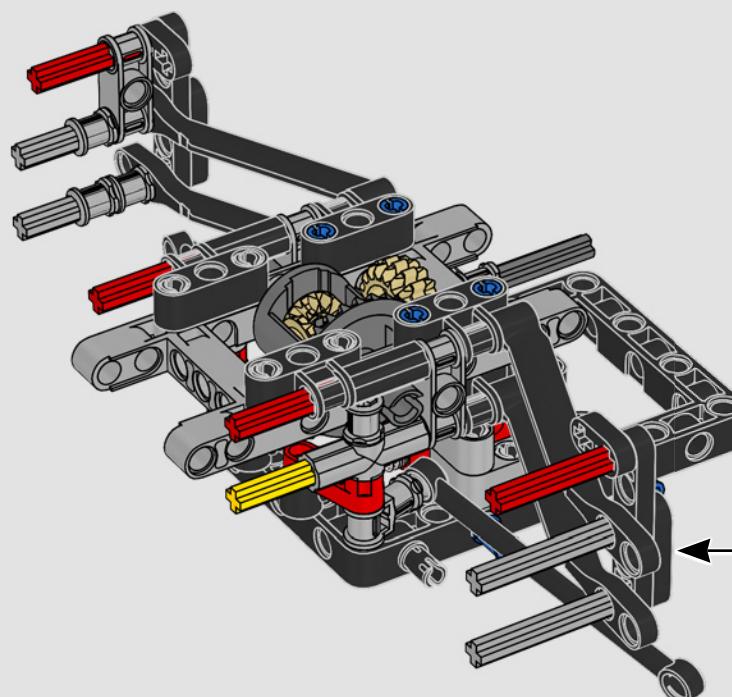
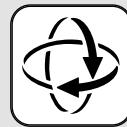
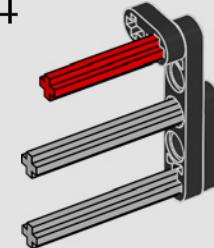
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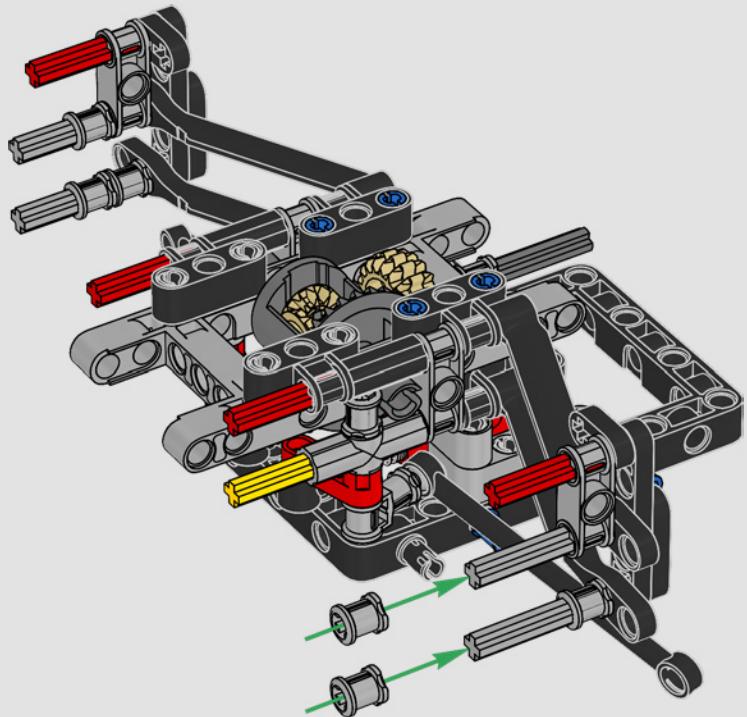


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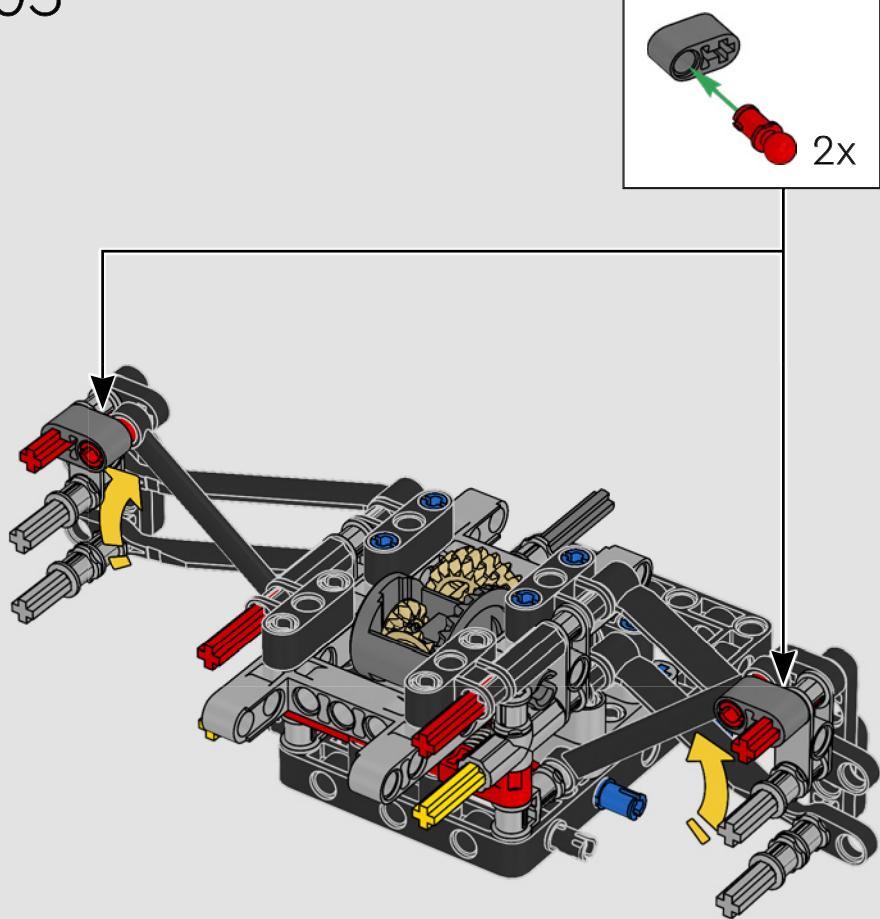


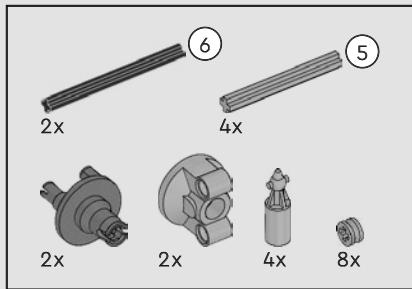
  
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1x

102

  
2x  
2x

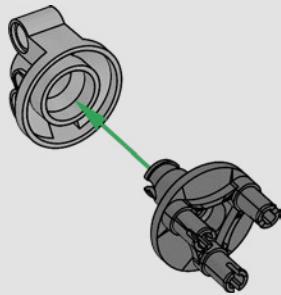
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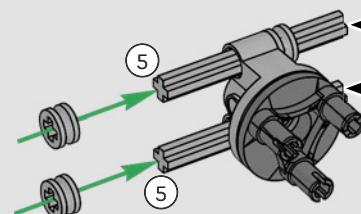


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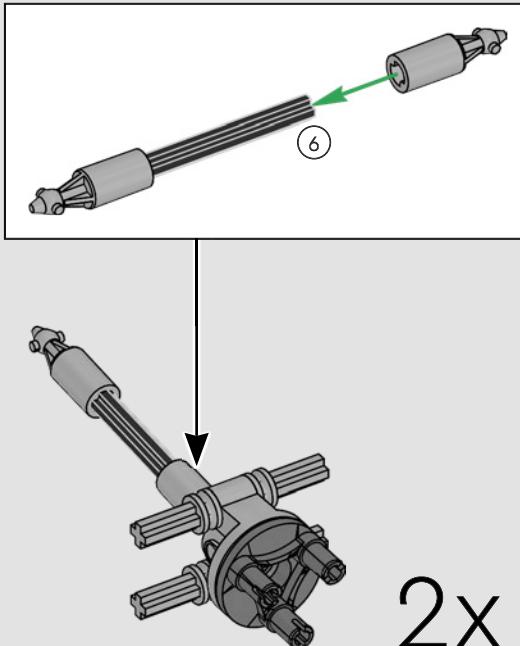
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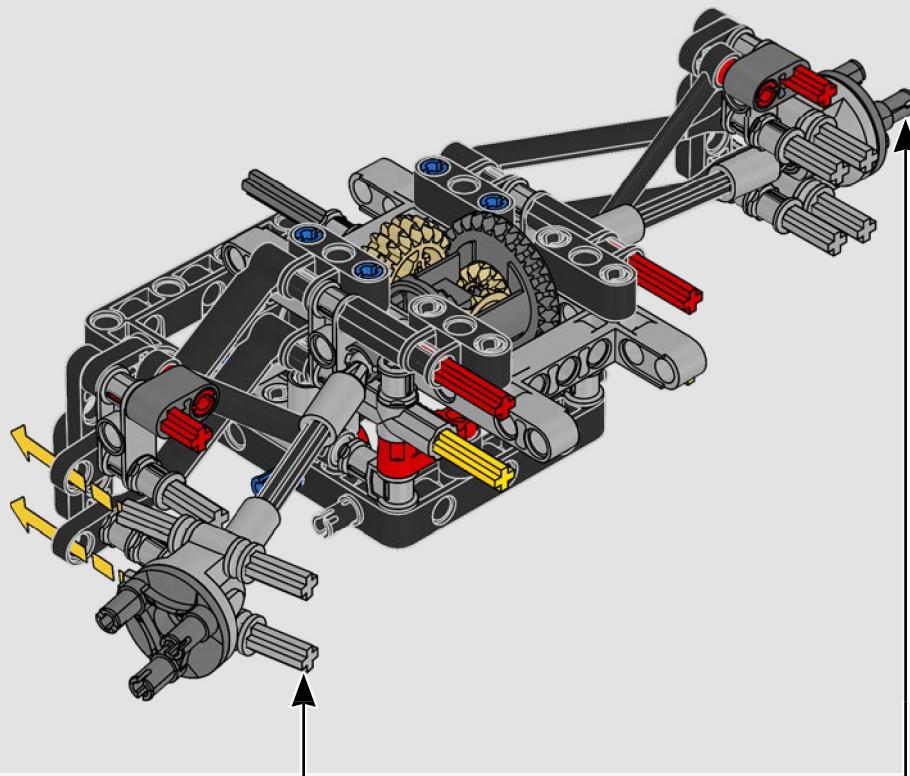
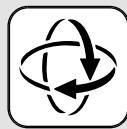


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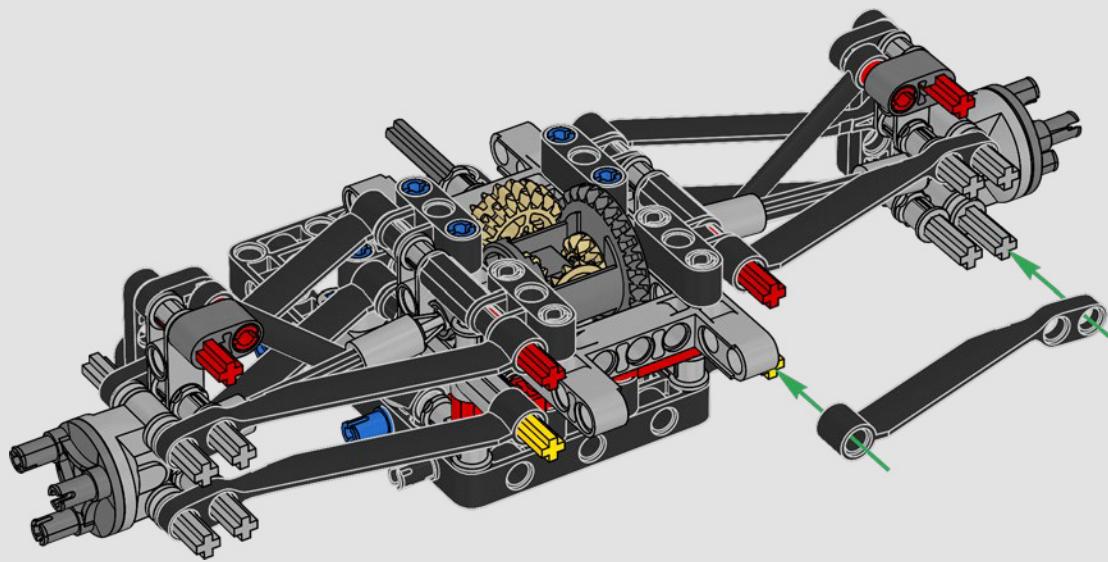






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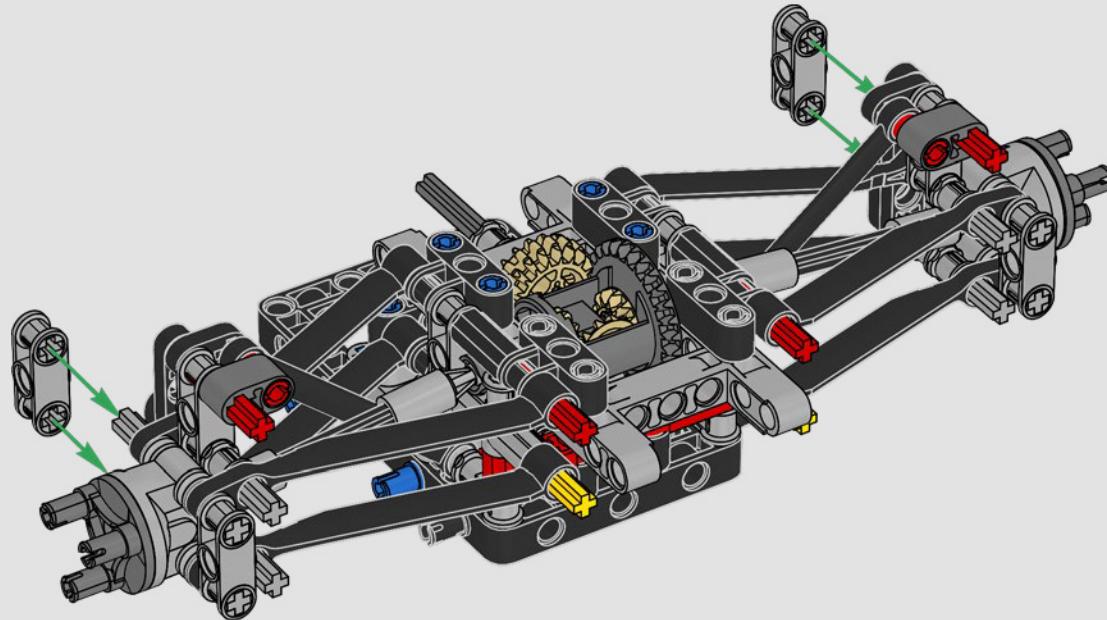
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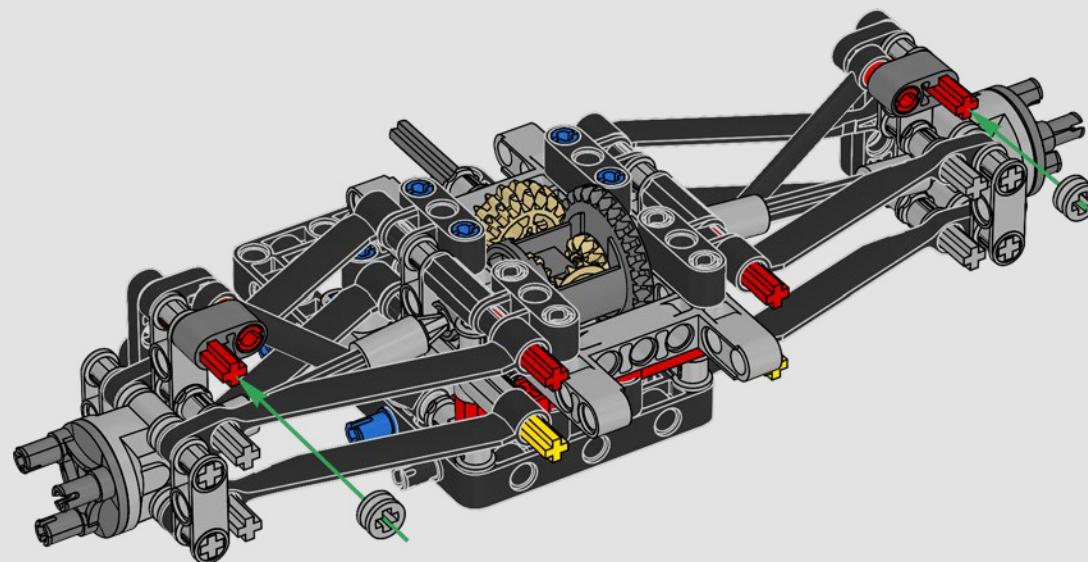
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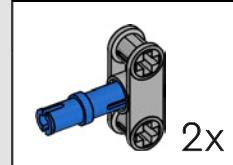
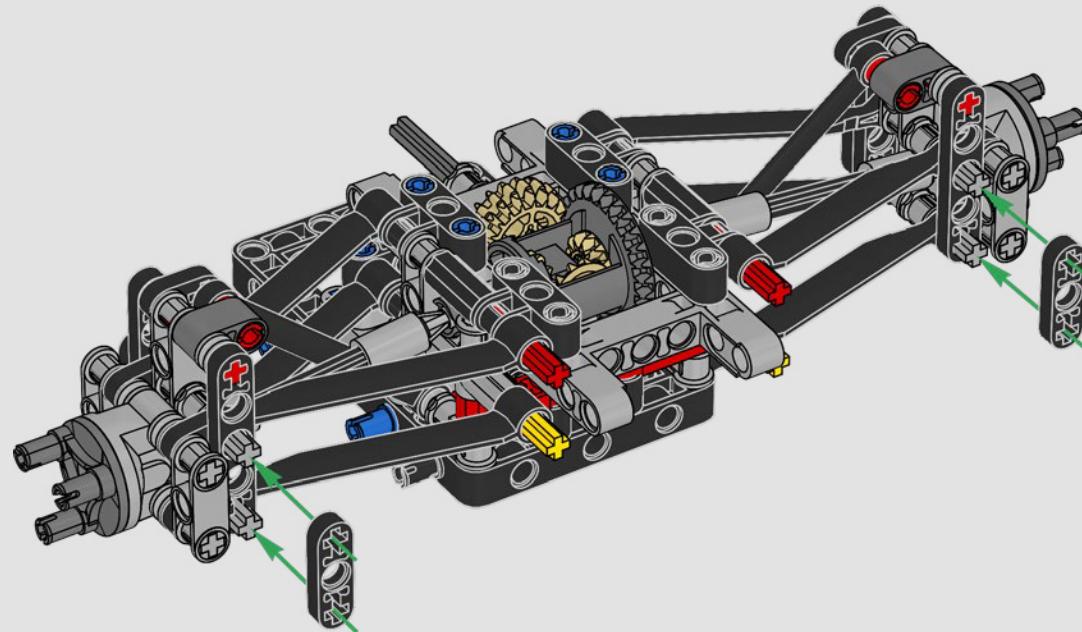
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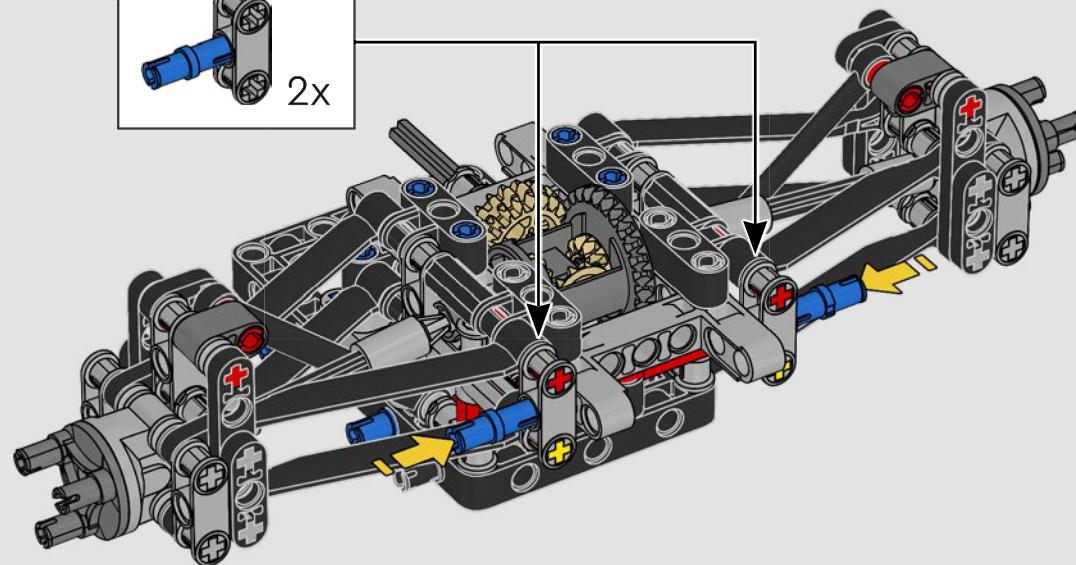




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109



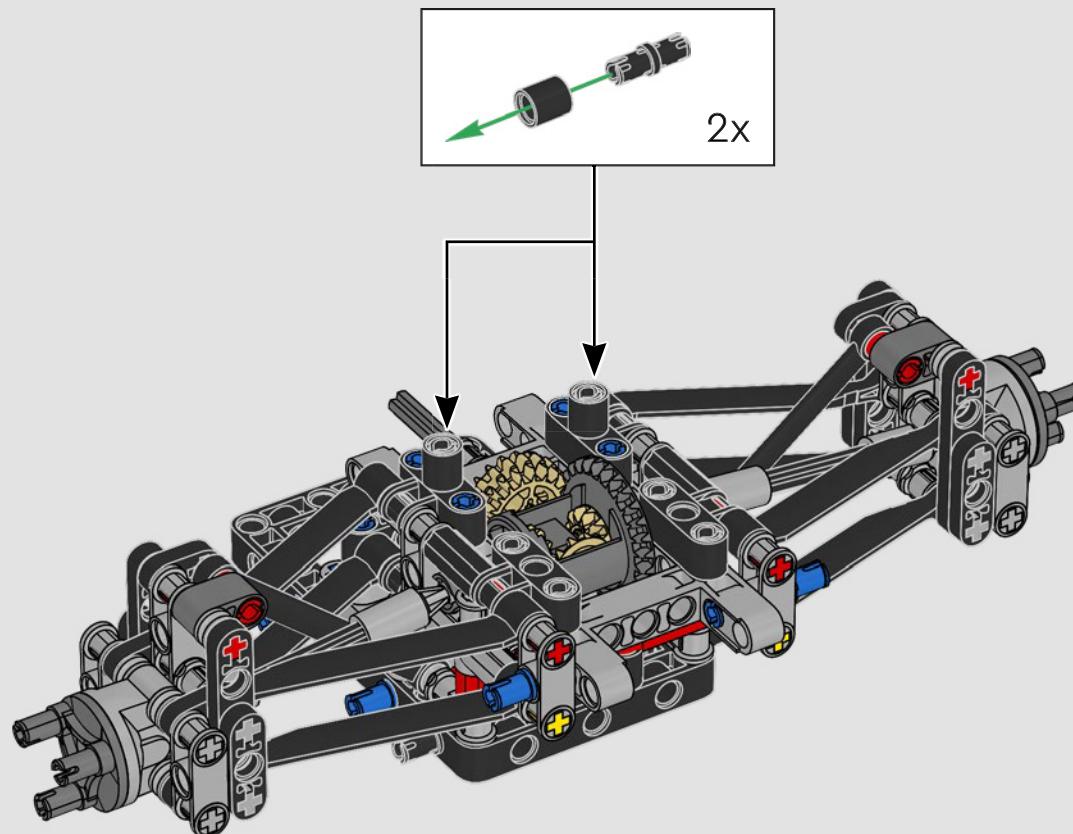


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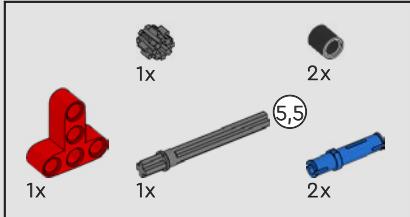


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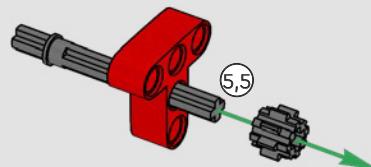


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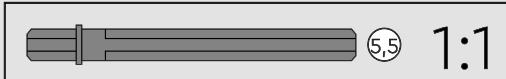
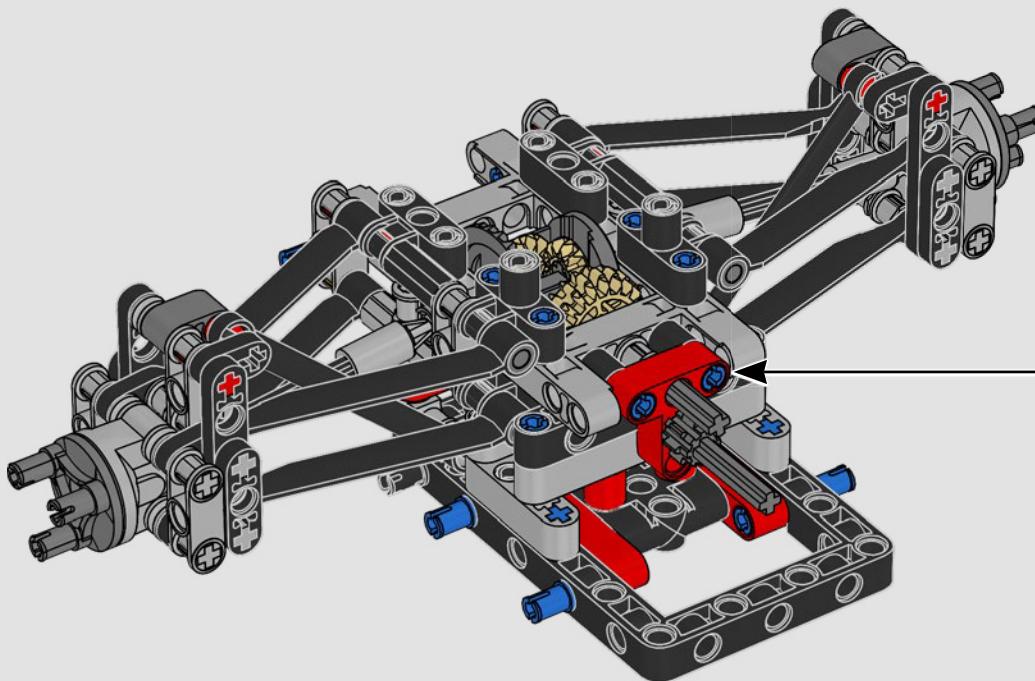
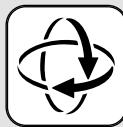
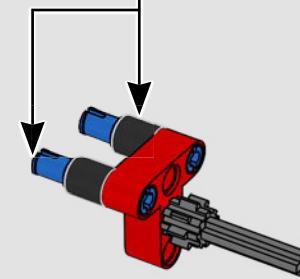


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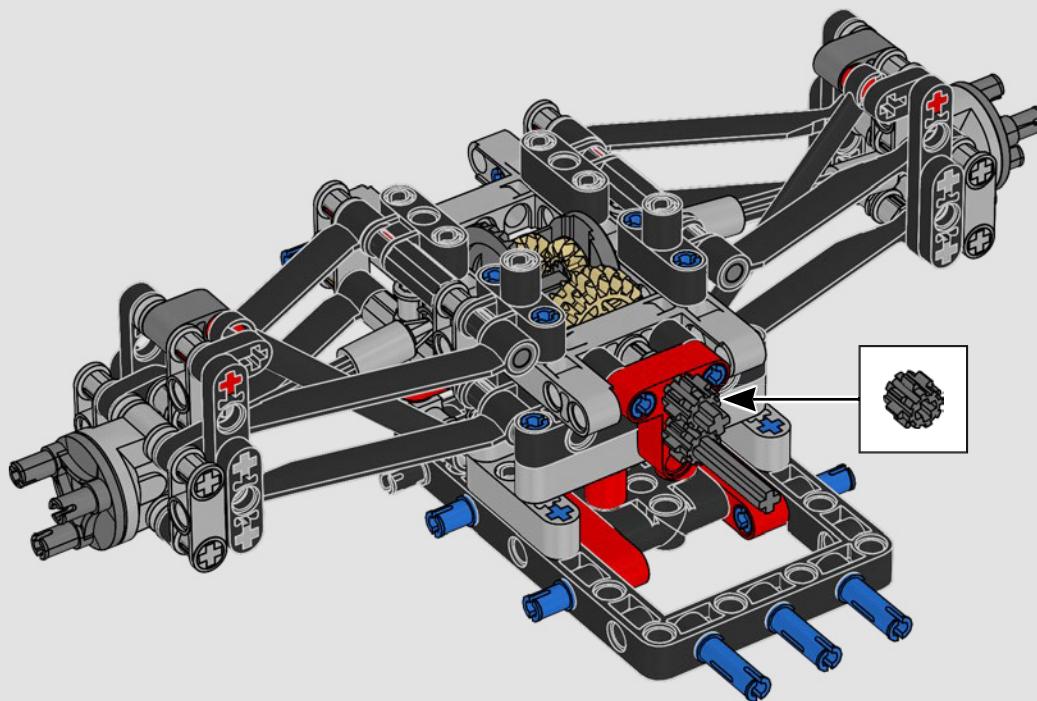


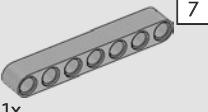
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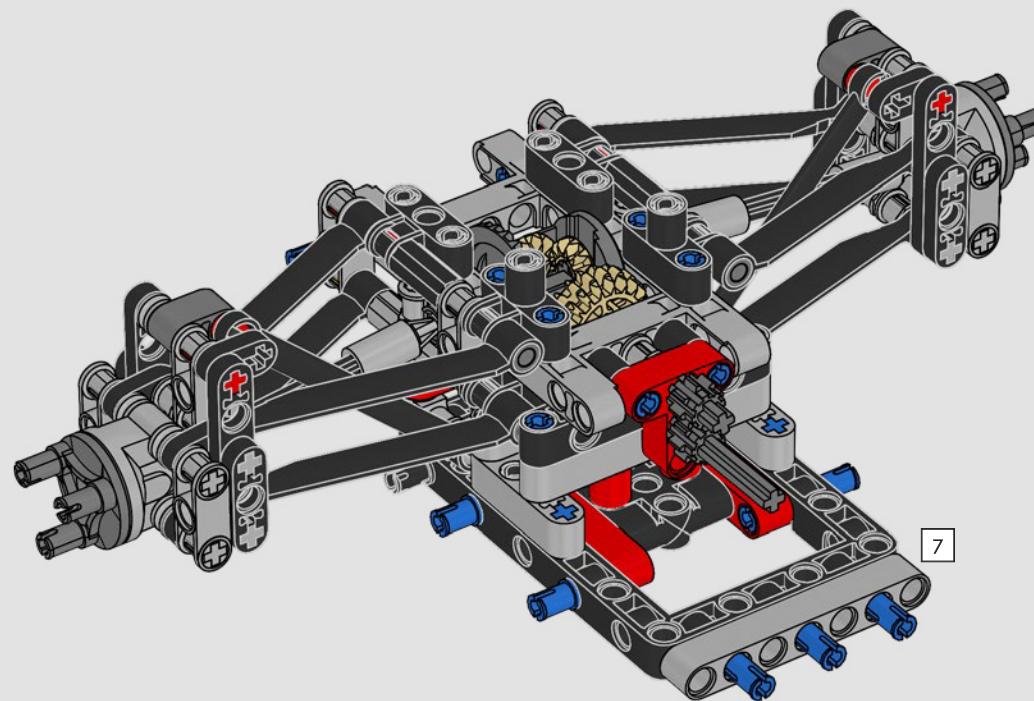


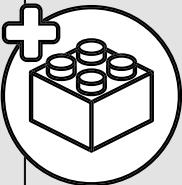
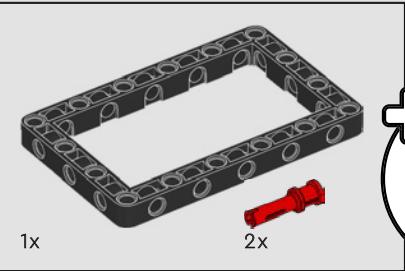
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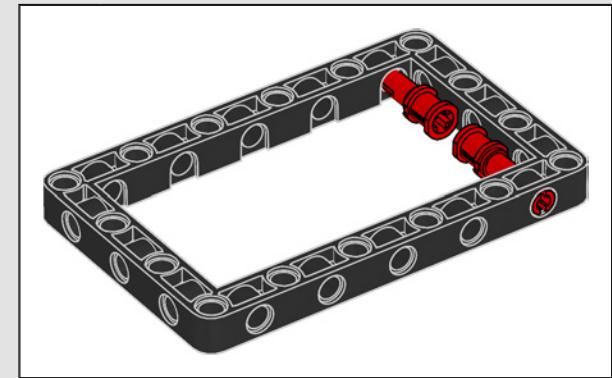
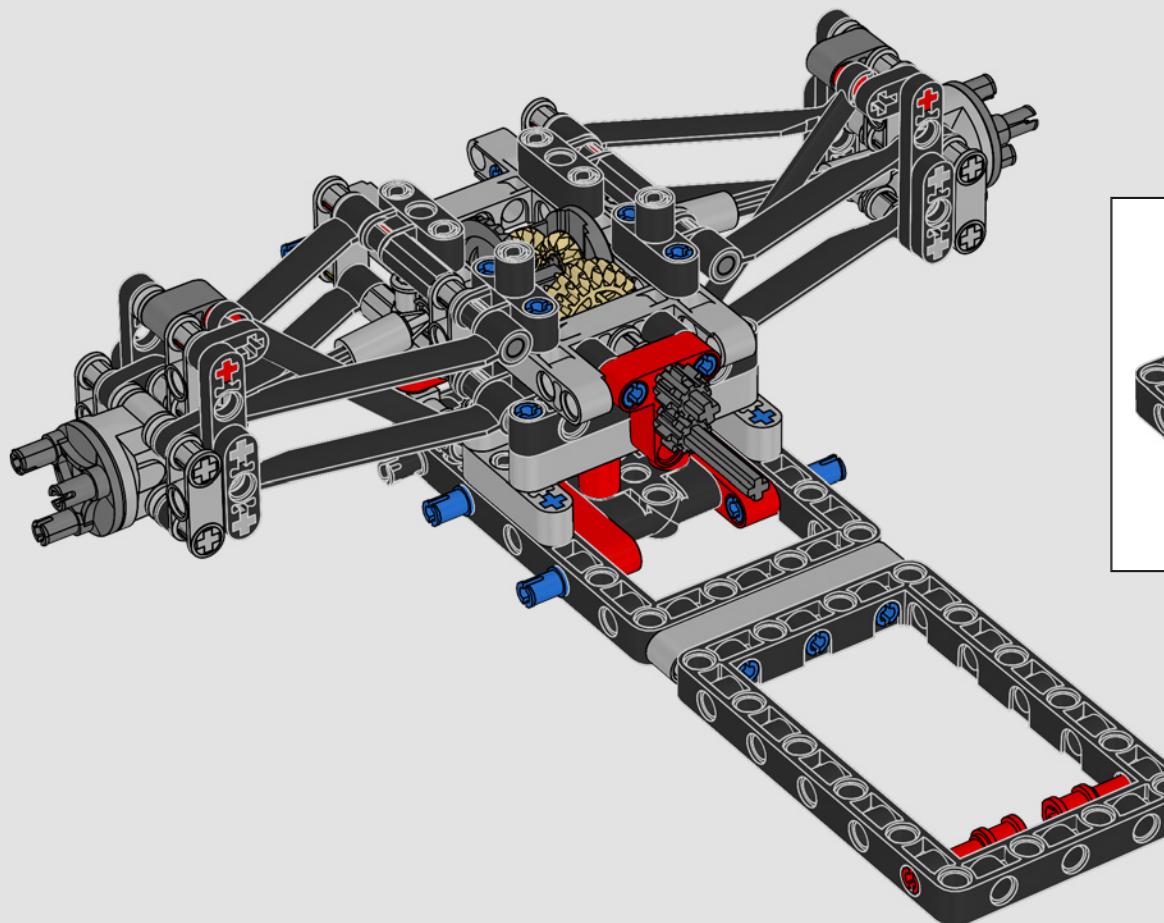


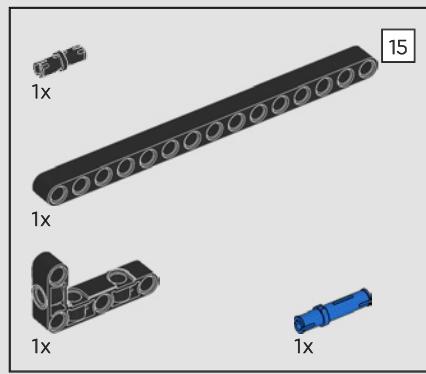
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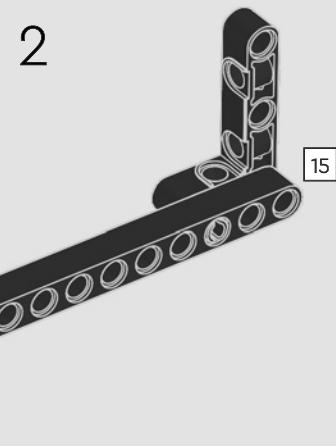
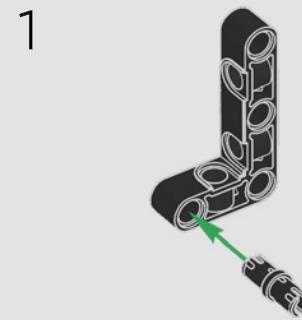


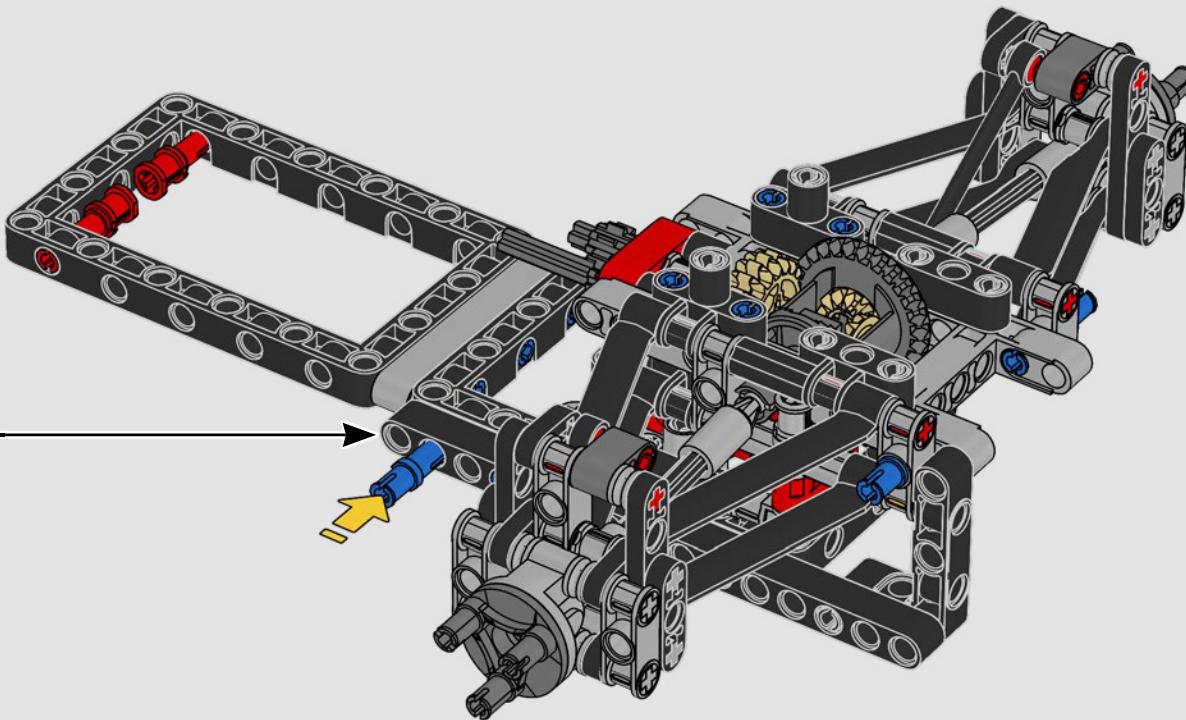
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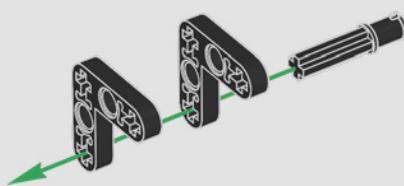
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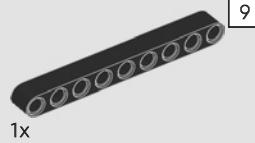
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117



112

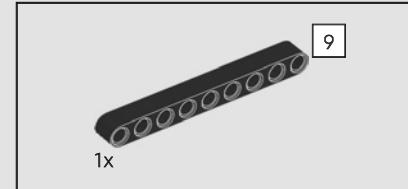
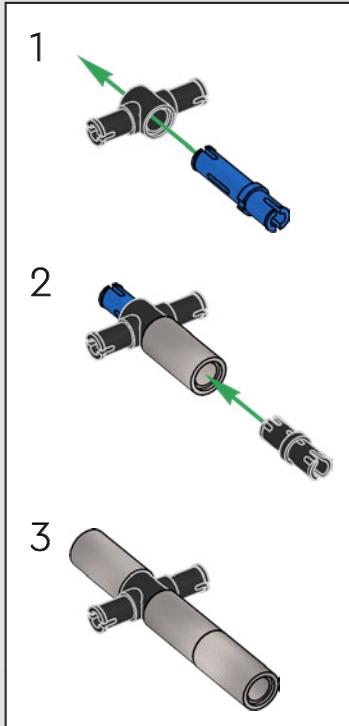
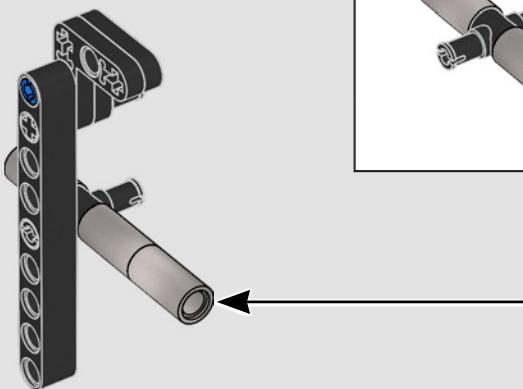


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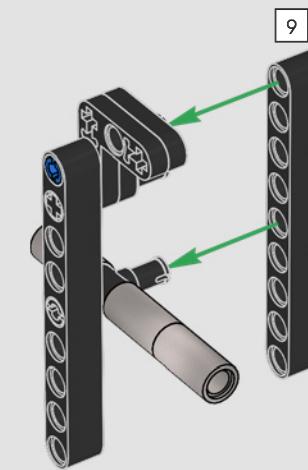




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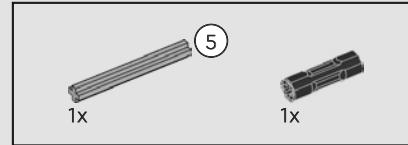
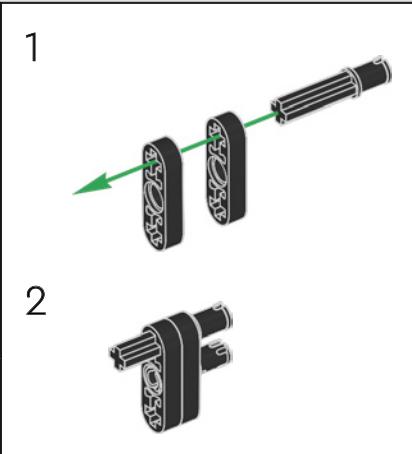
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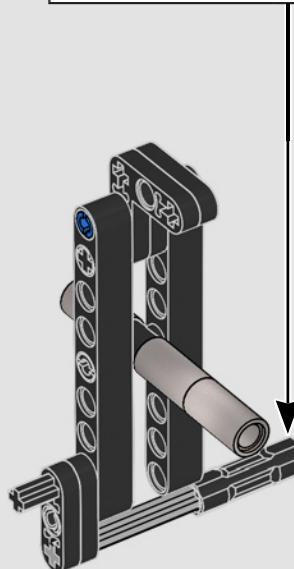
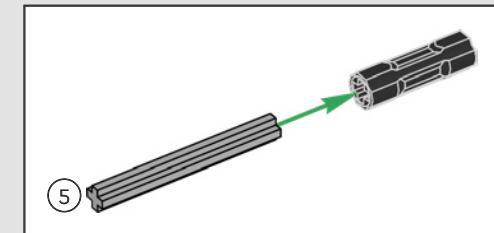
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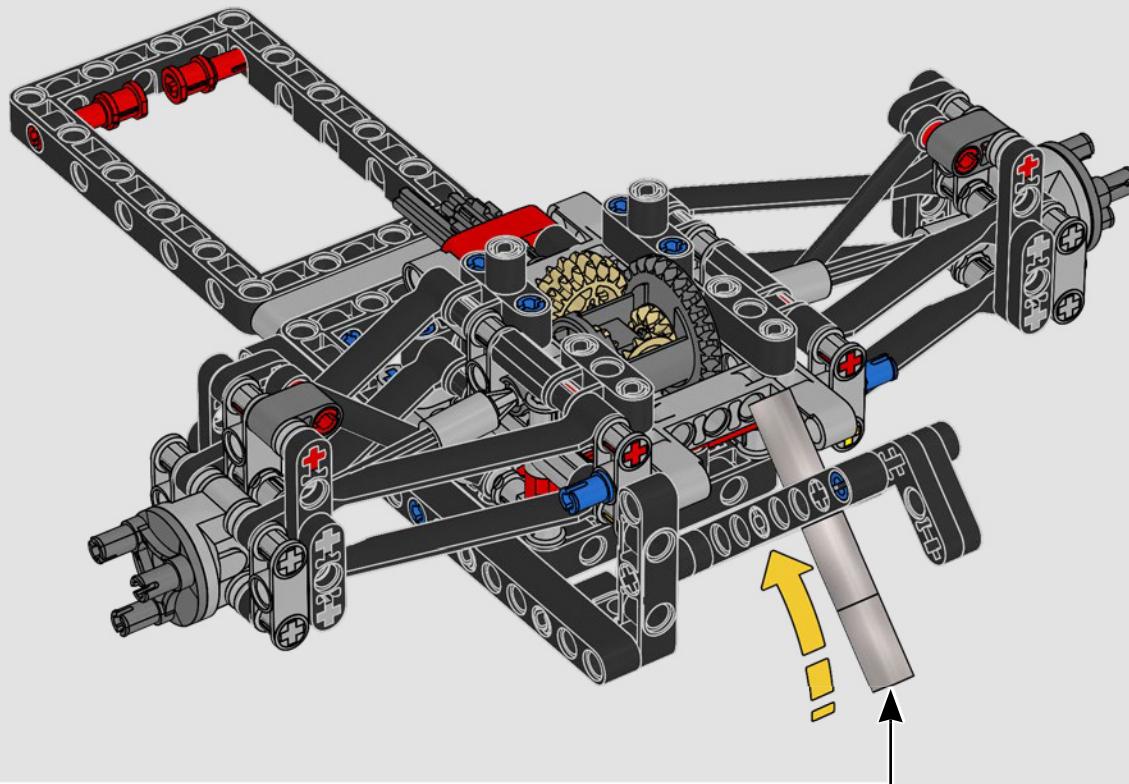
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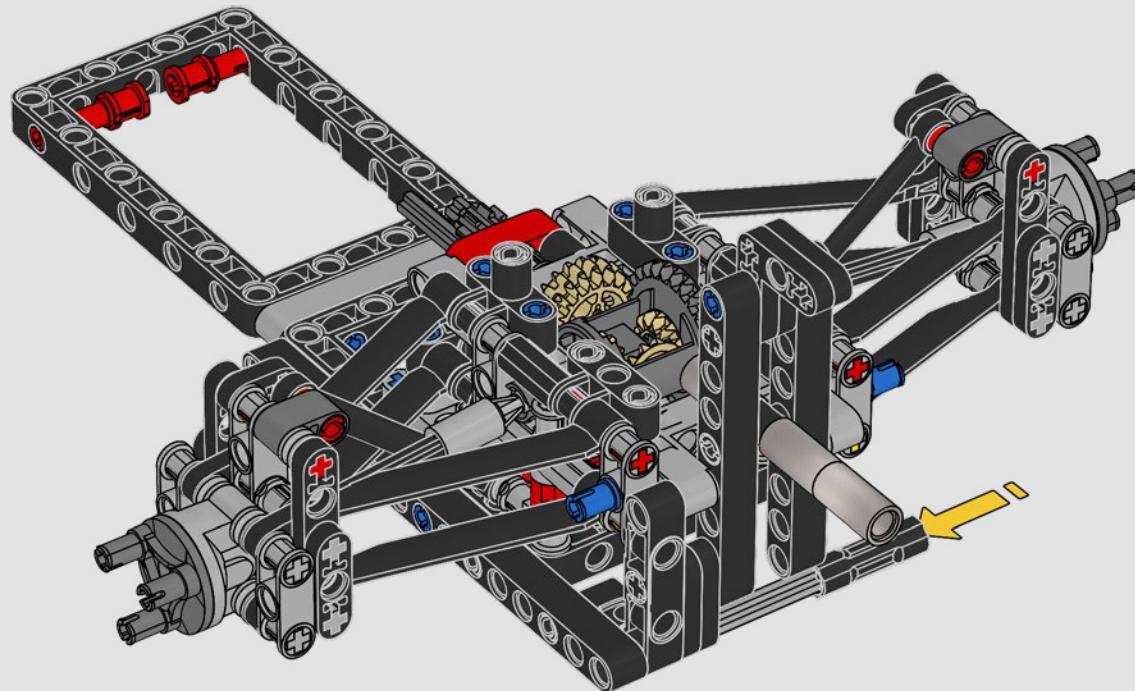
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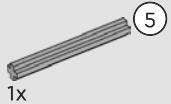


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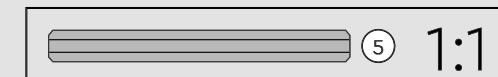
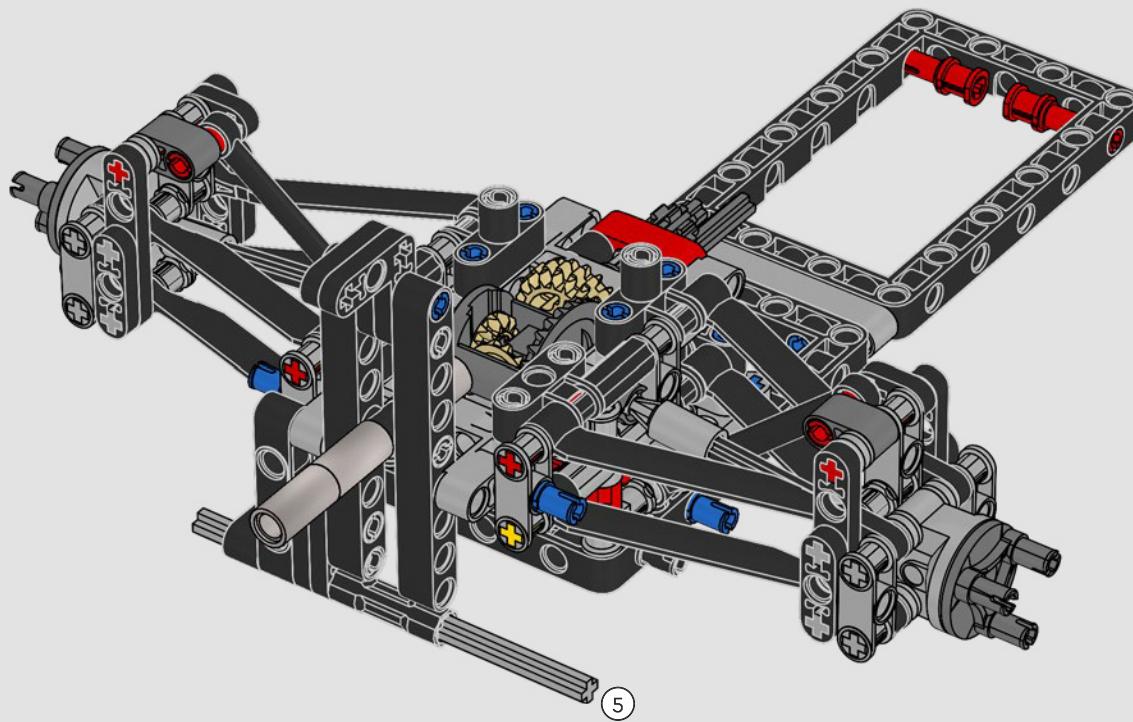
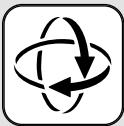


124



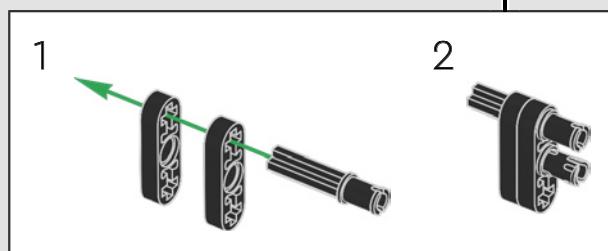
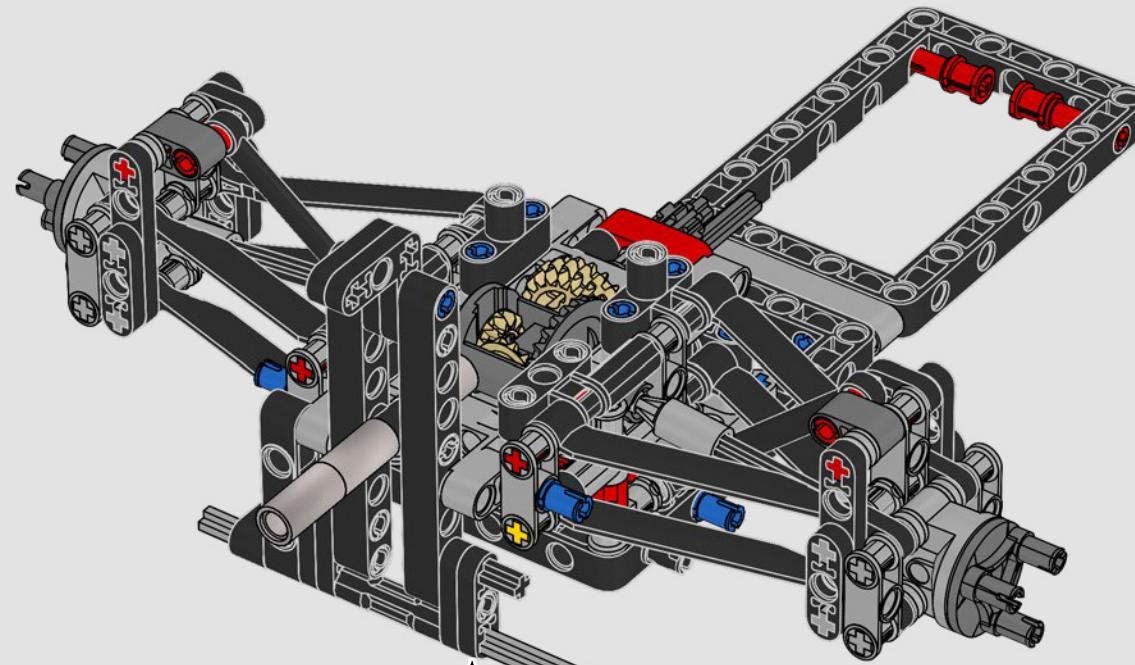


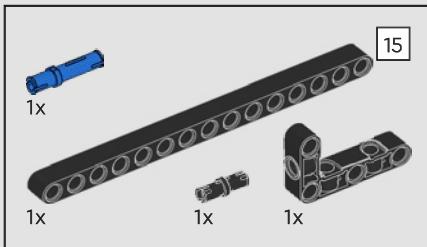
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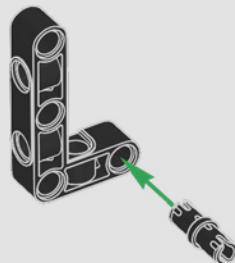
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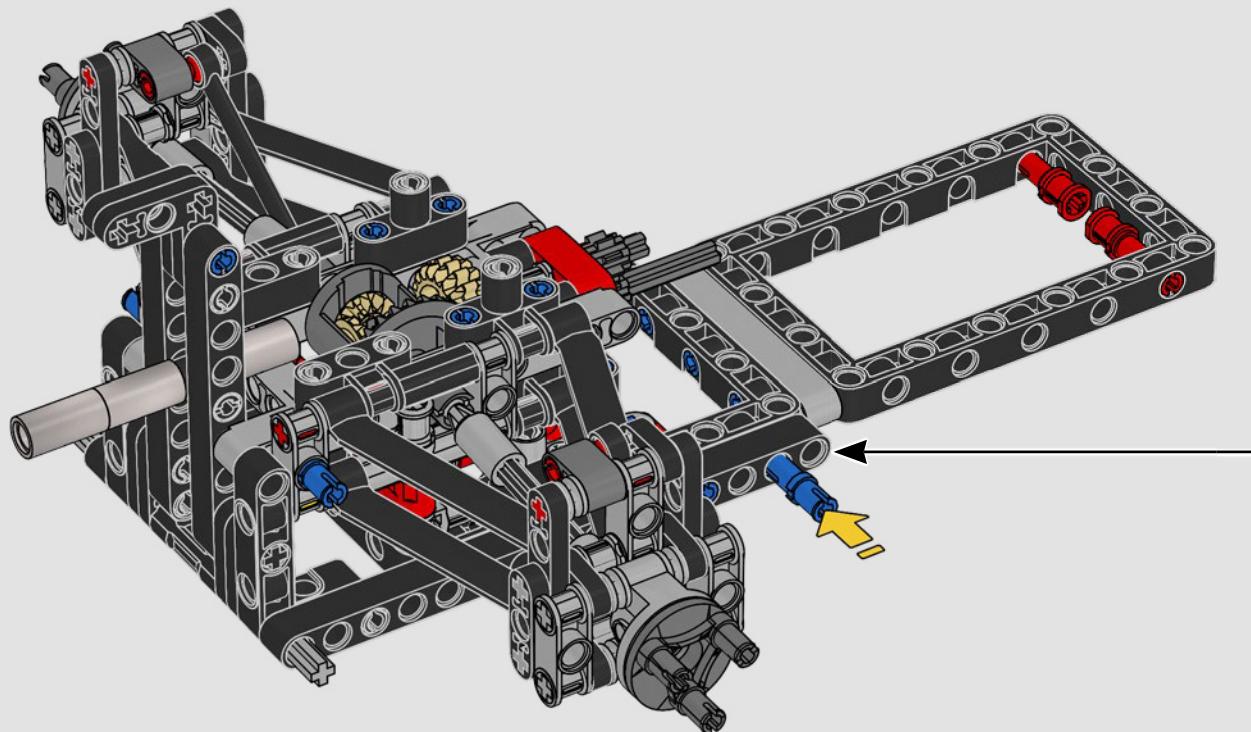
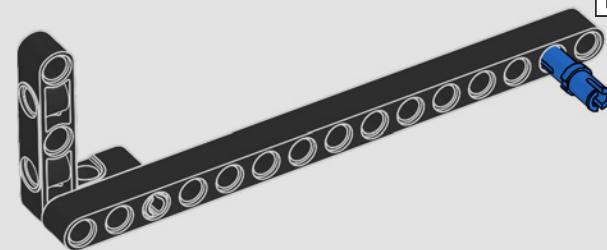


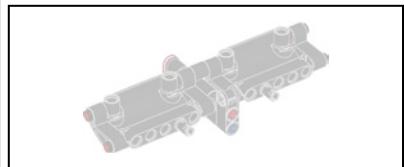
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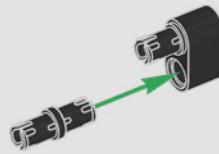


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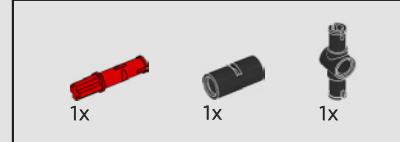
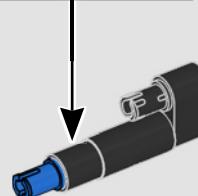
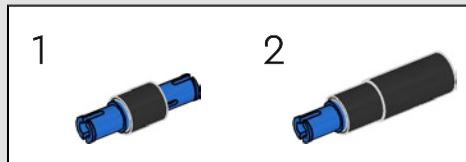




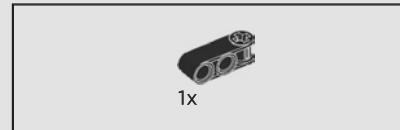
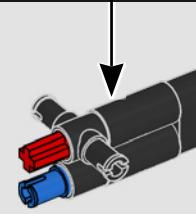
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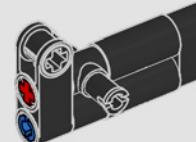
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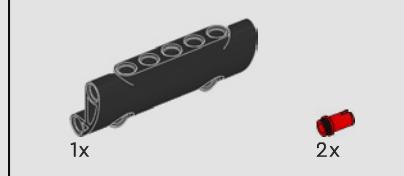
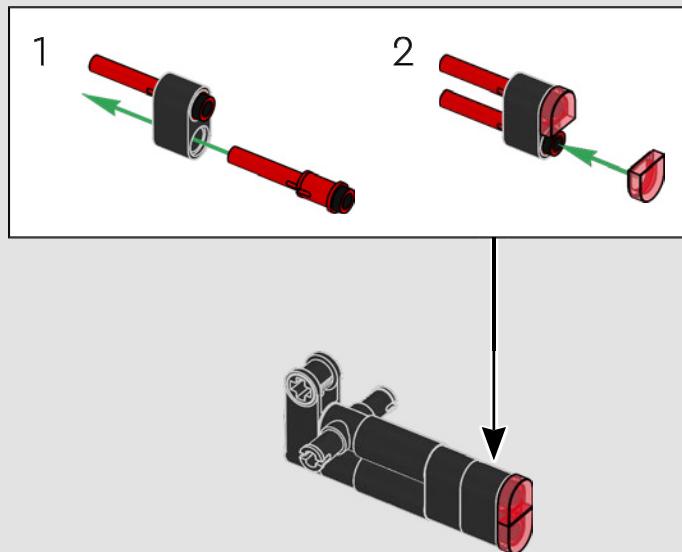


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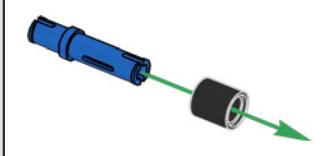
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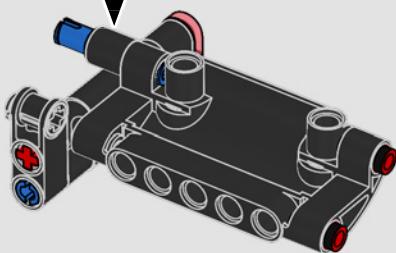
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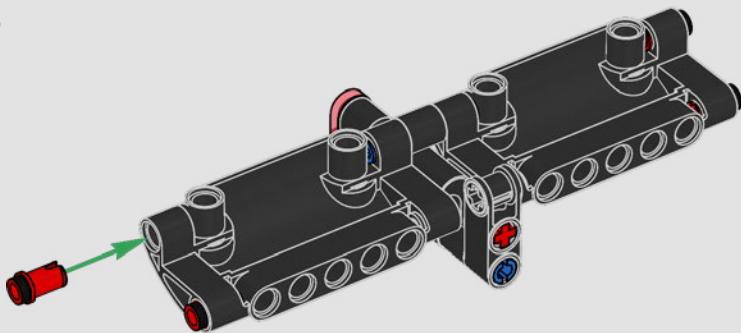




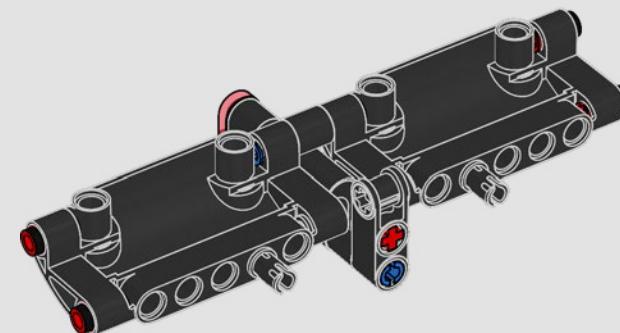
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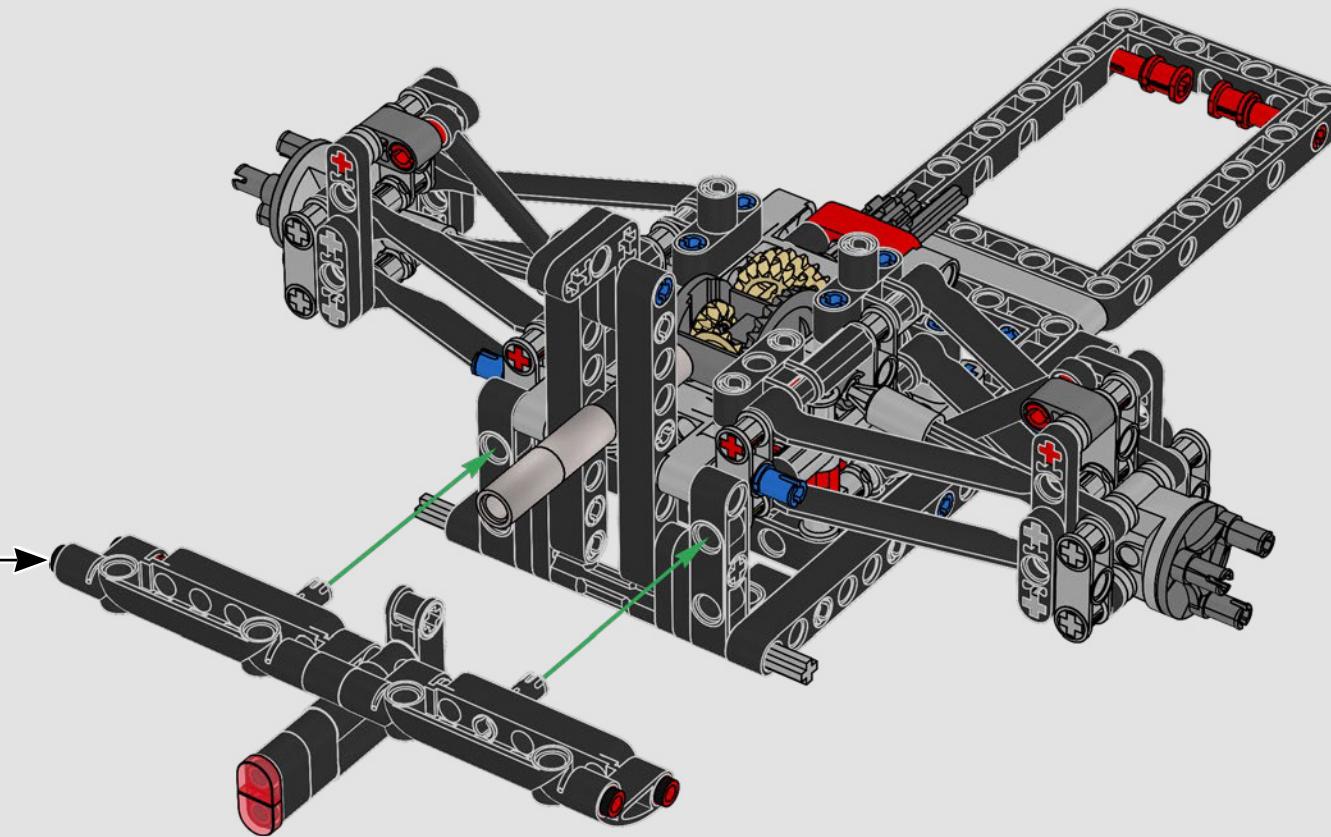
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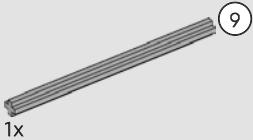


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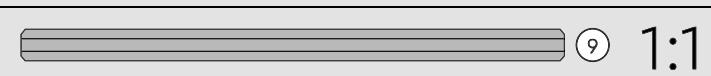
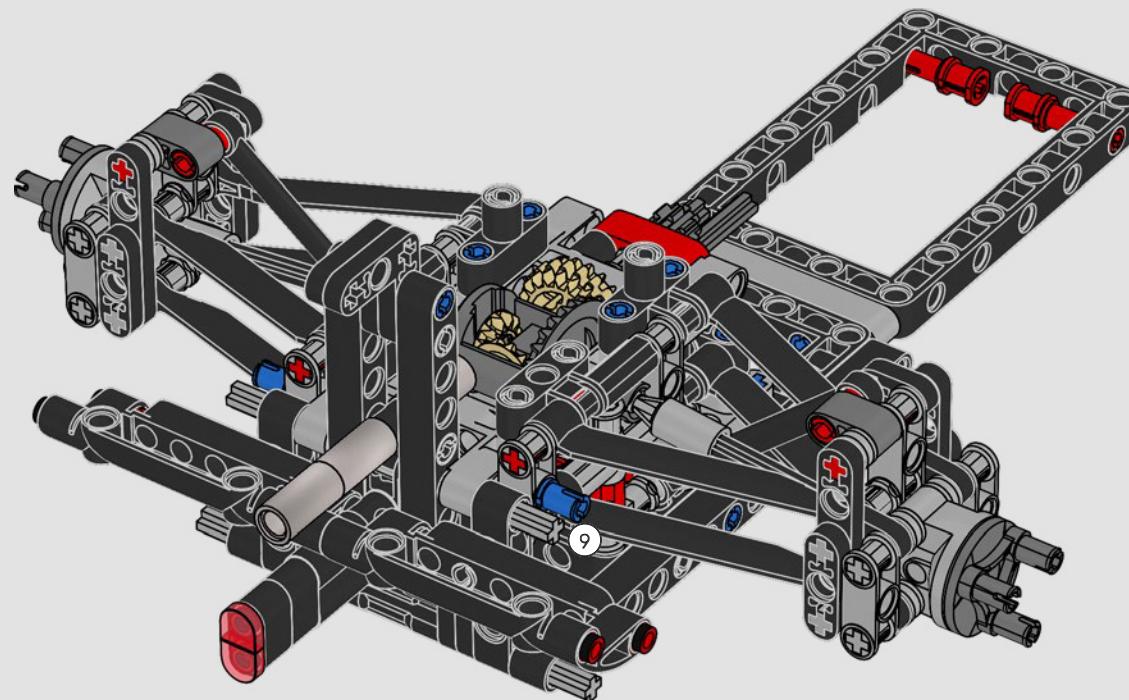


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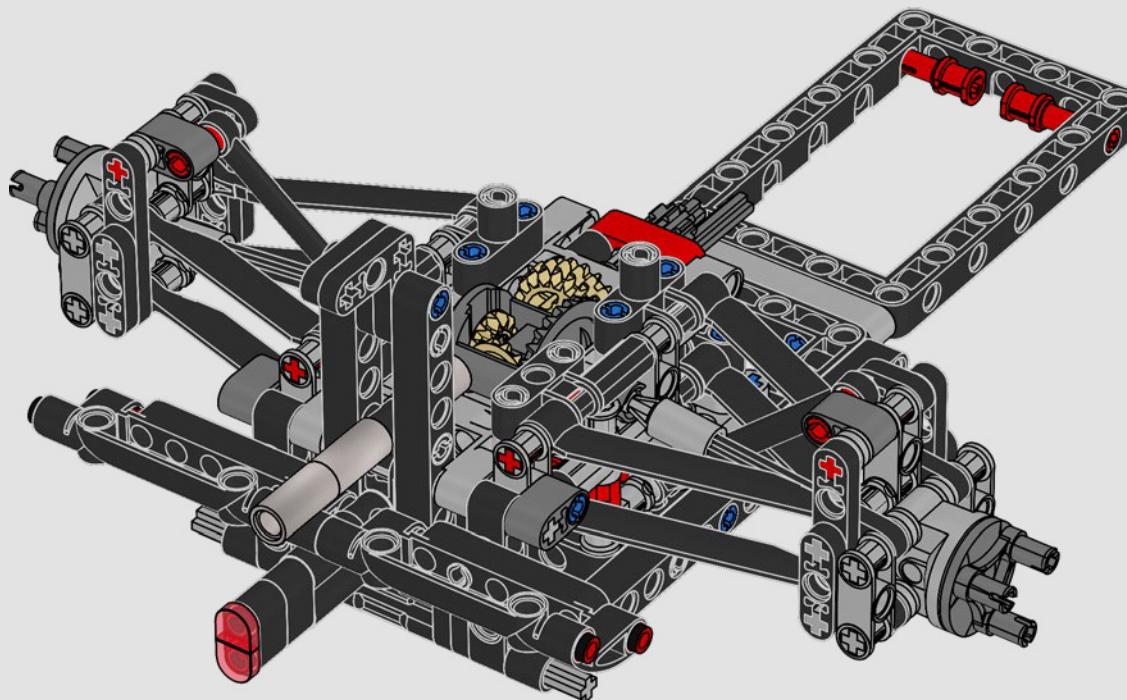
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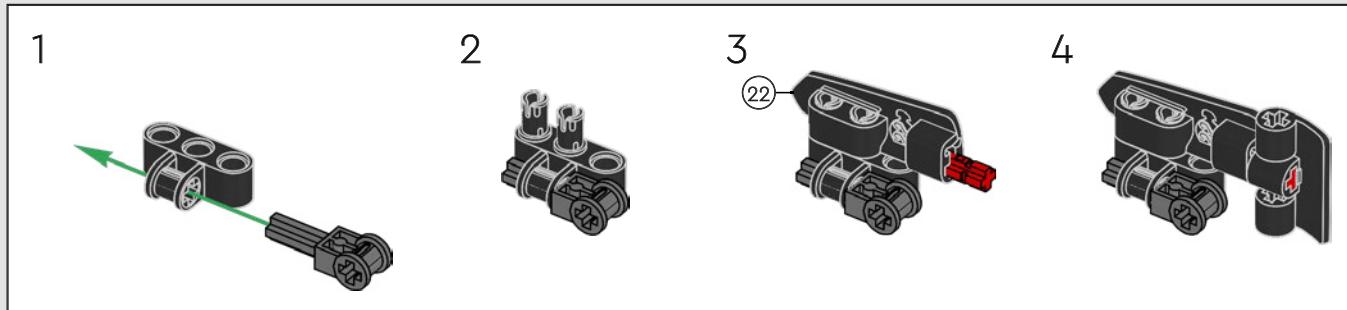
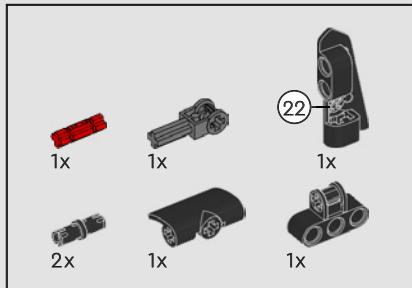




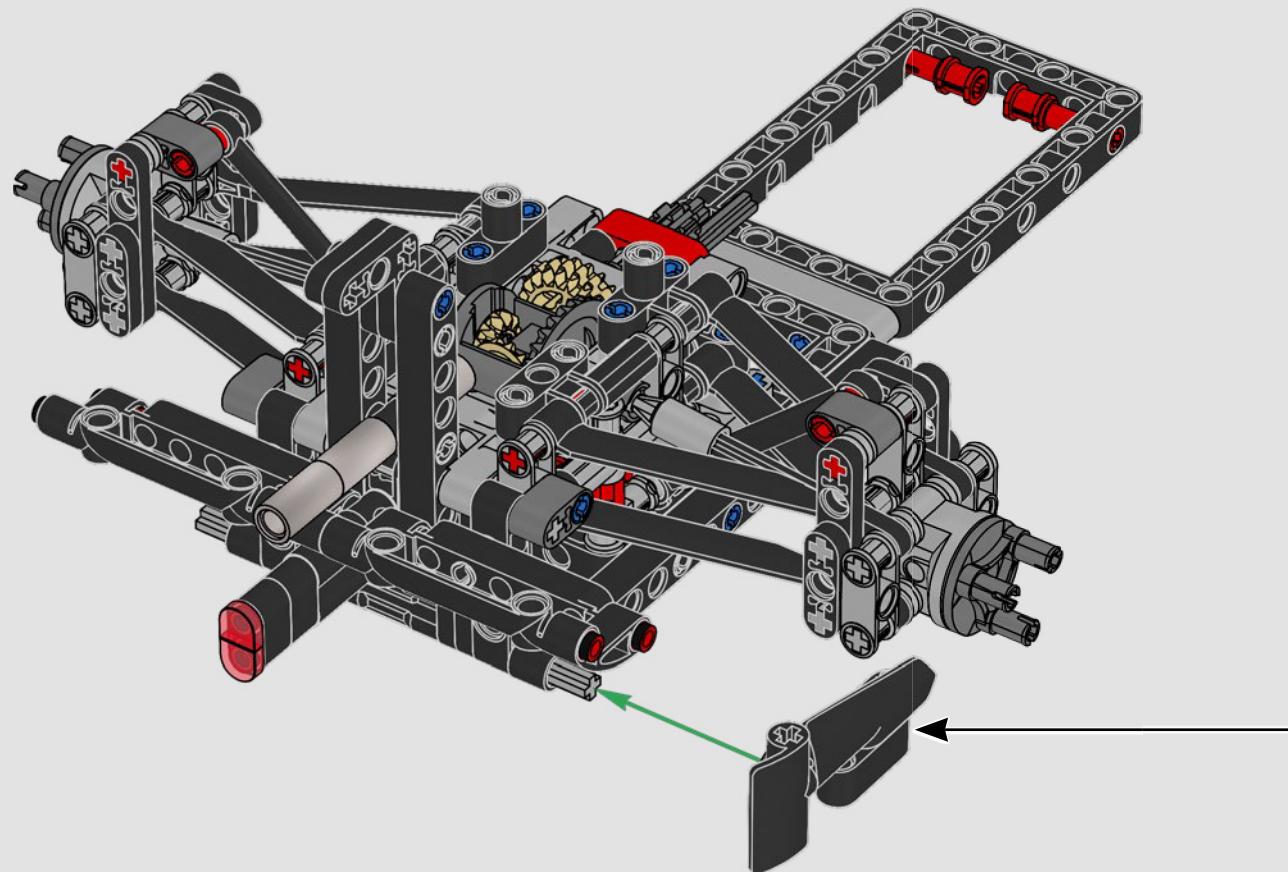
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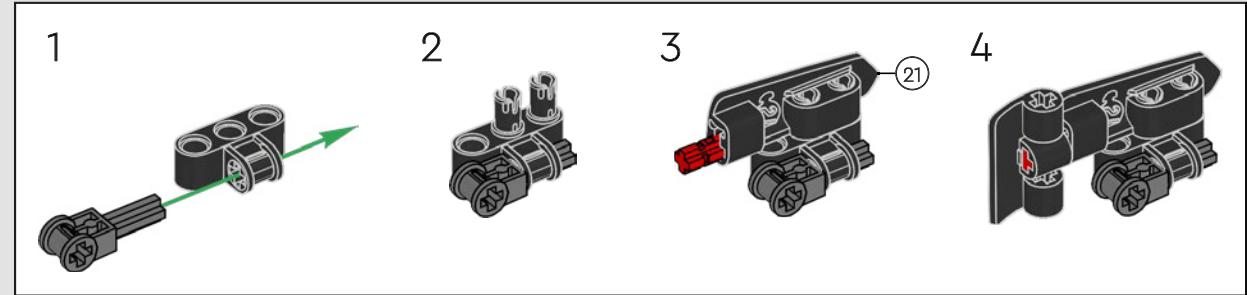
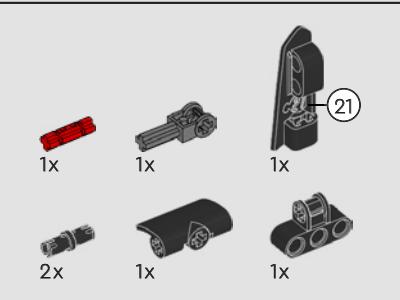
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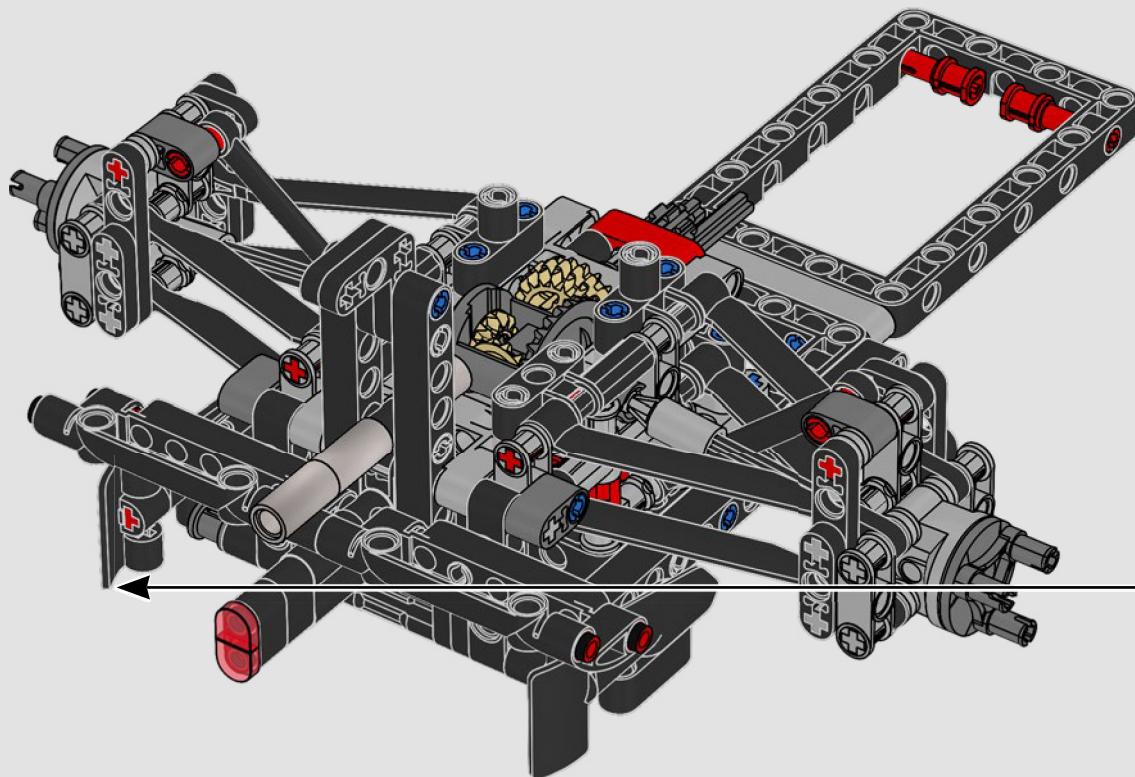


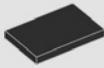
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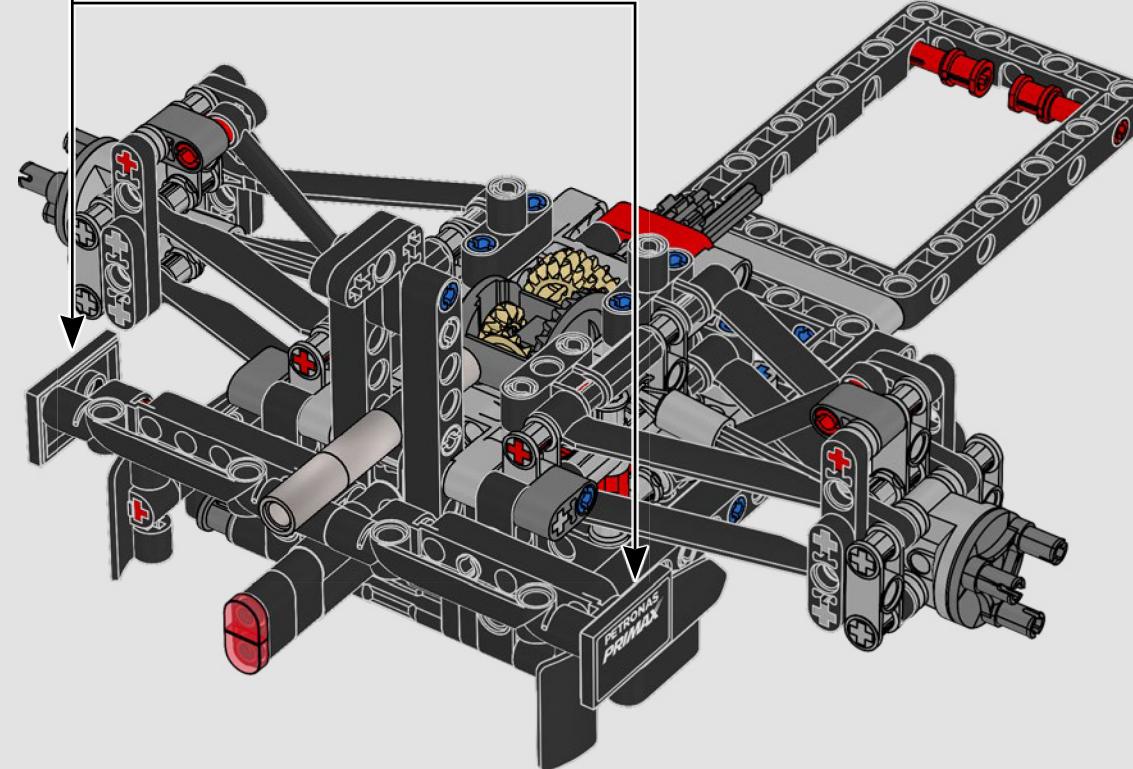


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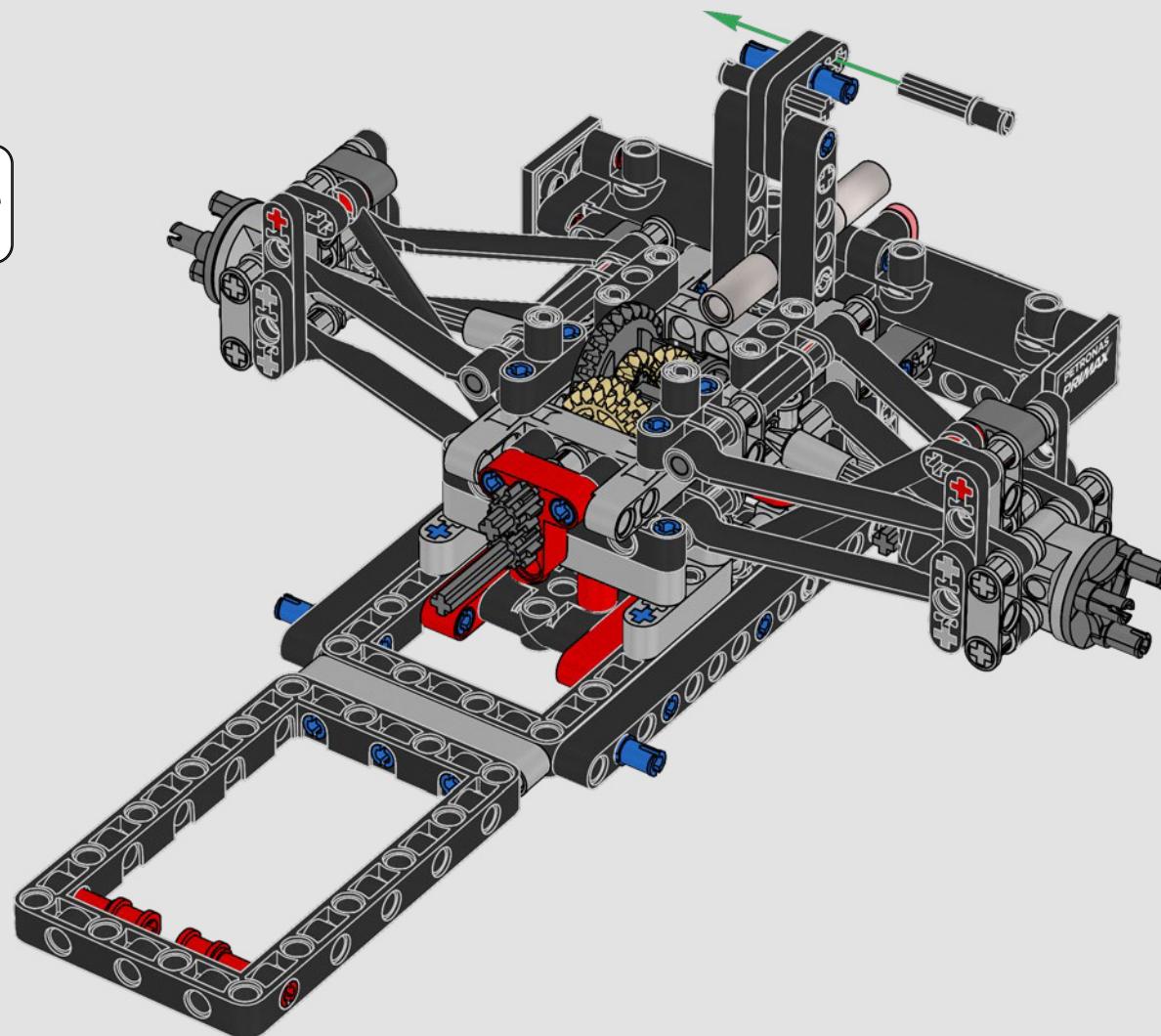
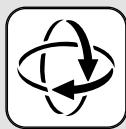
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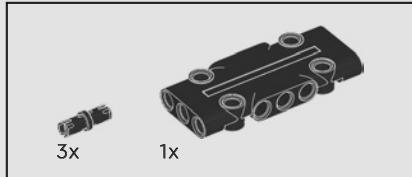
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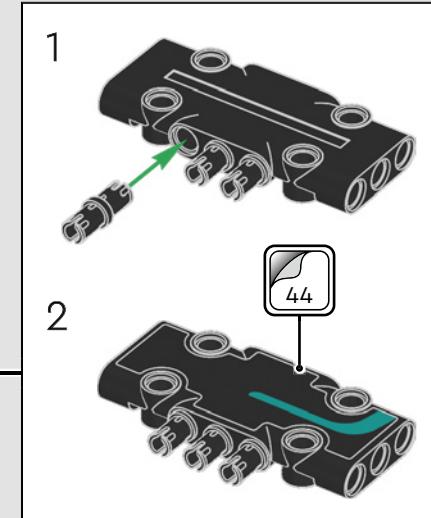
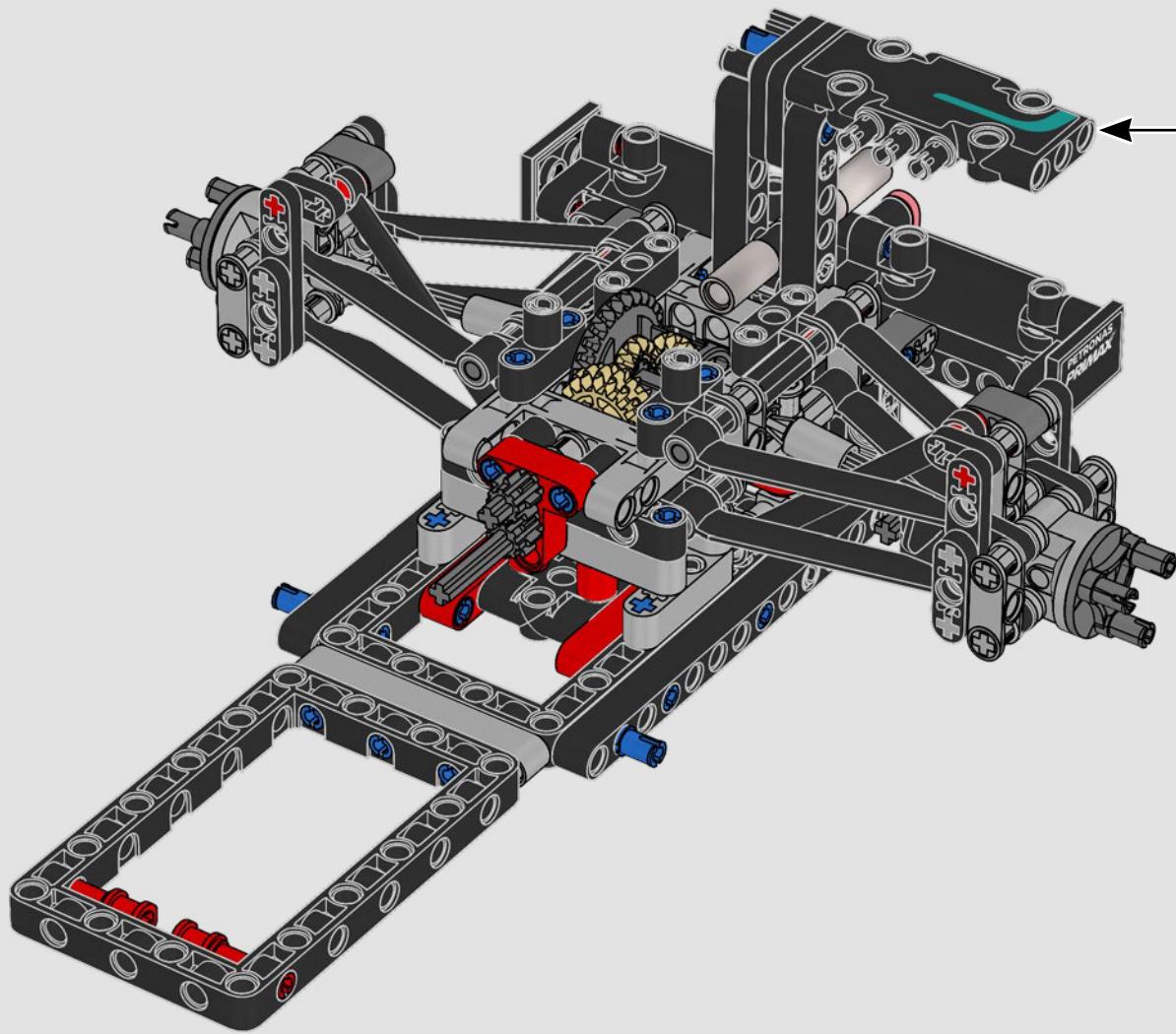


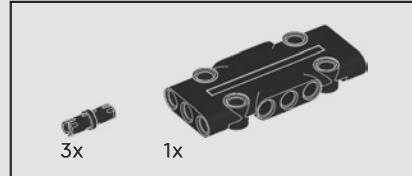
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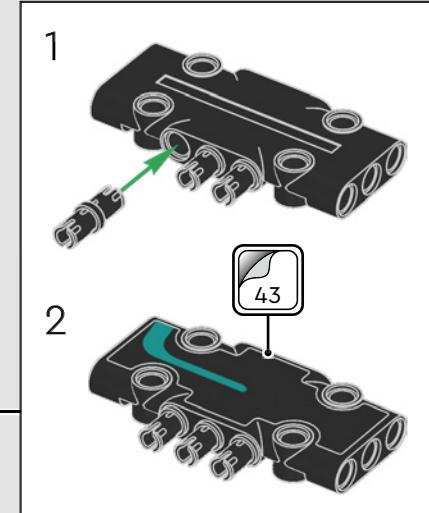
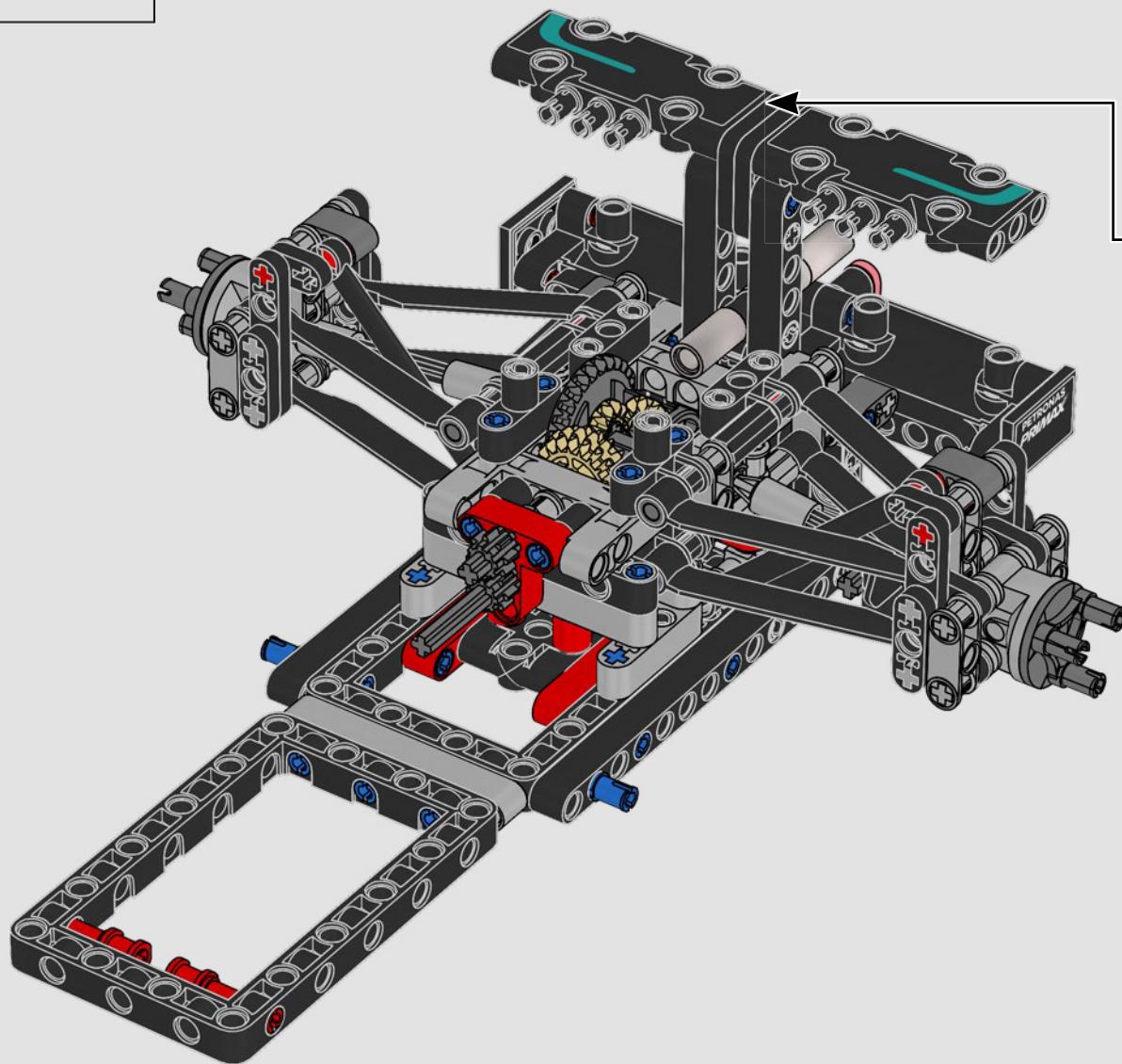


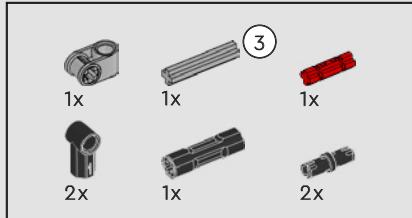
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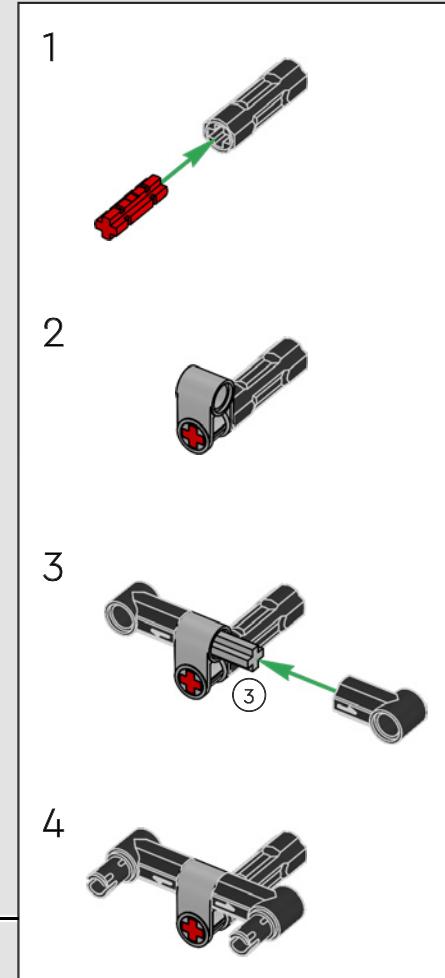
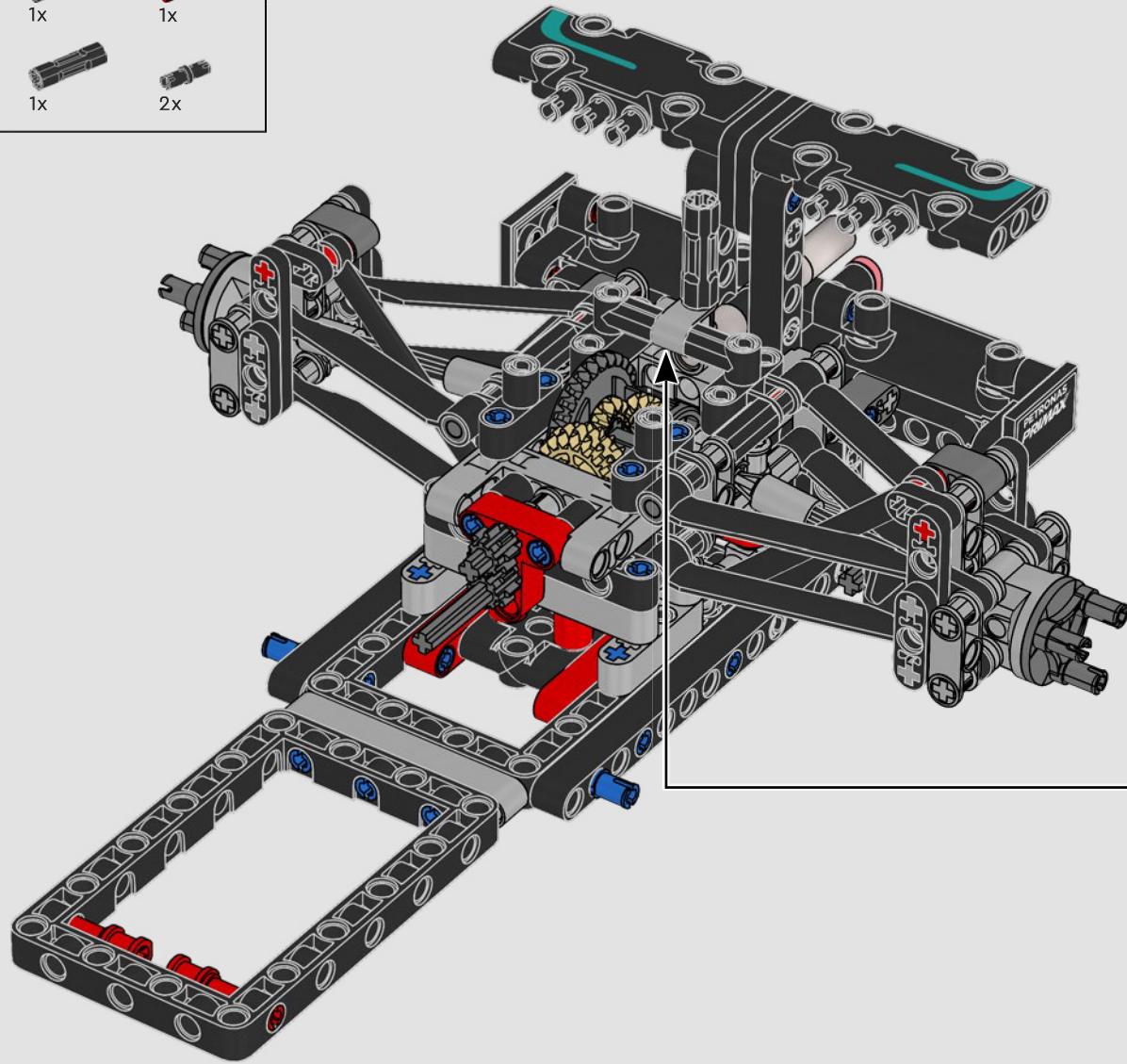


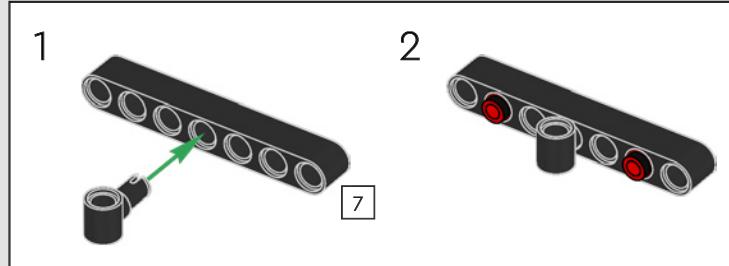
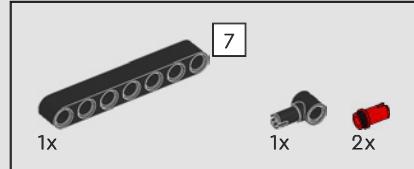
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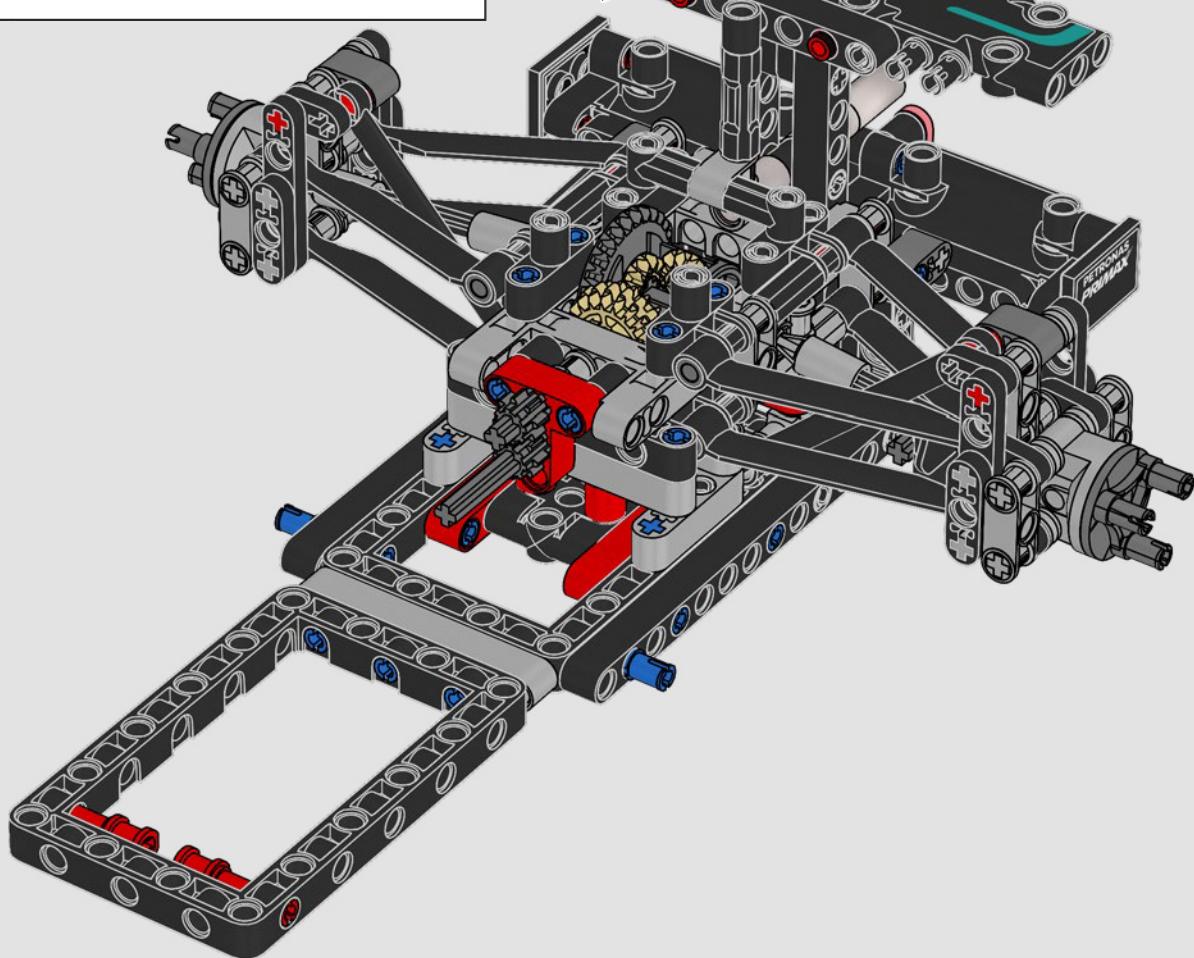


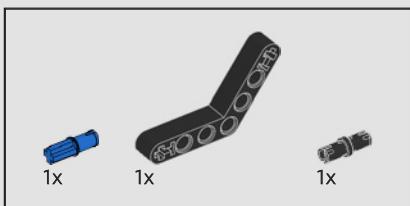
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147

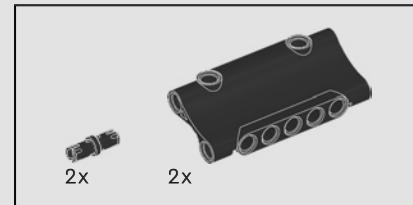
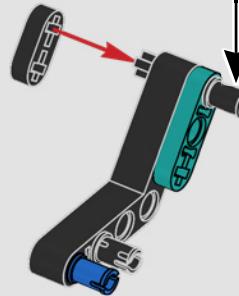
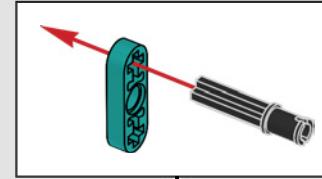




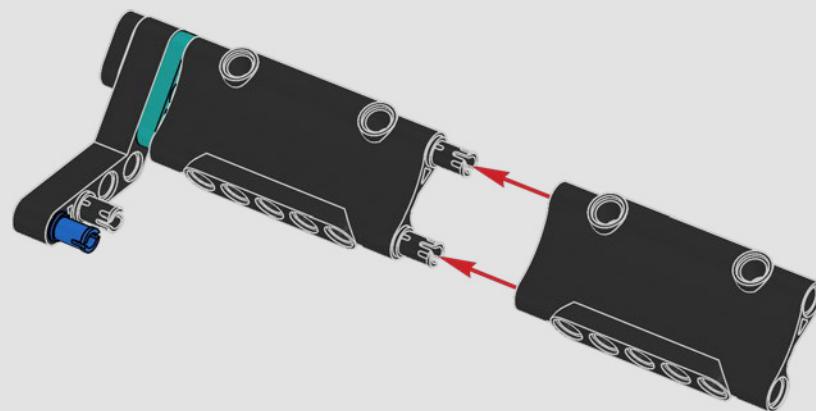
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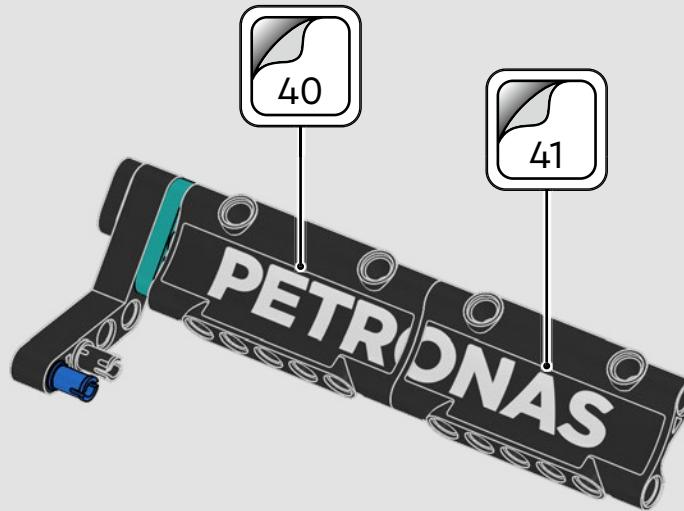
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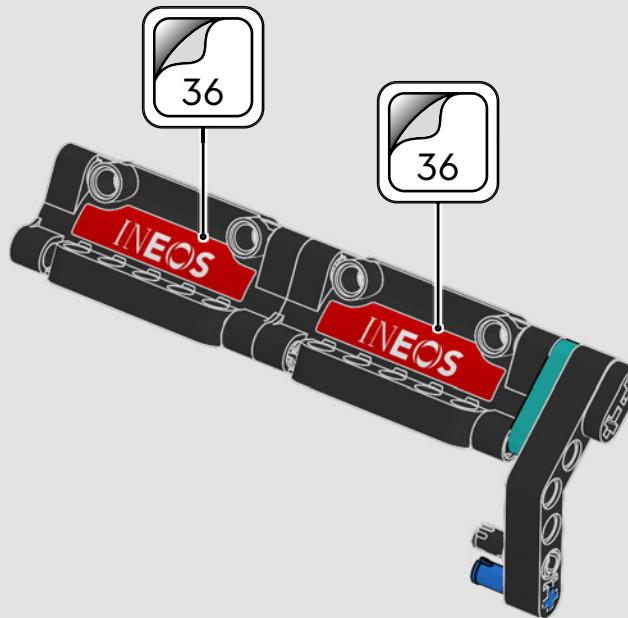
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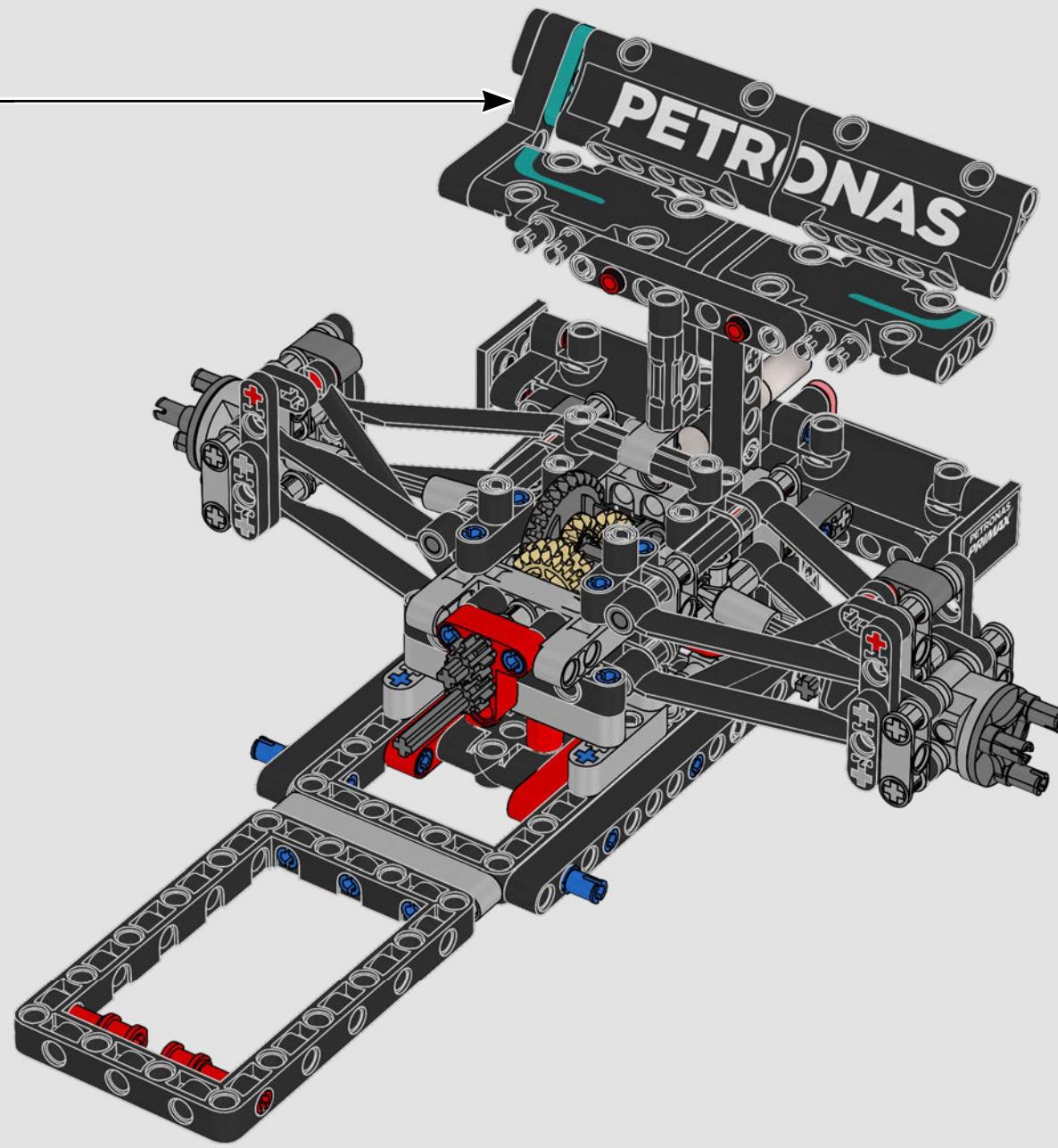


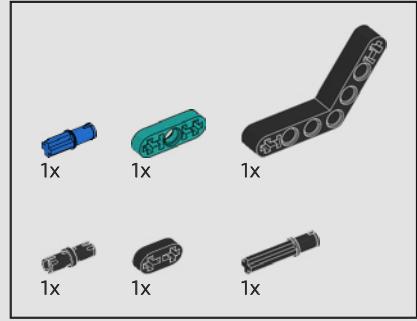
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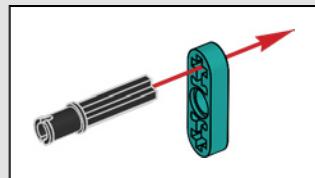
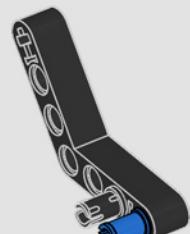




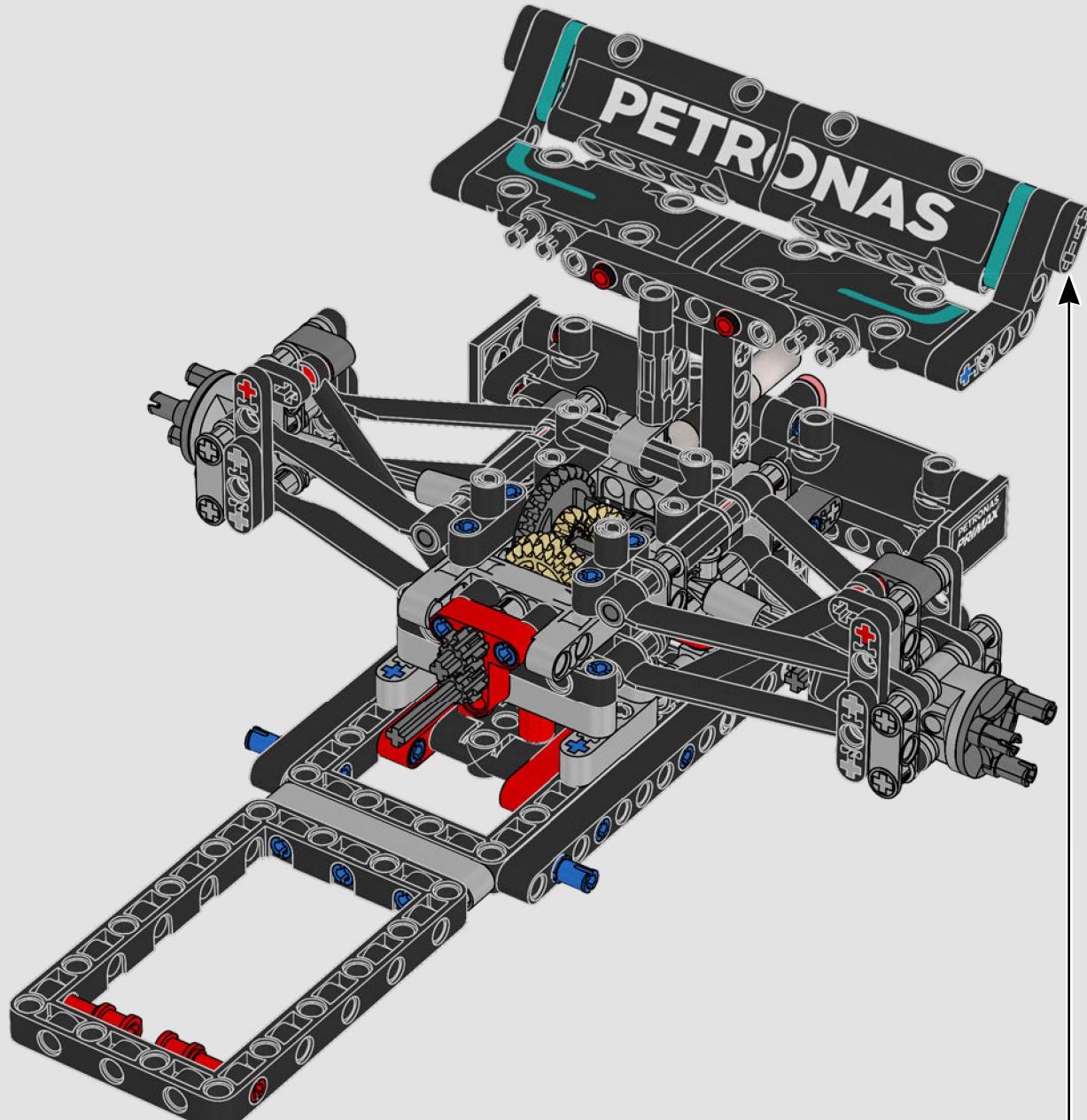
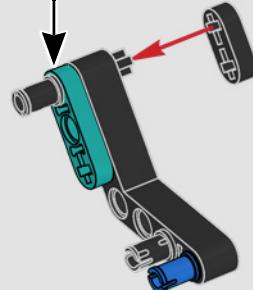


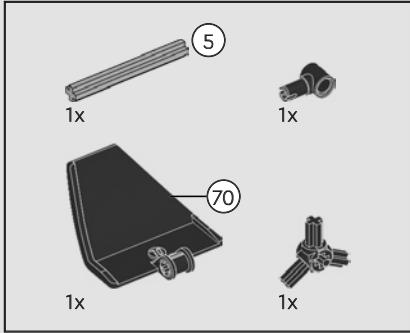
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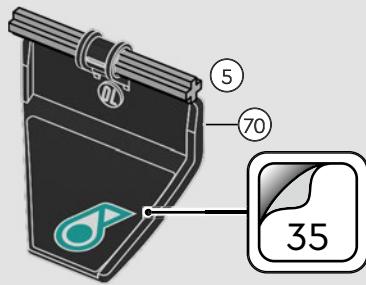
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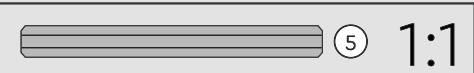


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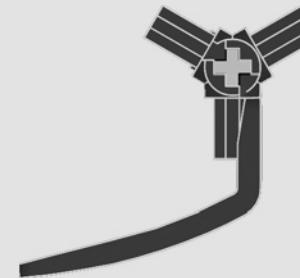
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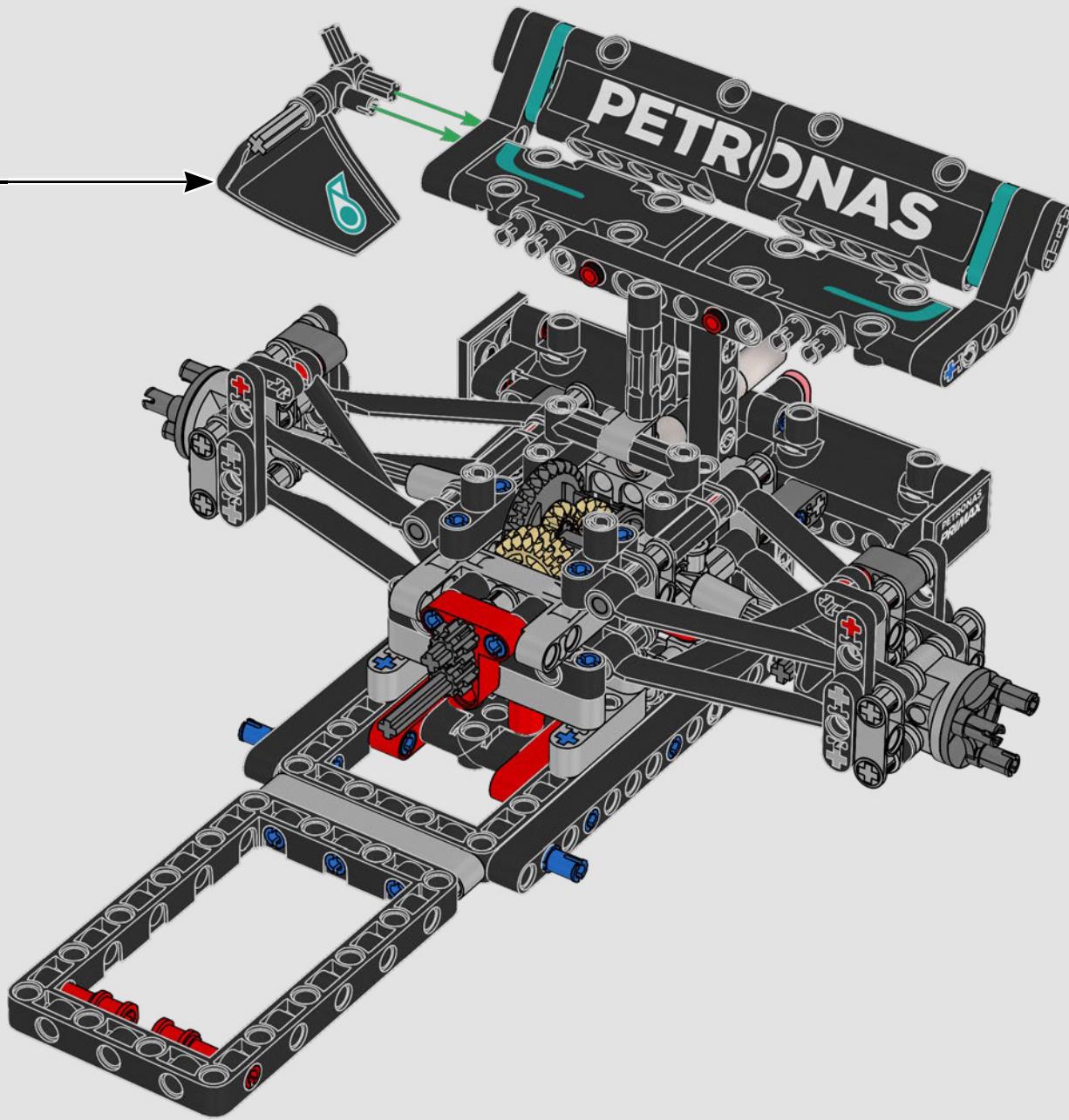


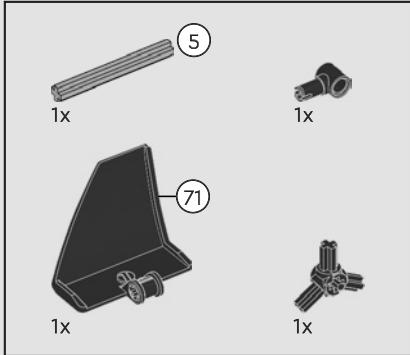
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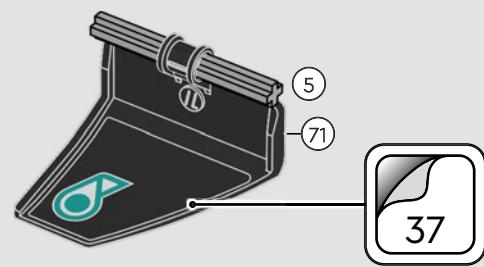




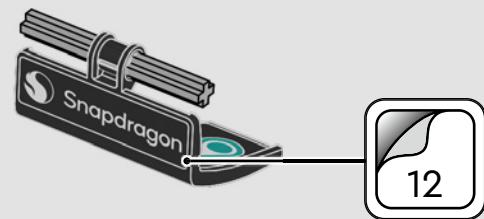


156

1



2



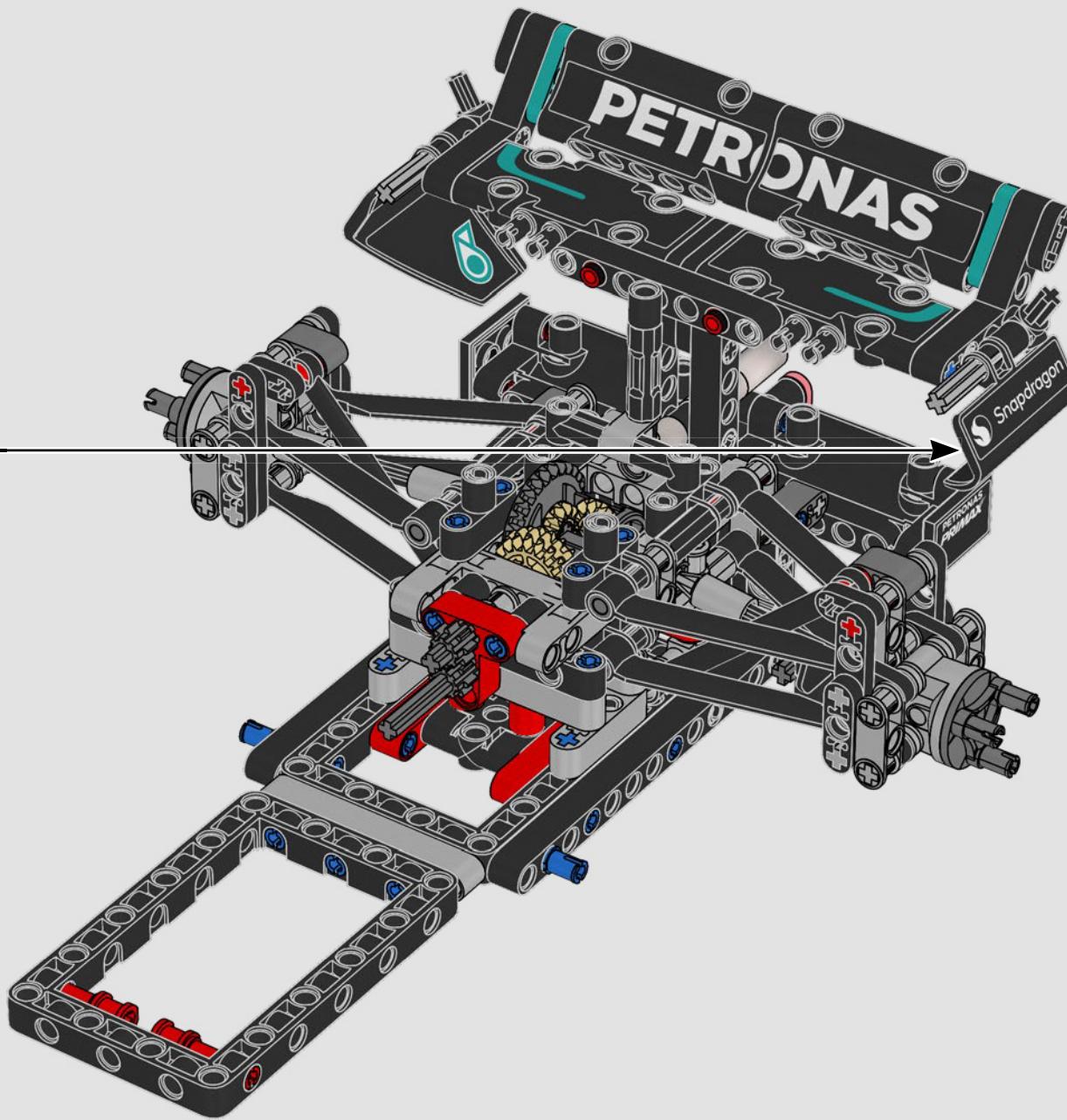
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5 1:1

3



1:1





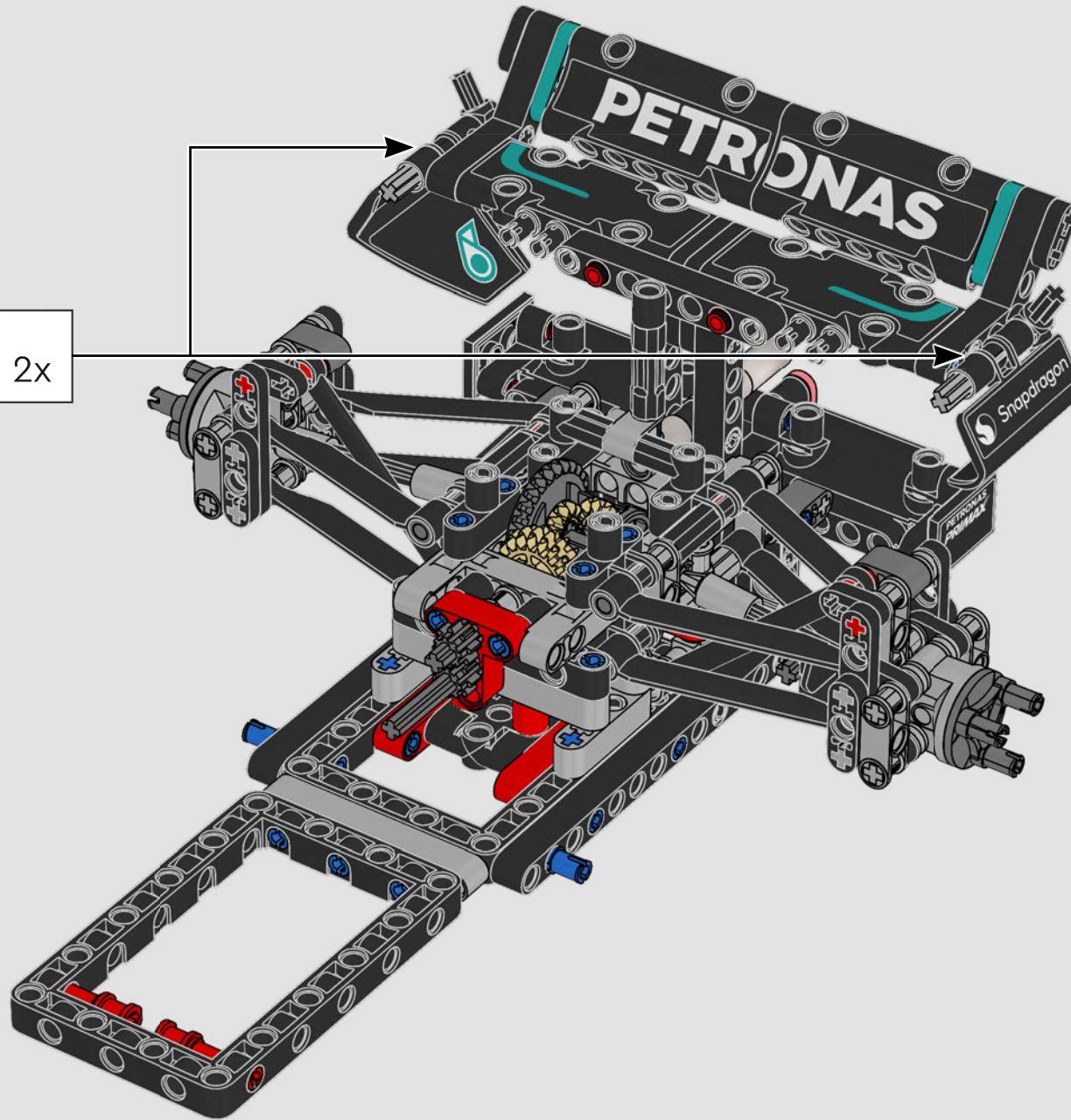


2x

157



2x



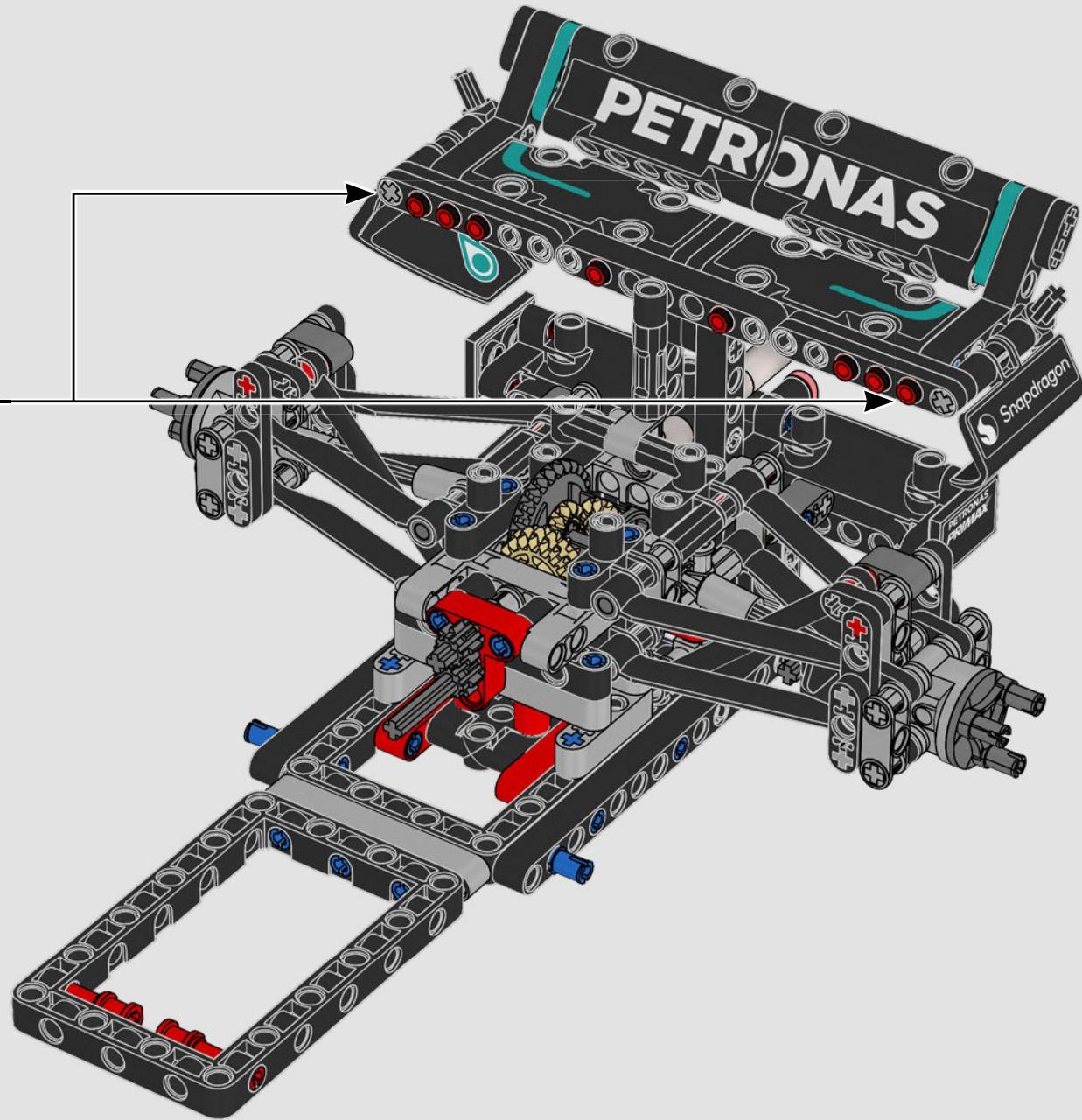
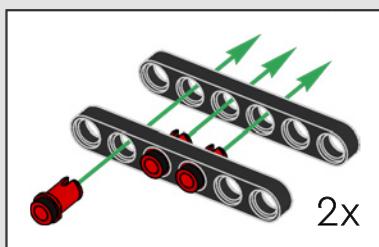


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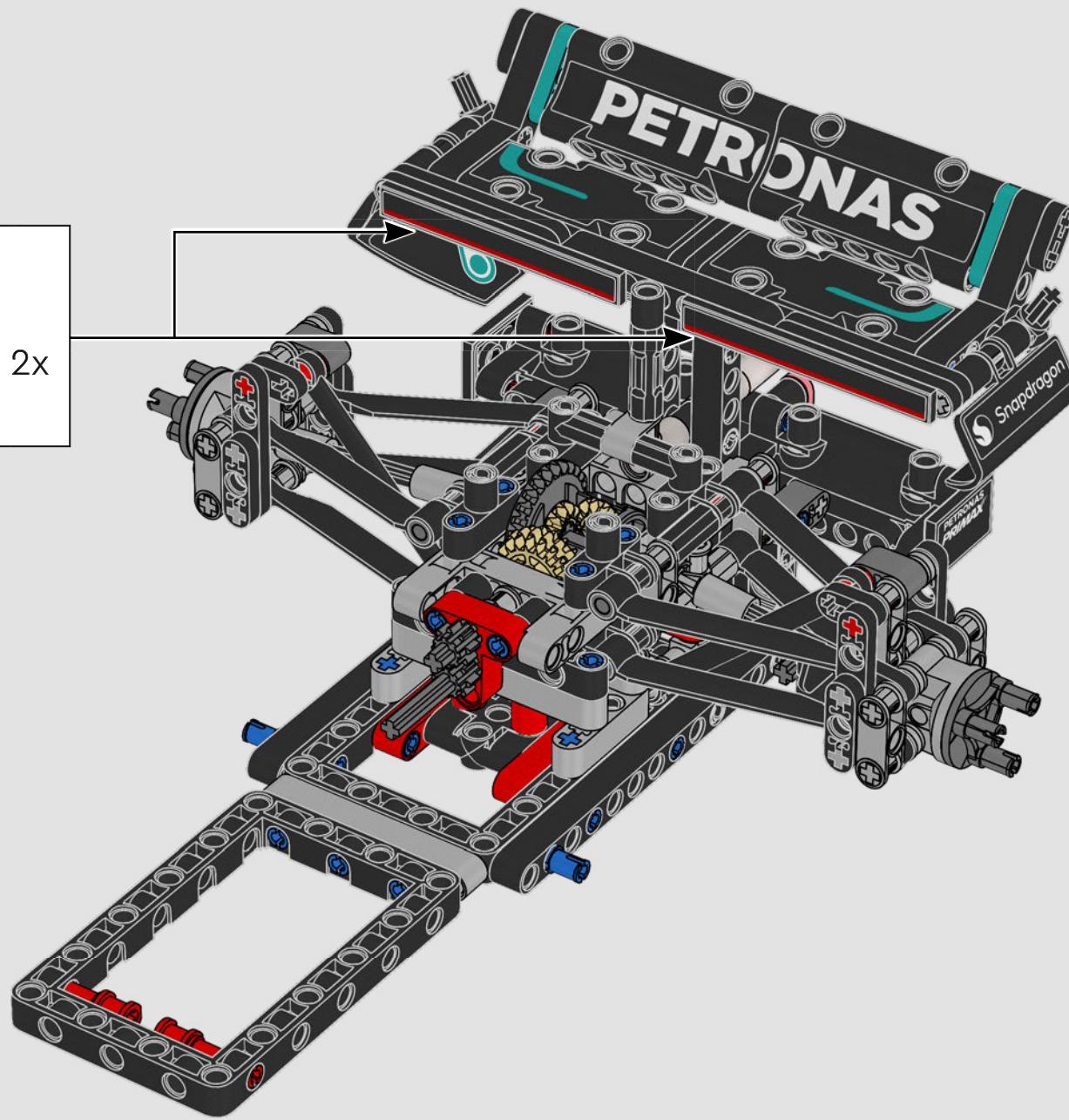
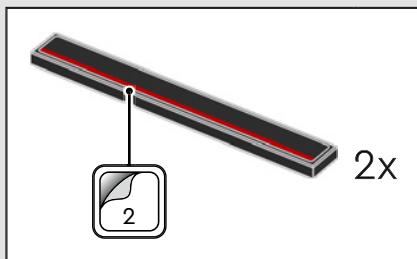
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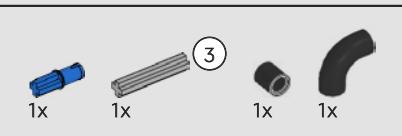
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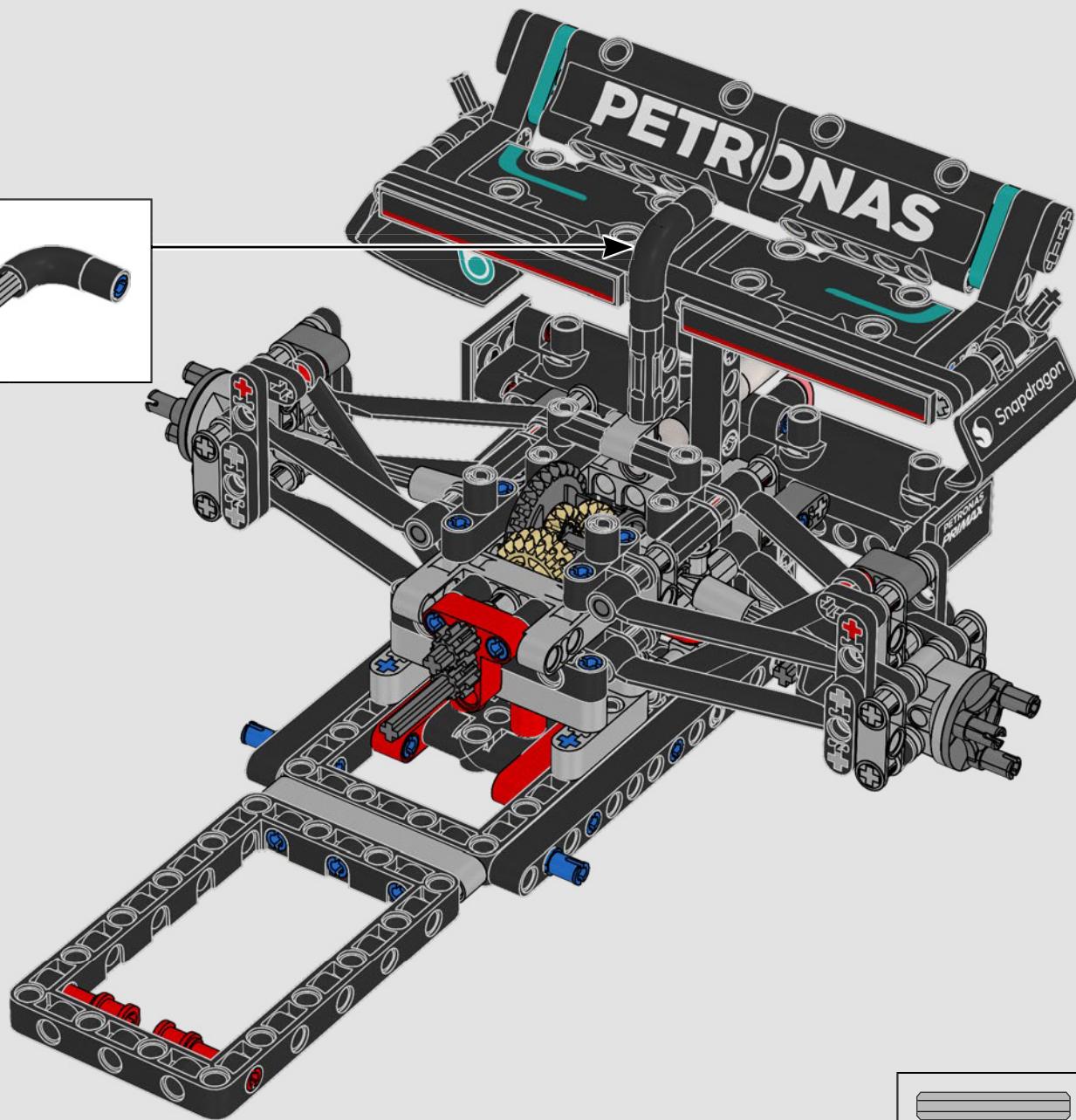
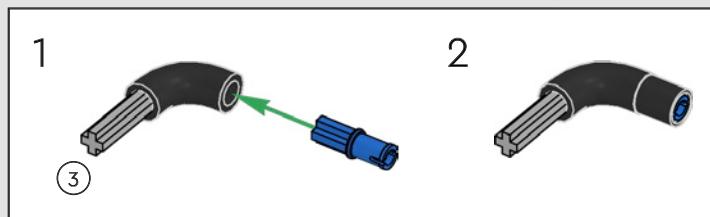


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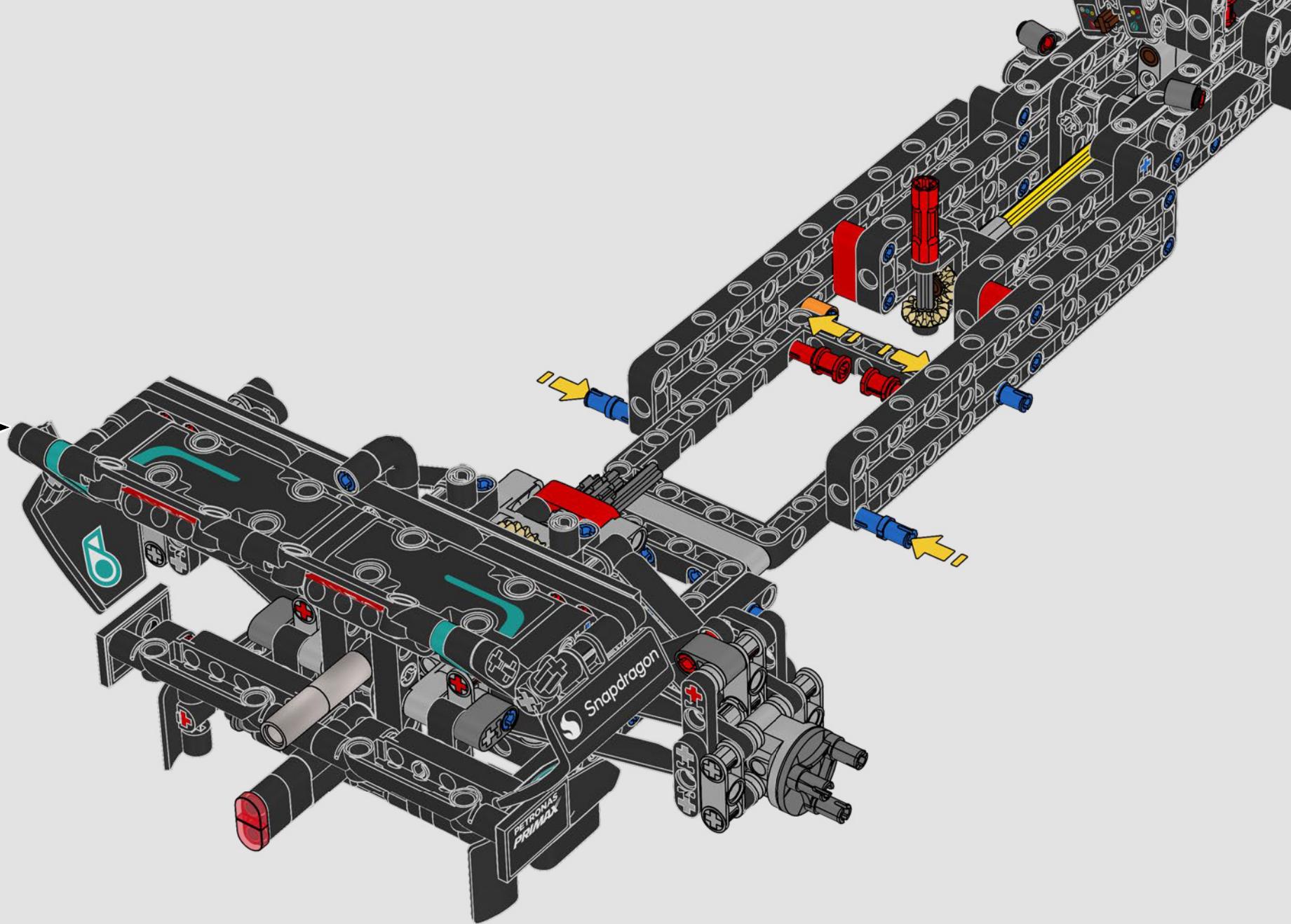


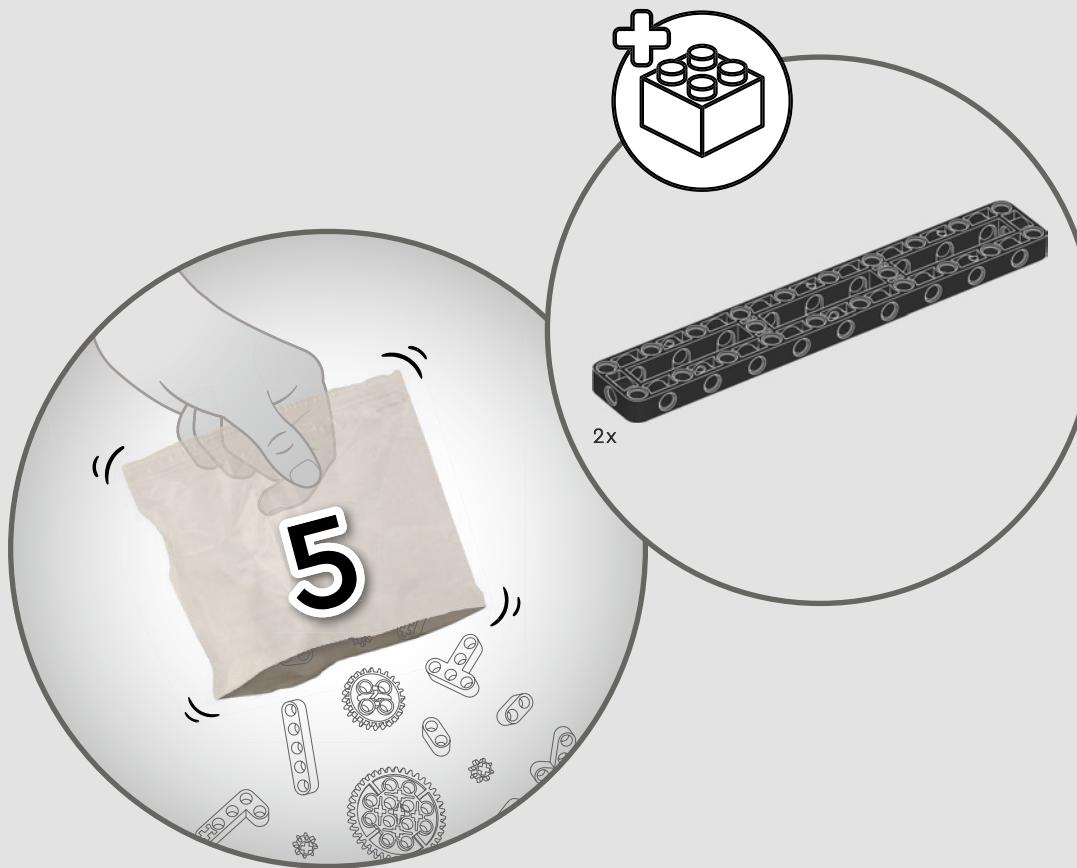


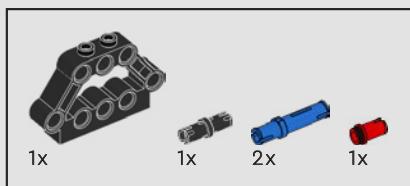
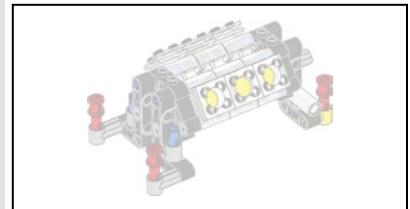
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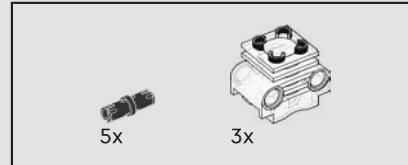
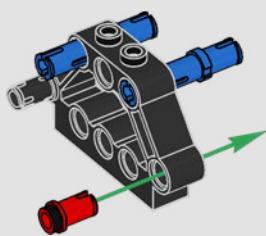
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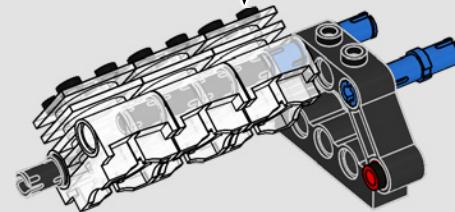
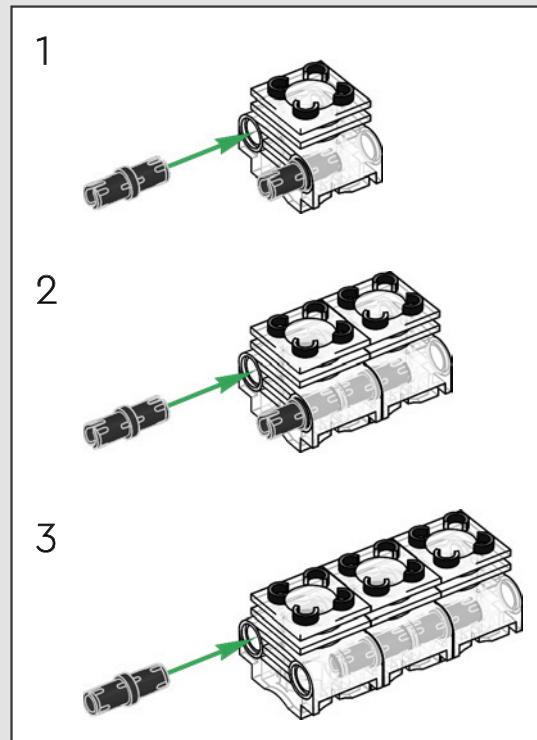


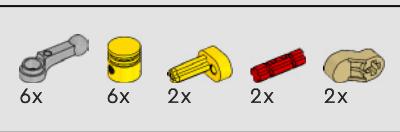
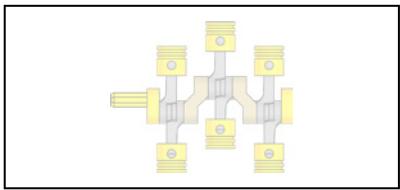


162



163



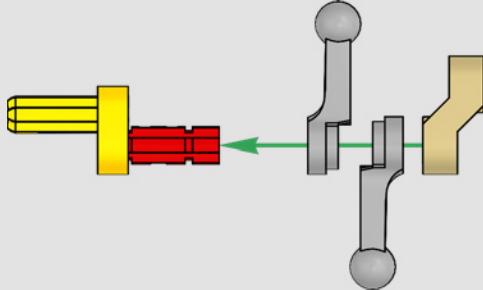


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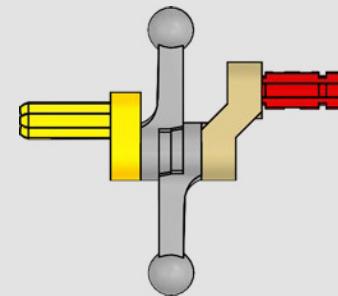
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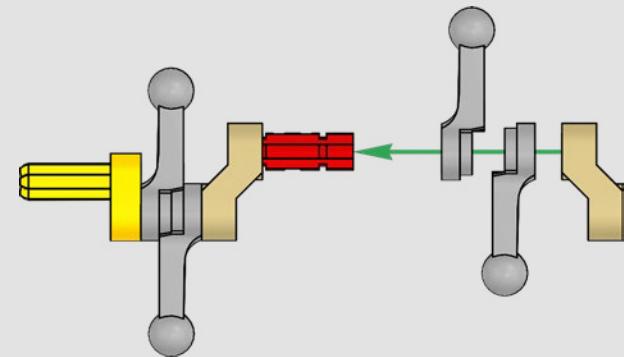
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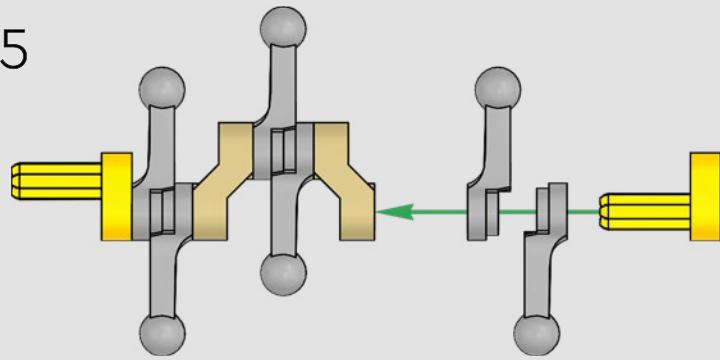
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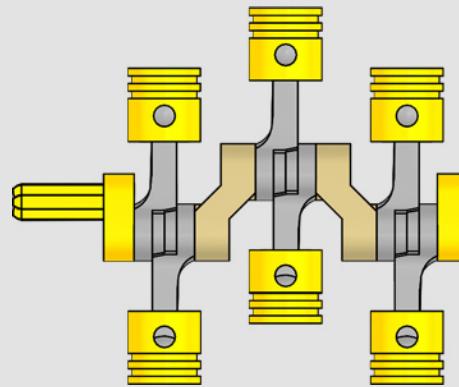
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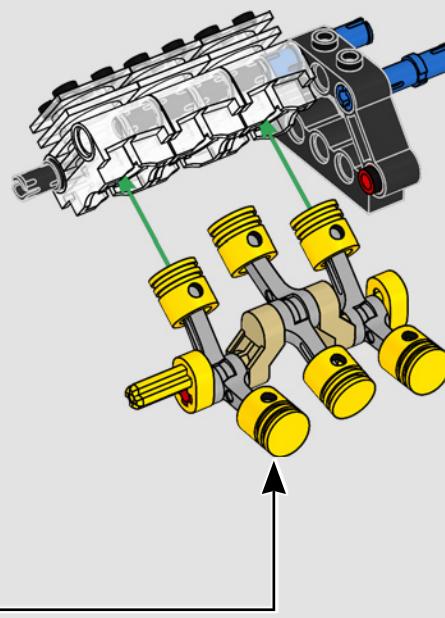
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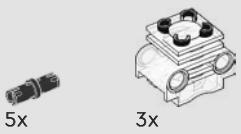


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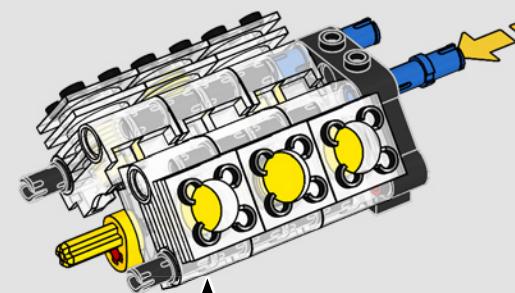
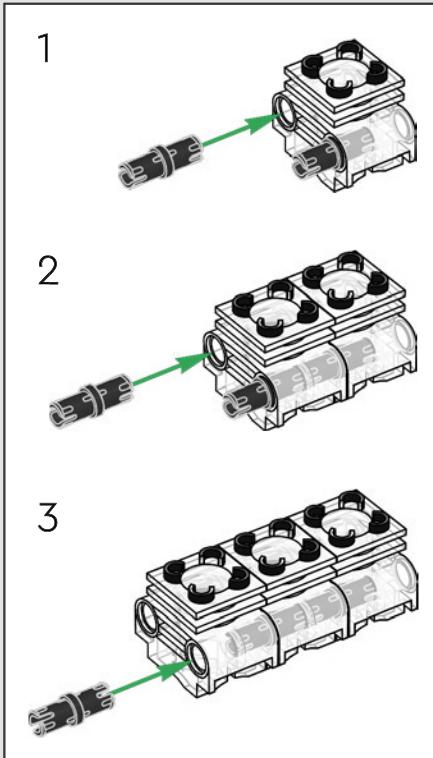


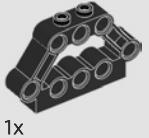
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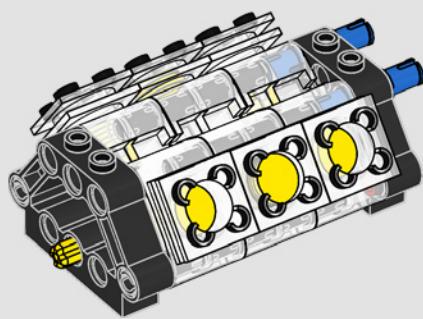
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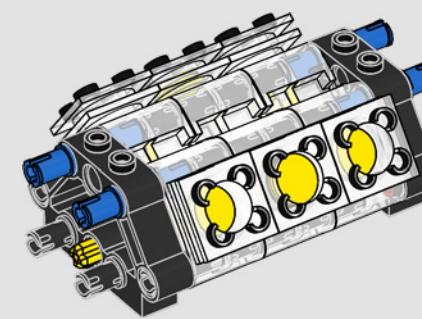
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2x

2x

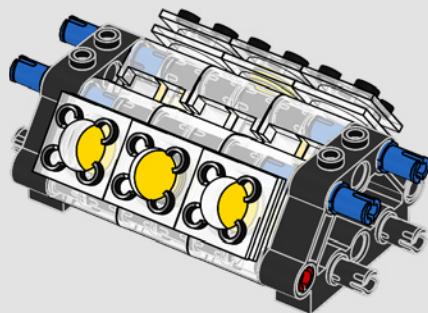
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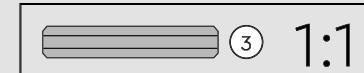
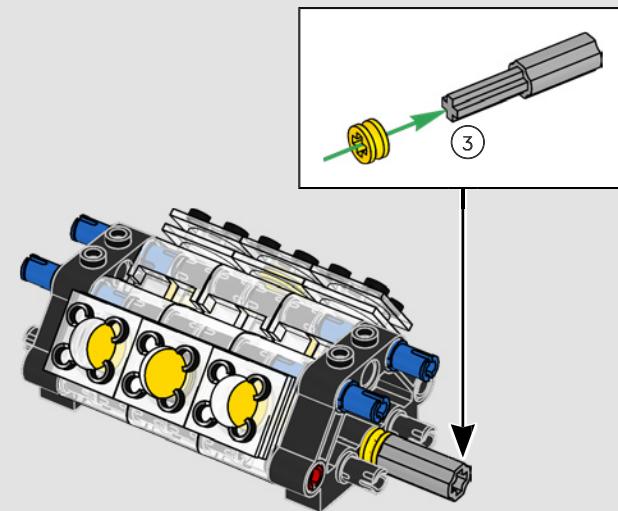


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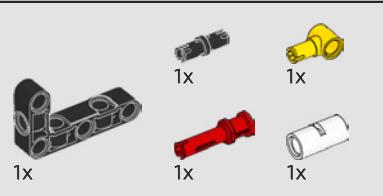
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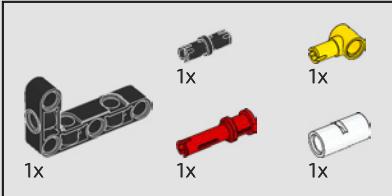
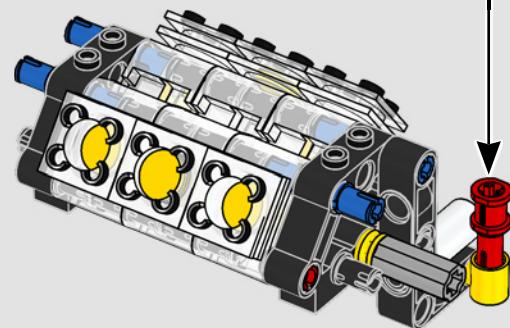
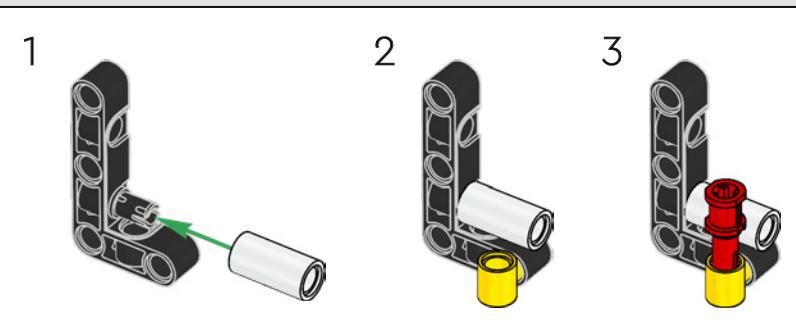
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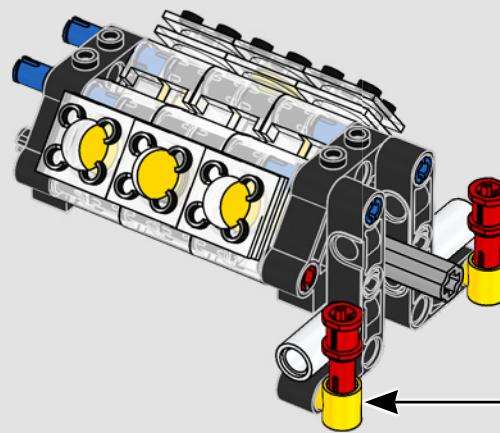
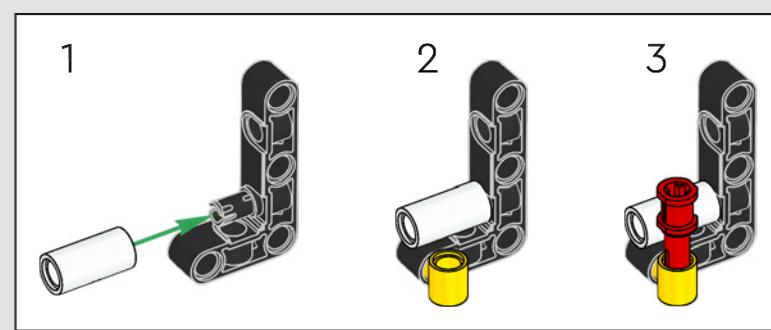
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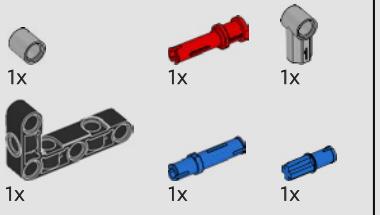


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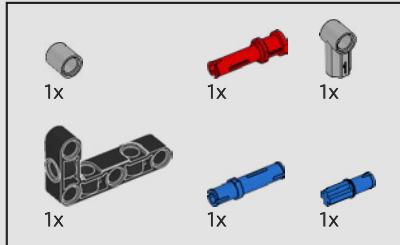
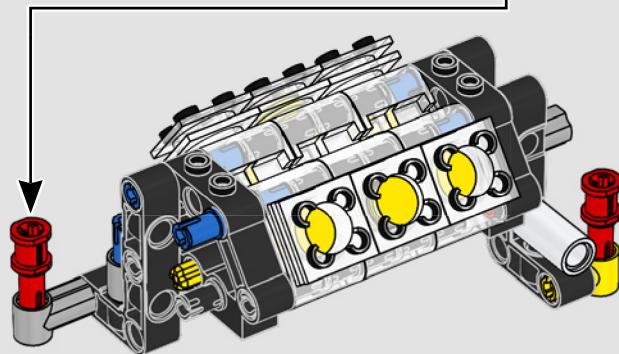
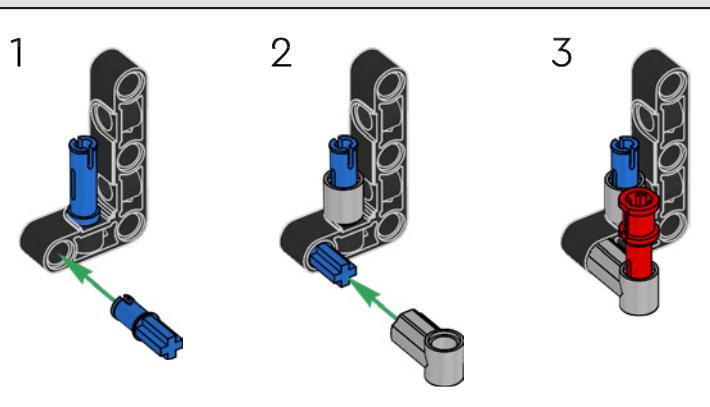


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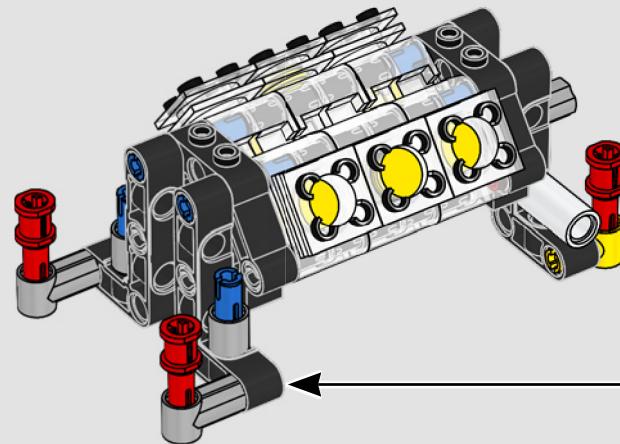
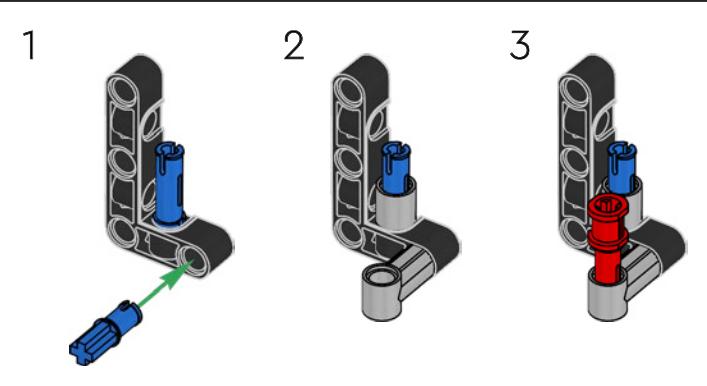


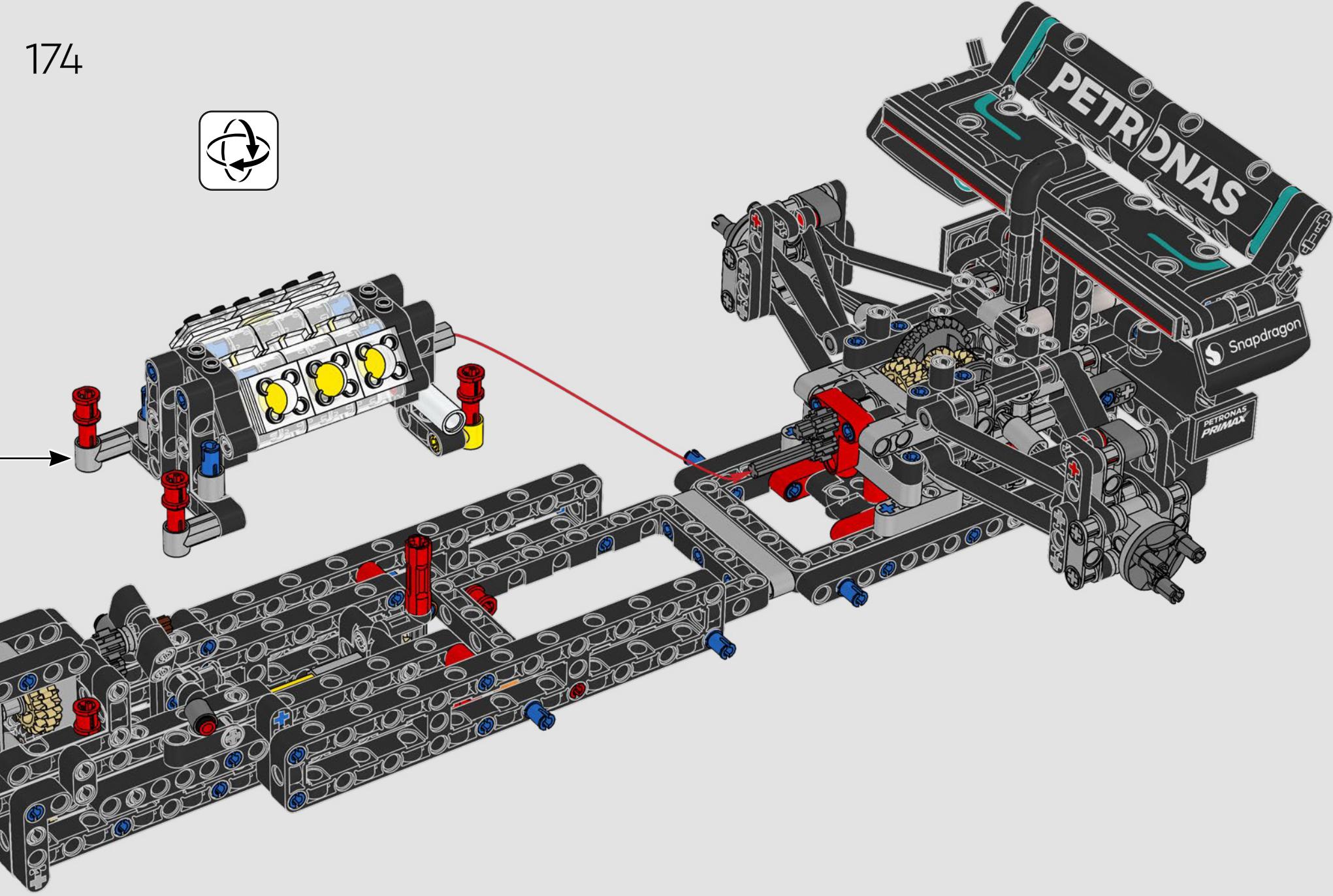


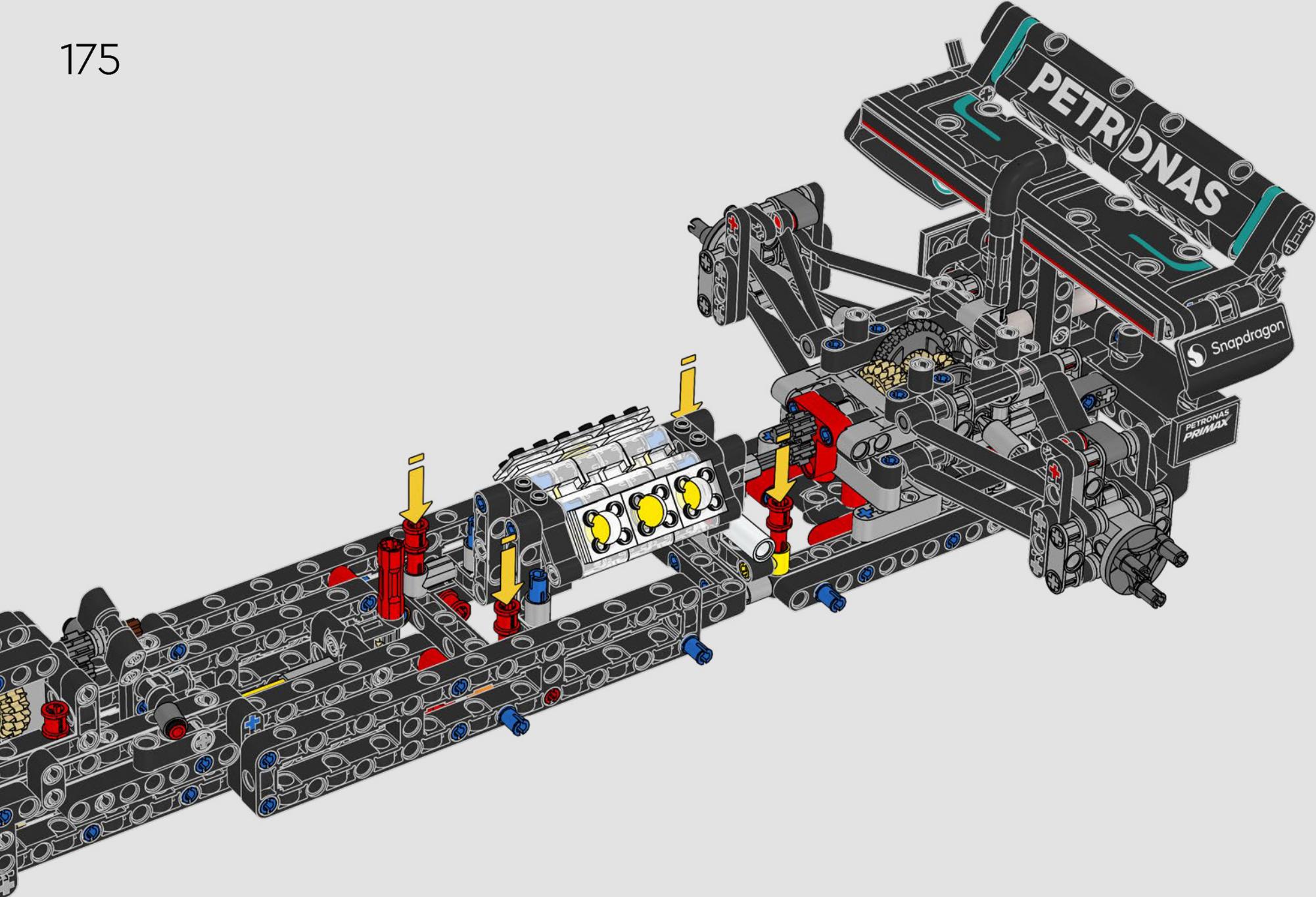
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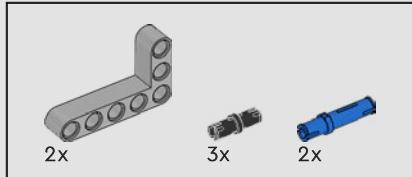


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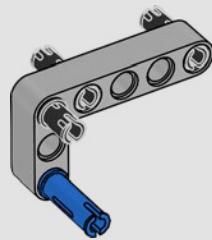




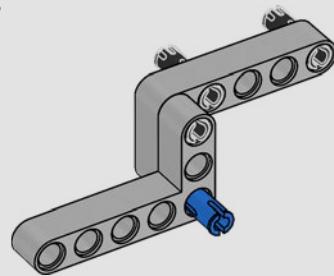


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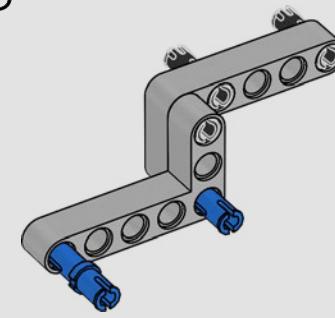
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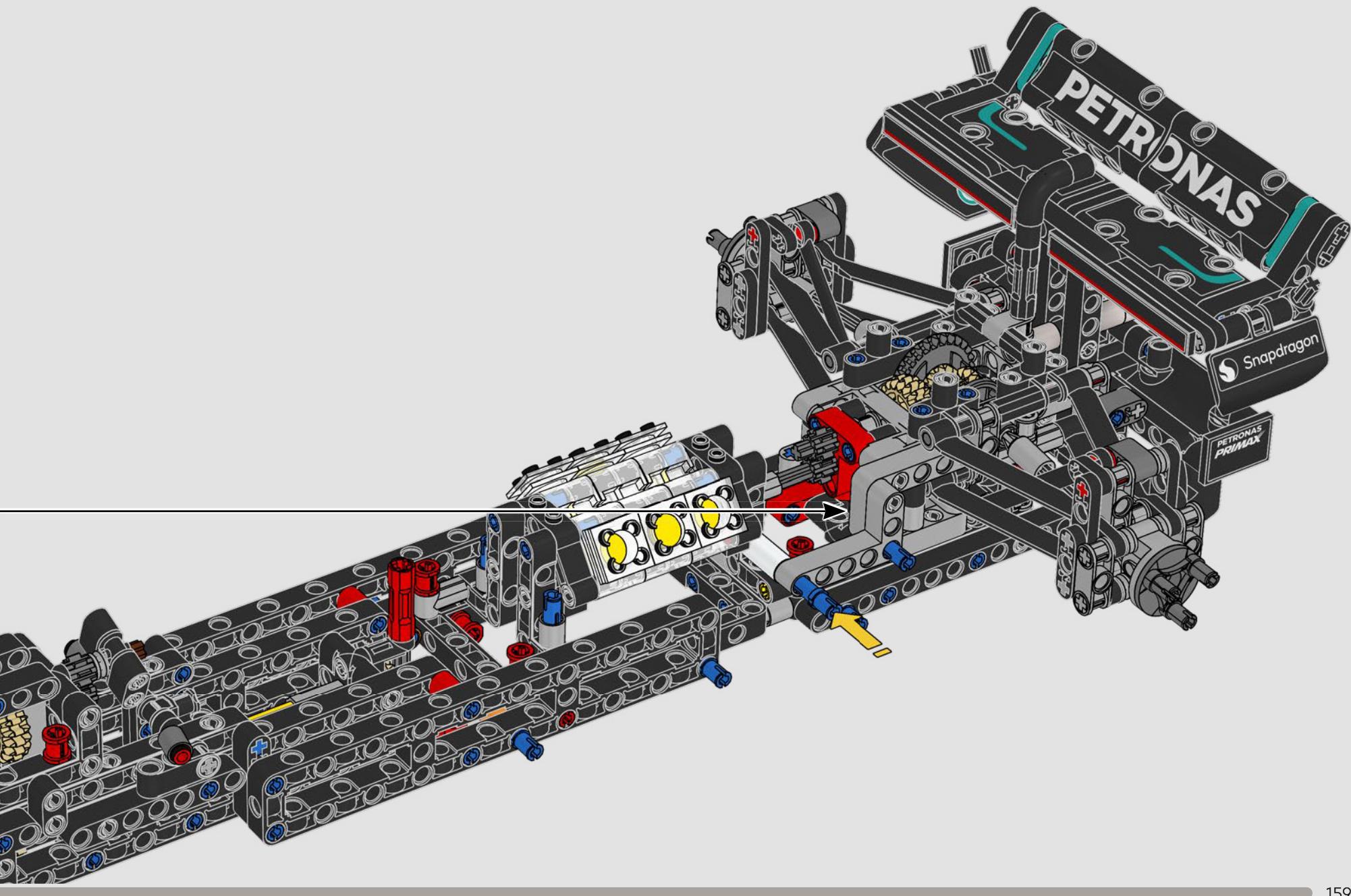


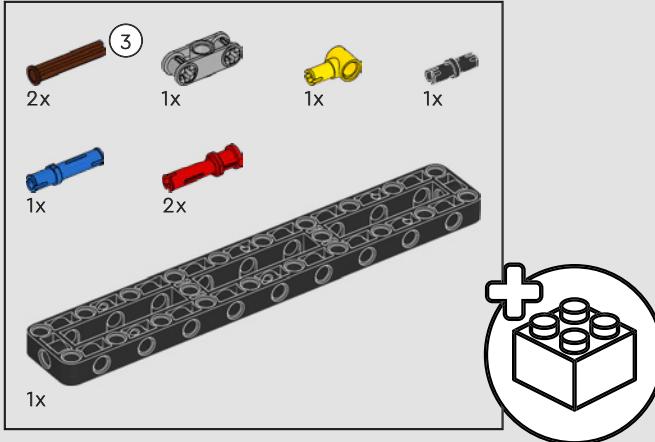
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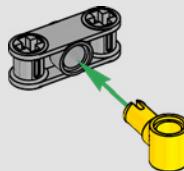




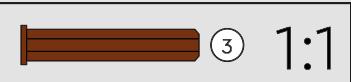
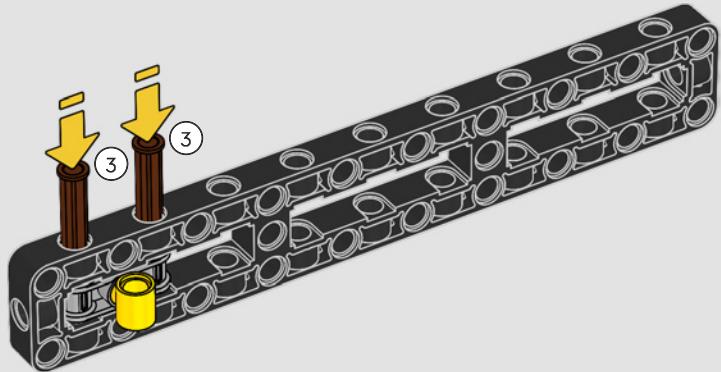


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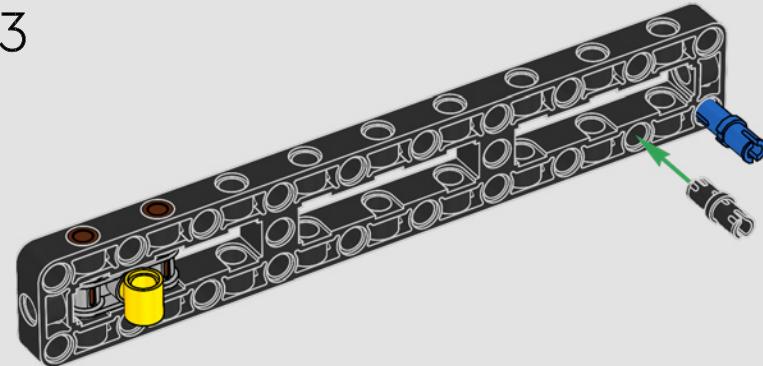
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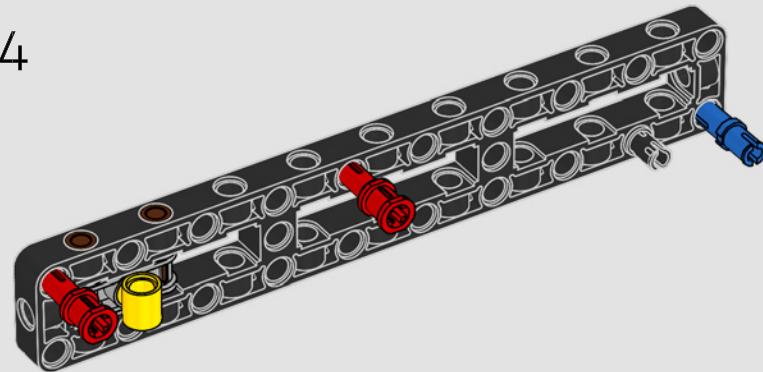
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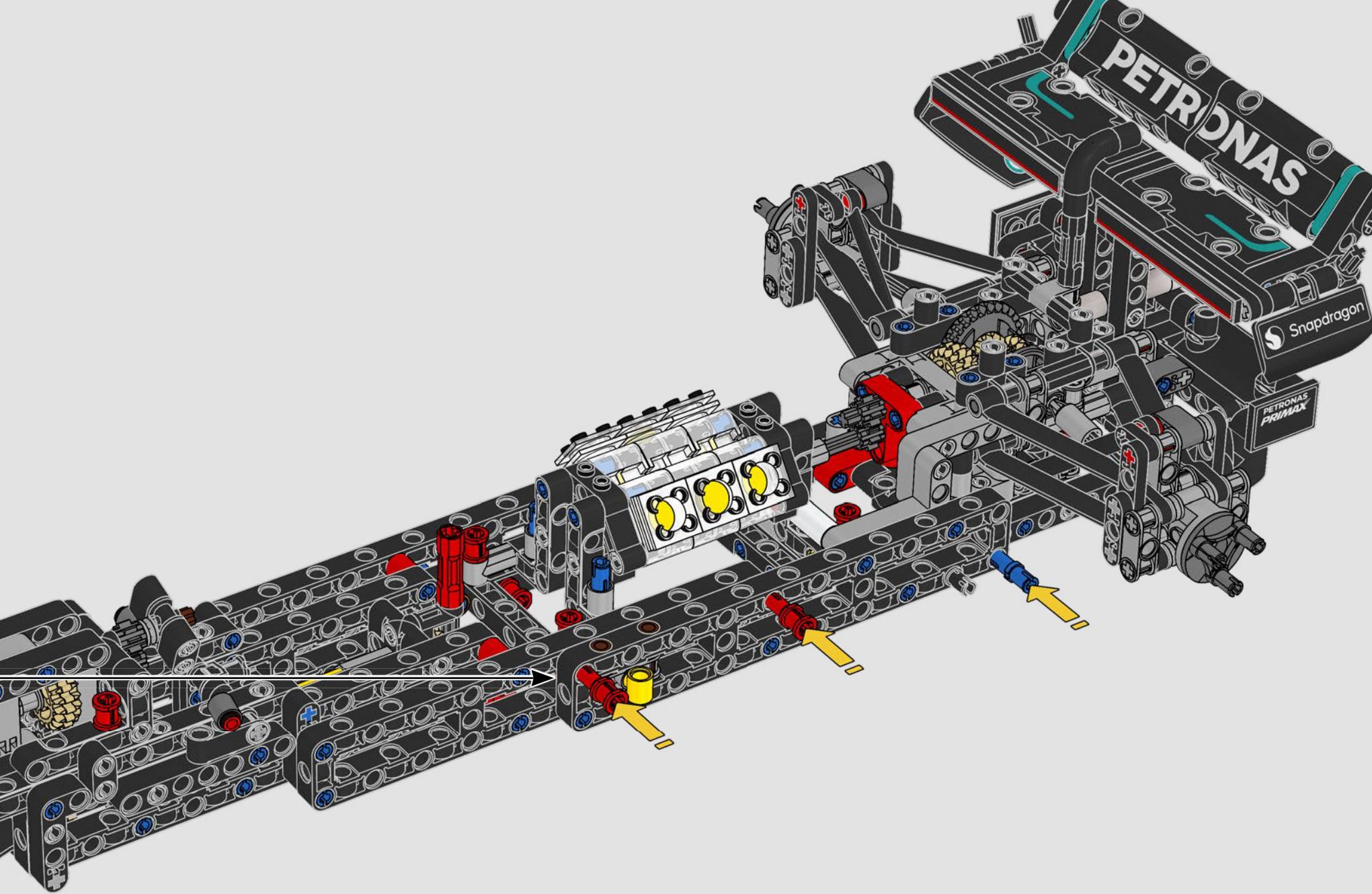


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4





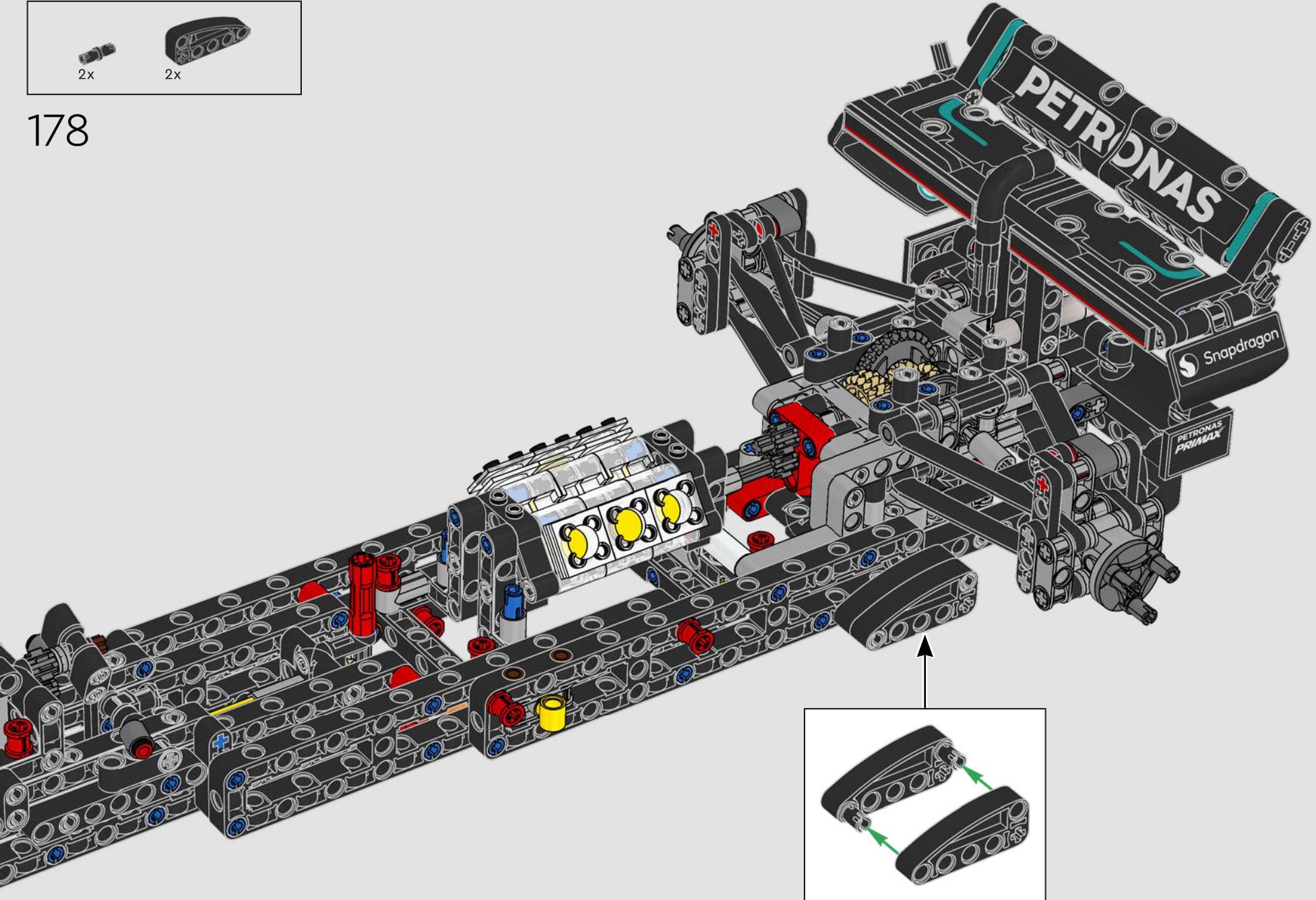


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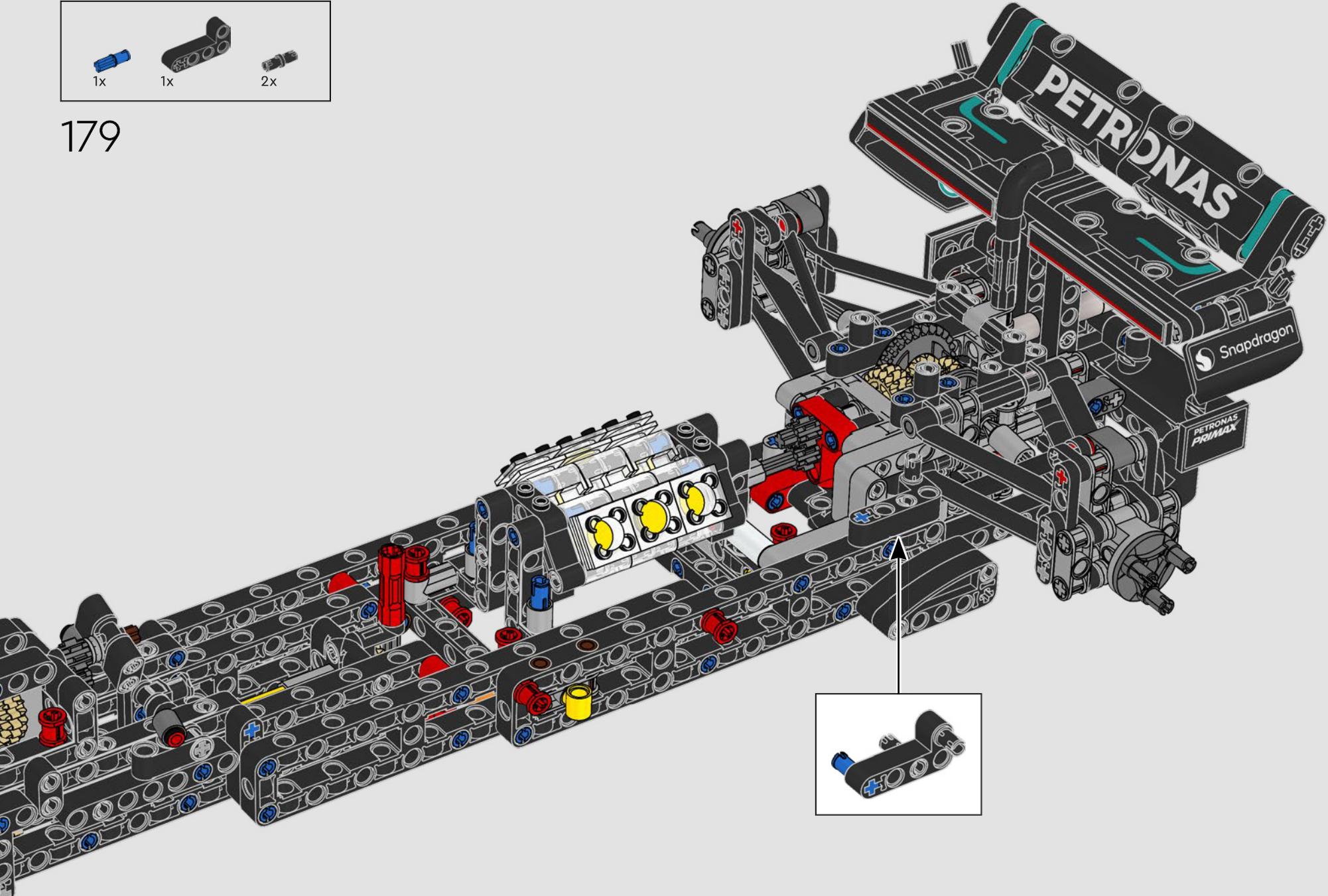
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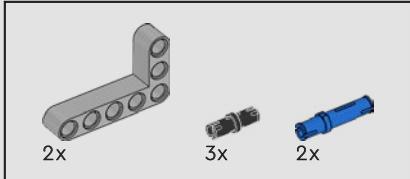
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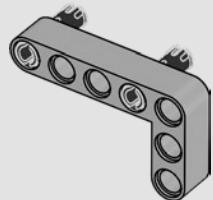
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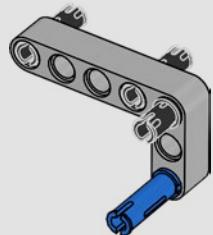


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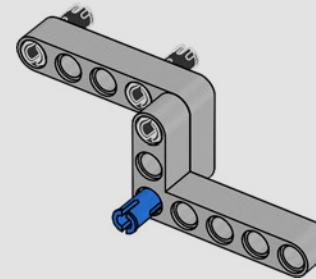
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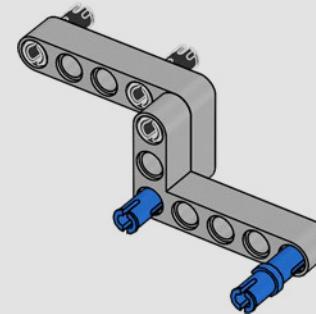
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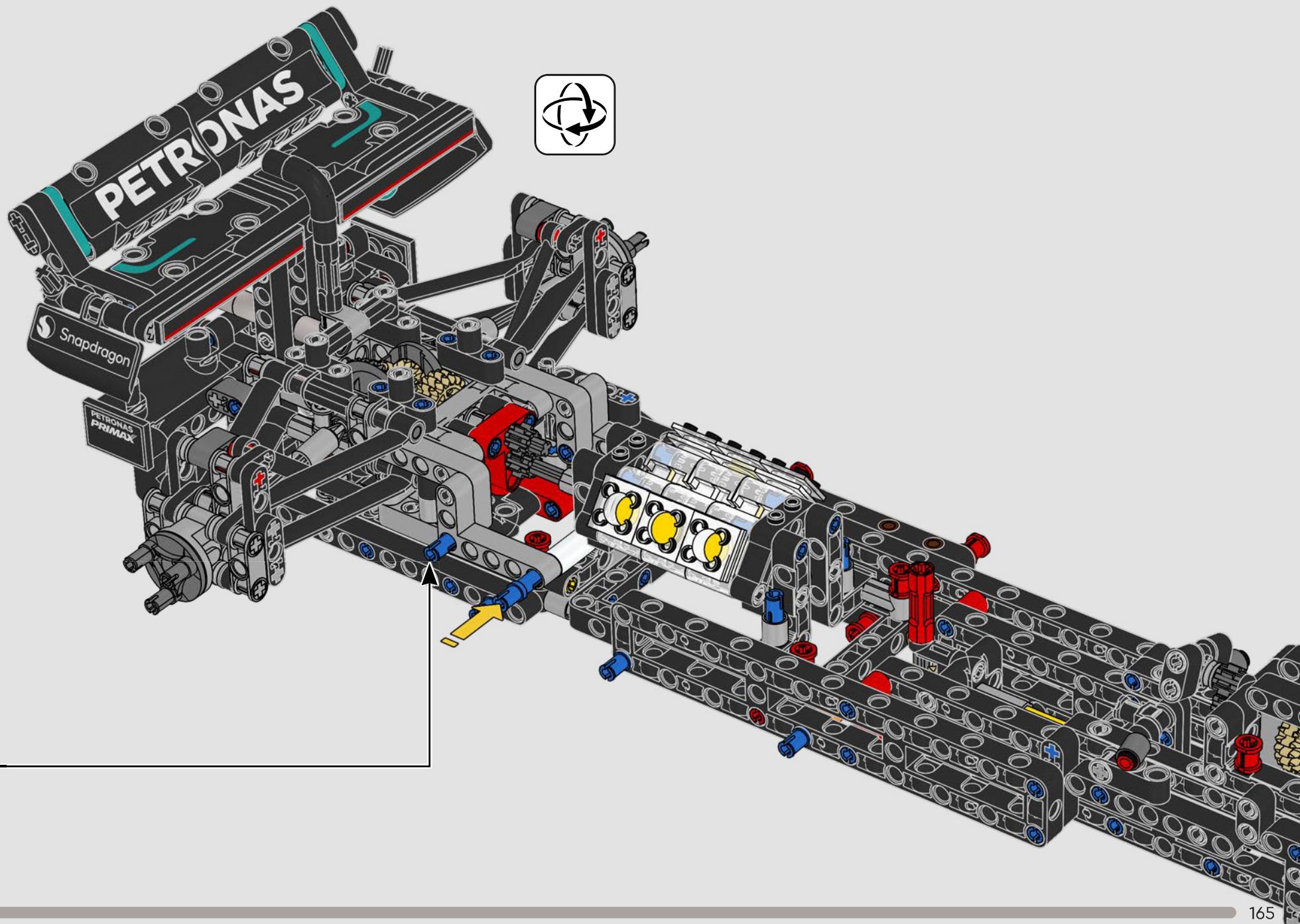


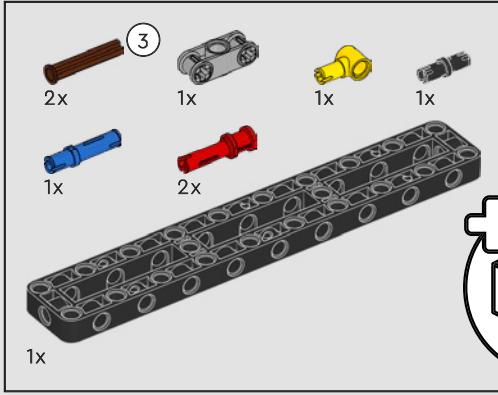
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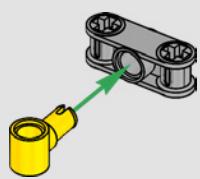




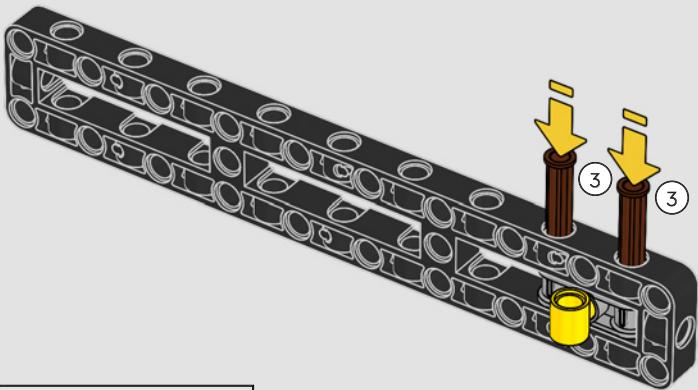


181

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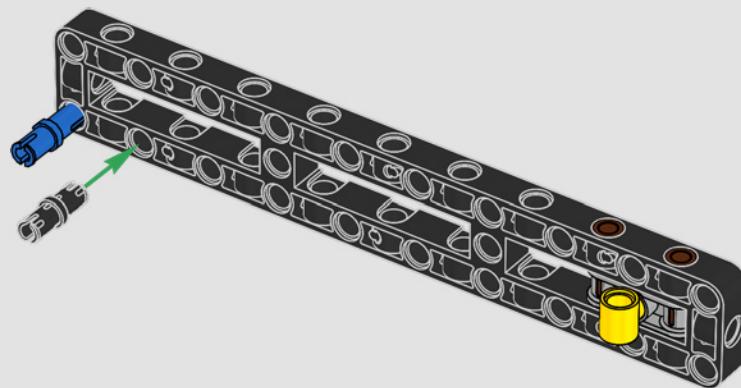


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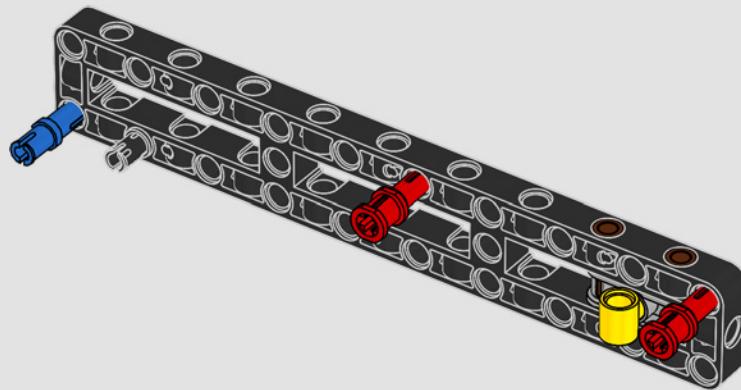


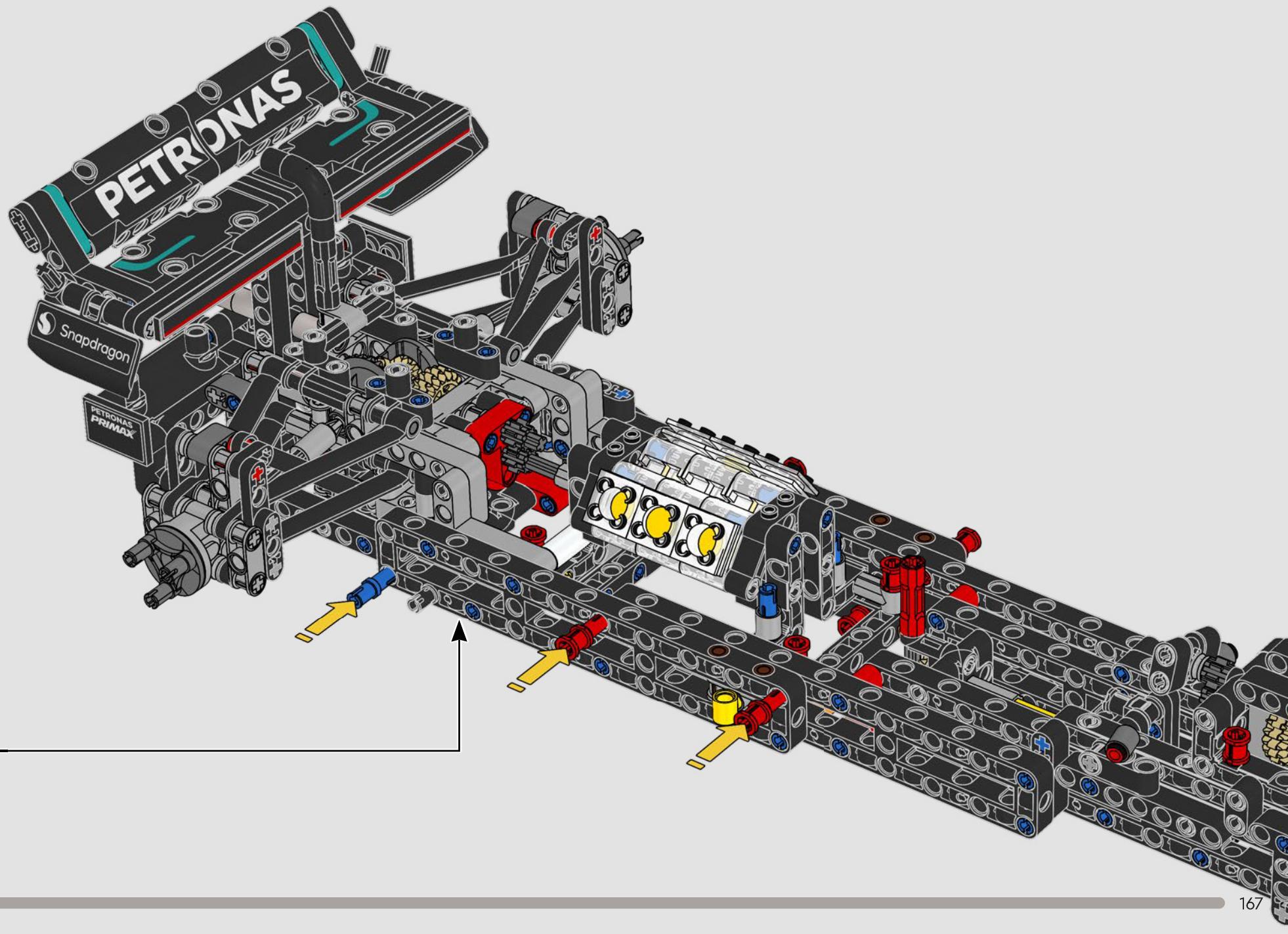
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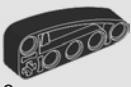


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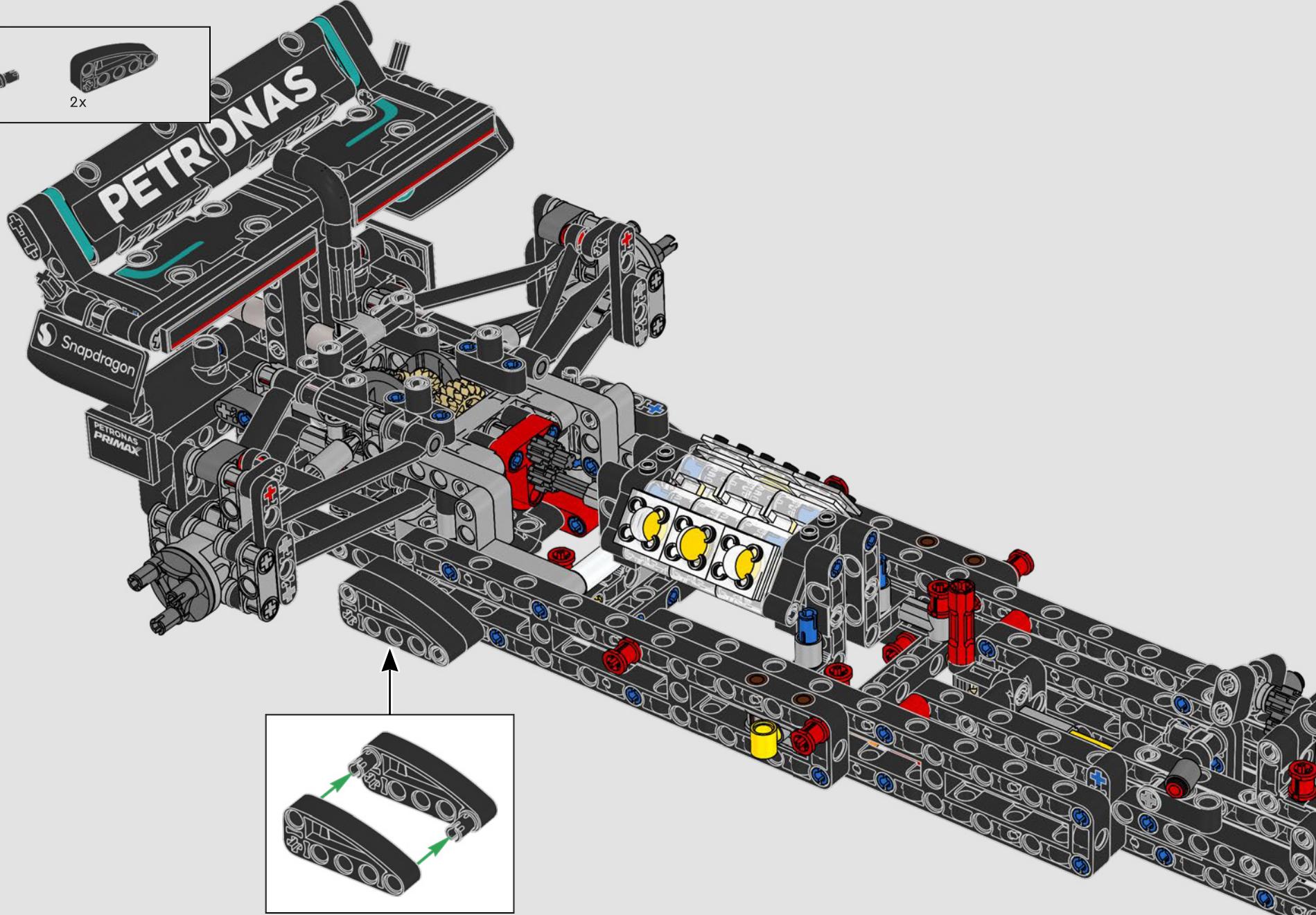


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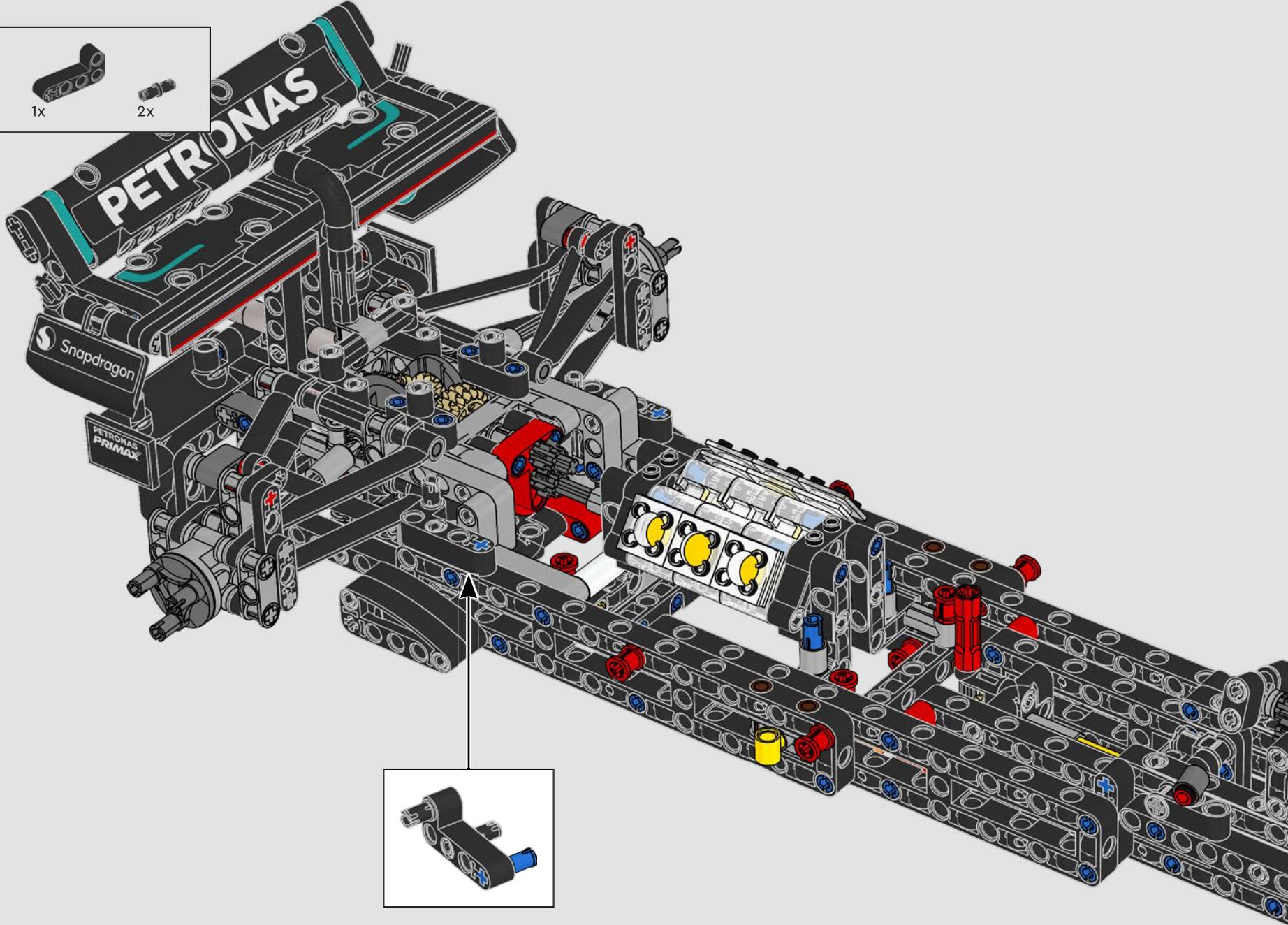
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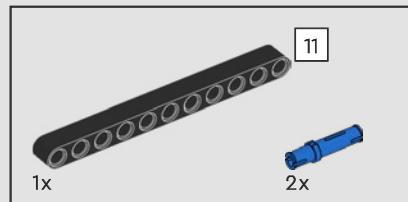
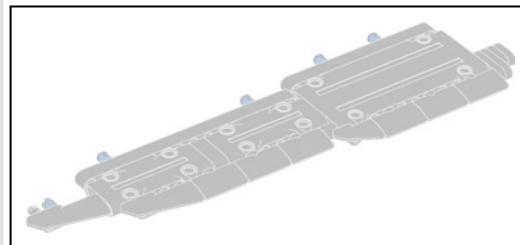
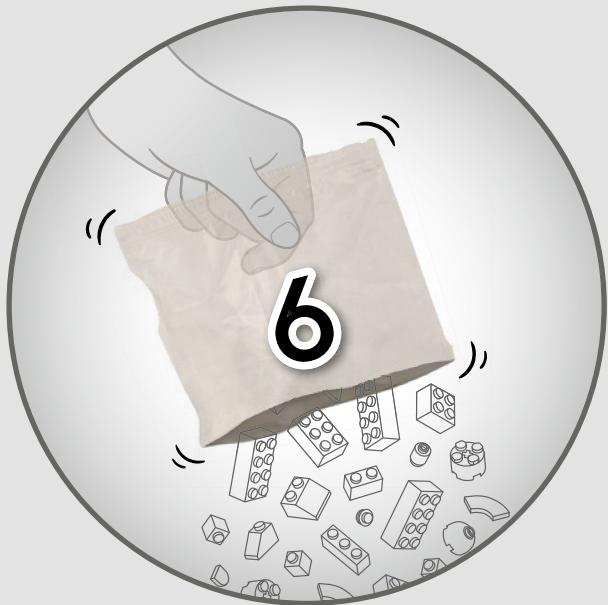
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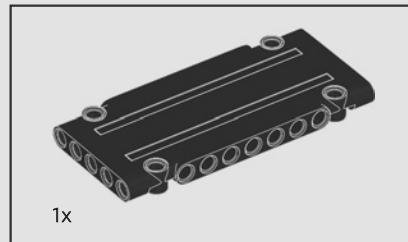
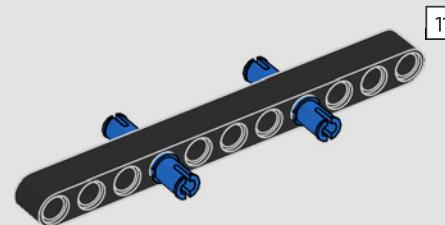


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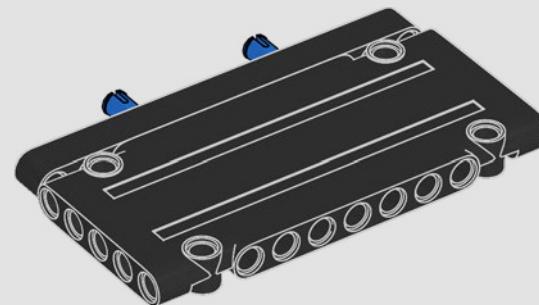


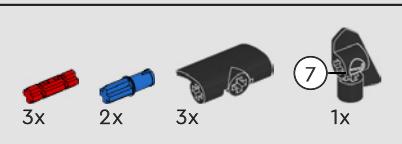


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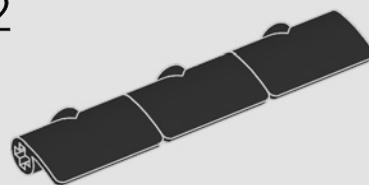




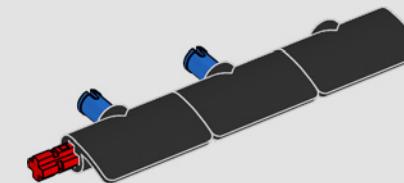
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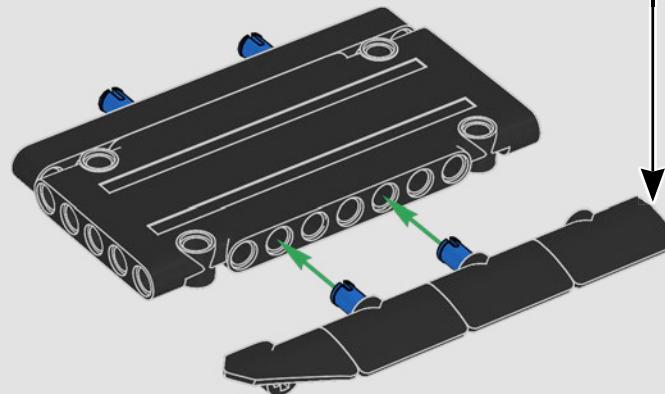
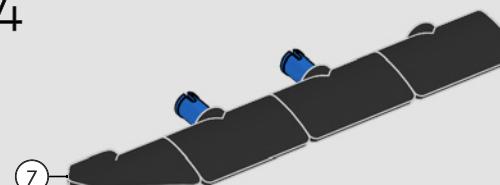
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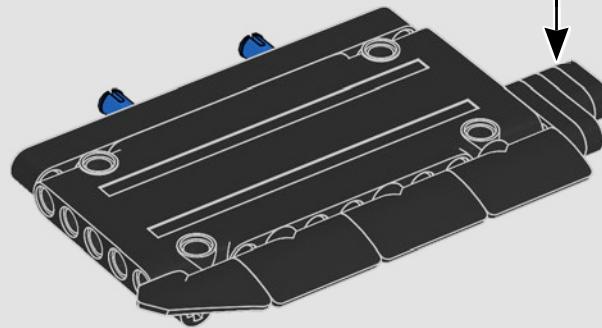
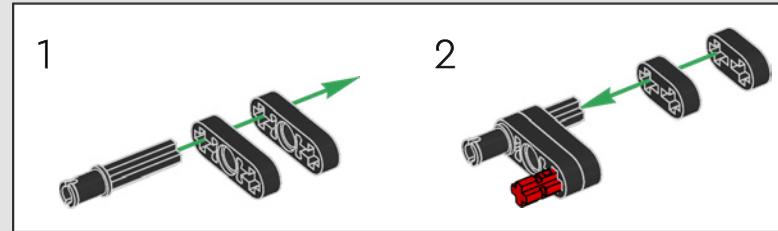


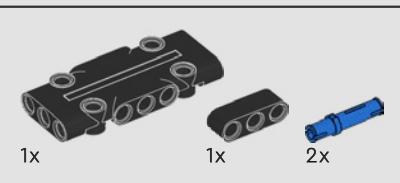
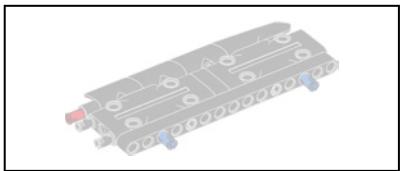
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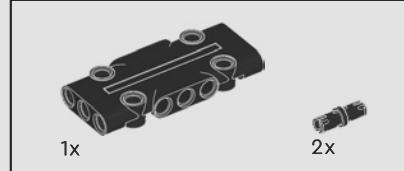
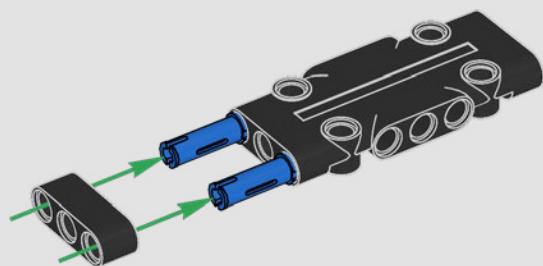


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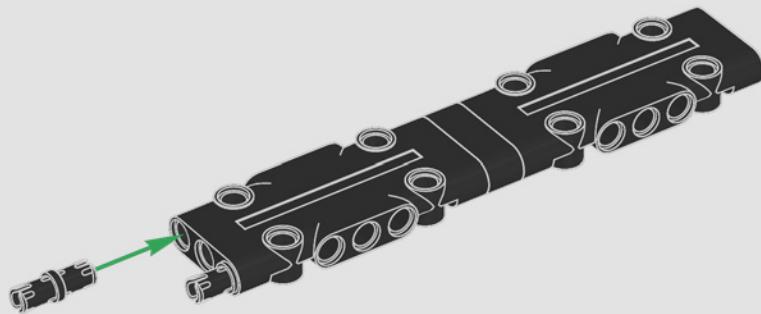




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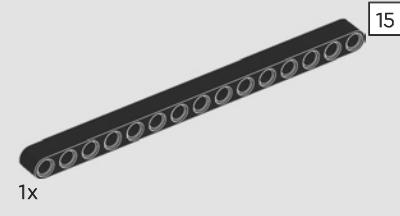
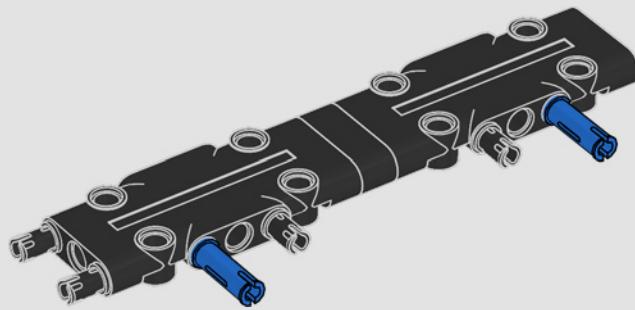


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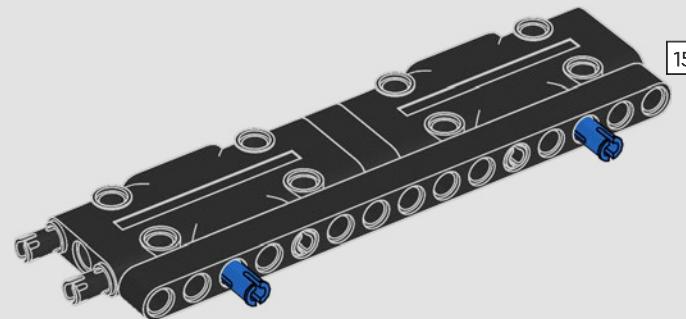


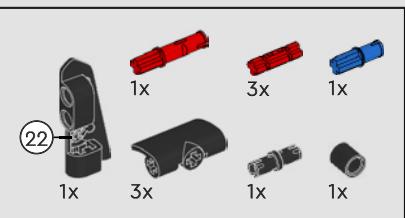


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191



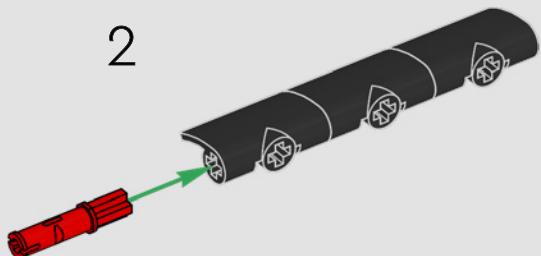


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192

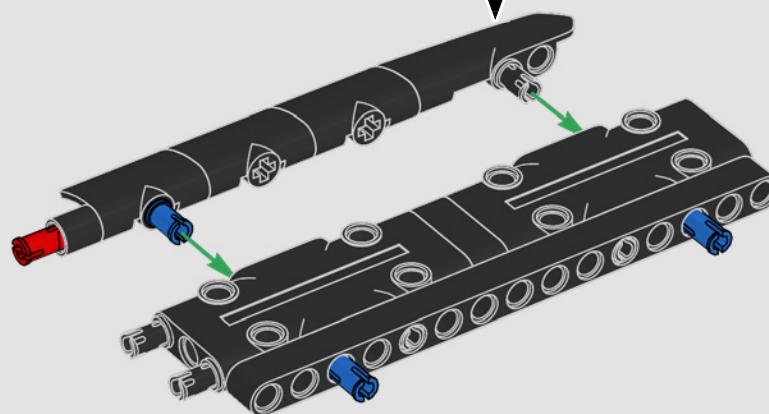
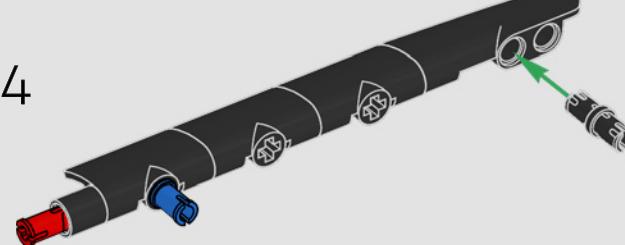
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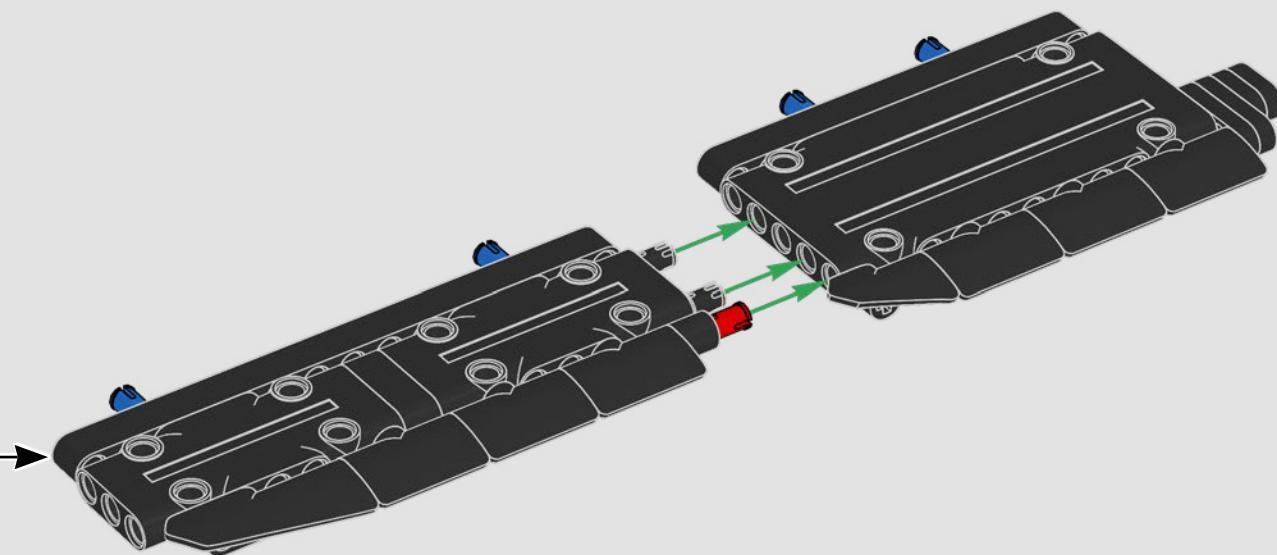
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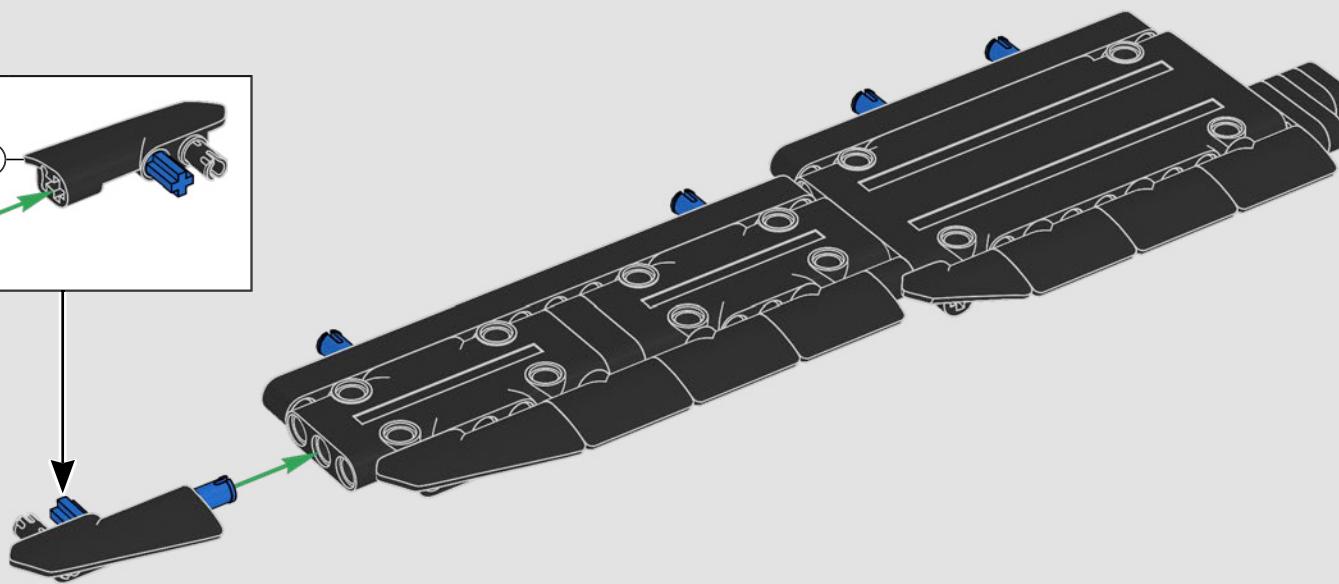
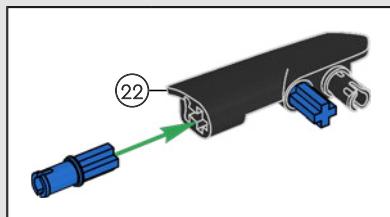


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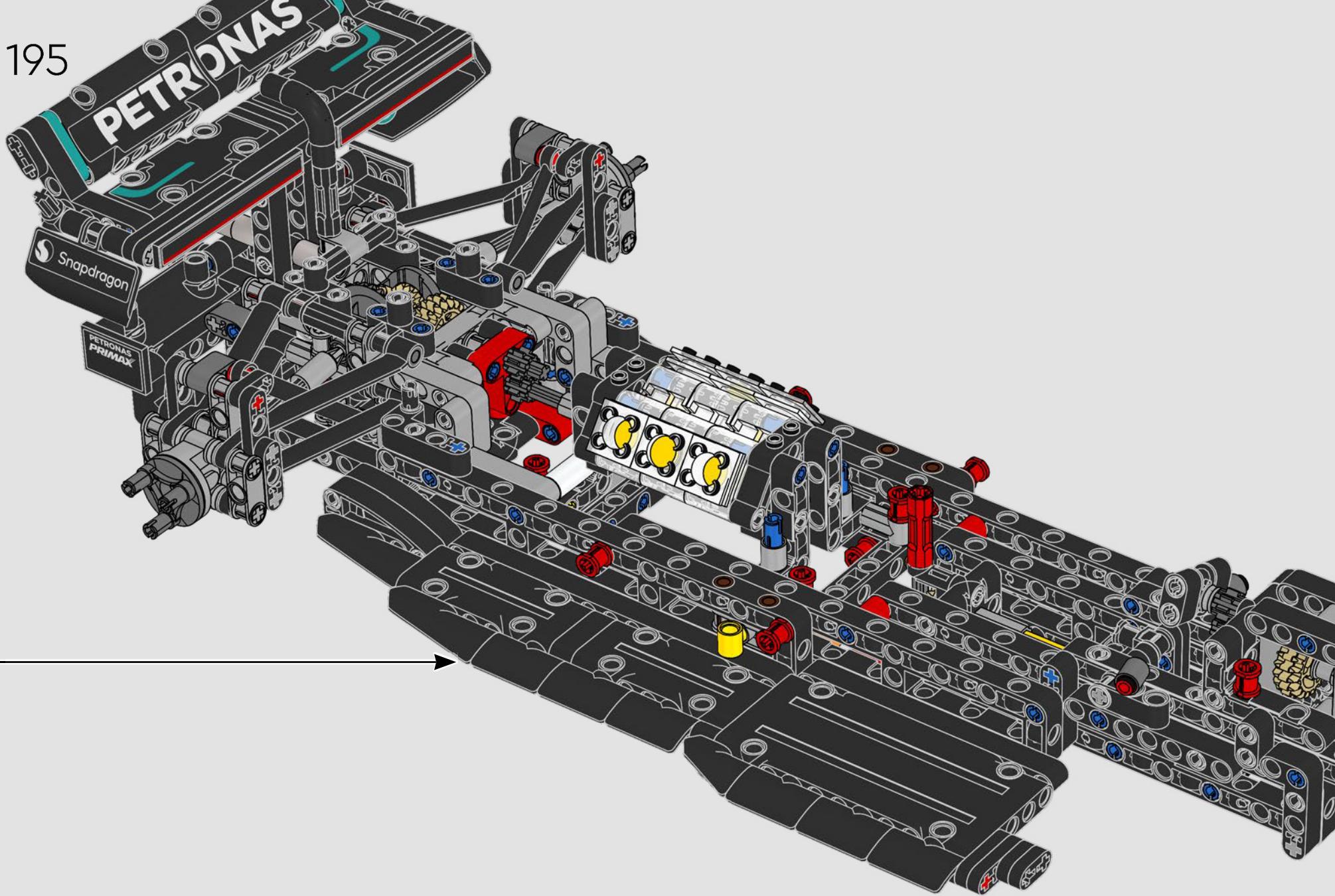


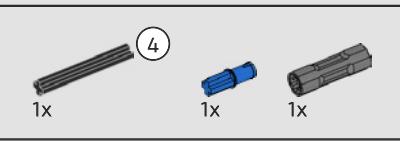
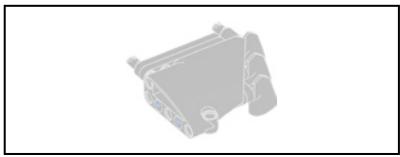


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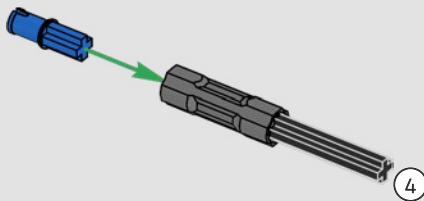


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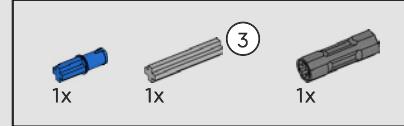
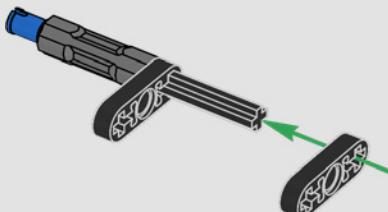




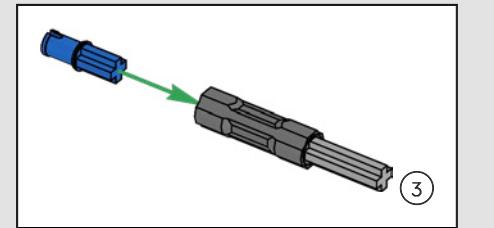
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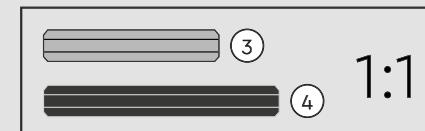
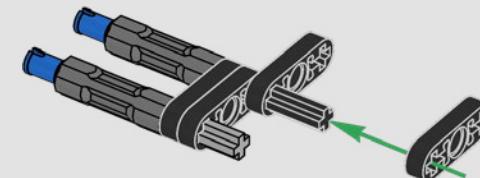
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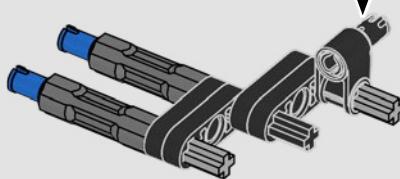


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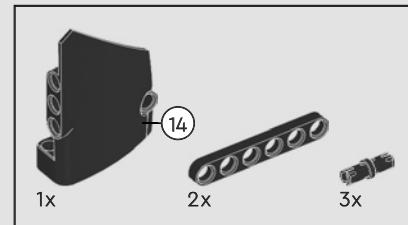
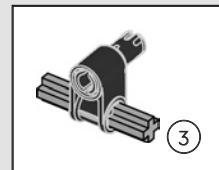
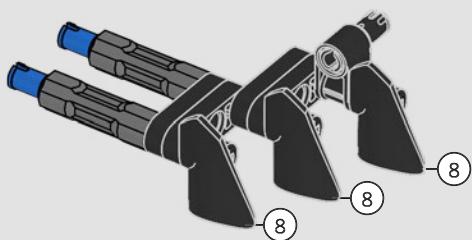




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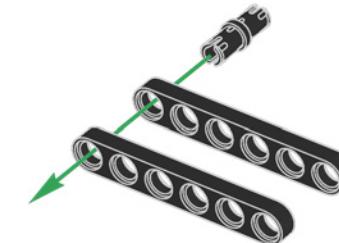


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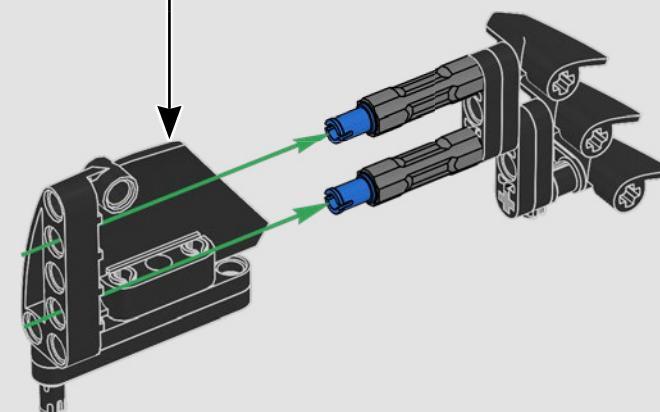
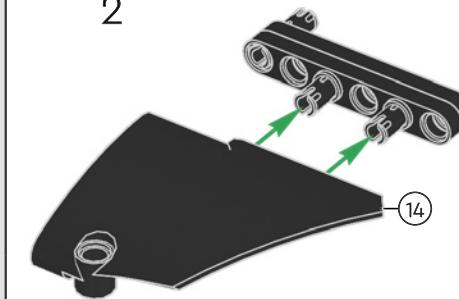


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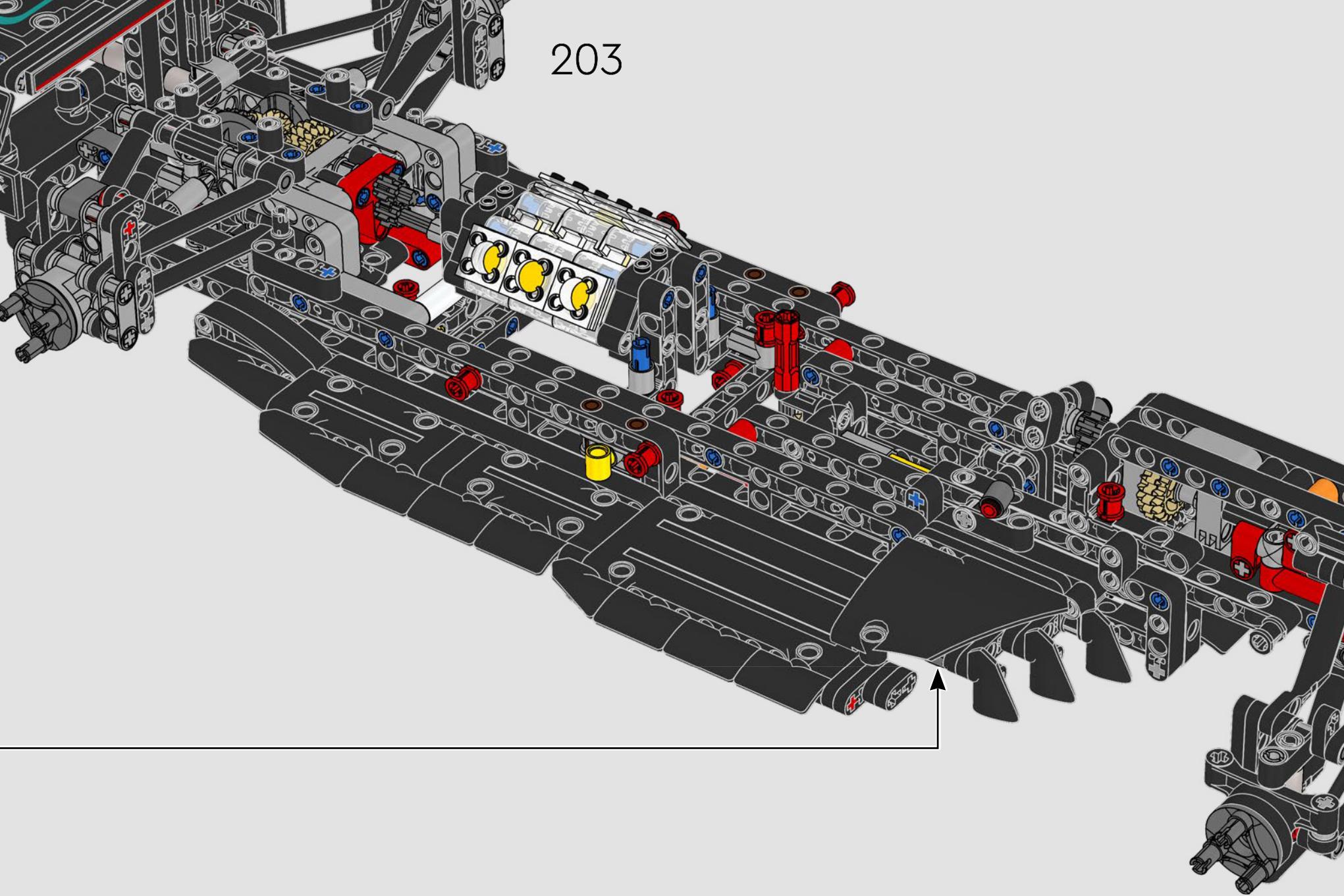
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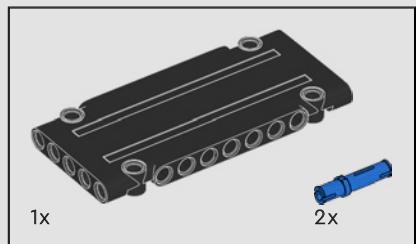
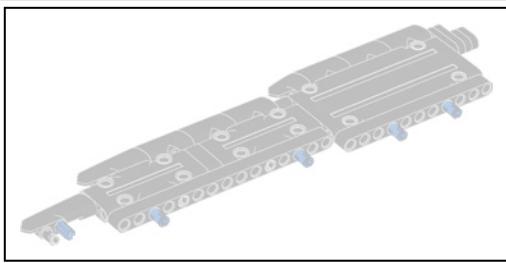


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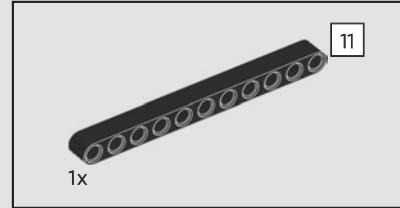
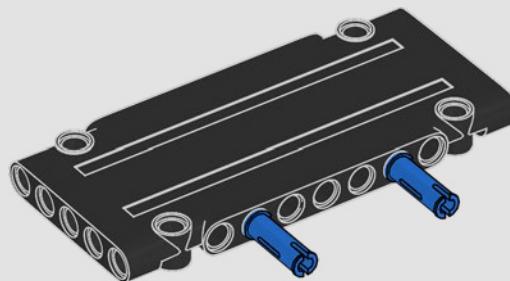


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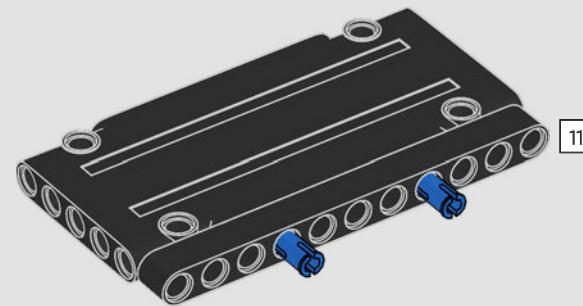


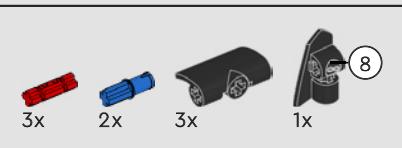


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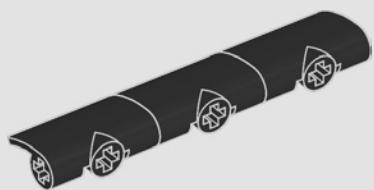


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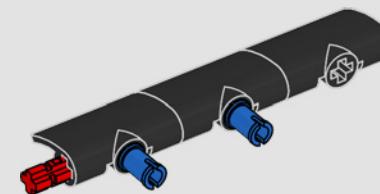
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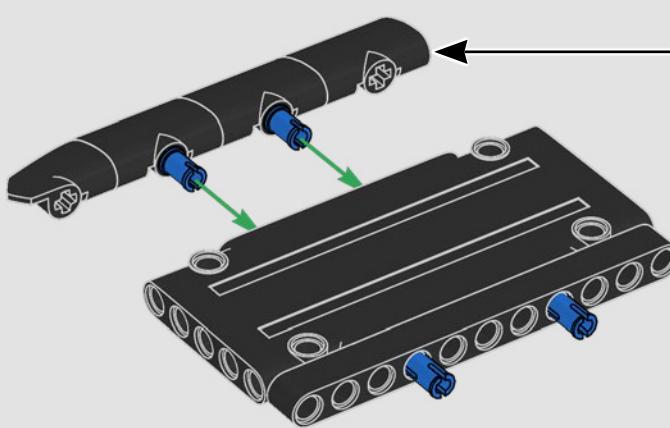
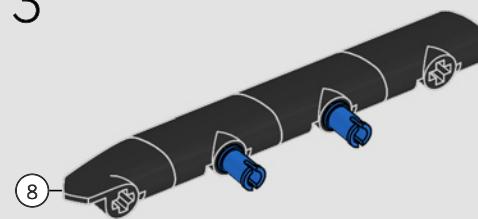
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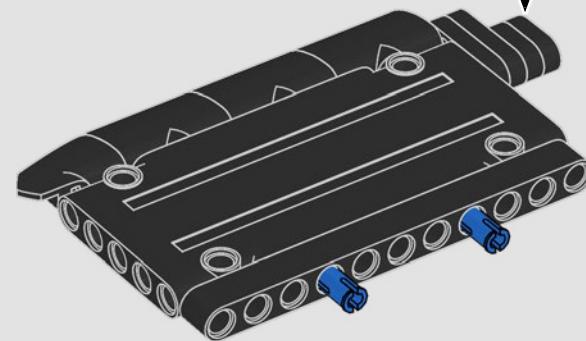
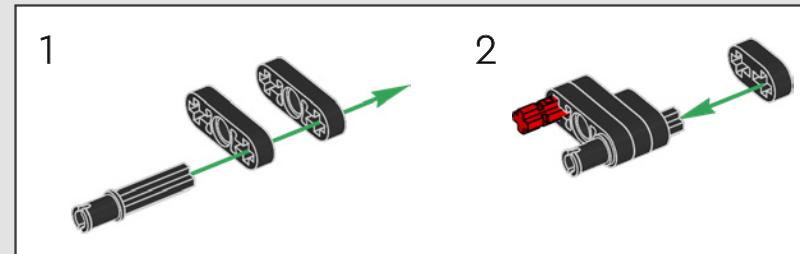
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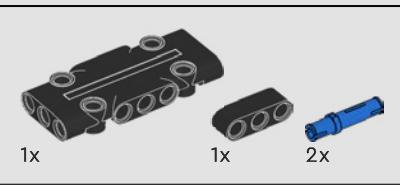
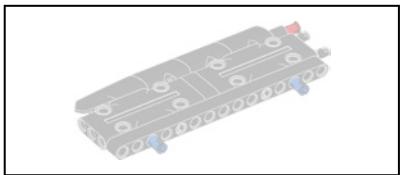
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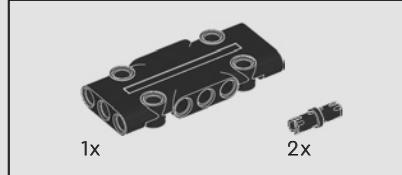
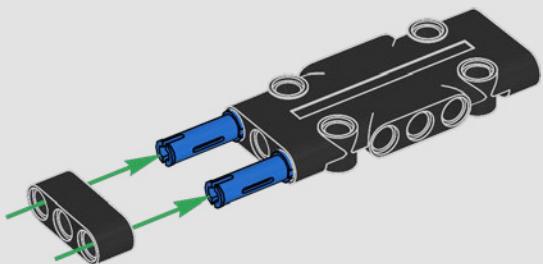
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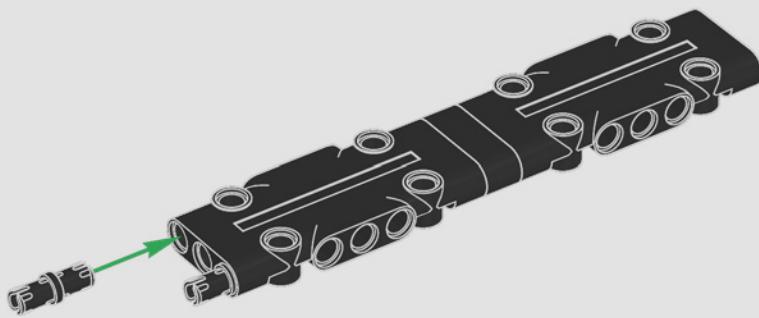


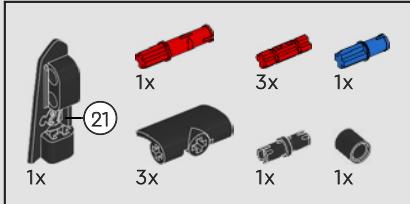


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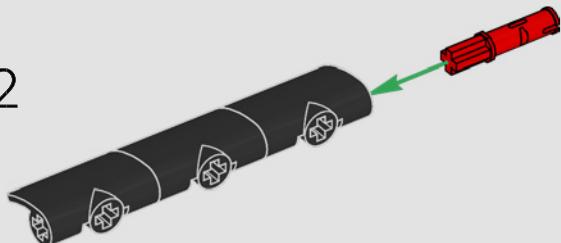


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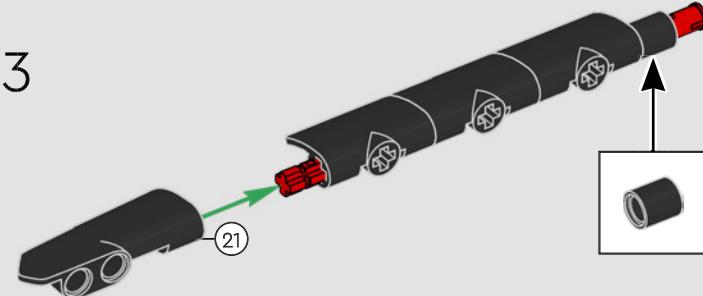
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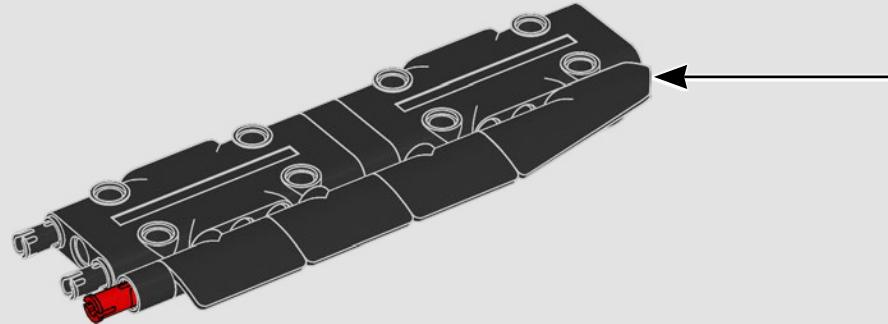
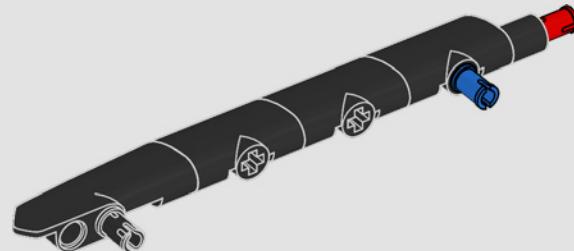
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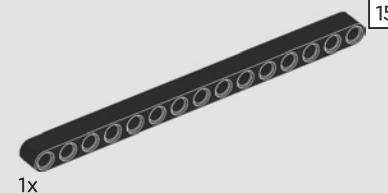
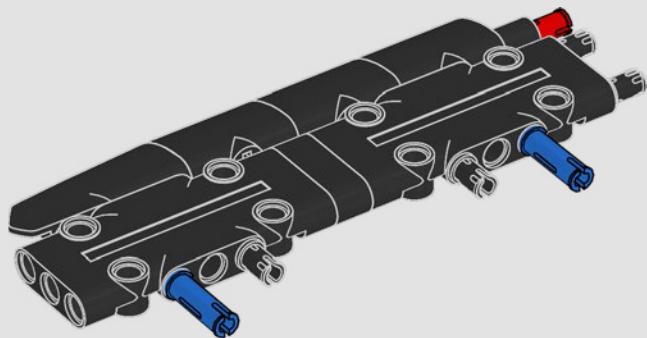


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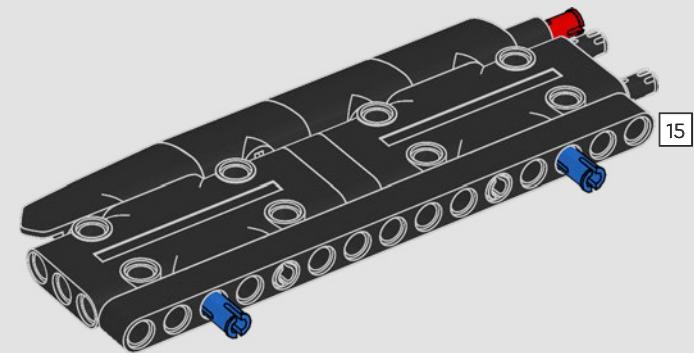




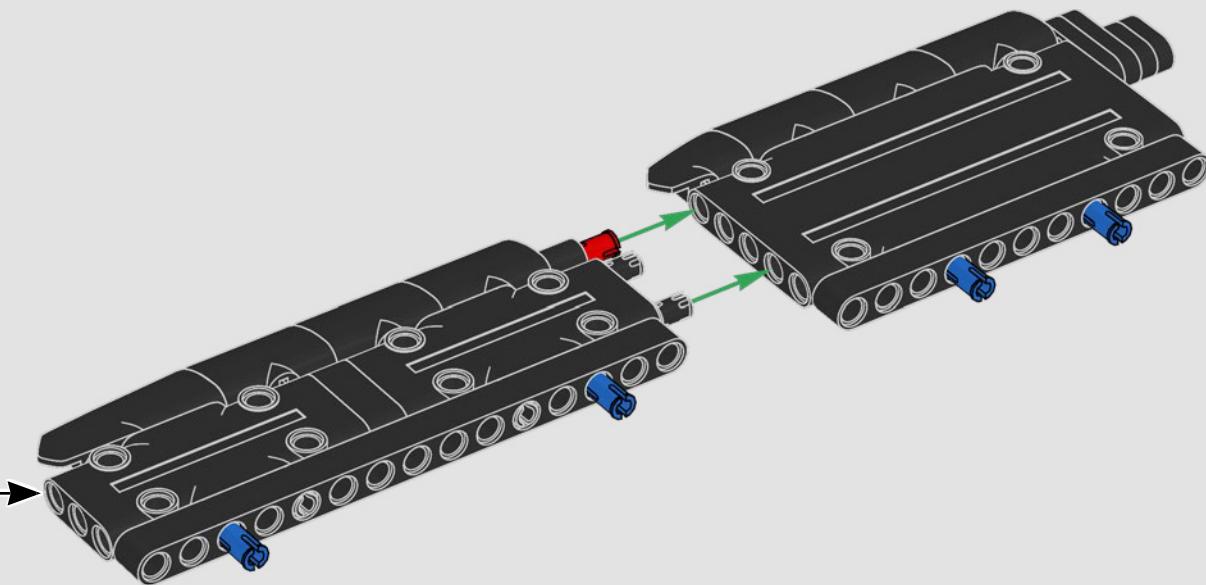
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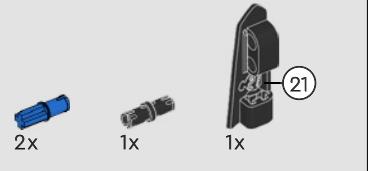


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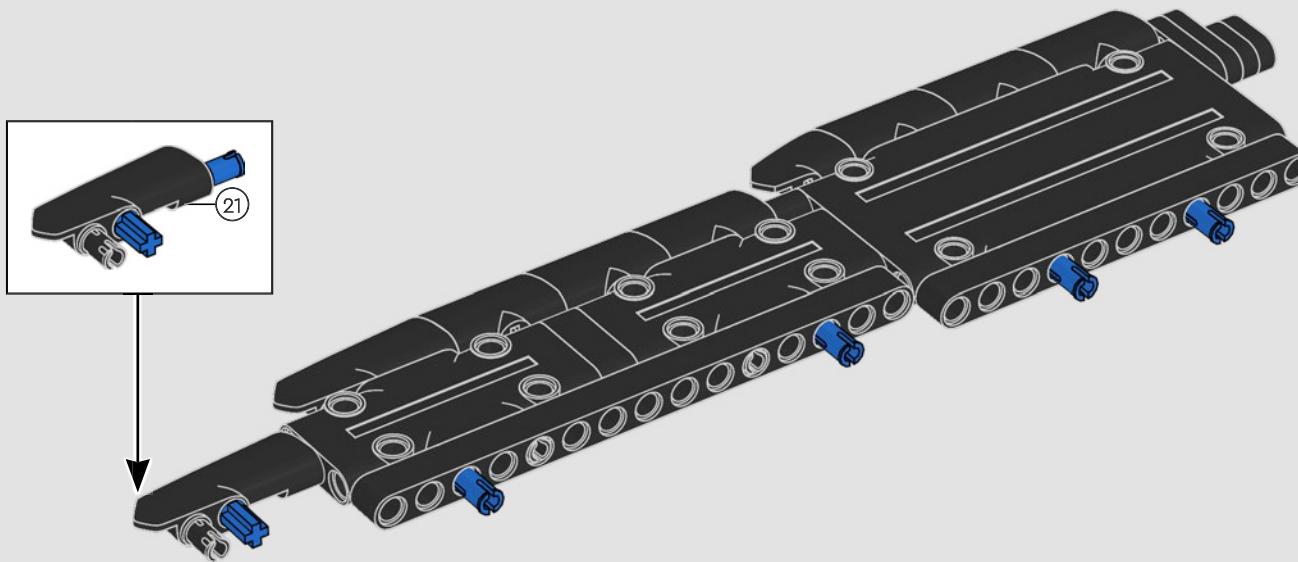


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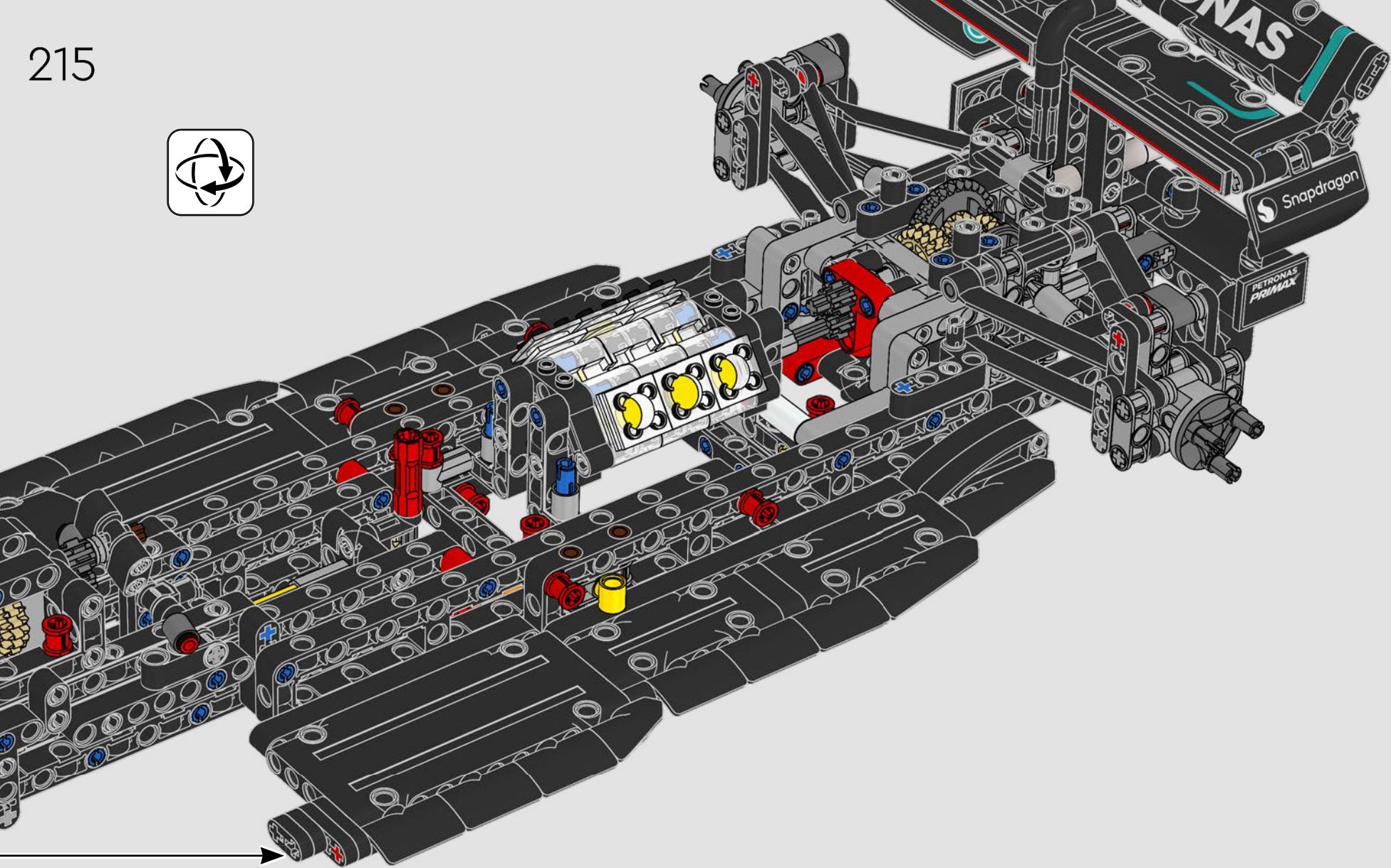


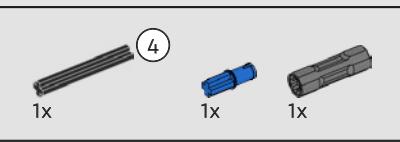
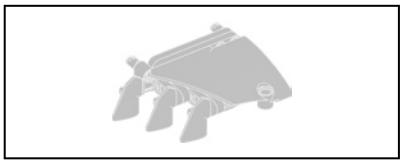


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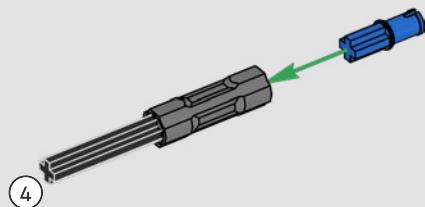


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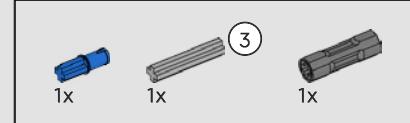
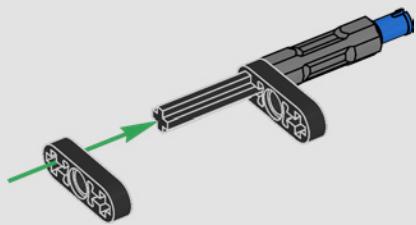




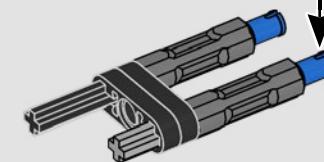
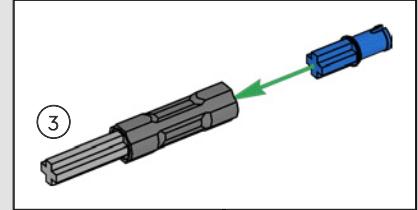
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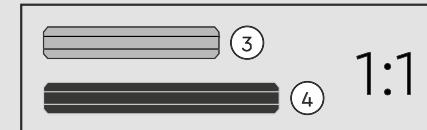
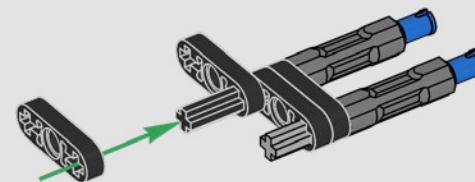
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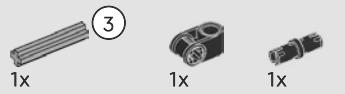


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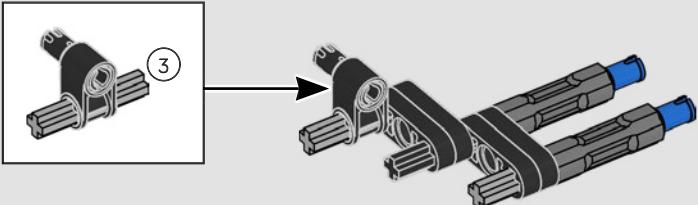


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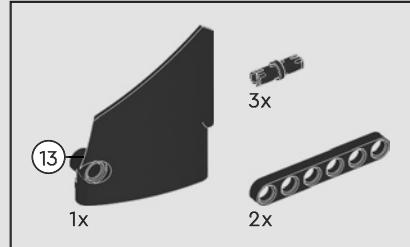
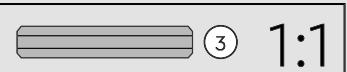
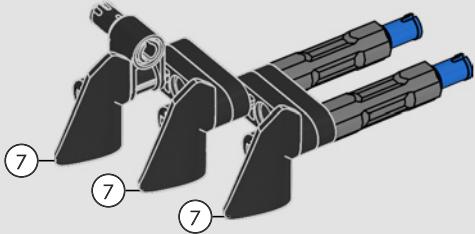




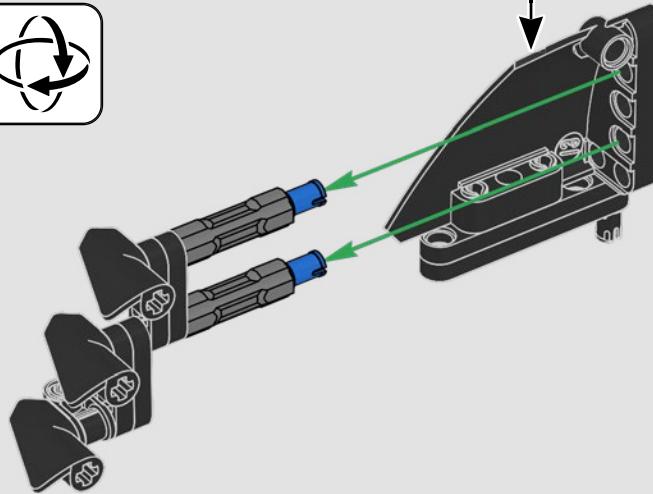
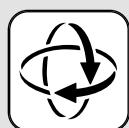
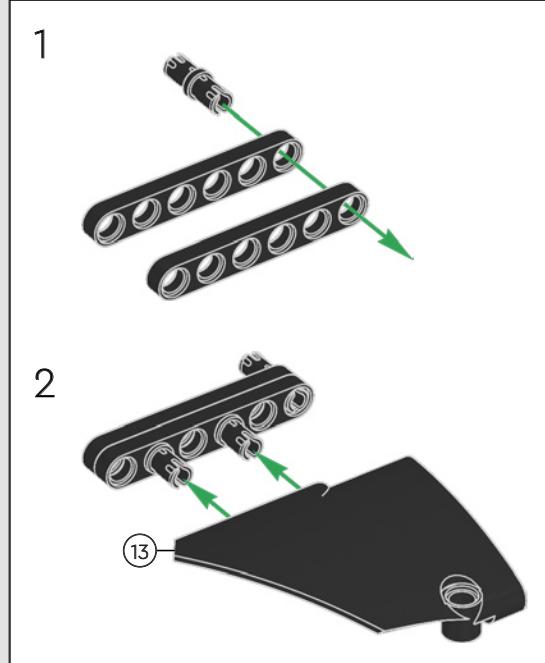
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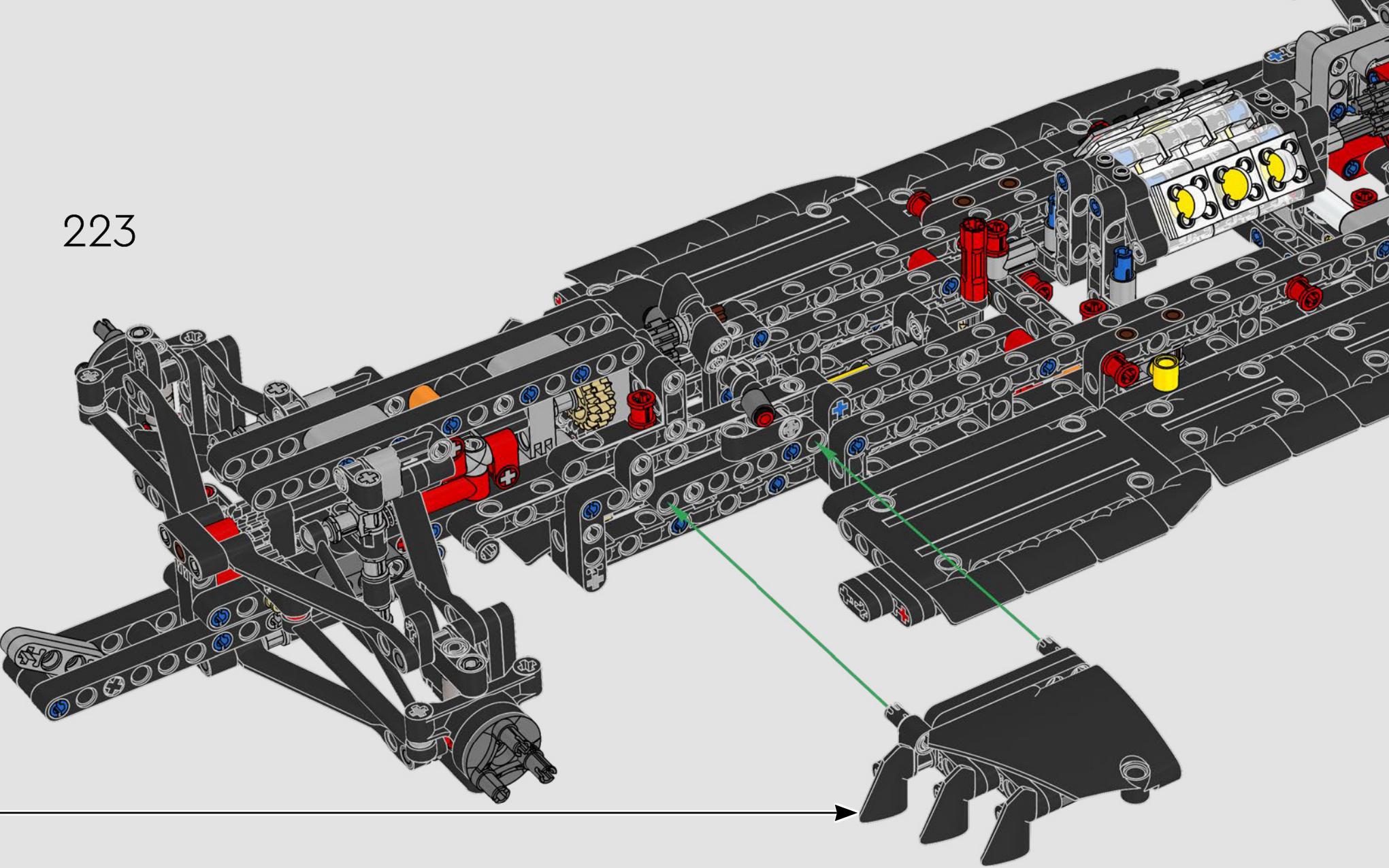
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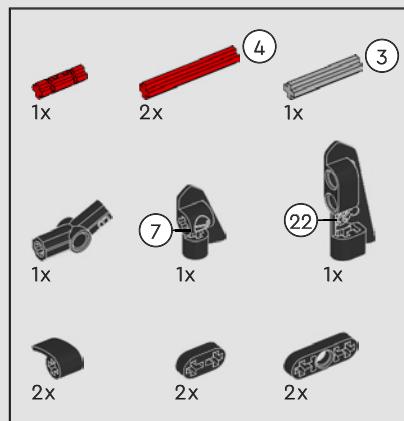
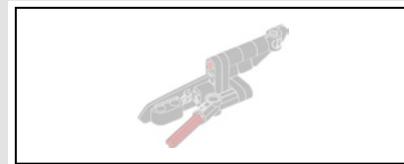


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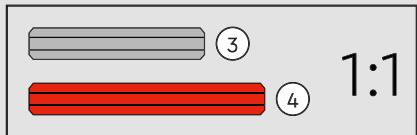


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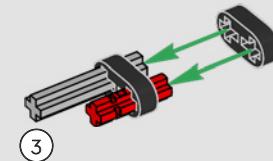




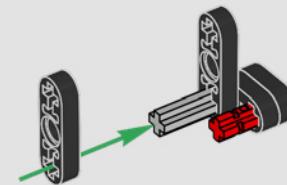
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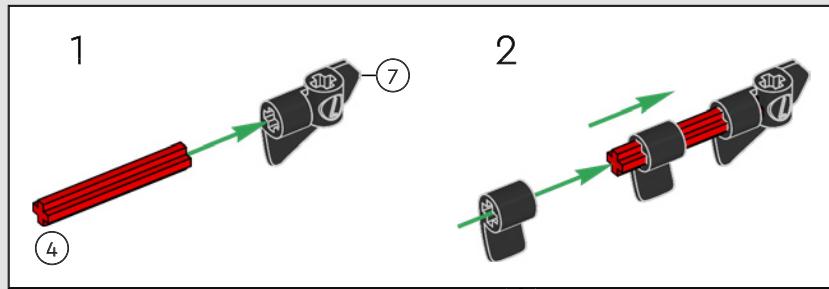


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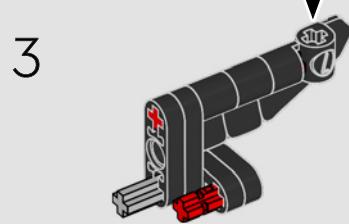


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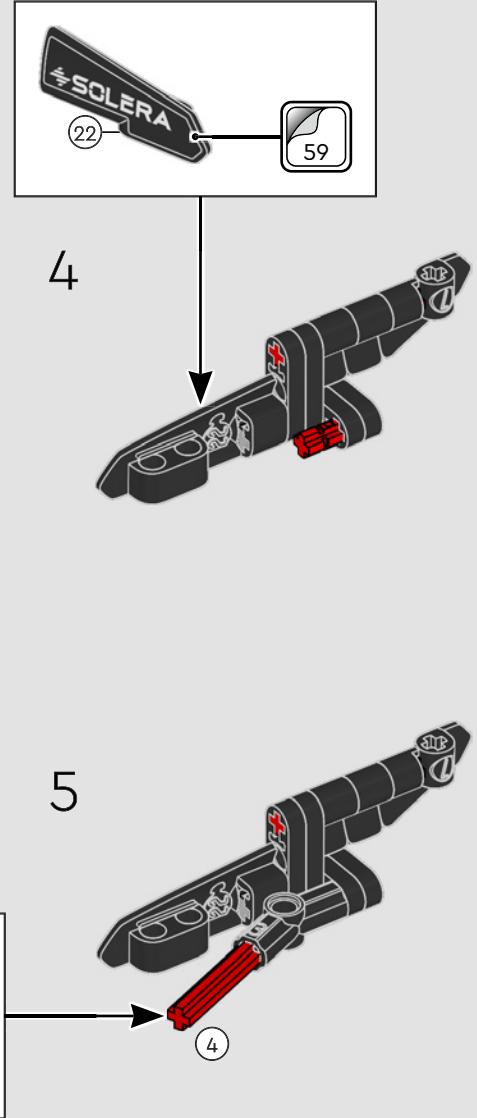




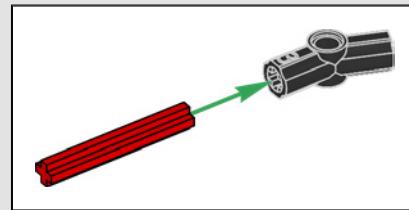
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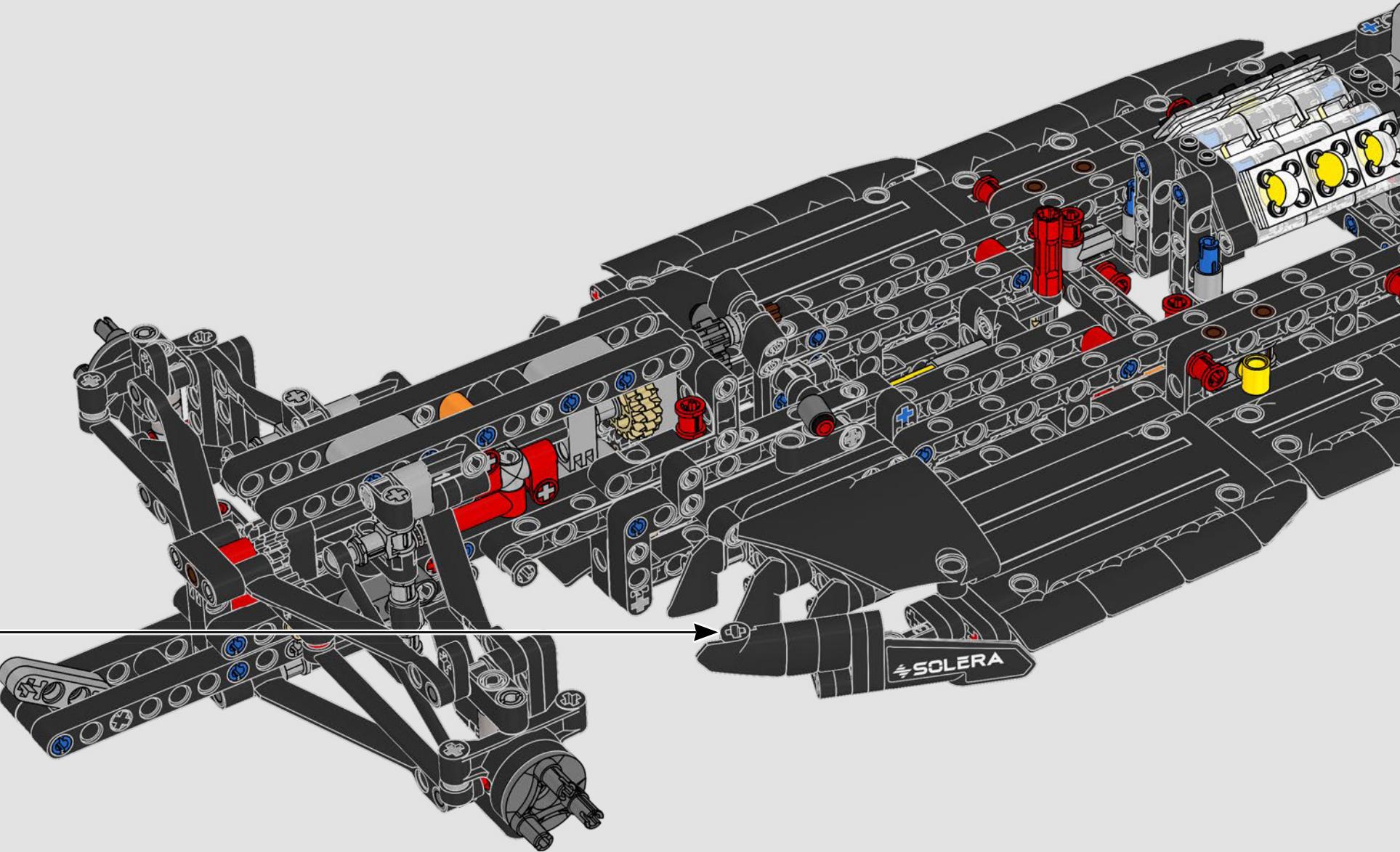


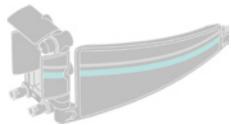
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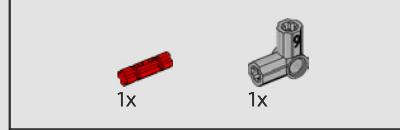




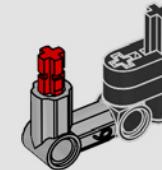
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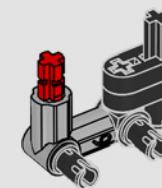
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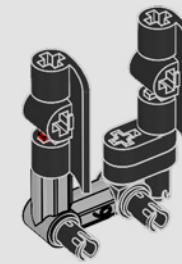
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228

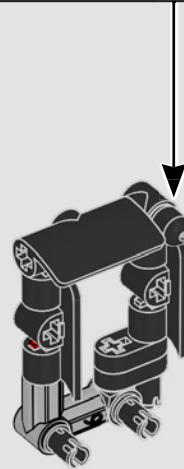
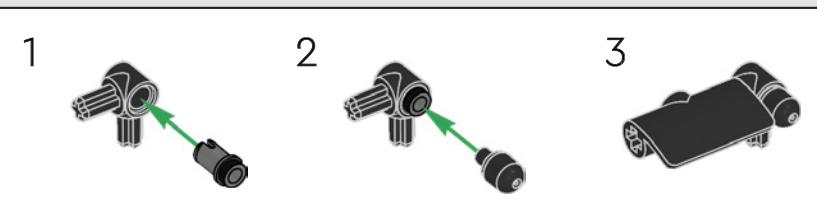


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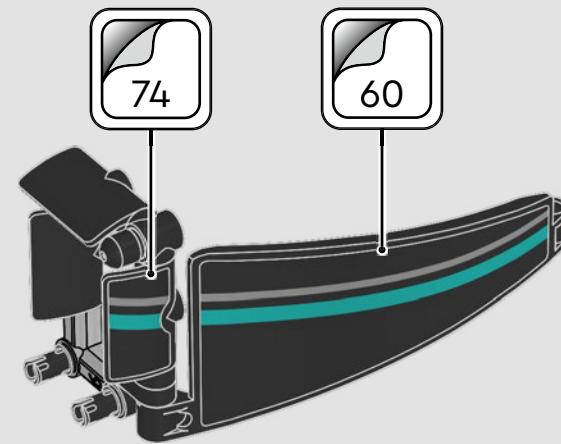
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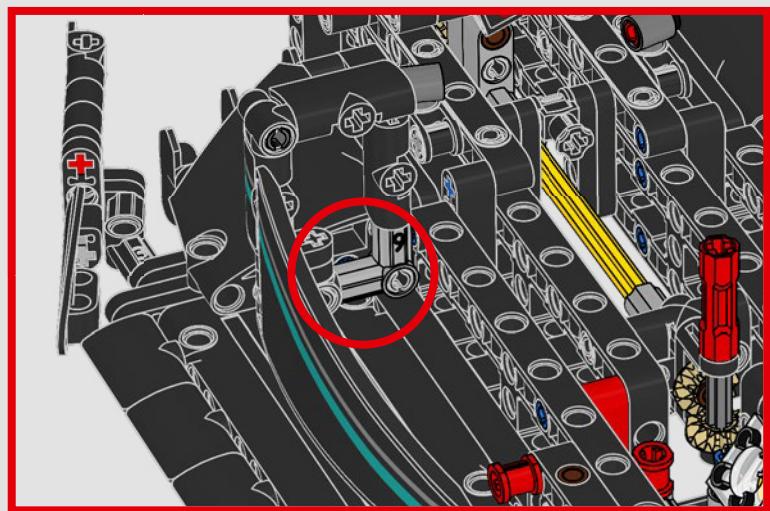
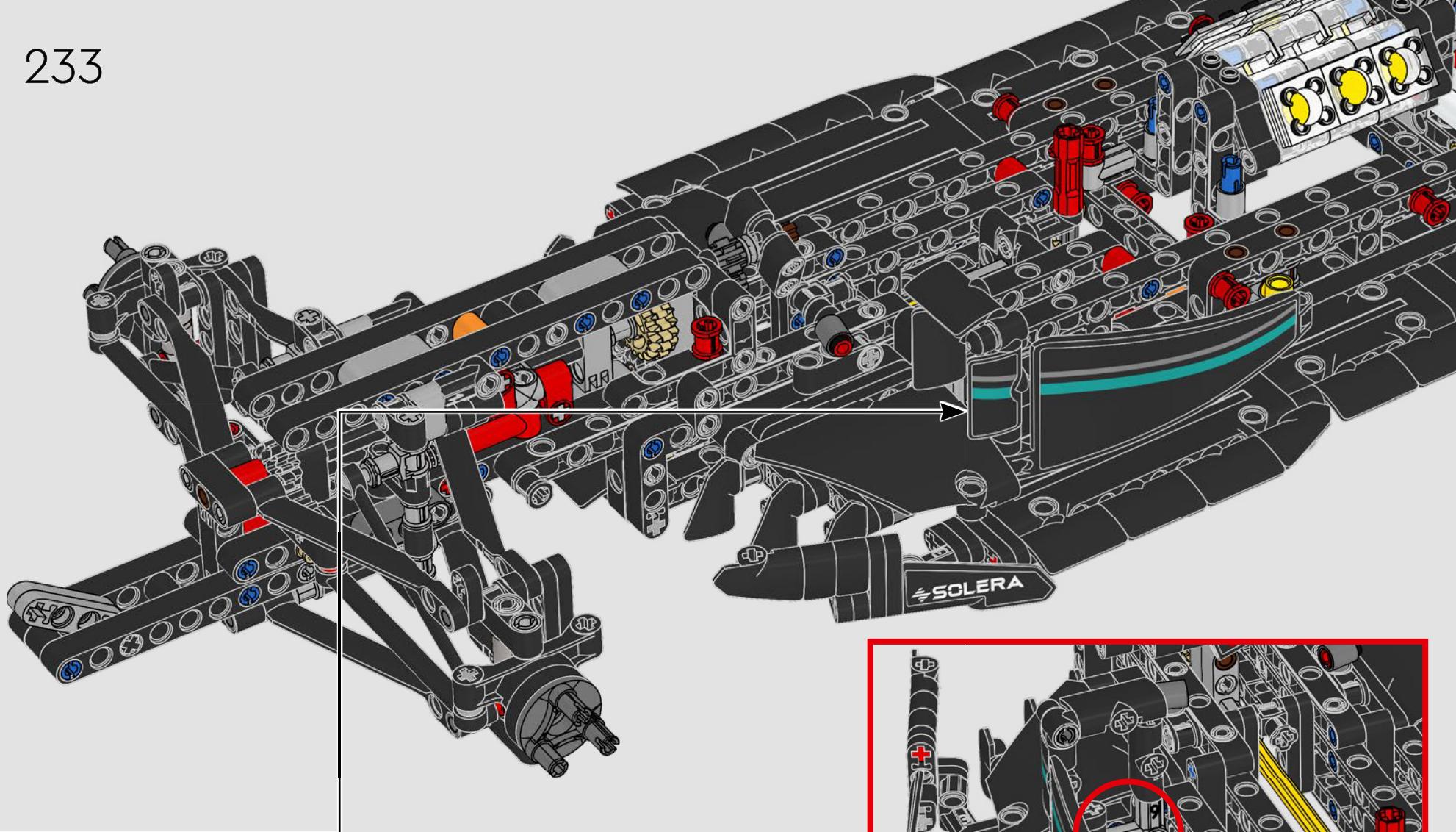
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232



233

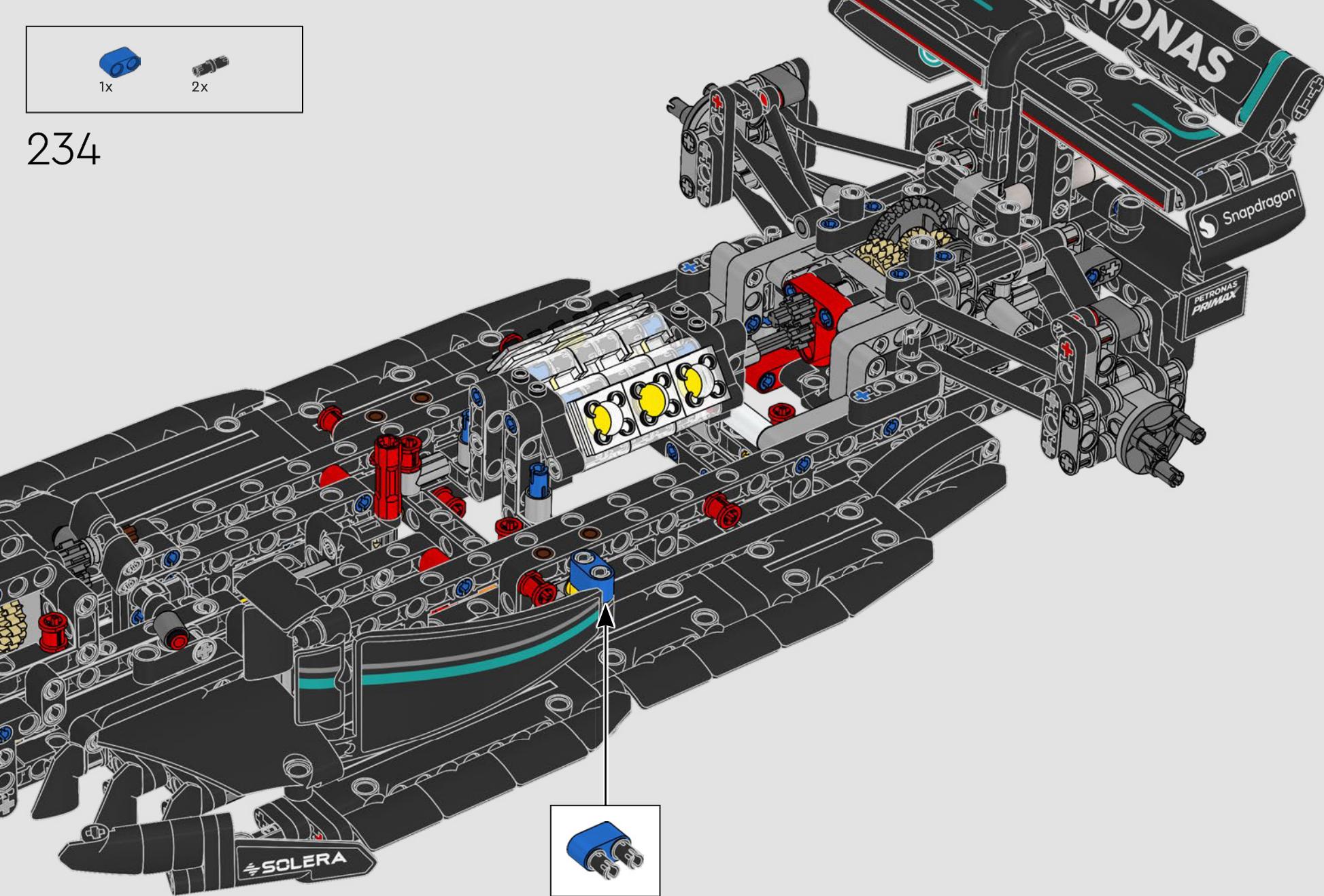




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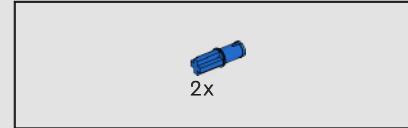
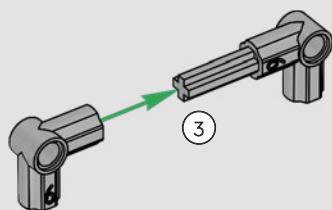
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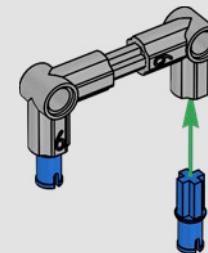




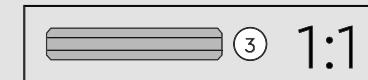
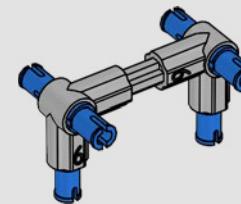
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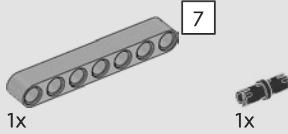


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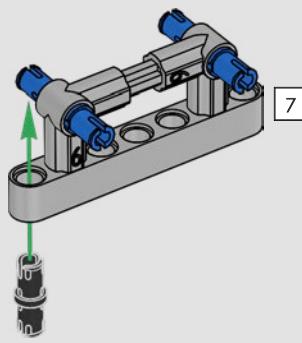


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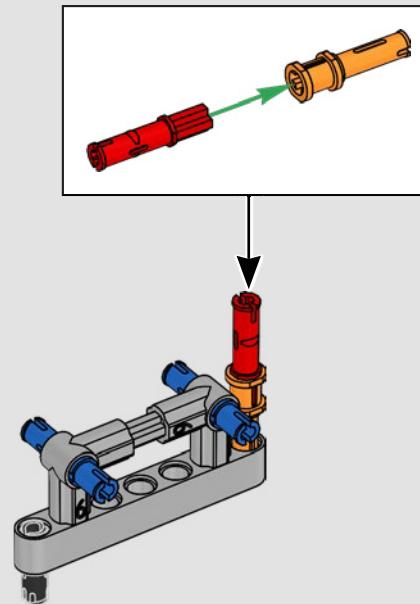


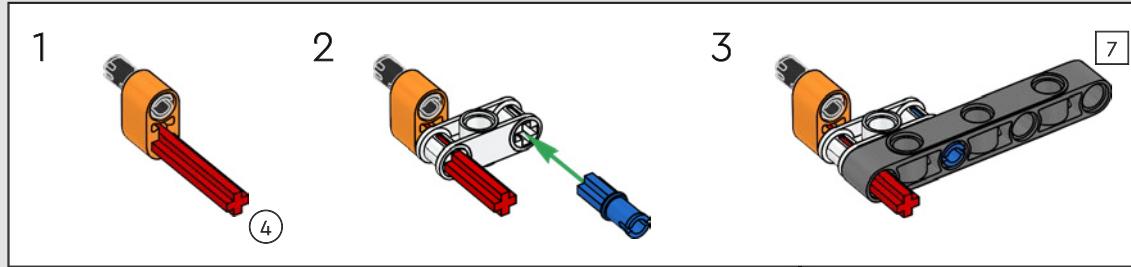
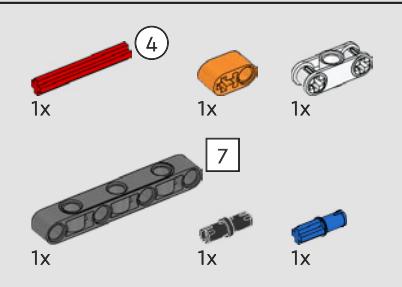


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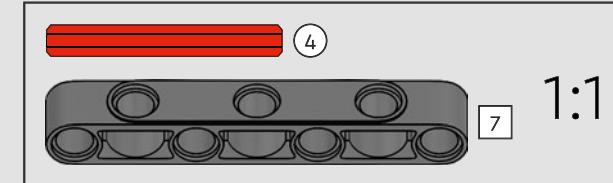
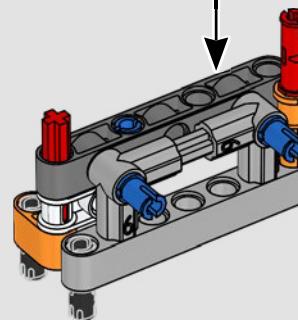


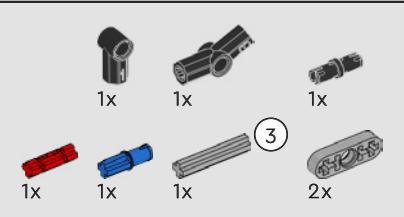
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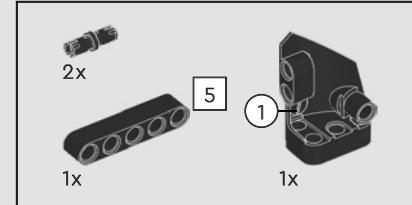
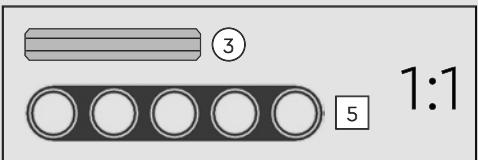
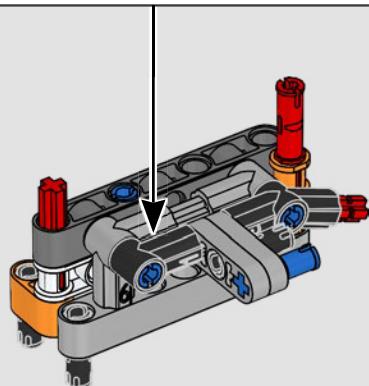
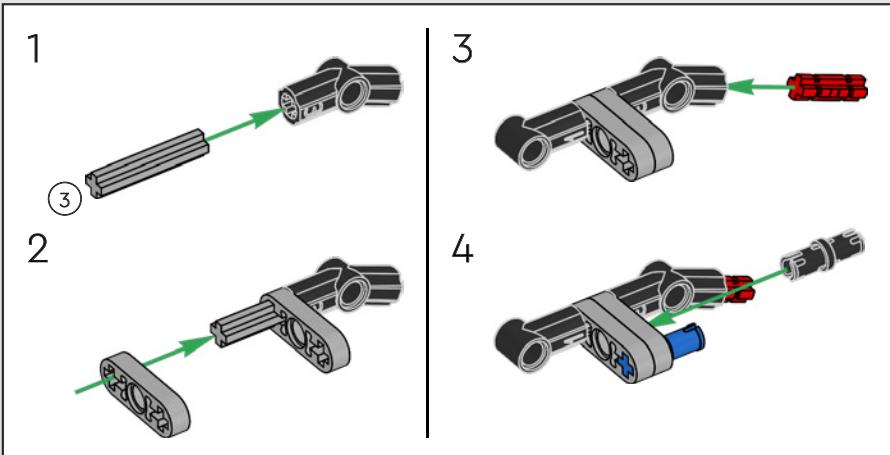


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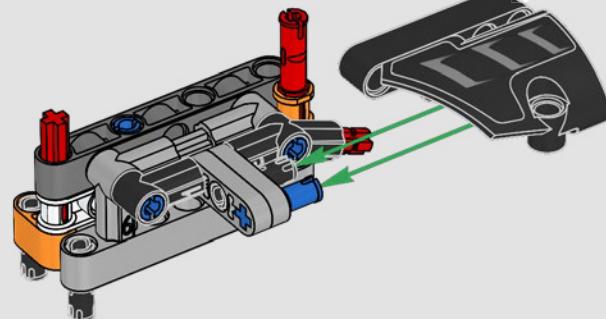
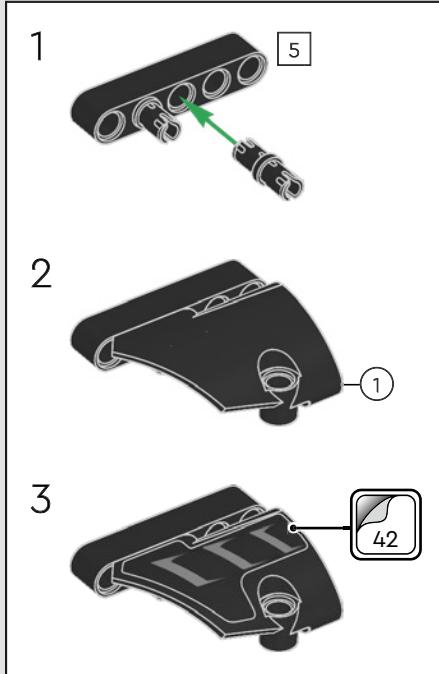


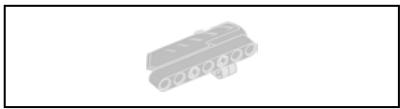


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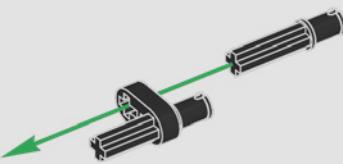


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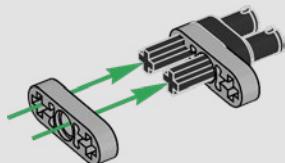




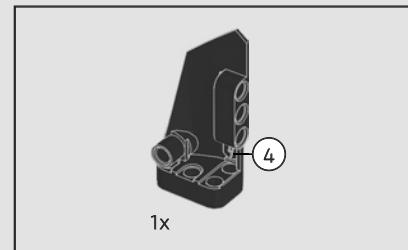
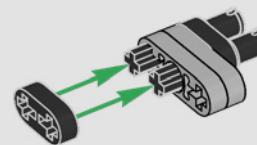
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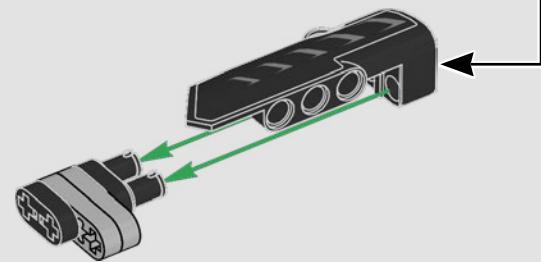
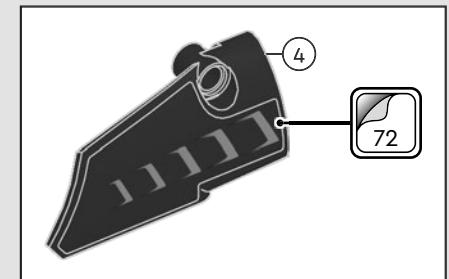
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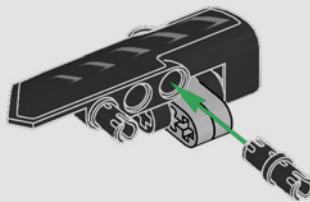
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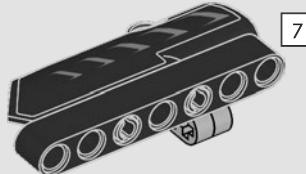
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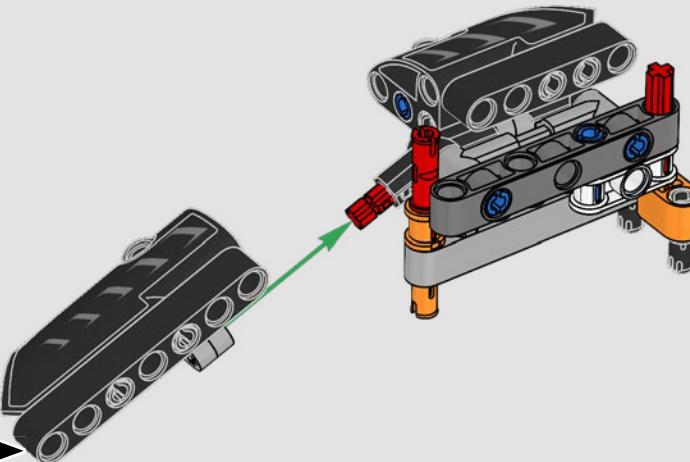
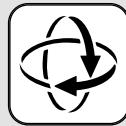
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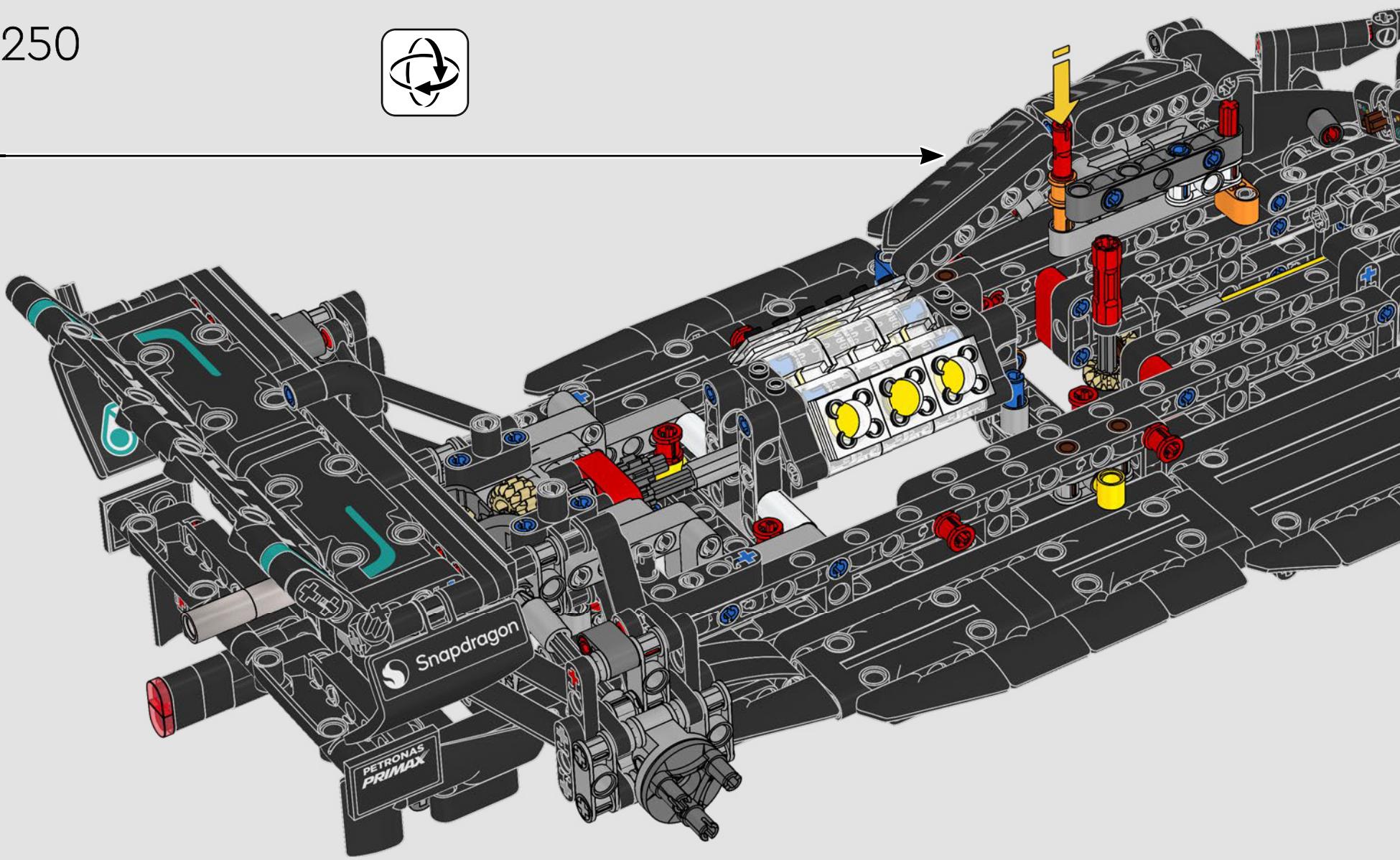


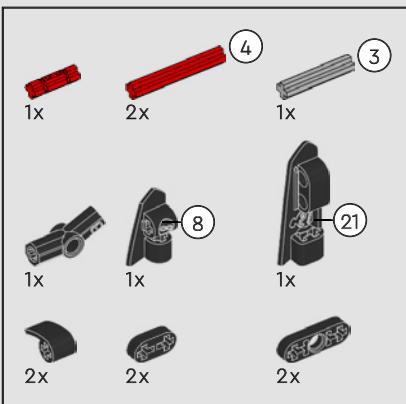
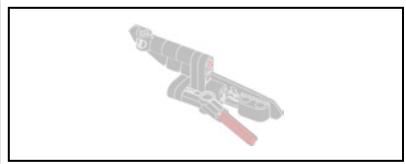
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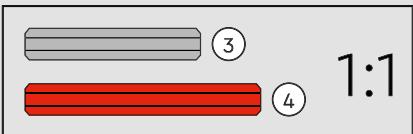
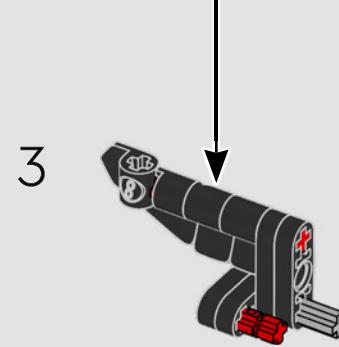
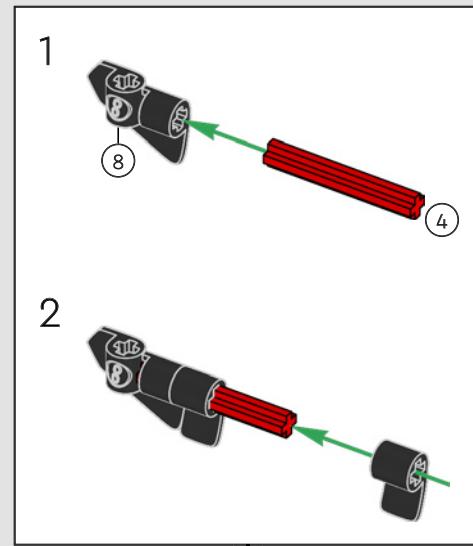
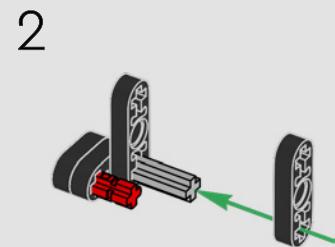
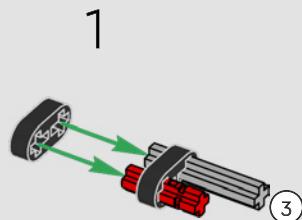


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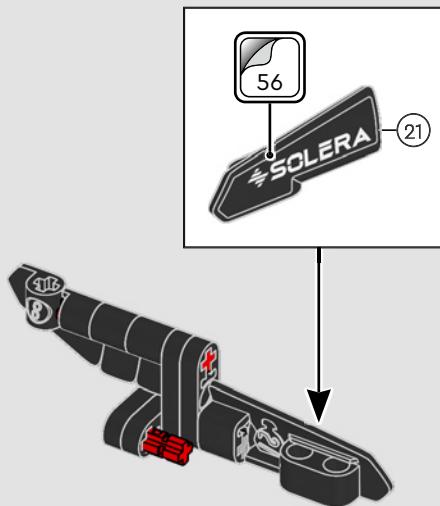




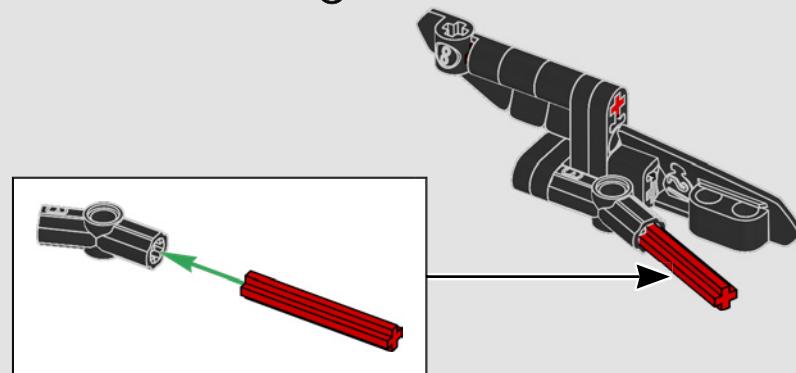
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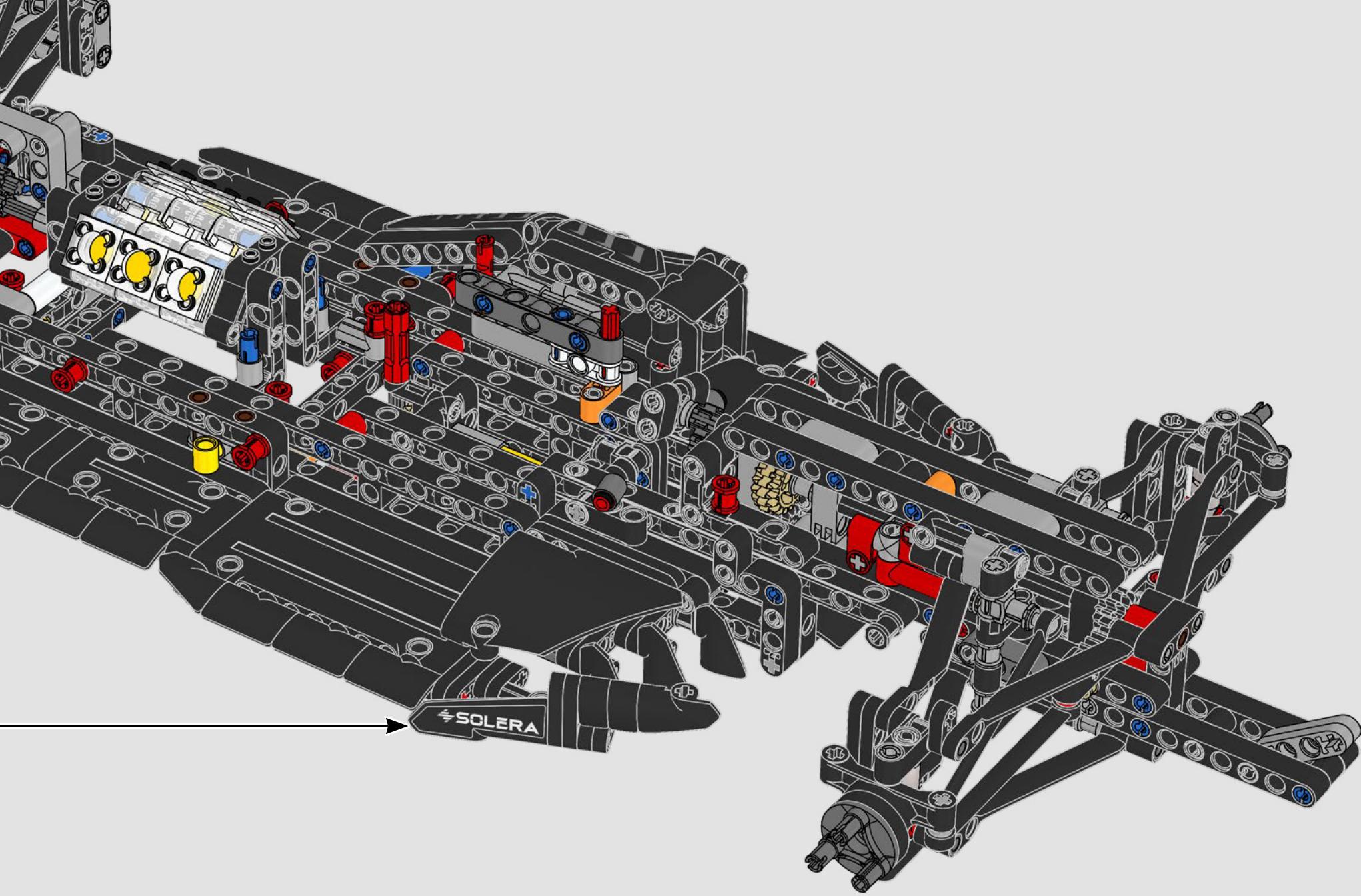


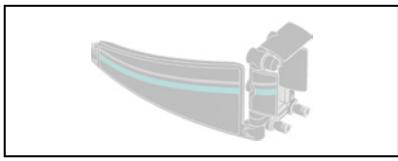
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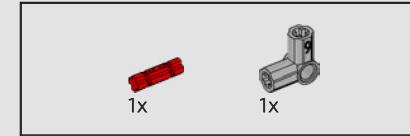




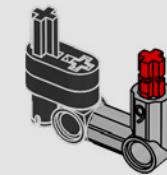
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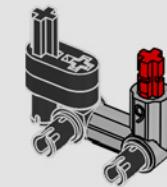
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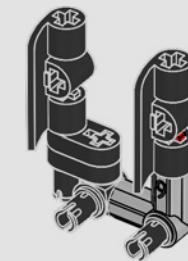
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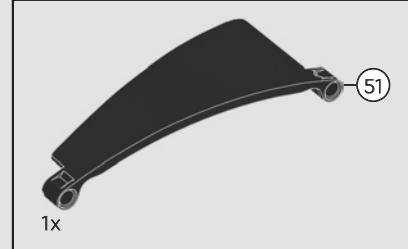
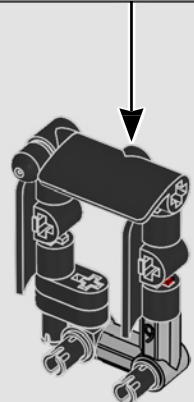
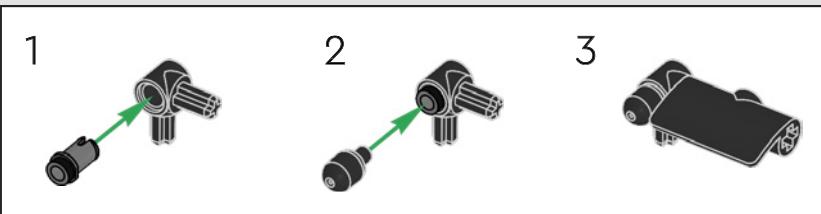


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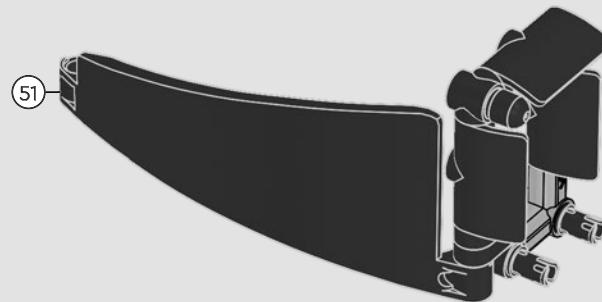




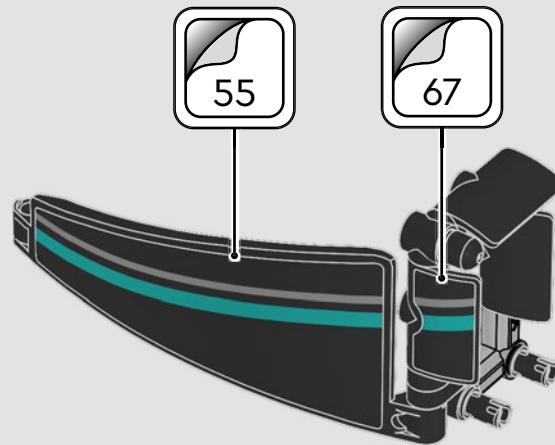
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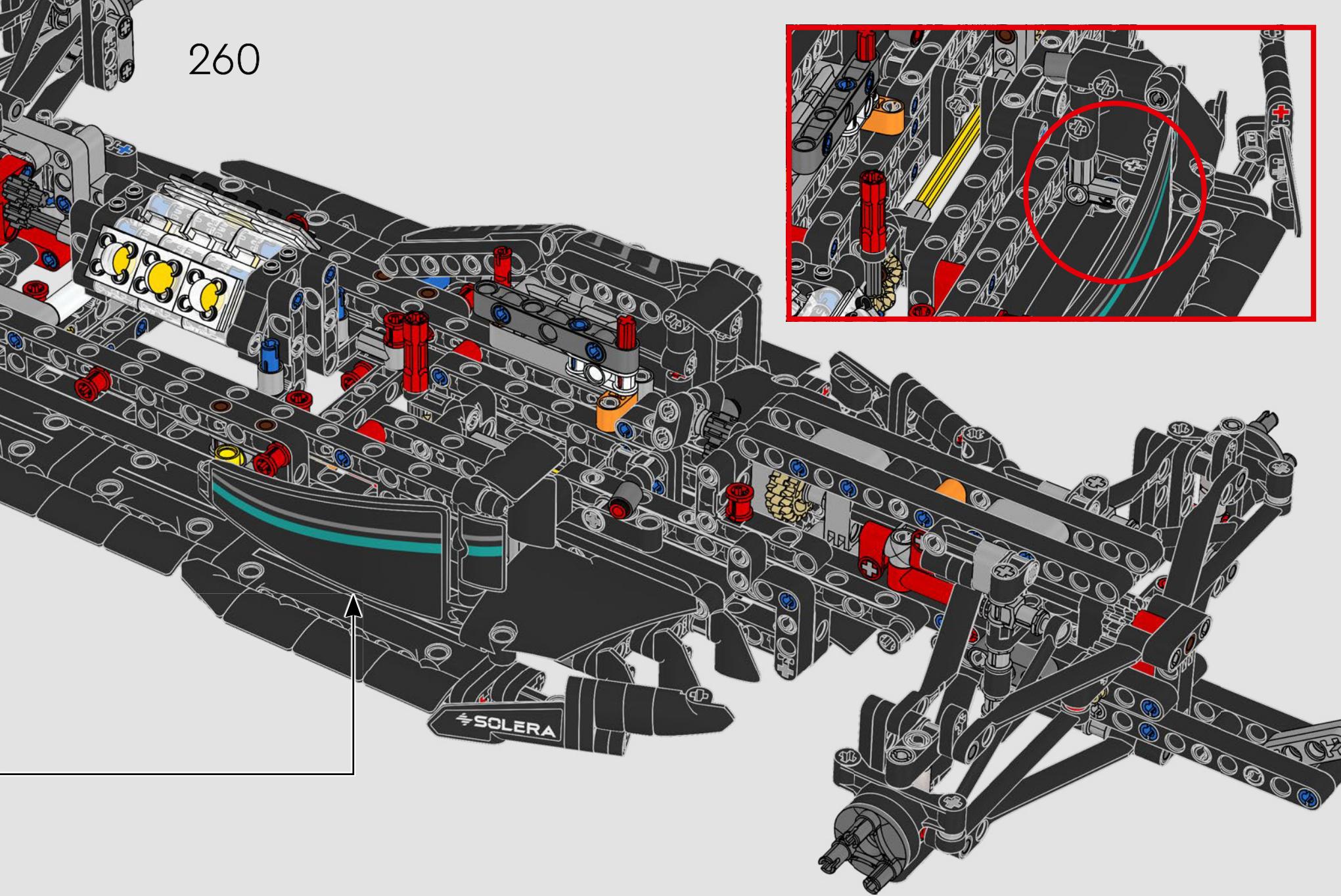
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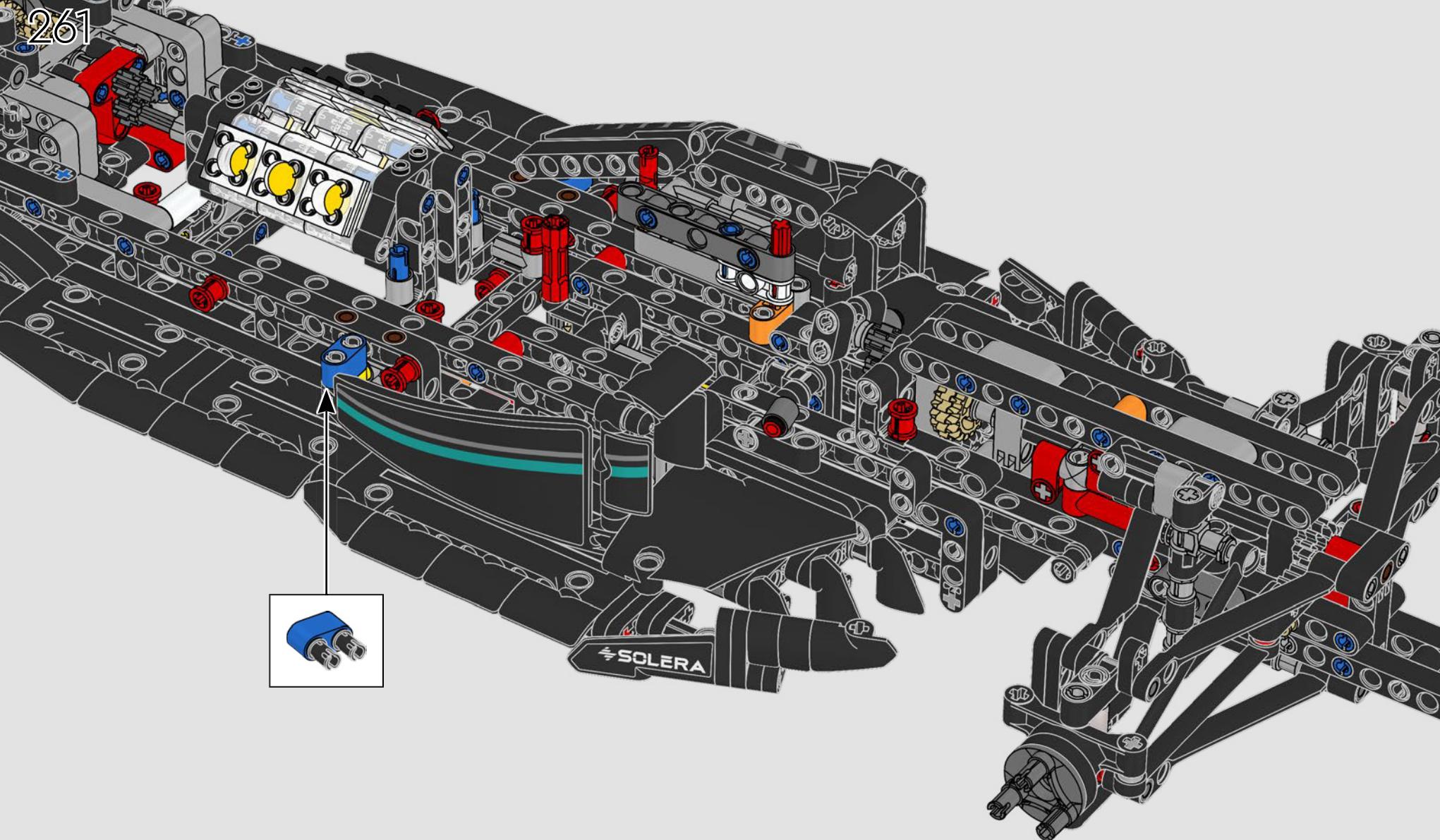


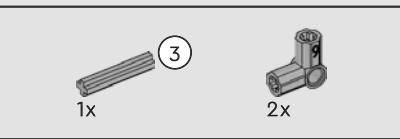
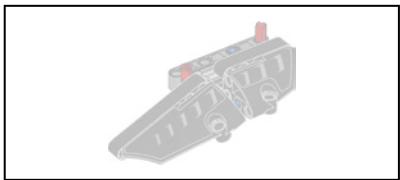
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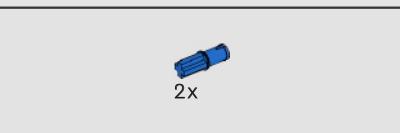
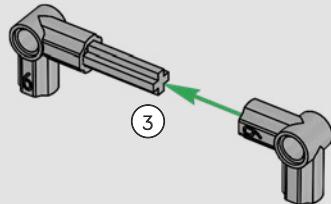
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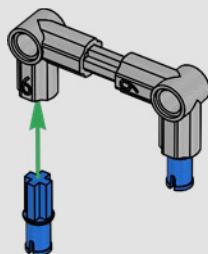




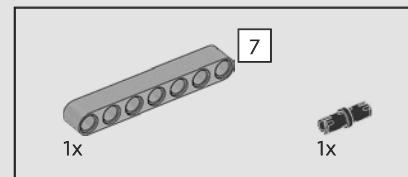
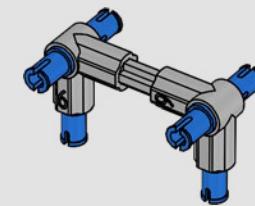
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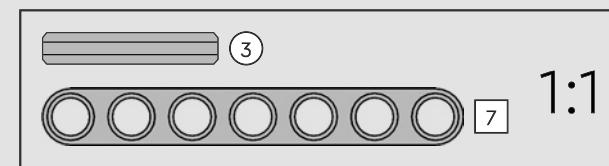
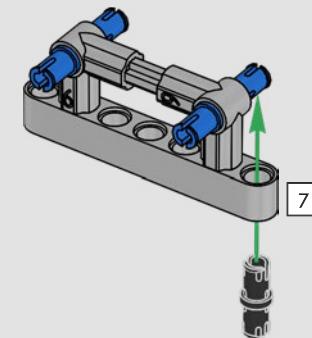
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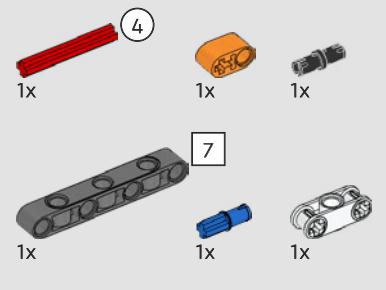
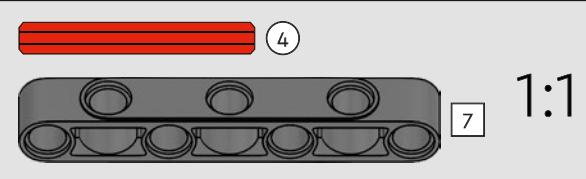
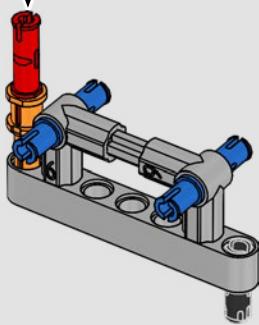
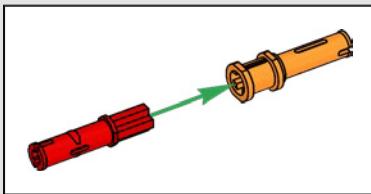


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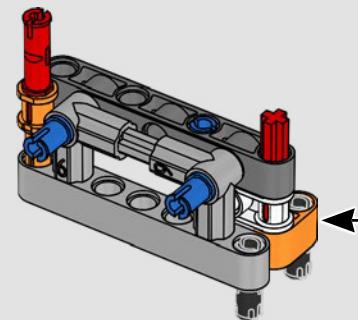
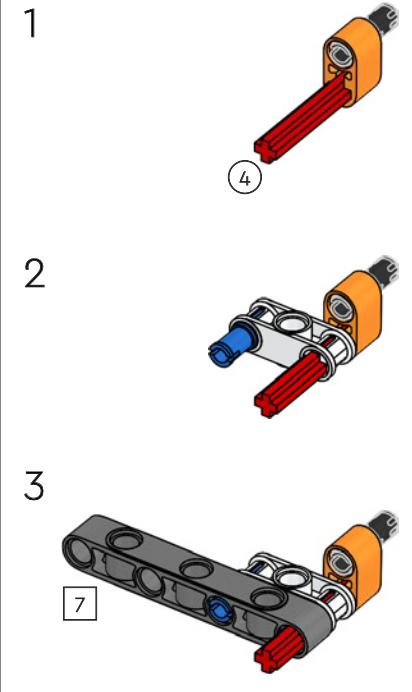


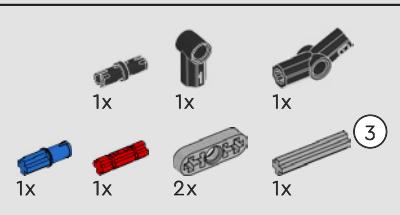


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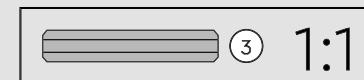
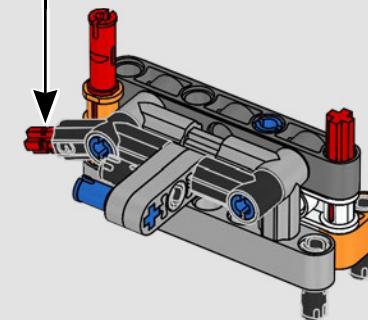
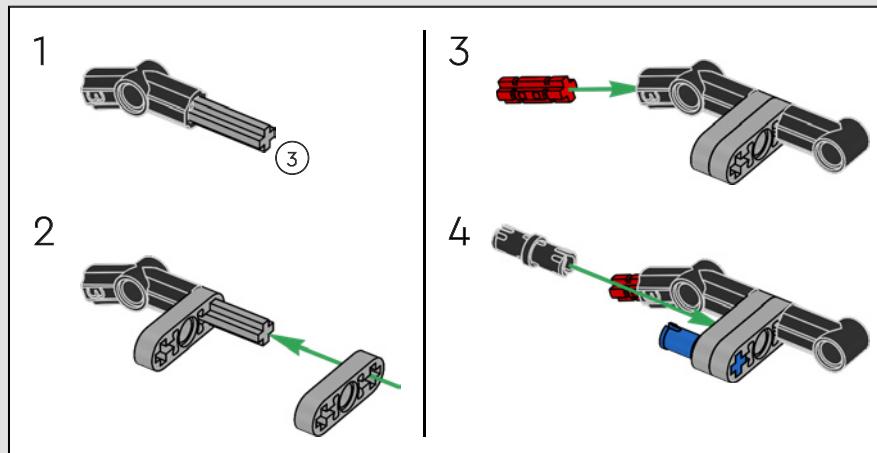


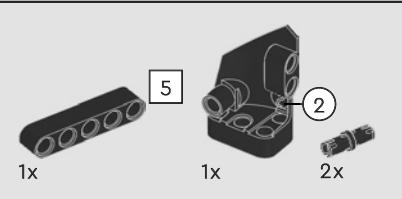
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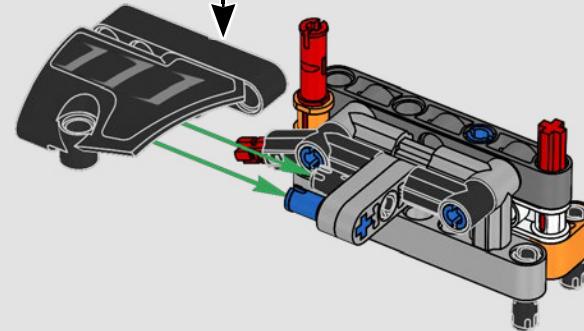
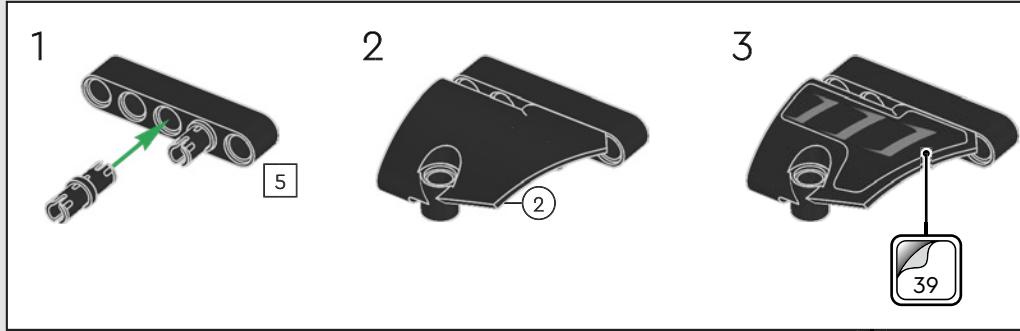


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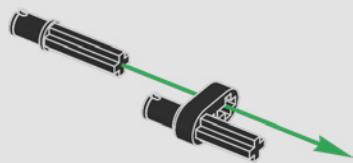


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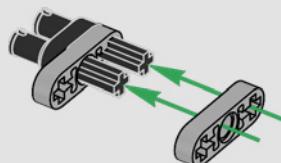




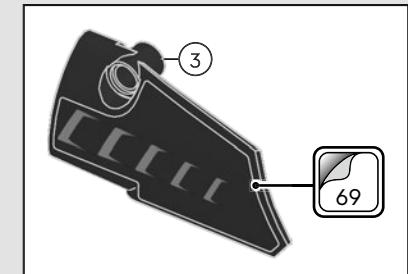
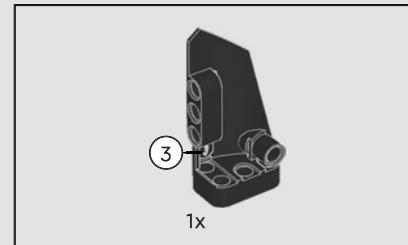
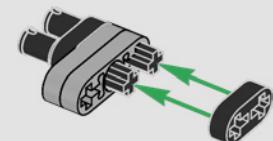
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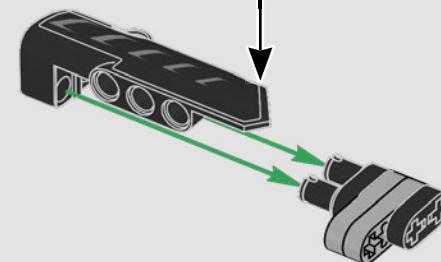
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272



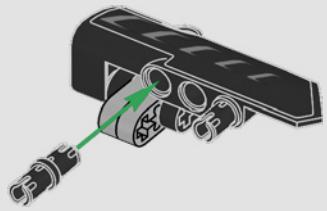
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2x

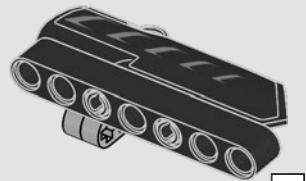
274



1x

7

275



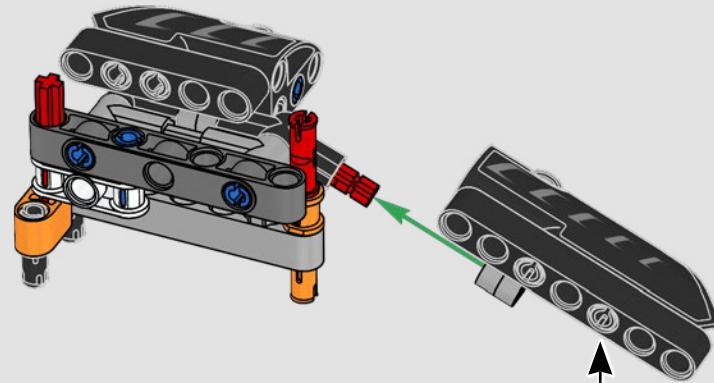
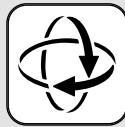
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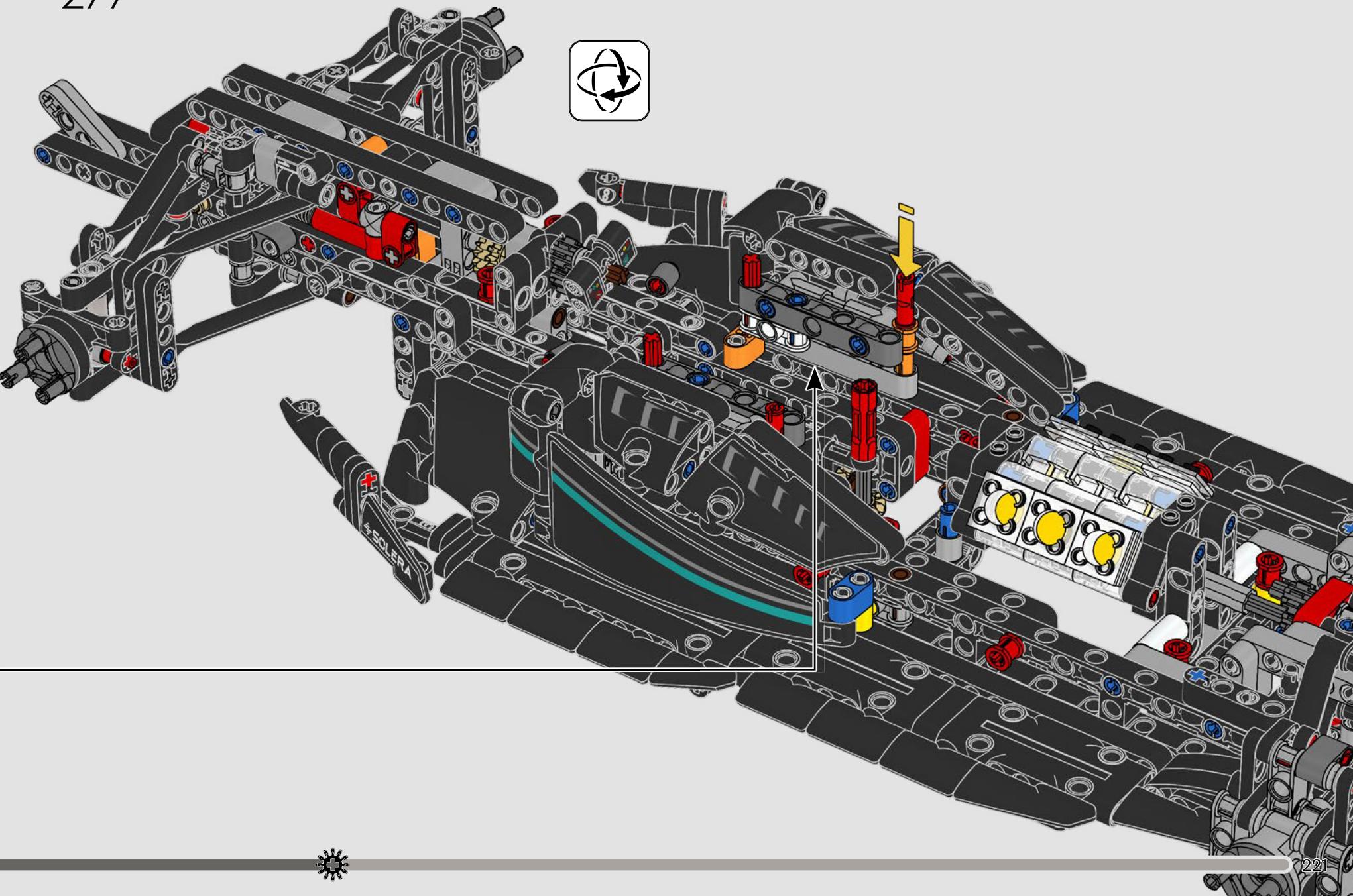
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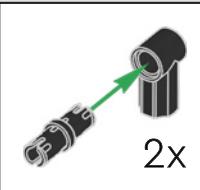
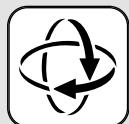
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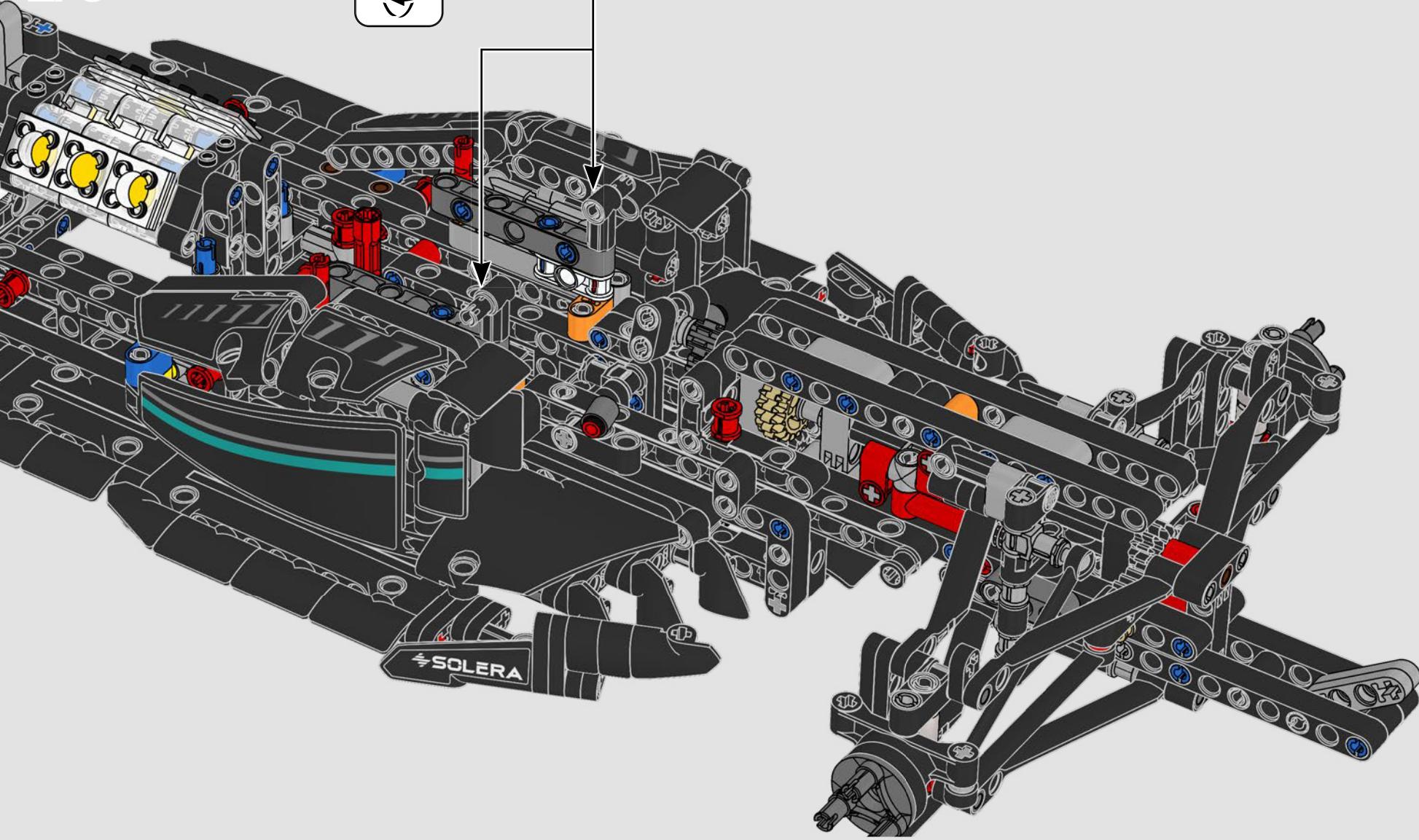
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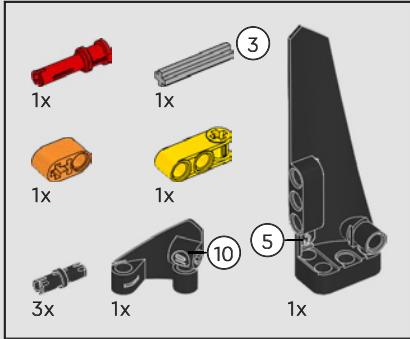
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278

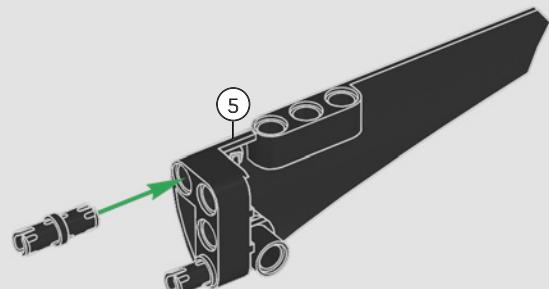




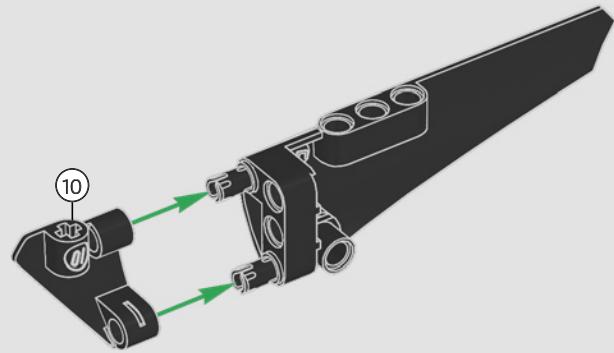


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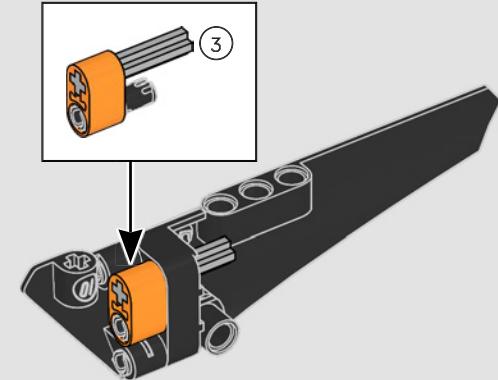


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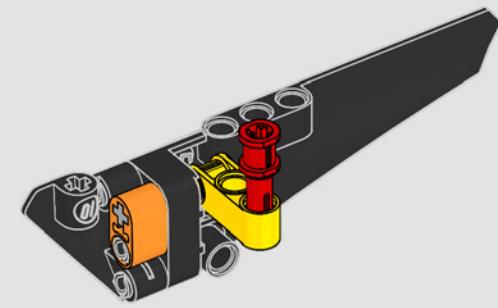


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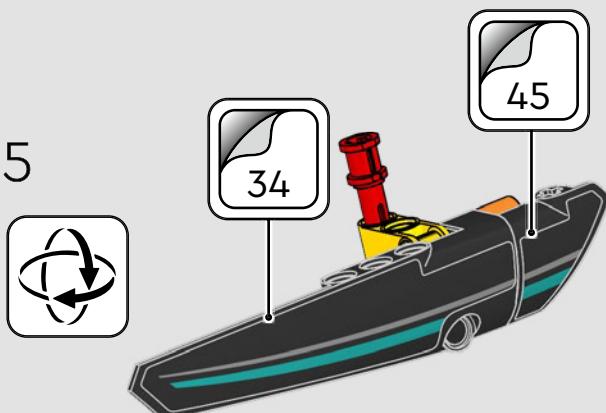
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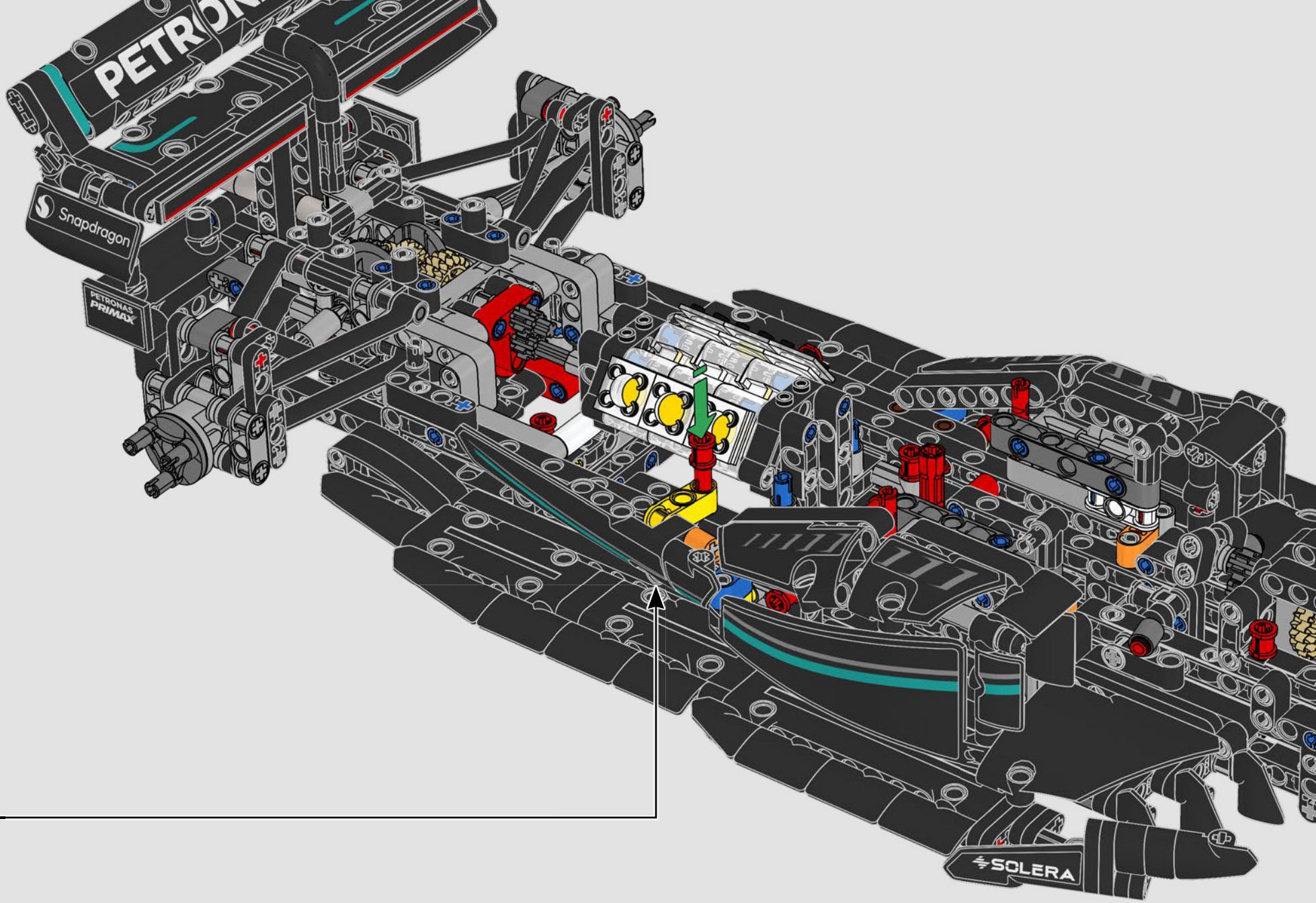


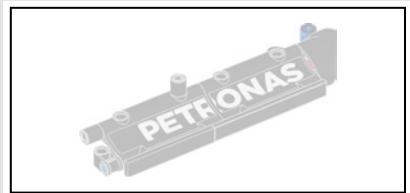
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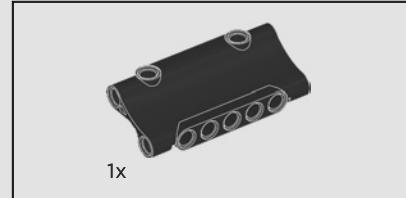
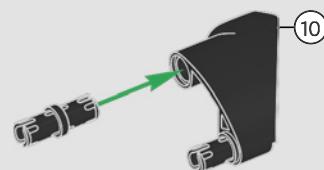
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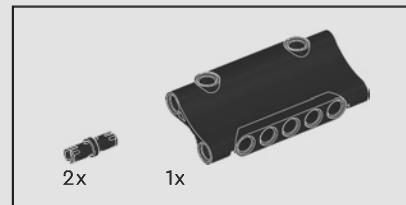
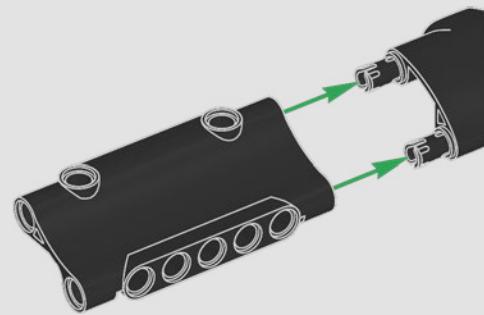




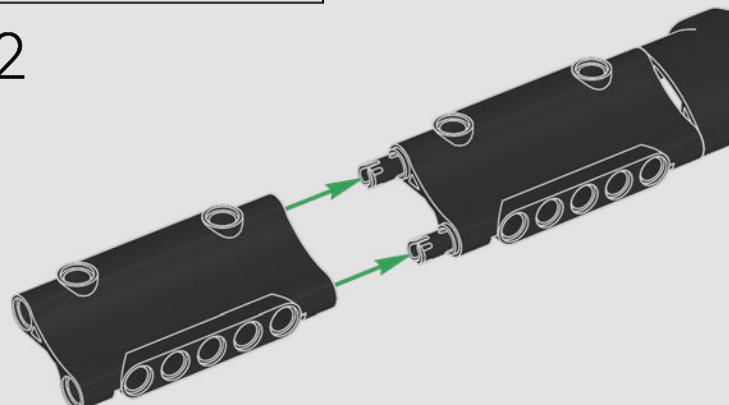
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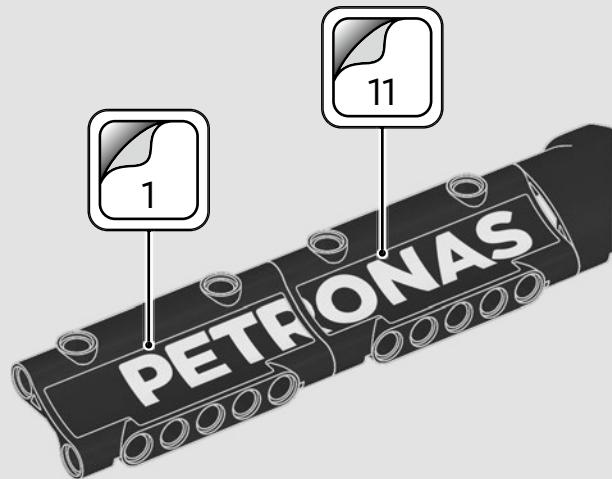
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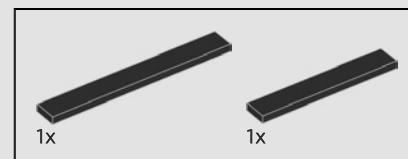
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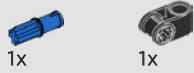


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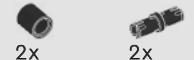
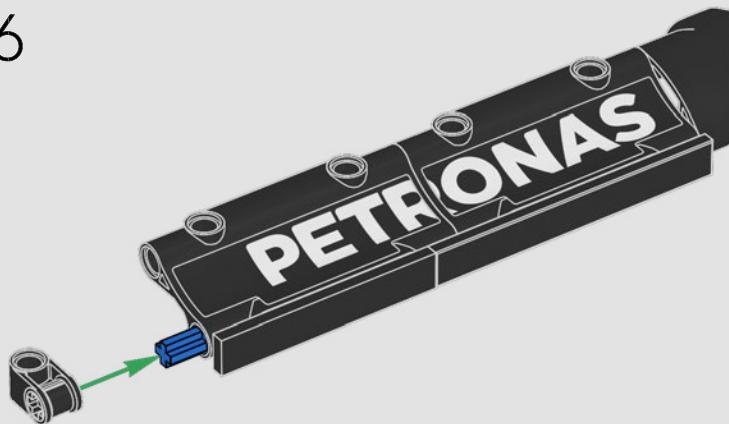


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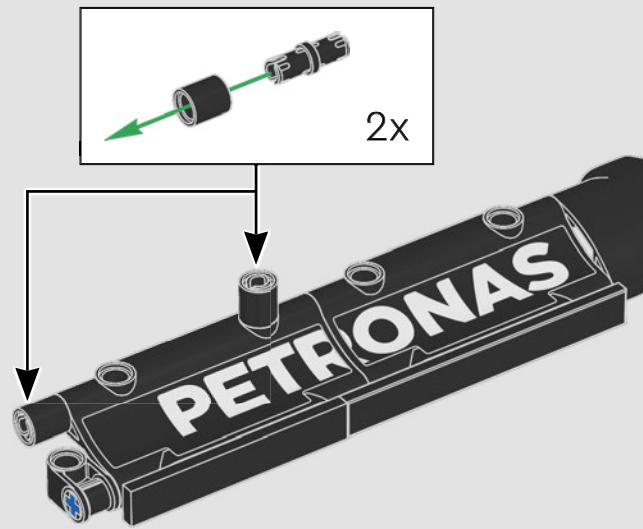




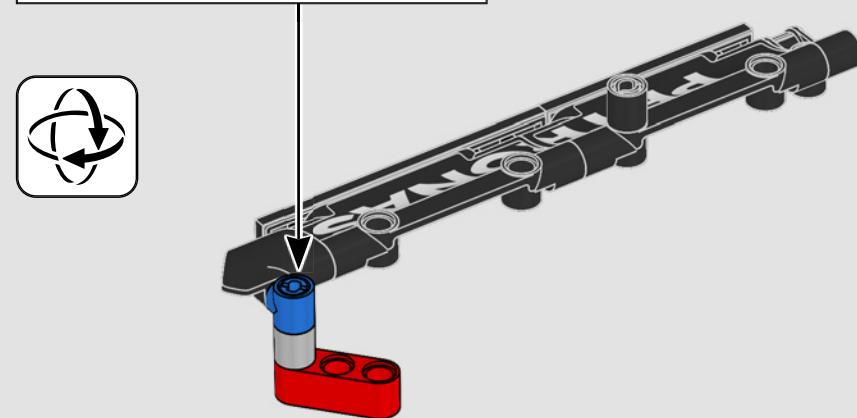
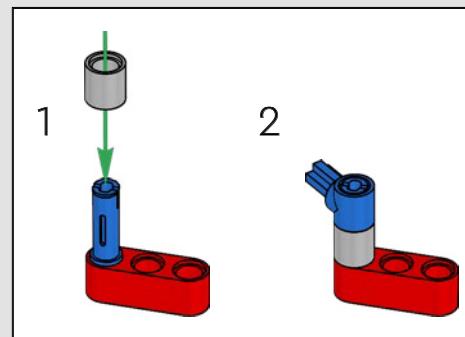
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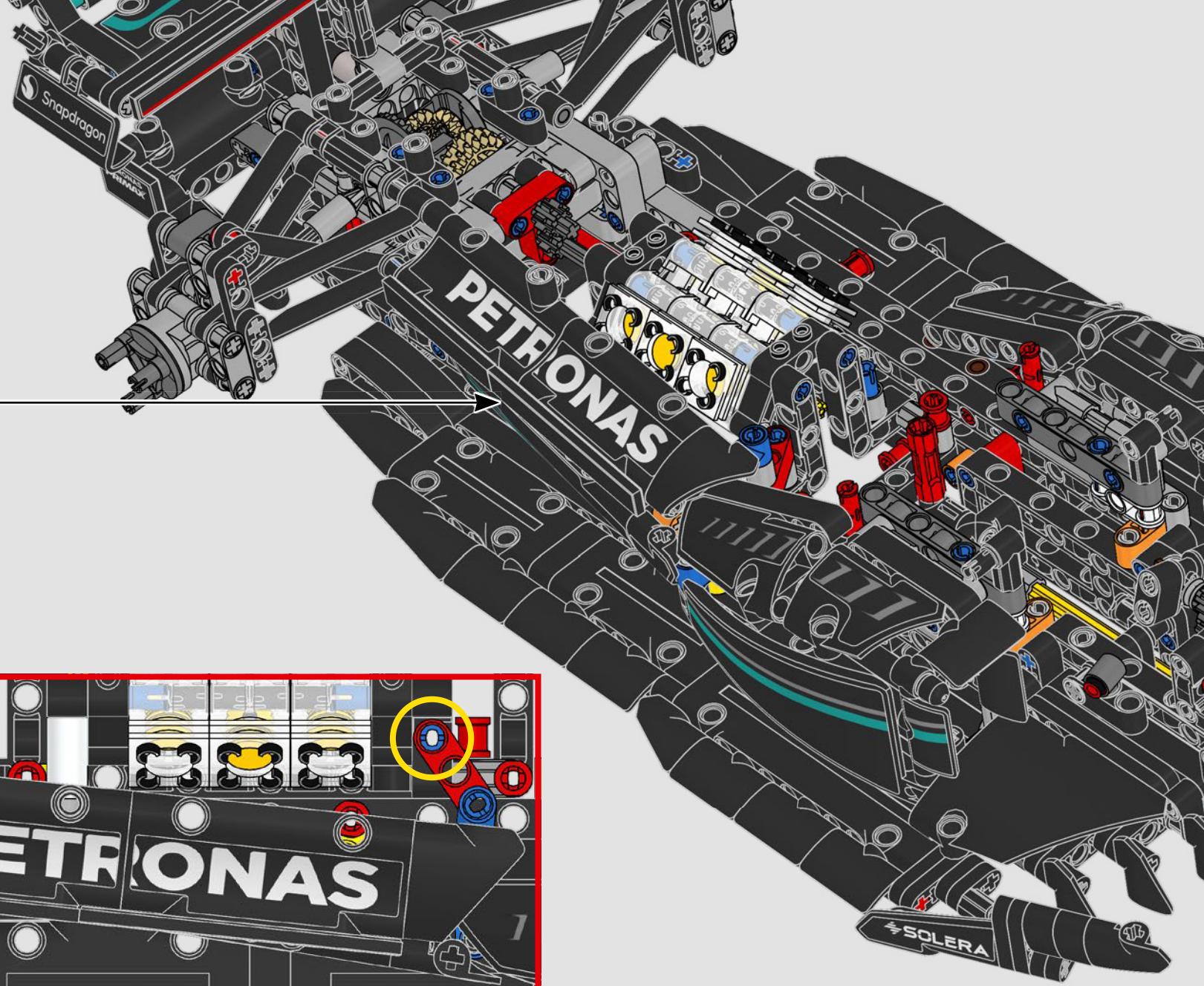
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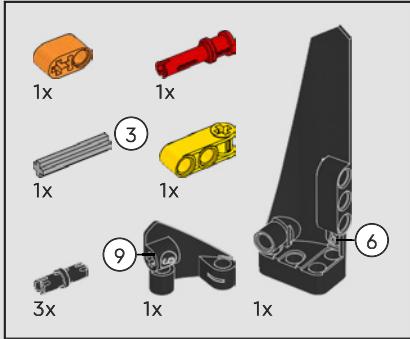


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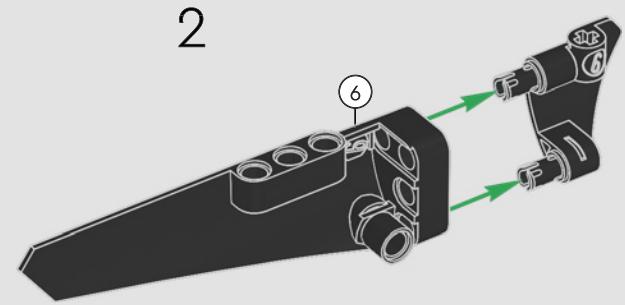


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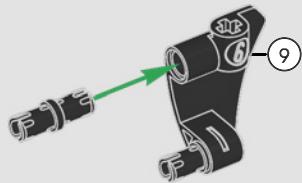


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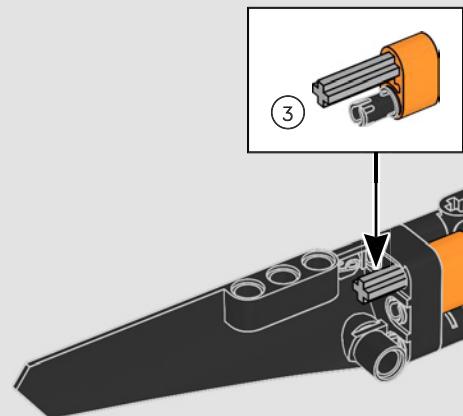


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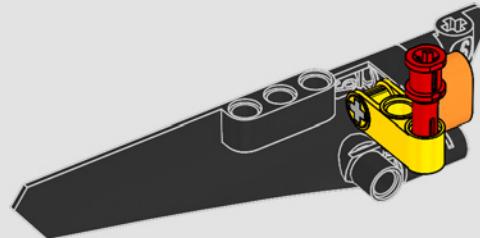
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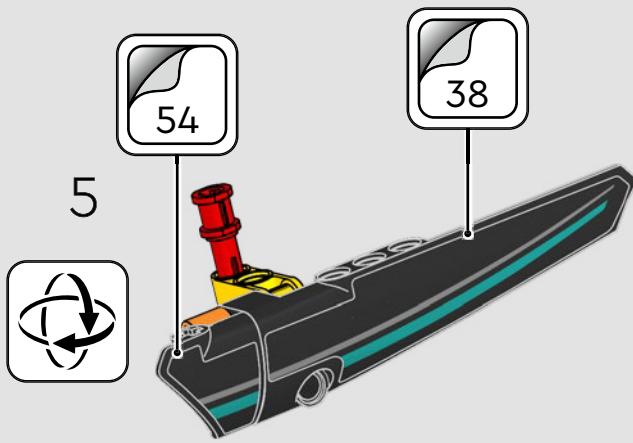
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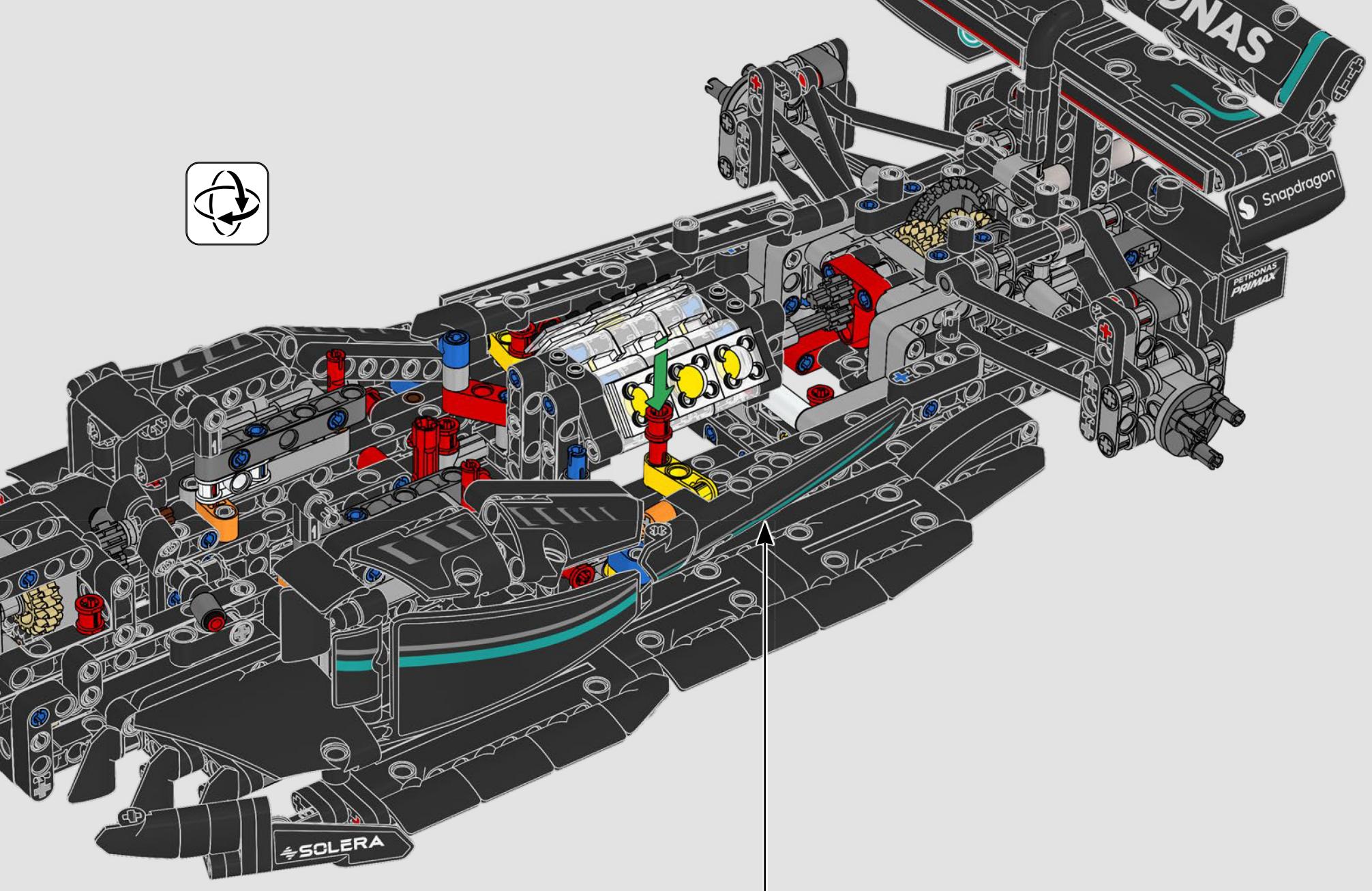


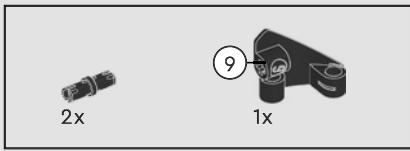
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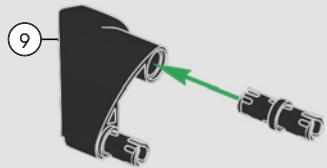
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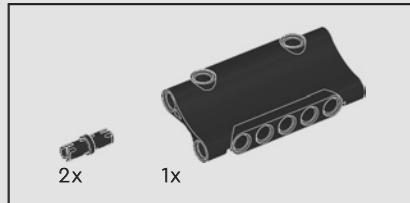
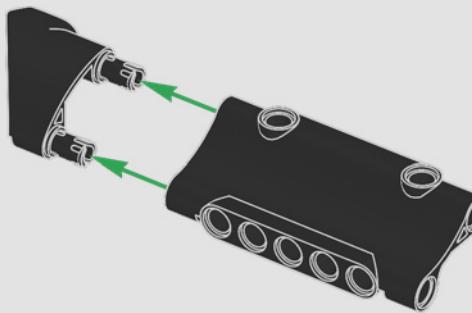




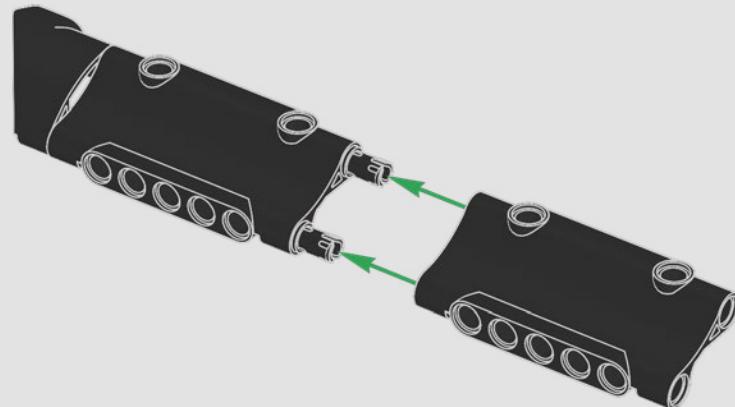
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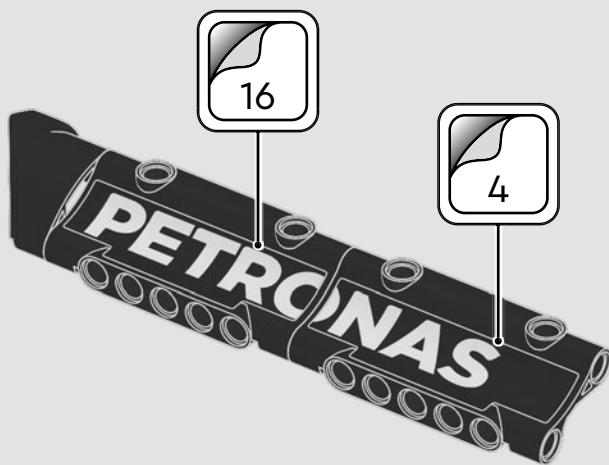
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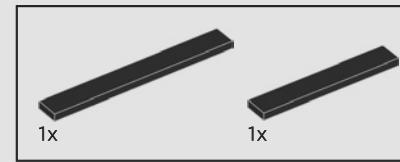
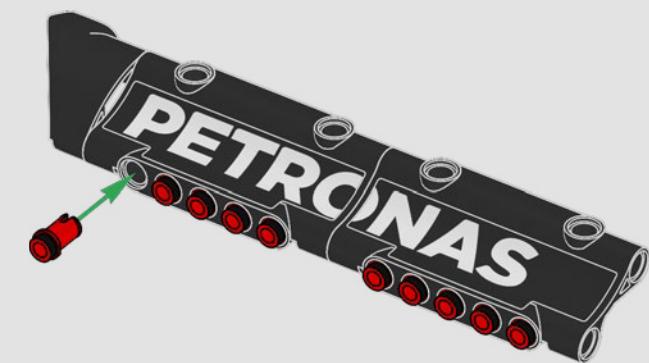
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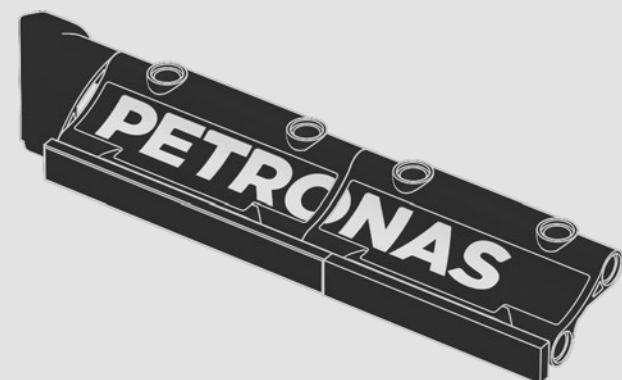
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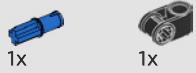


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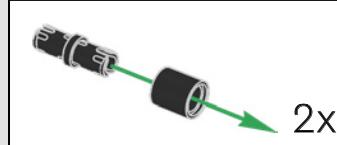
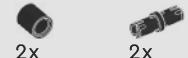


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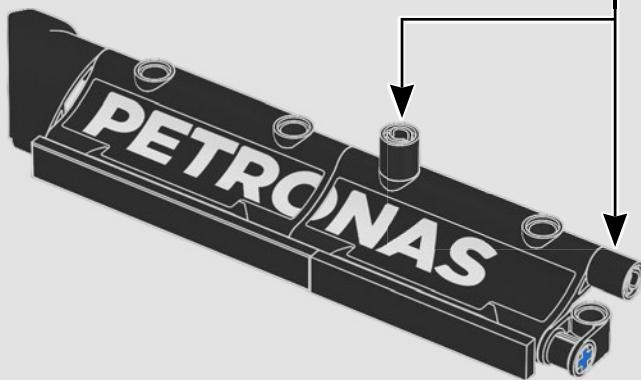




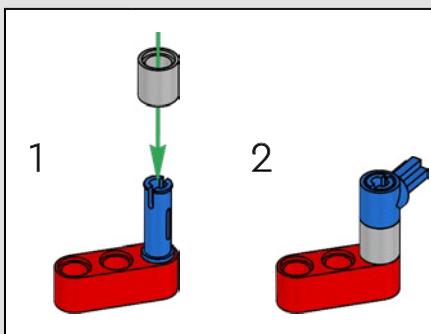
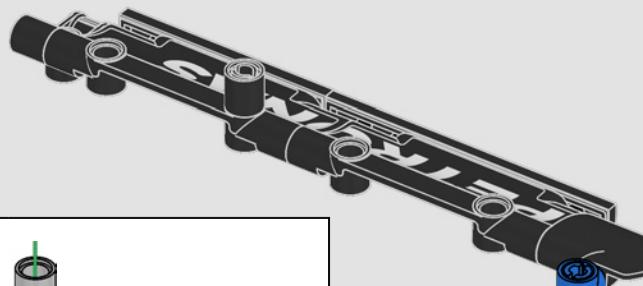
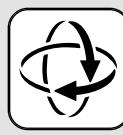
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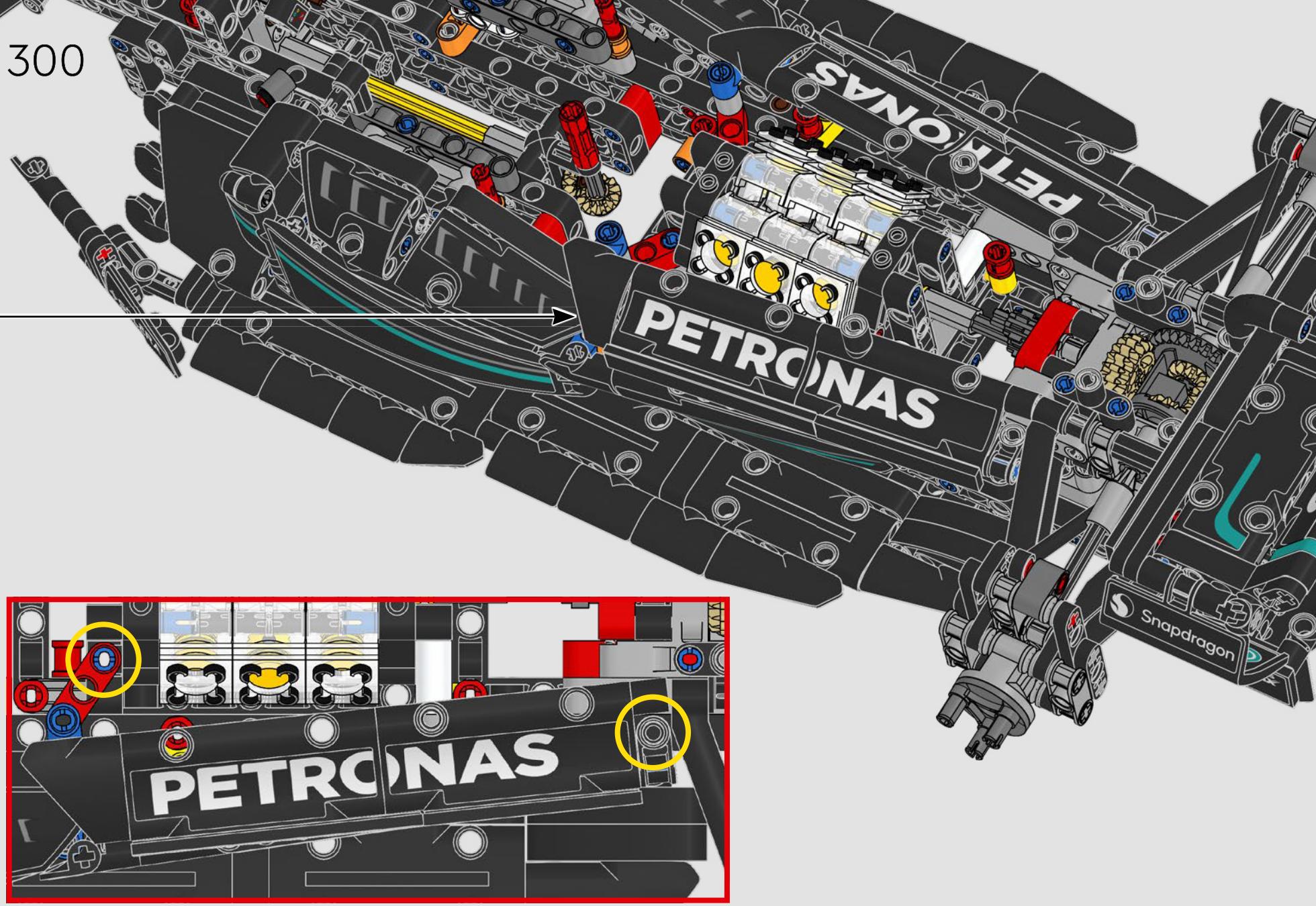
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299



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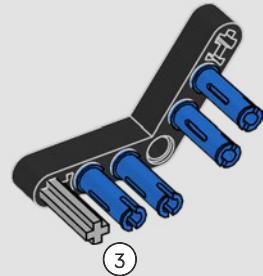




301

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4x

1x  
1x  
4x

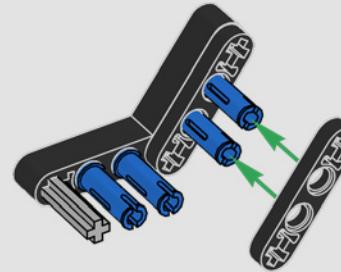


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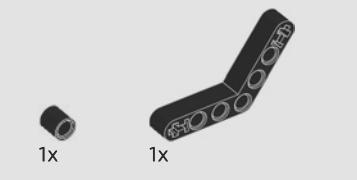
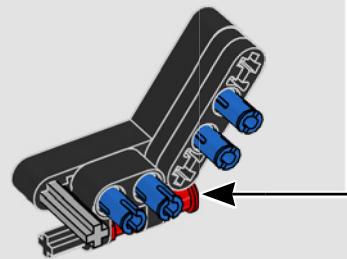
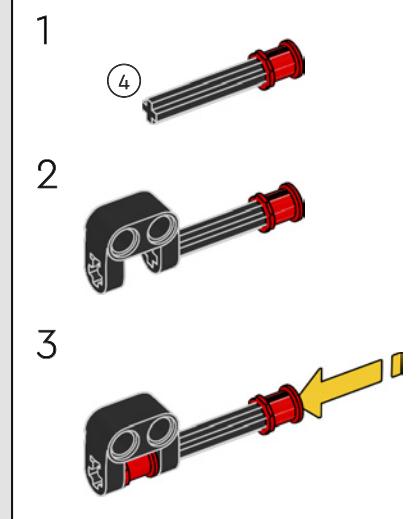
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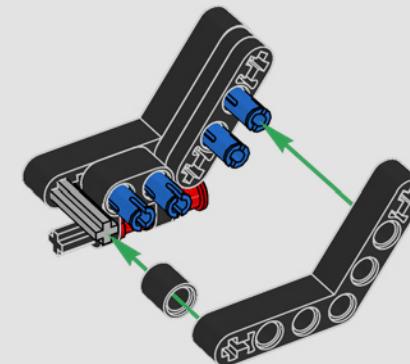




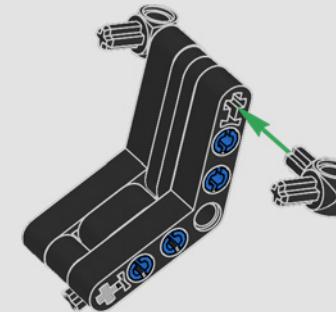
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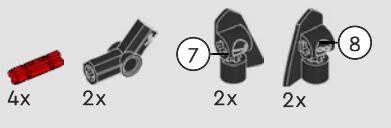


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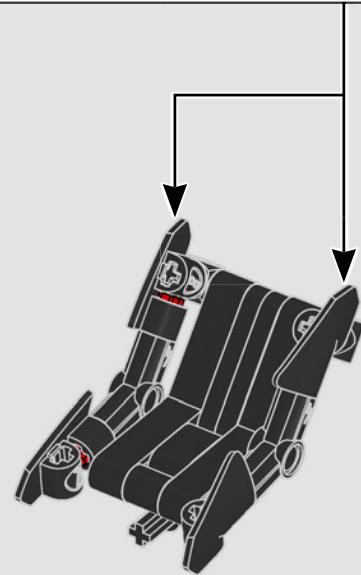
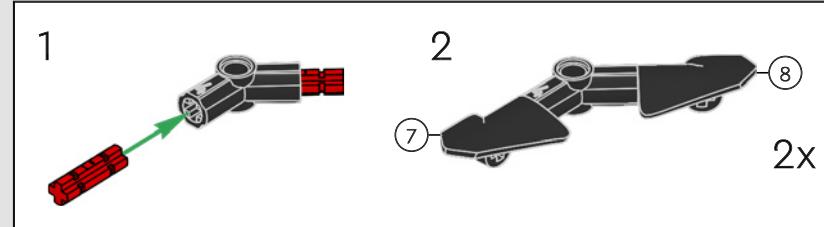


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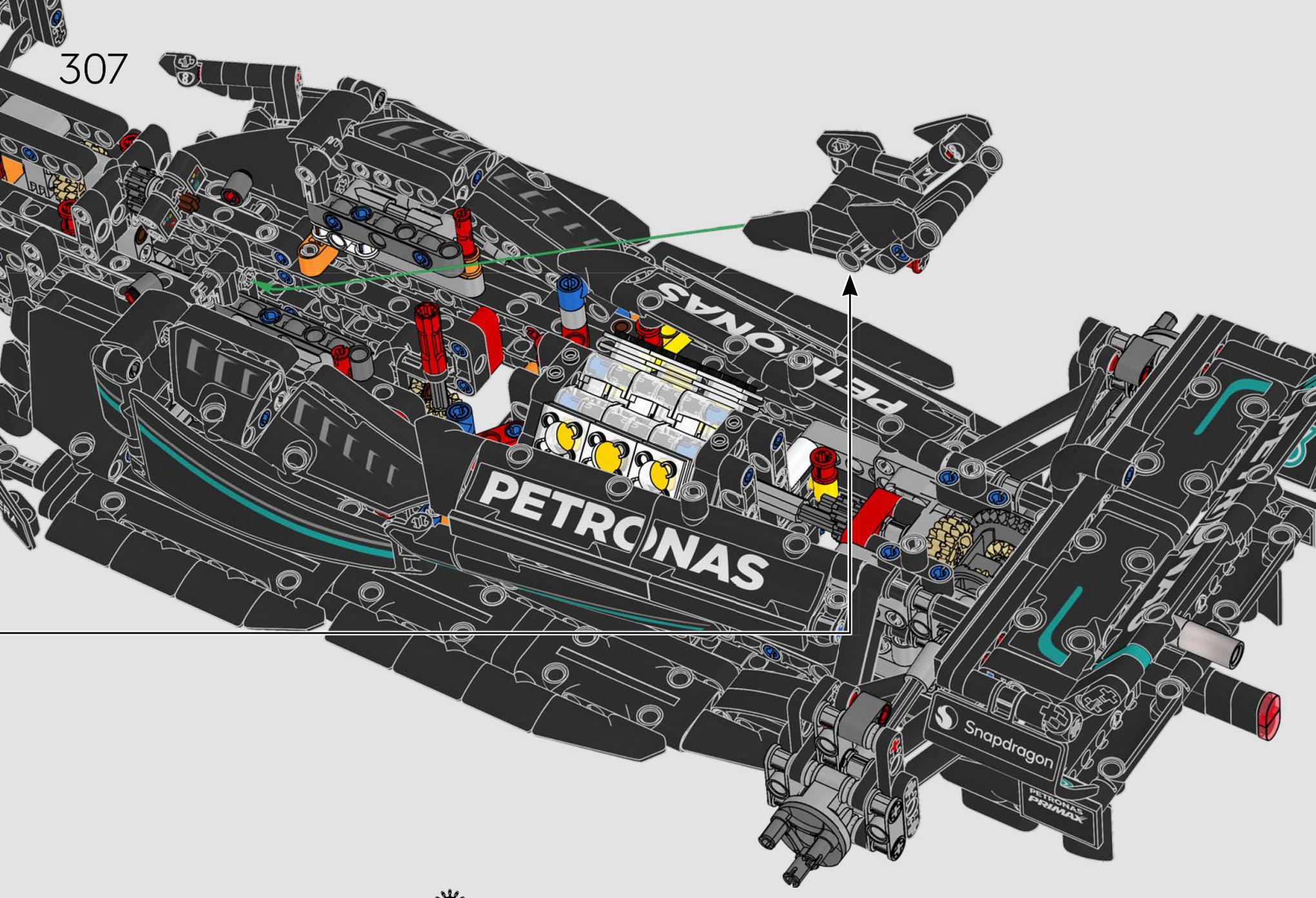


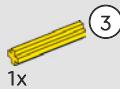


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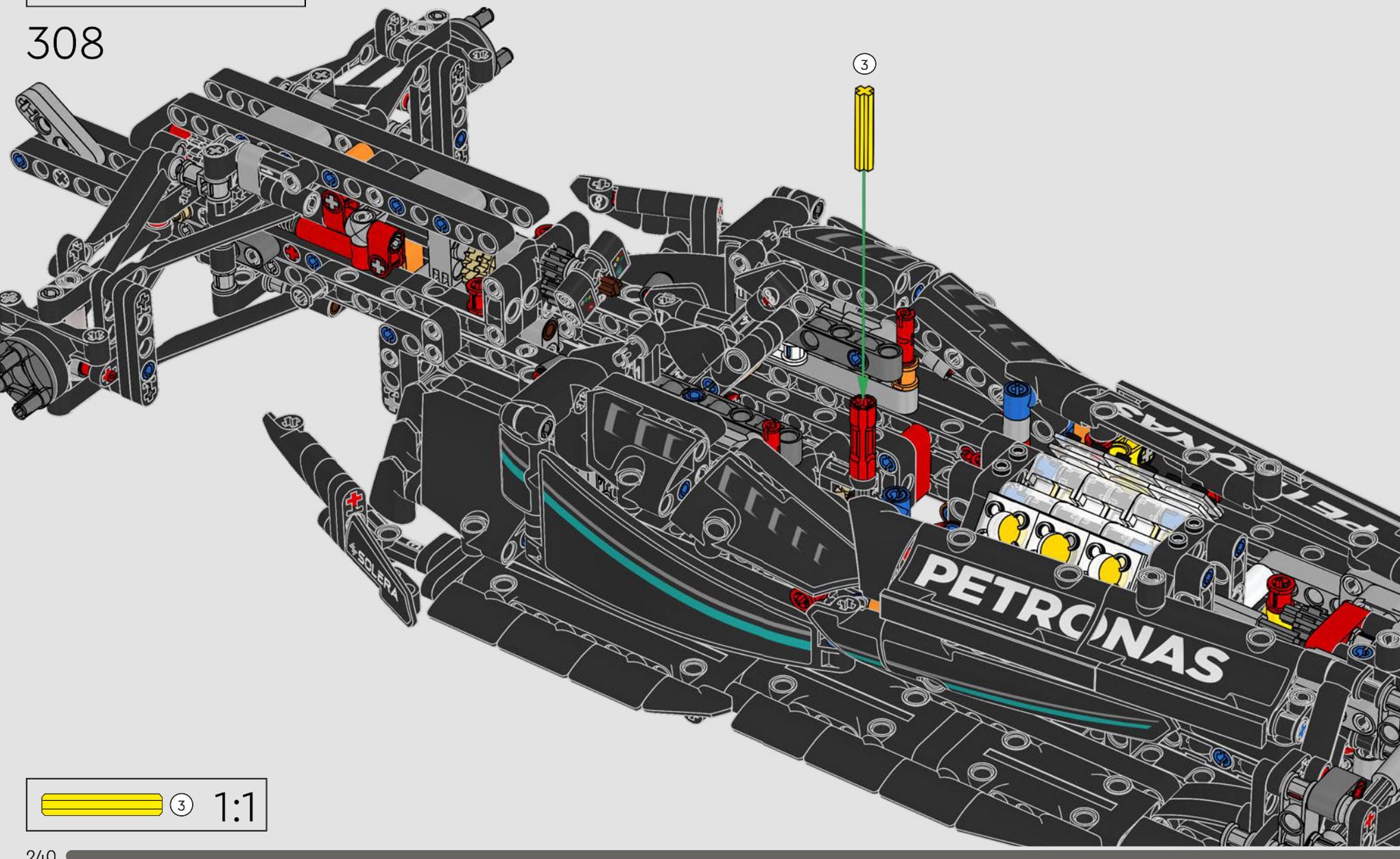
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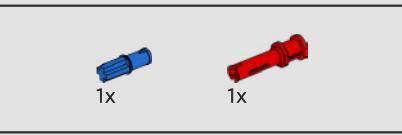
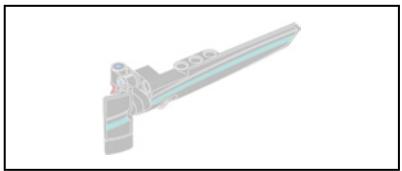


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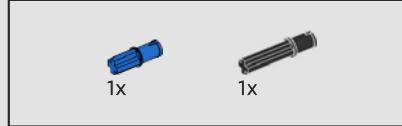
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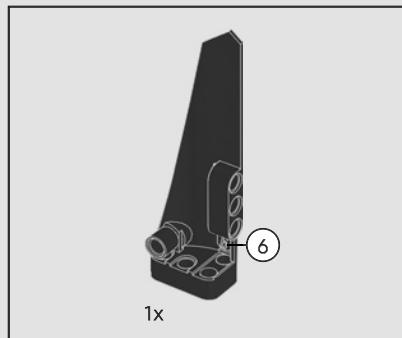
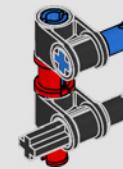
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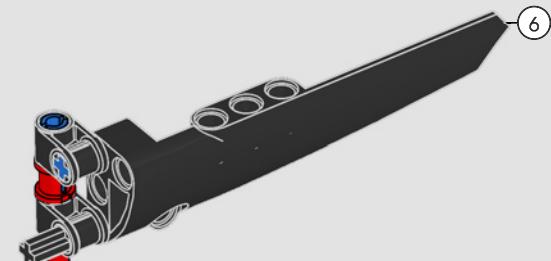
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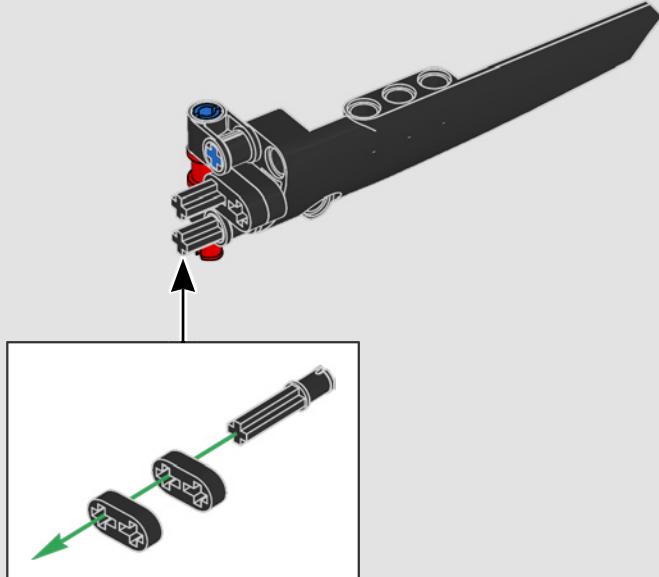


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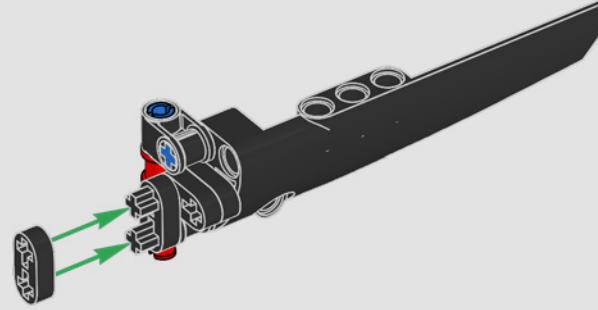




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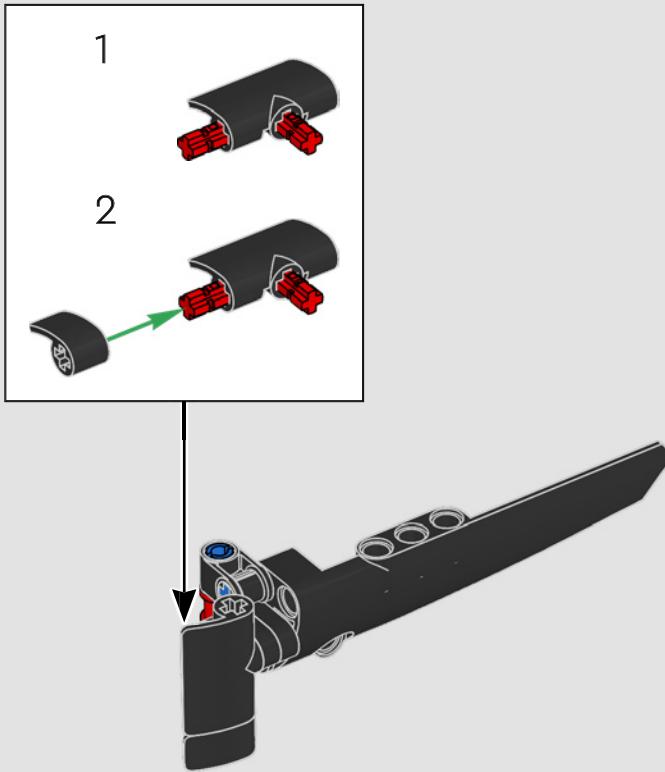


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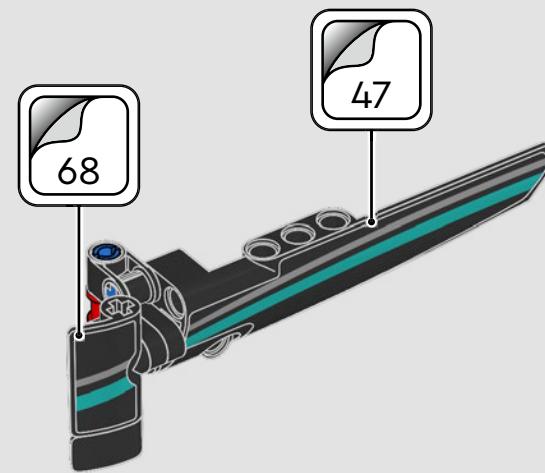




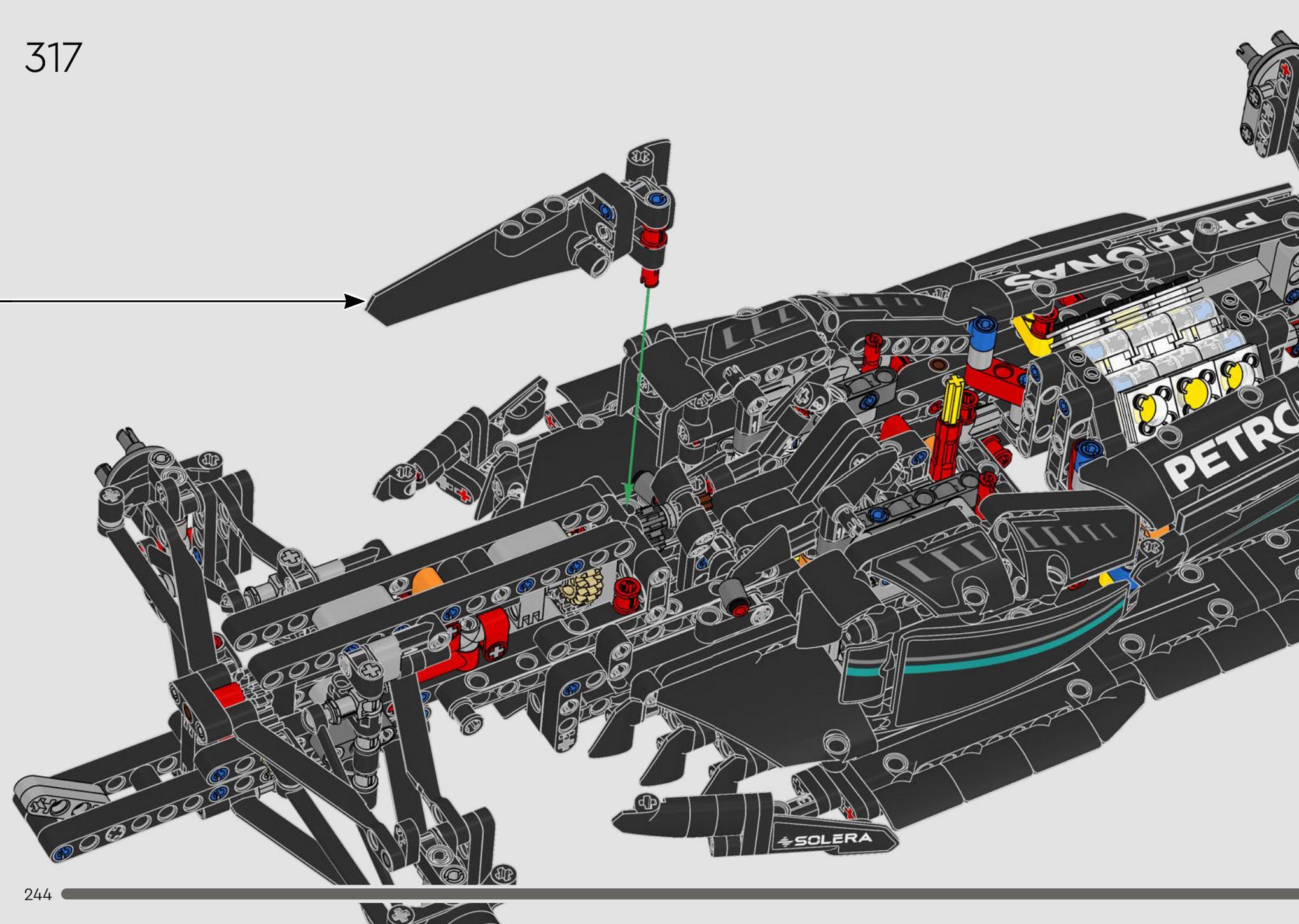
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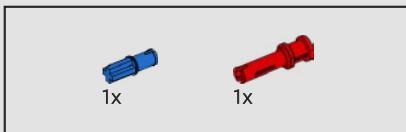
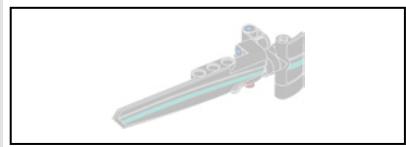
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317



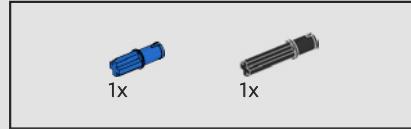
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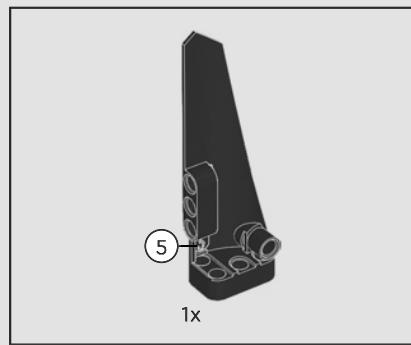
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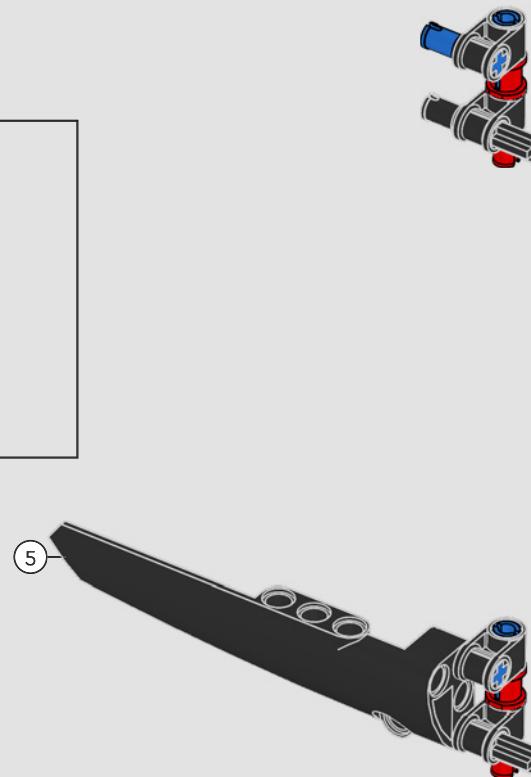
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320



321



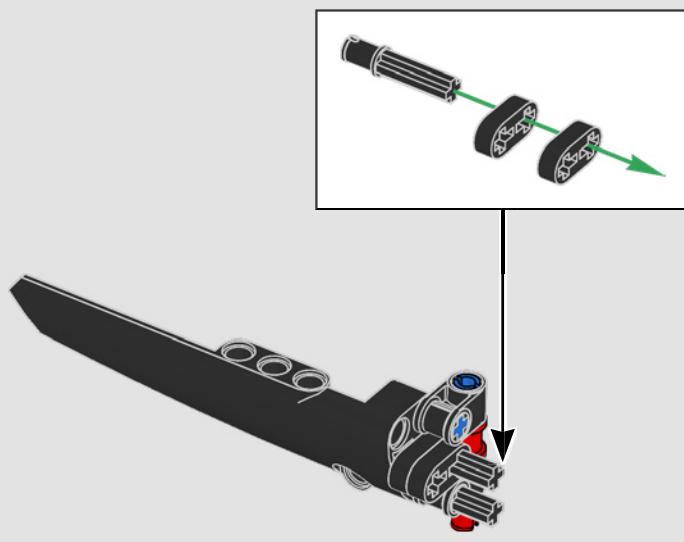


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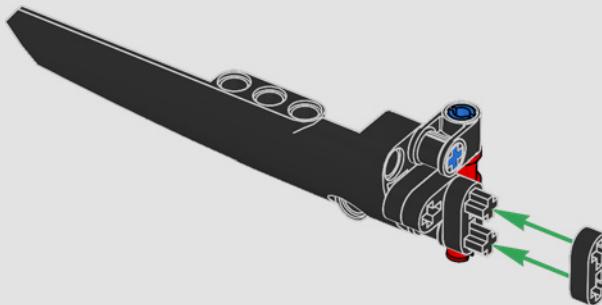


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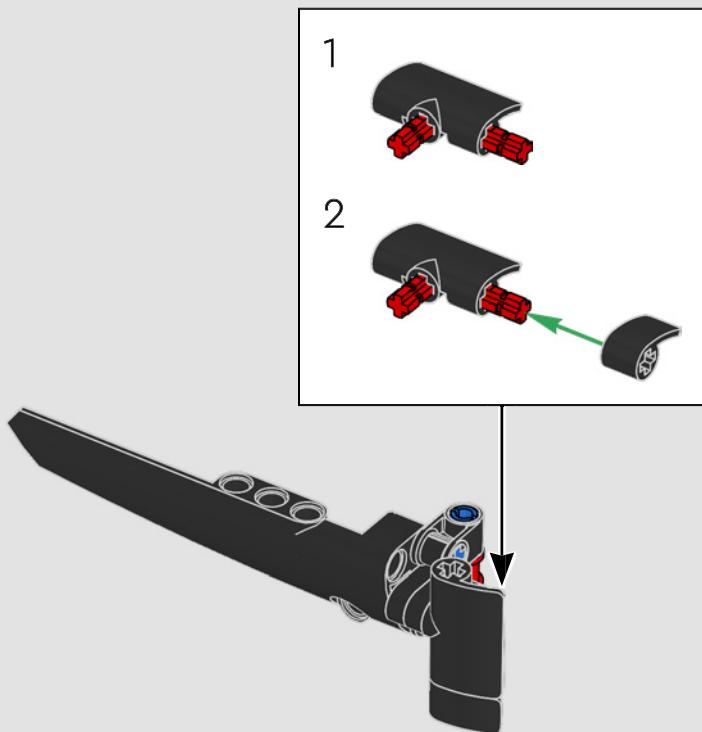


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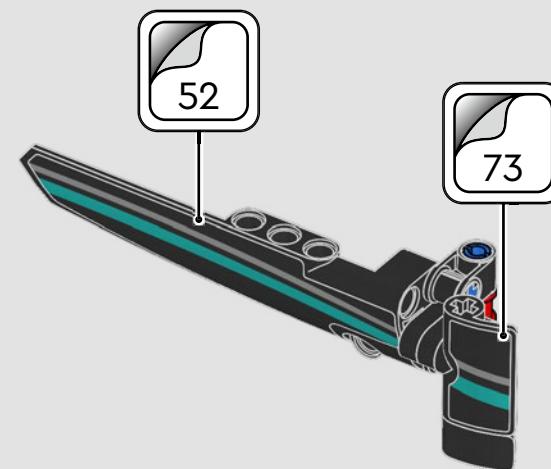




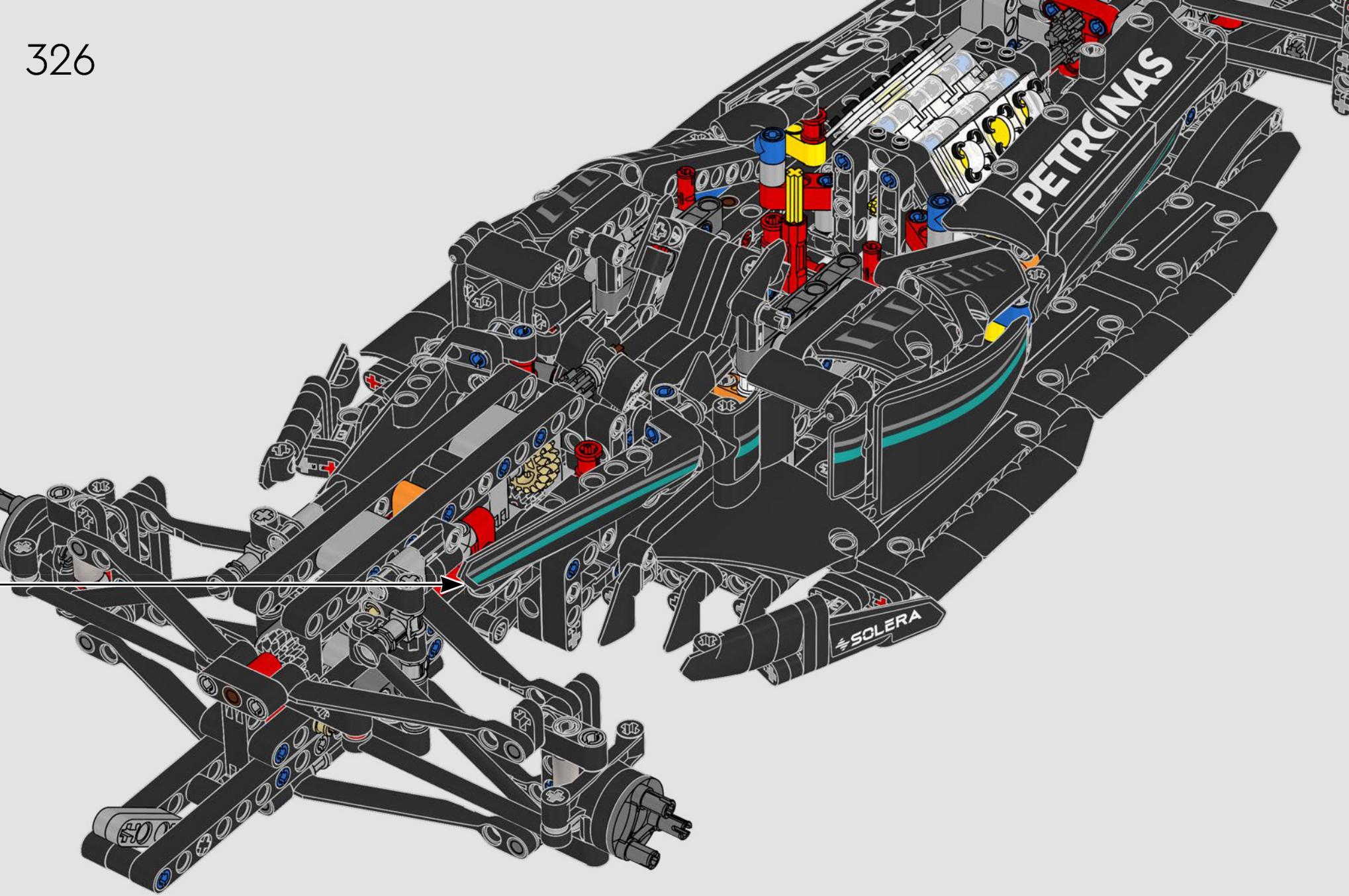
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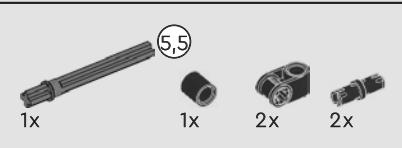
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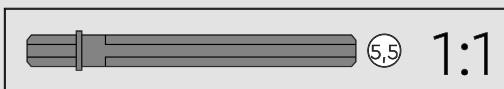
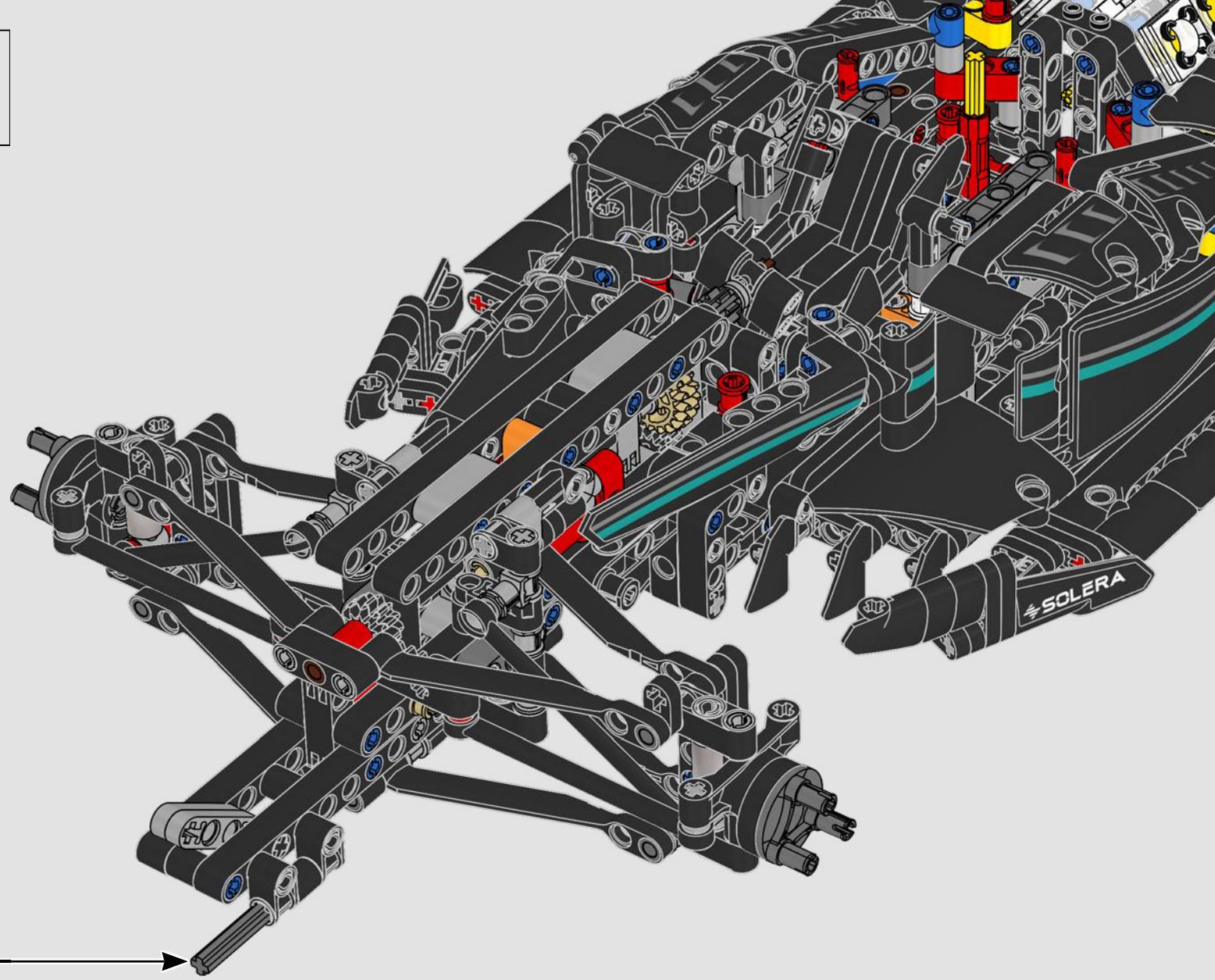
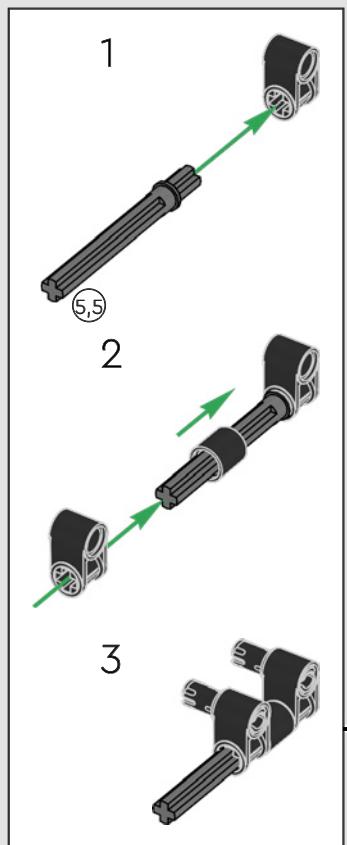
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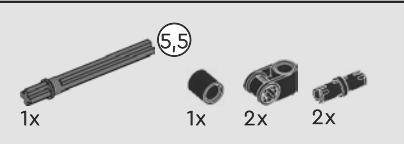


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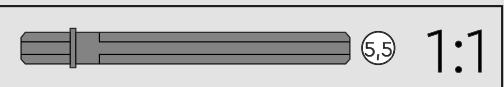
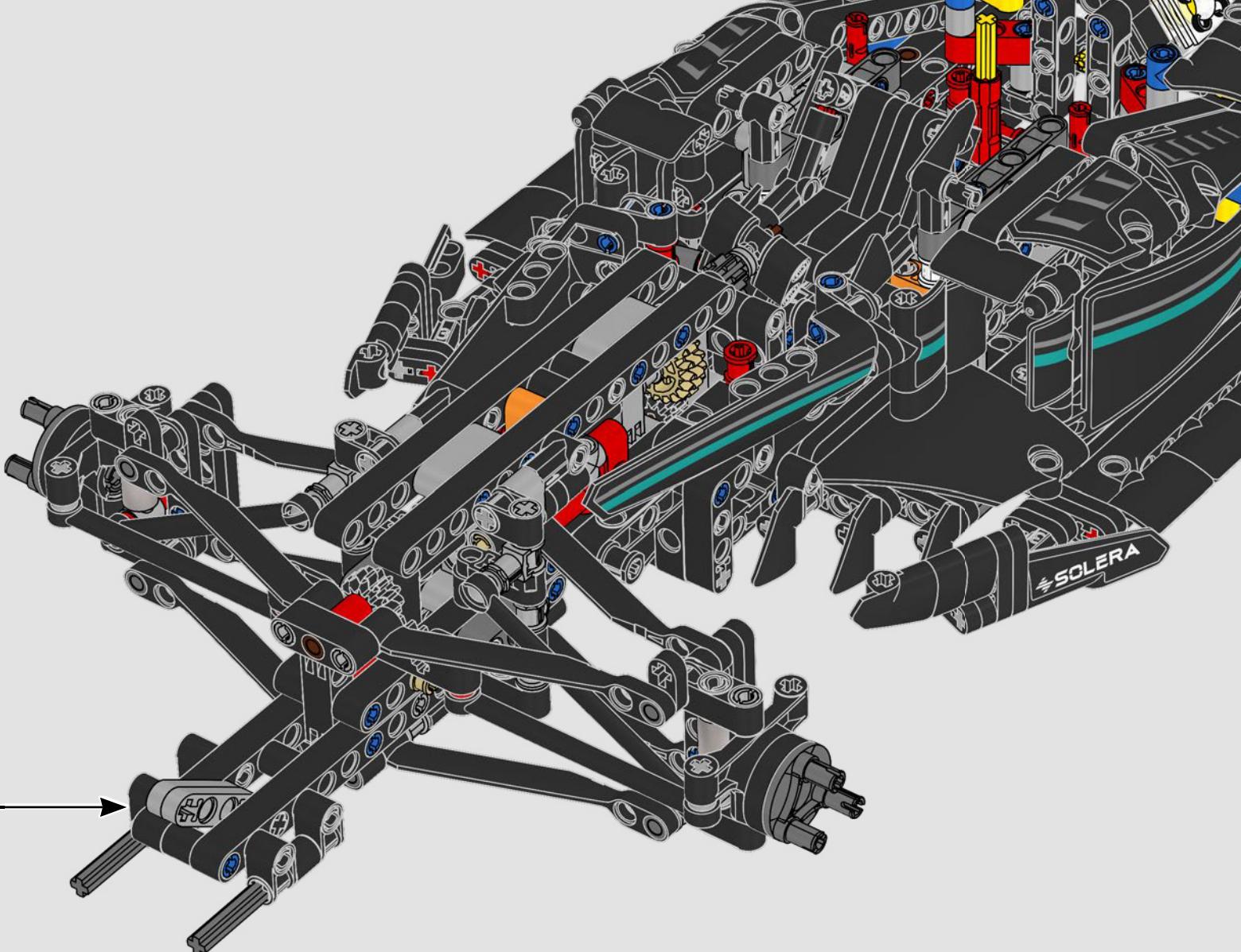
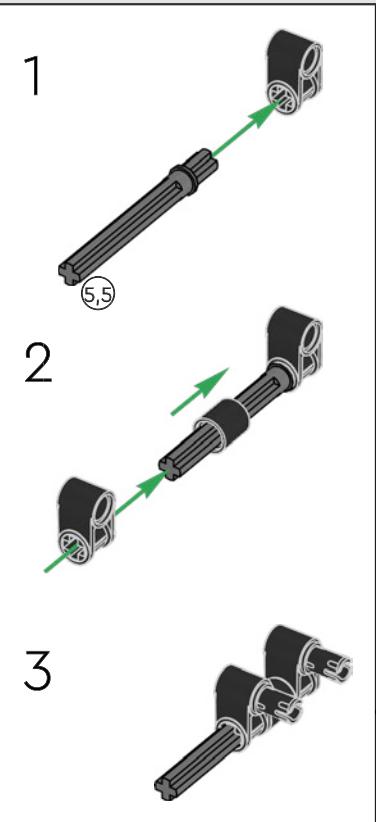


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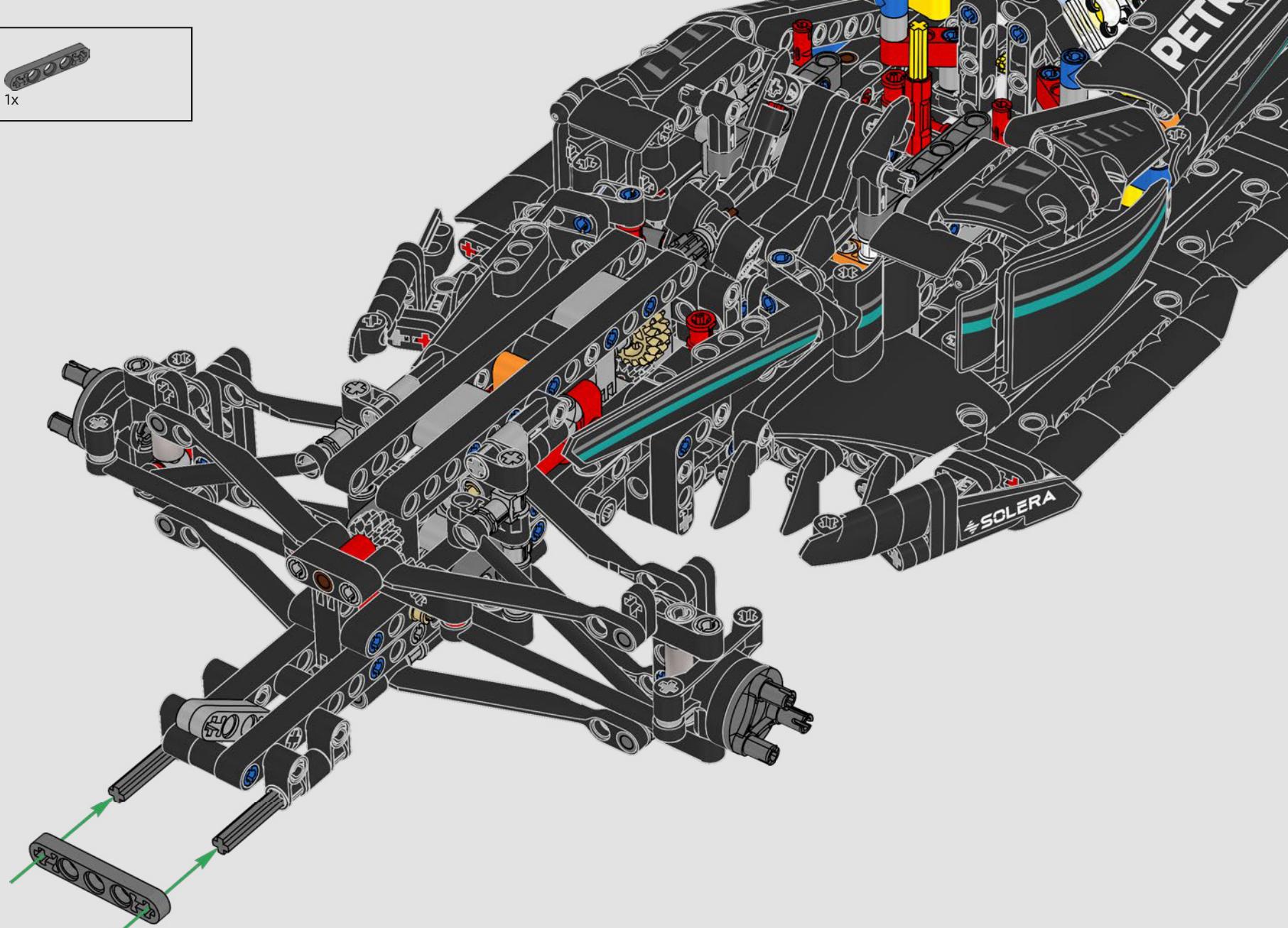


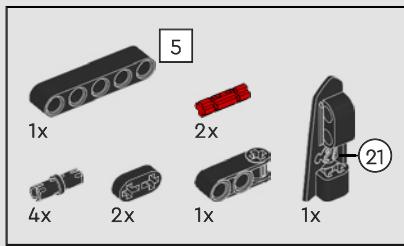
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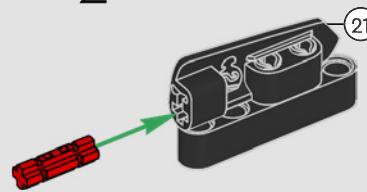


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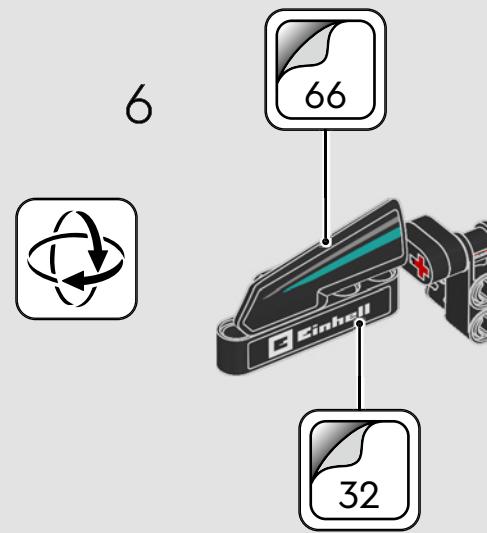
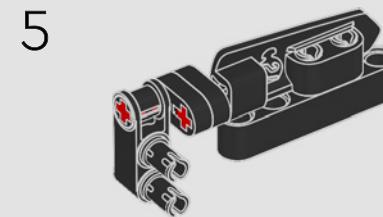
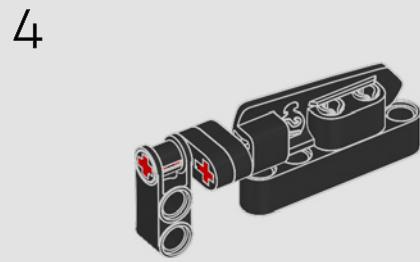
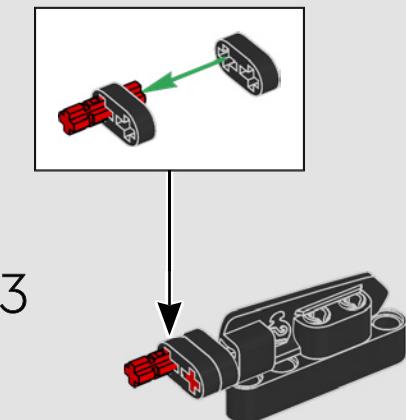
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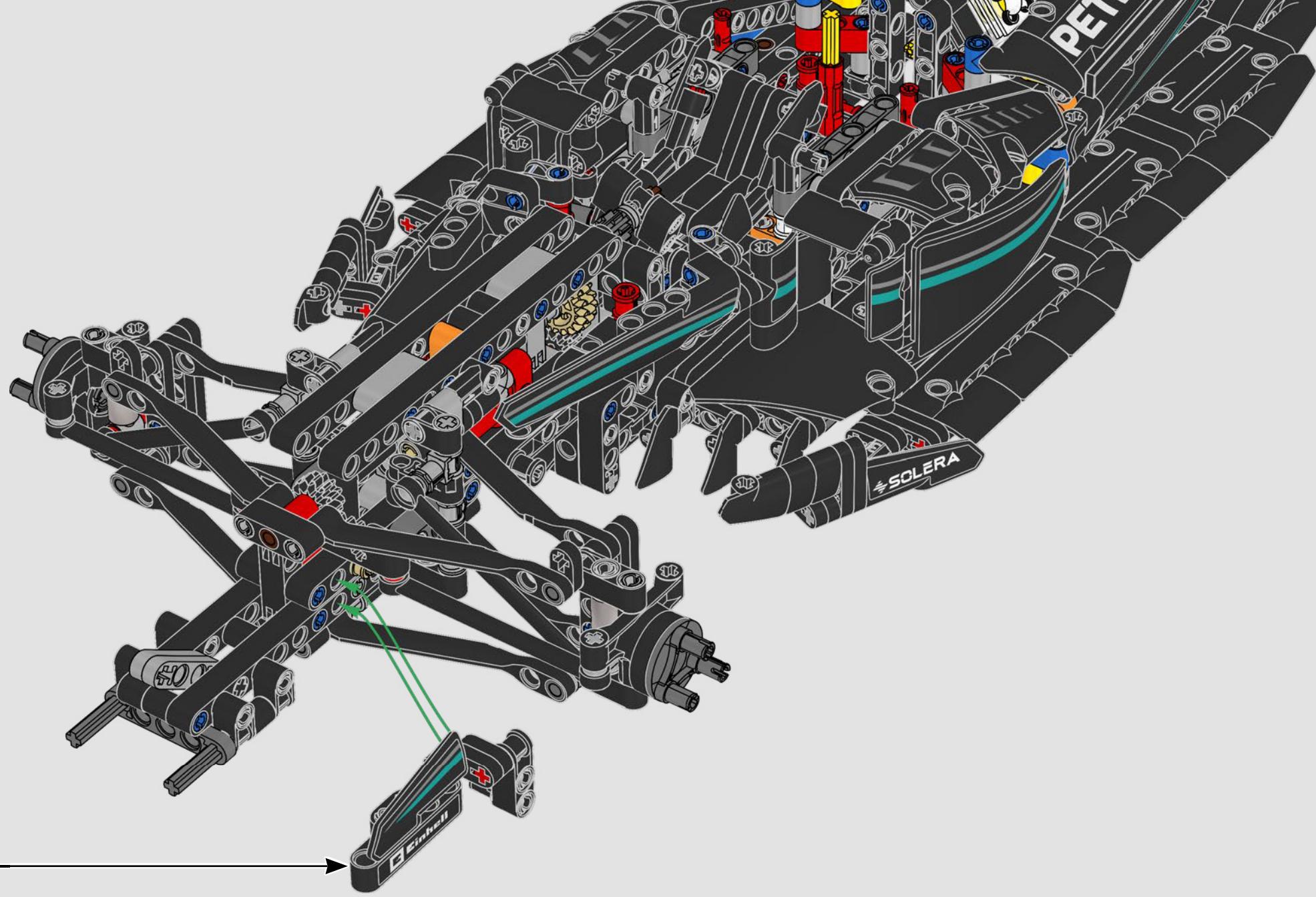


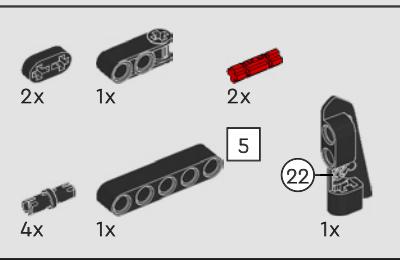
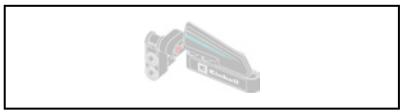
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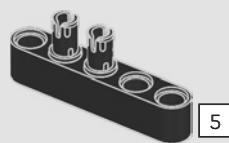




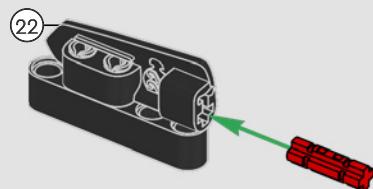


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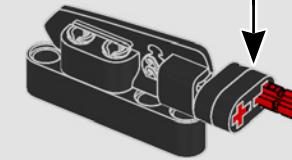
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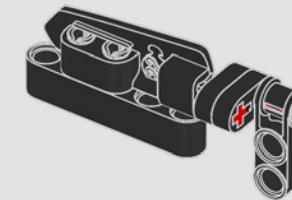
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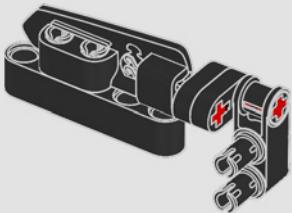
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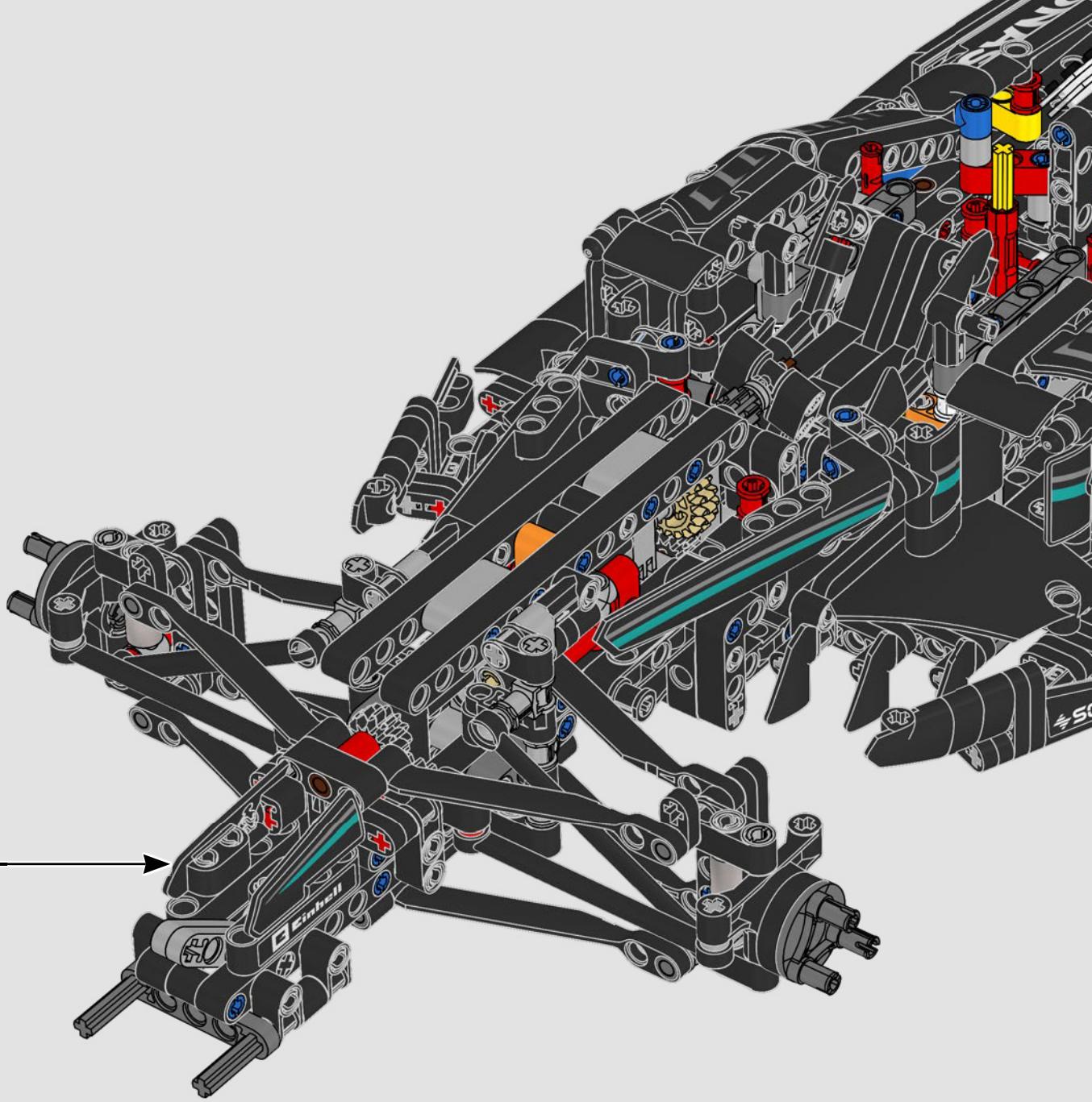
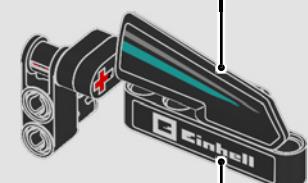
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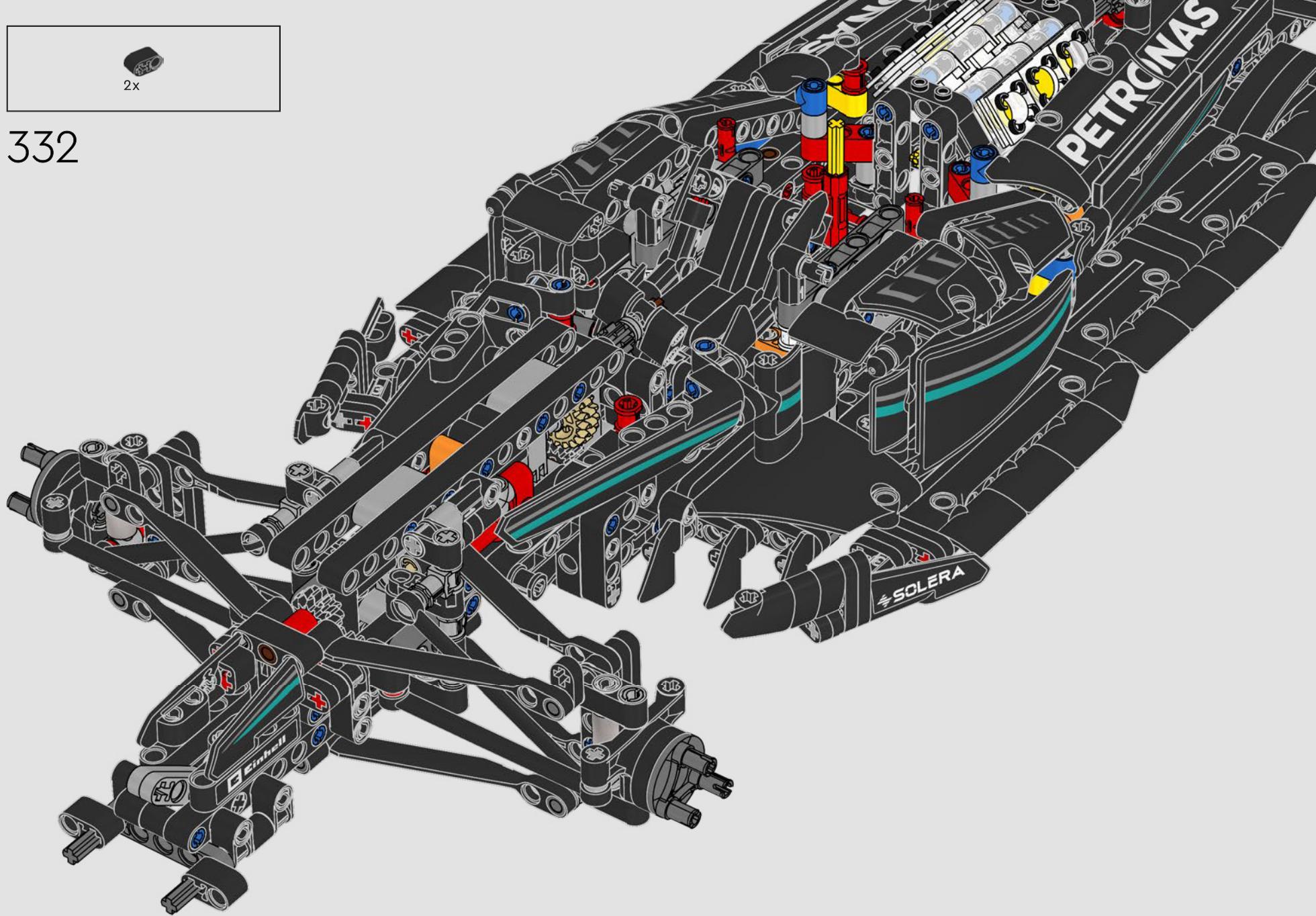


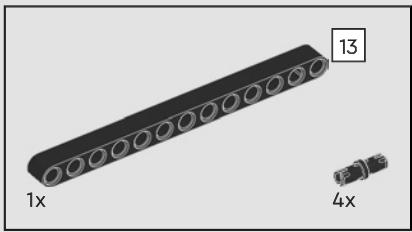
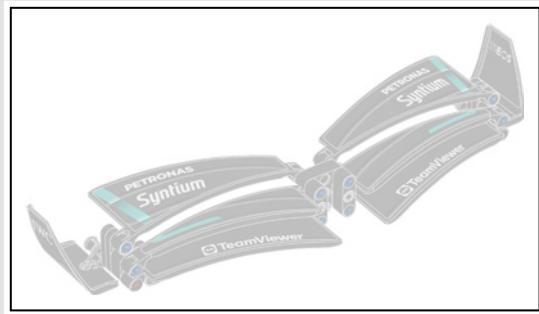
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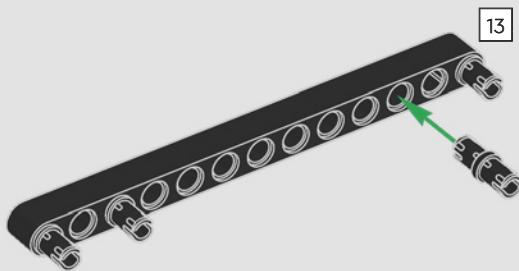


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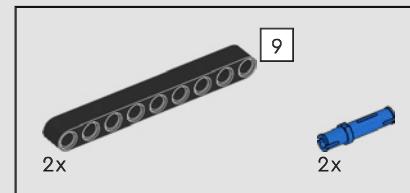
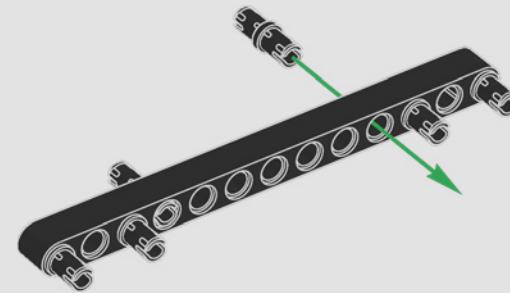




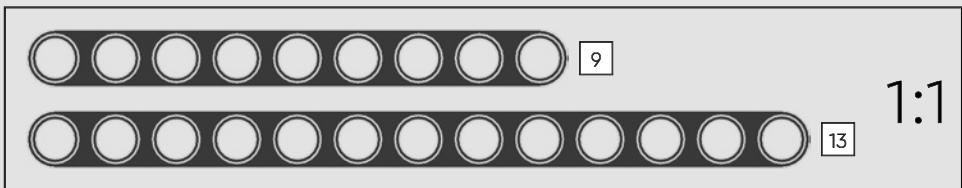
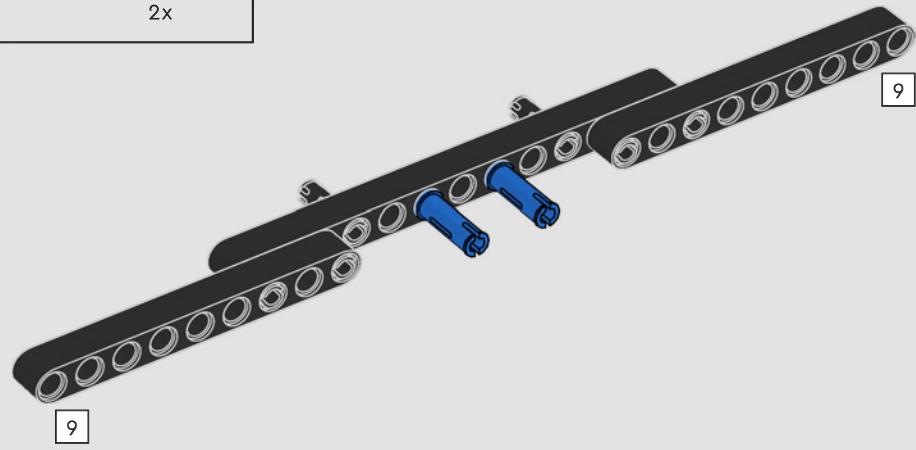
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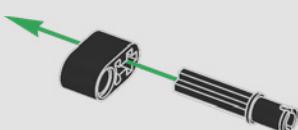
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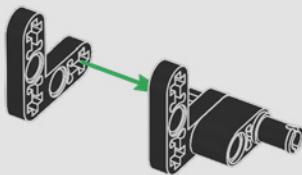


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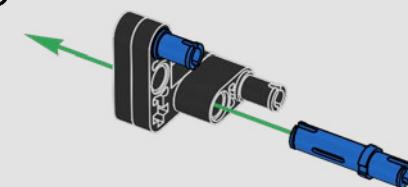
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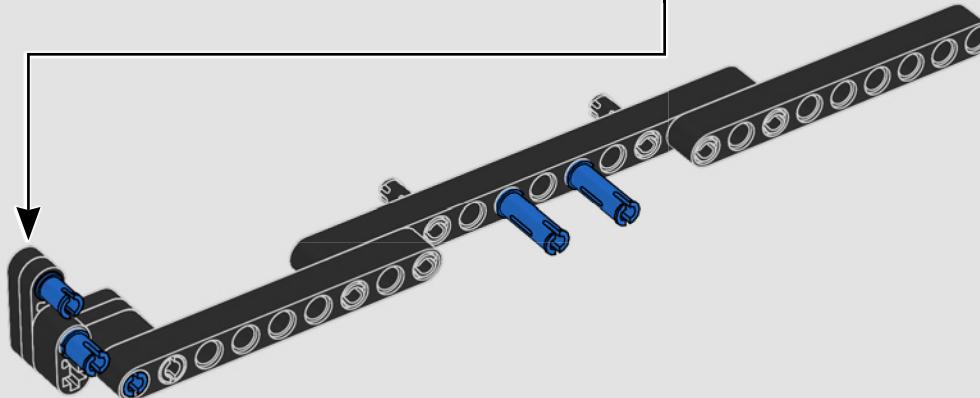
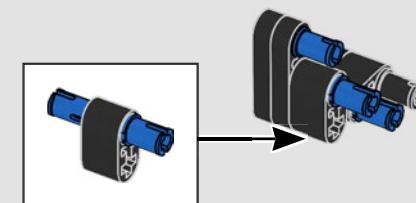
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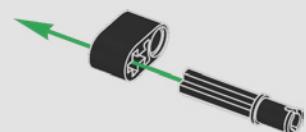
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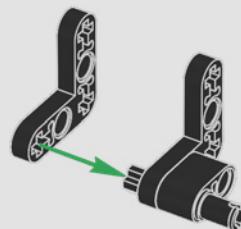


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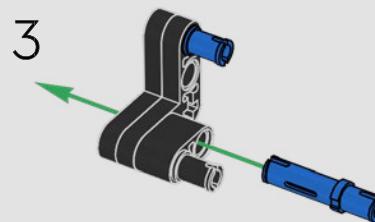
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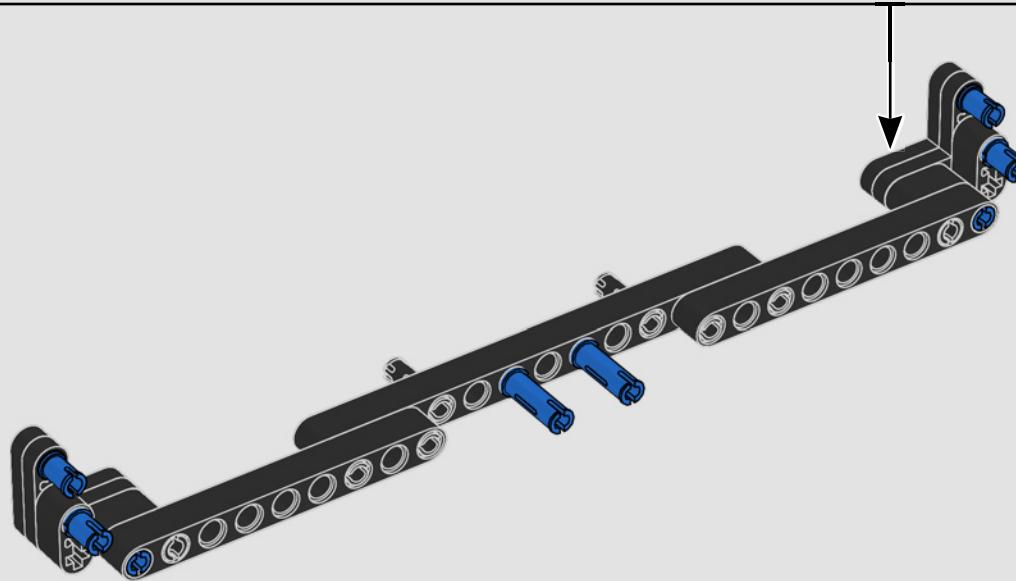
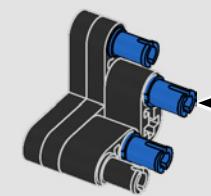
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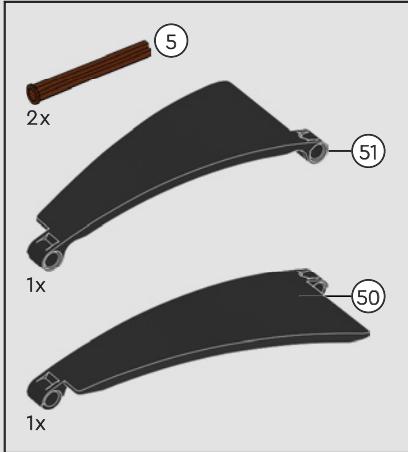


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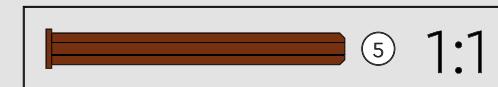
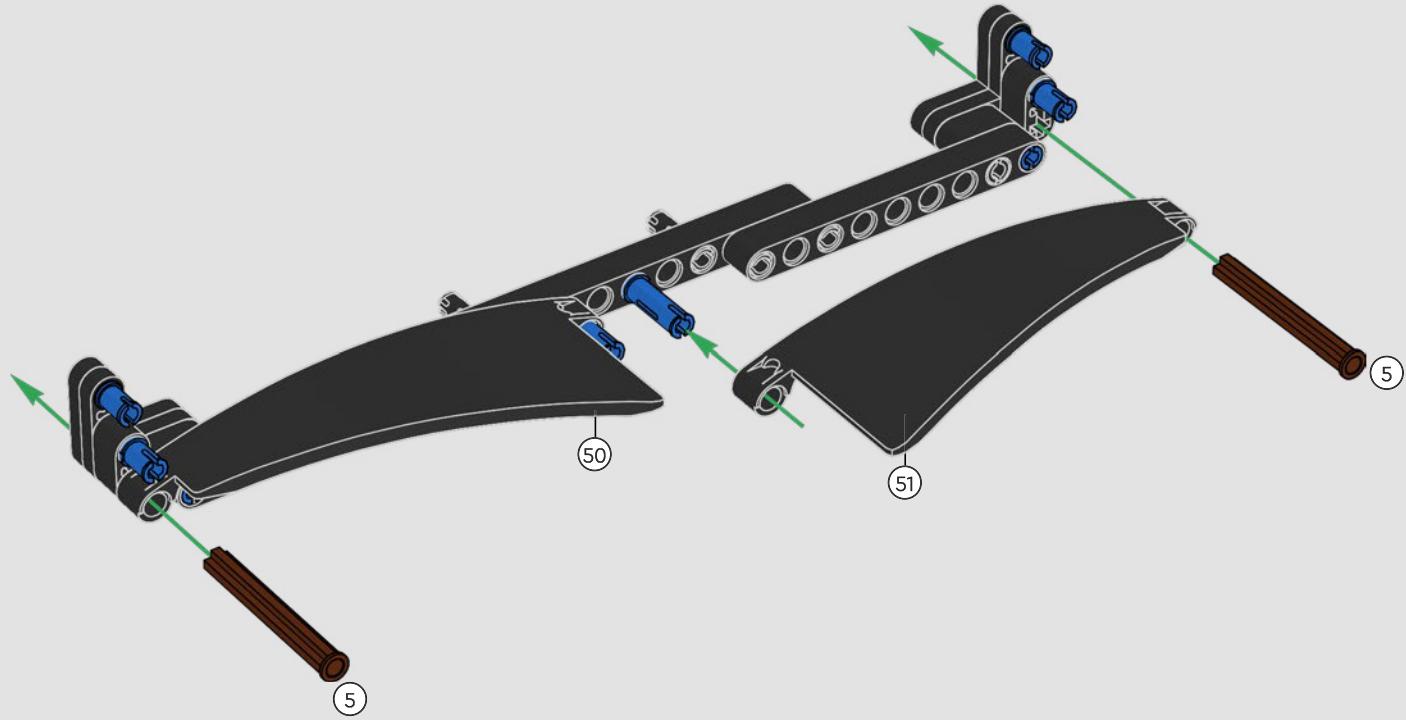


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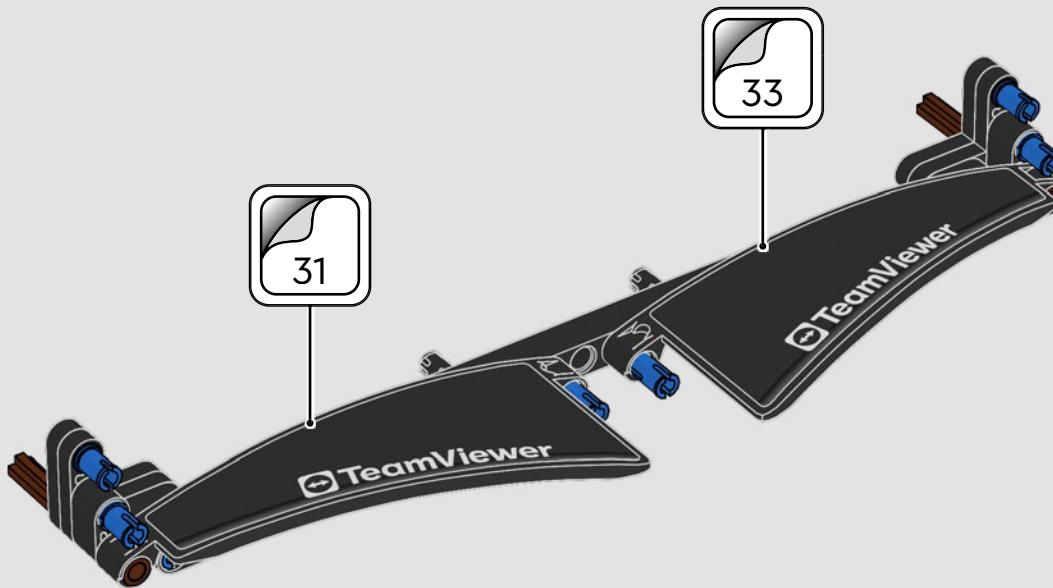




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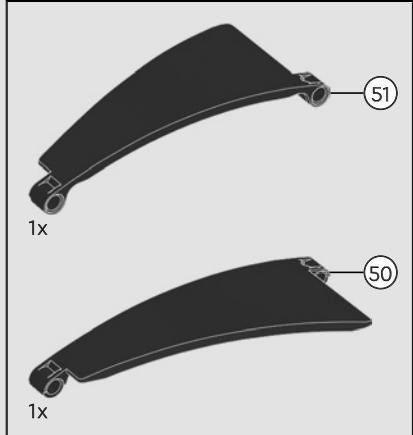
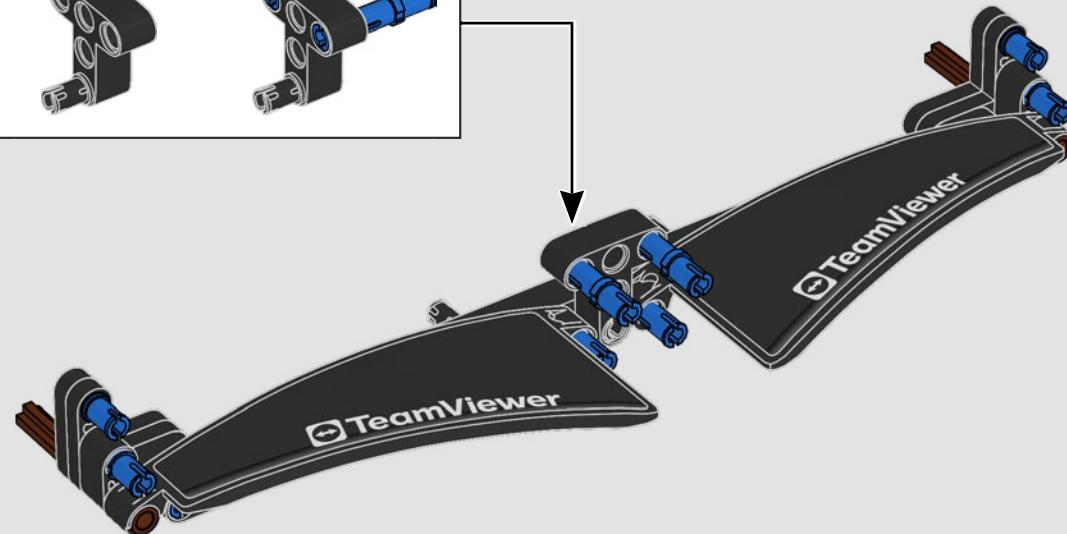
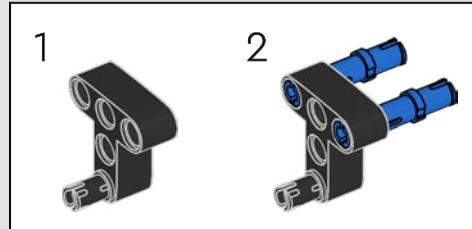


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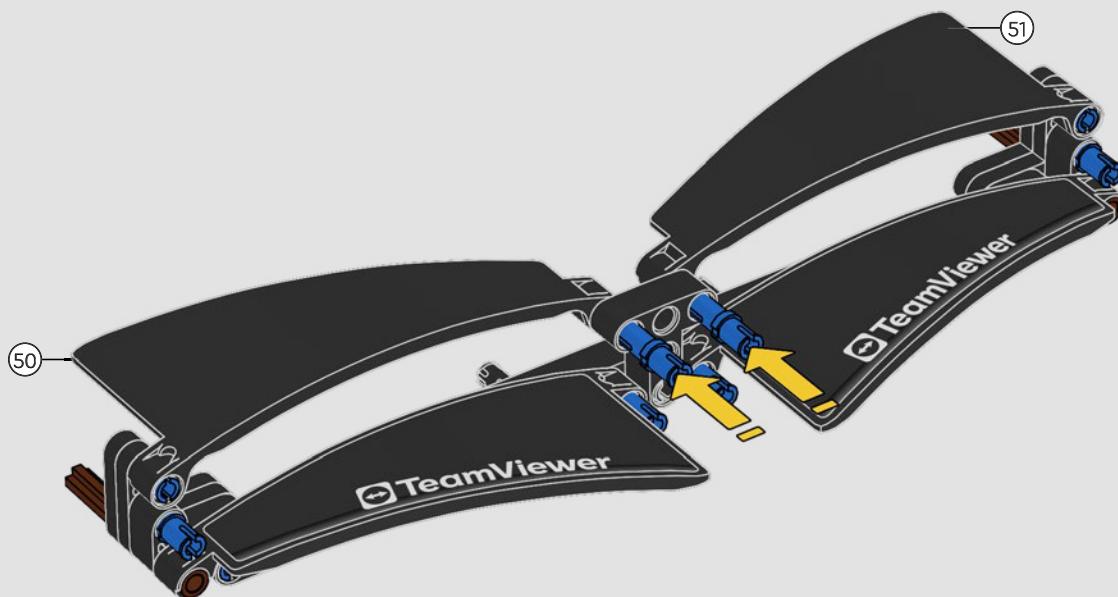




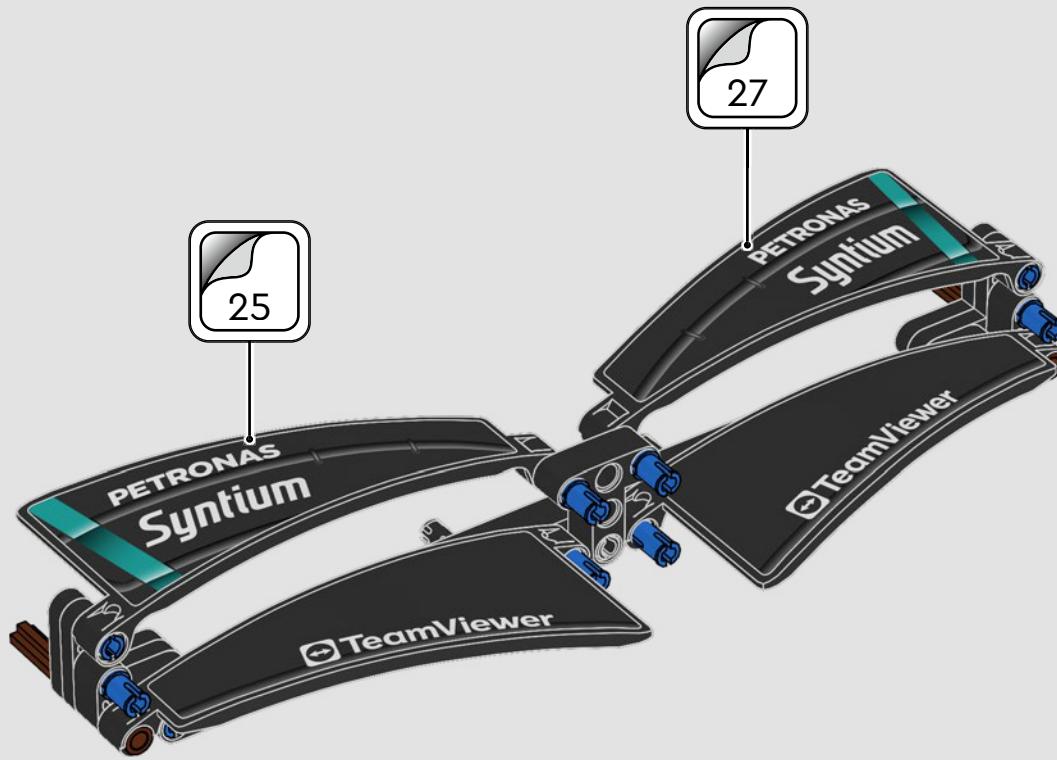
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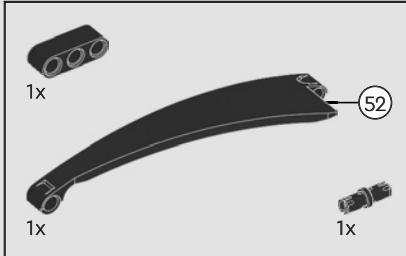


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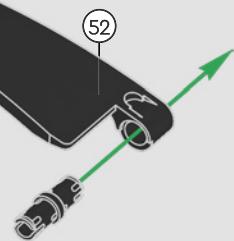
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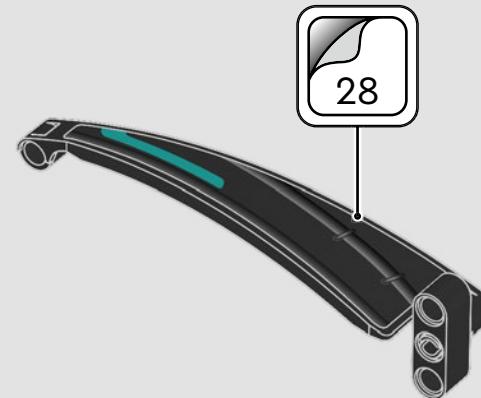


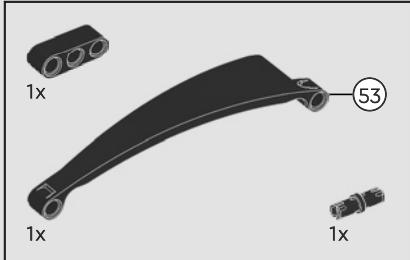
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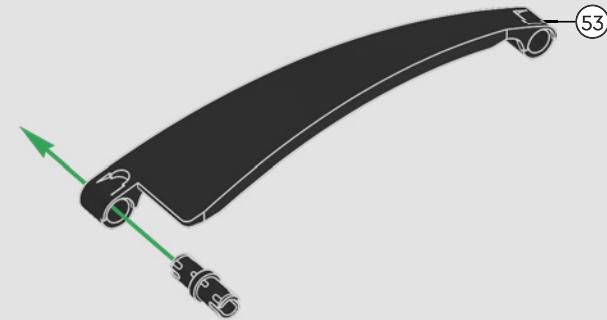
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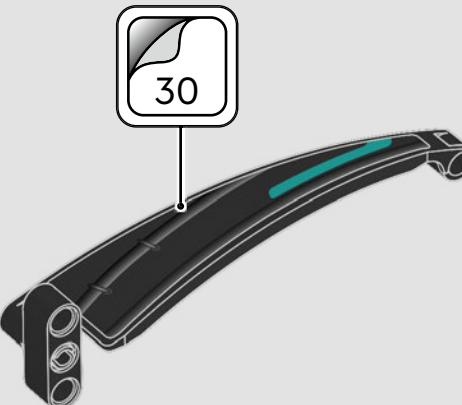


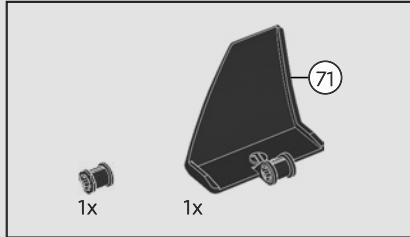
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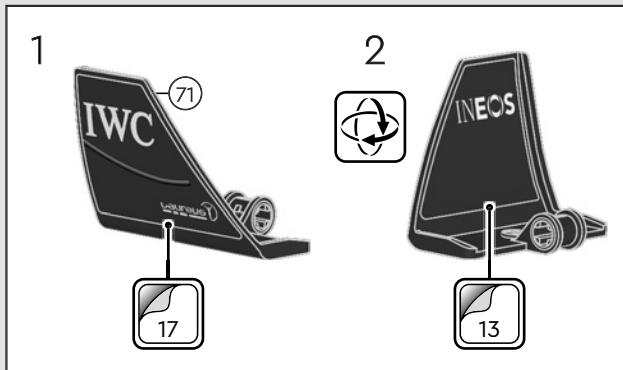


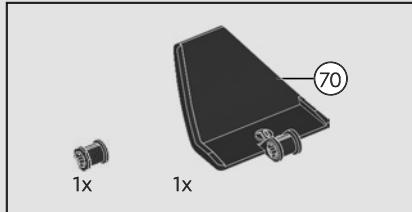
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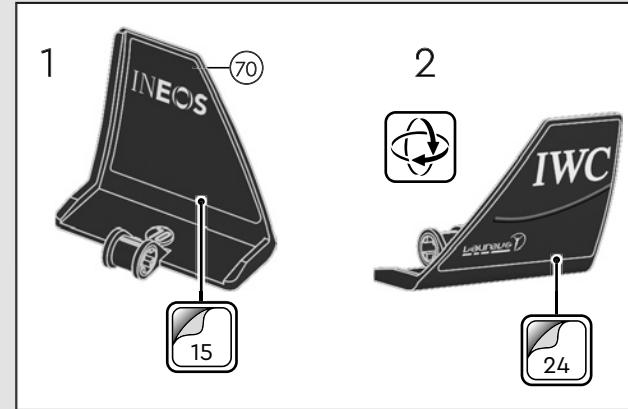


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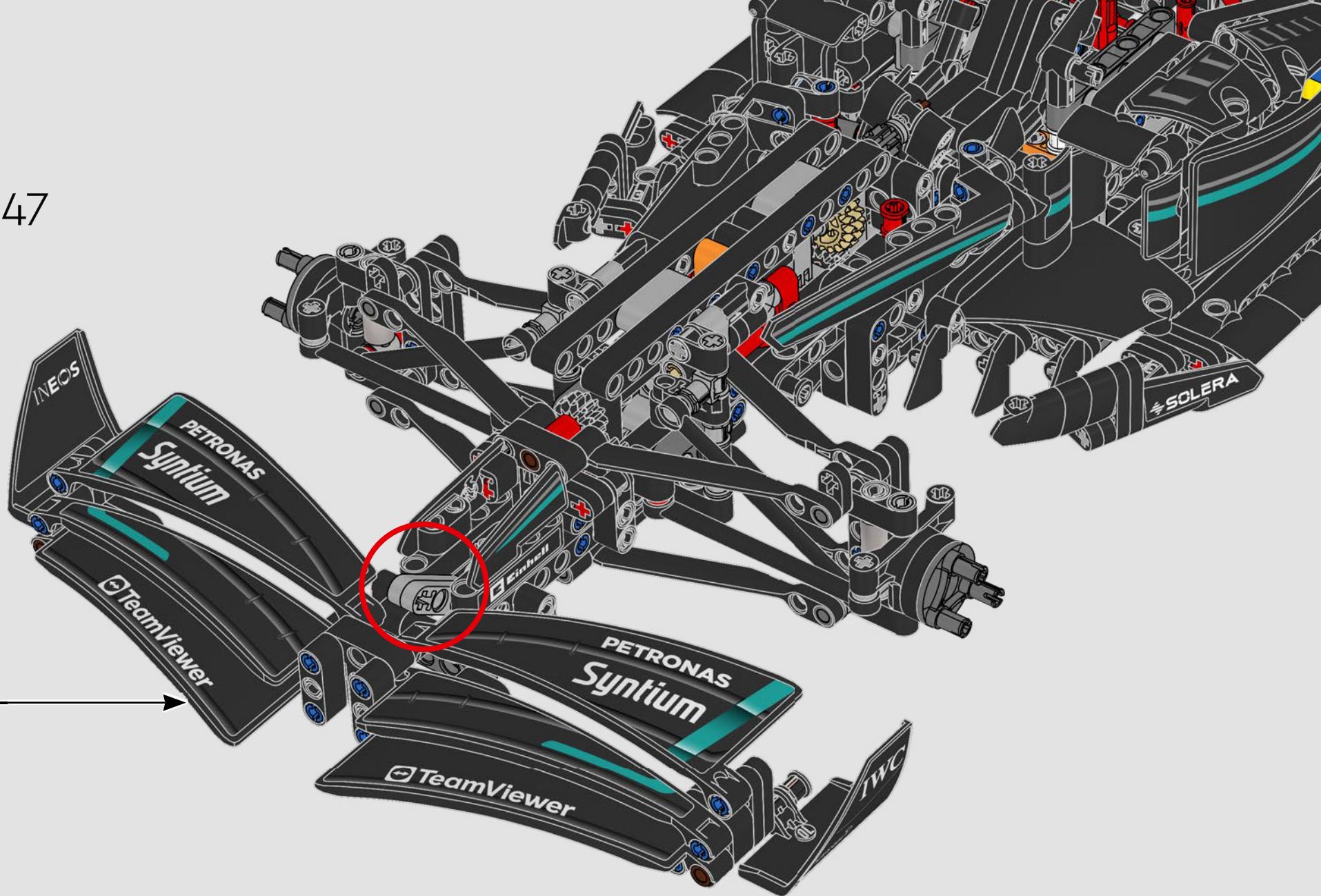


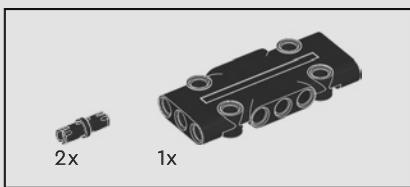
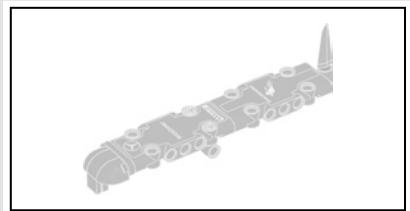


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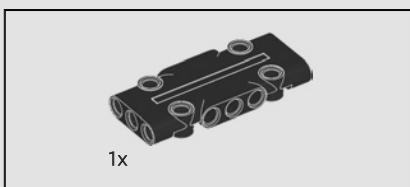
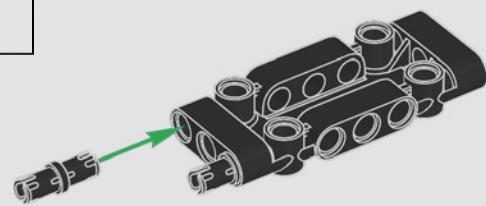


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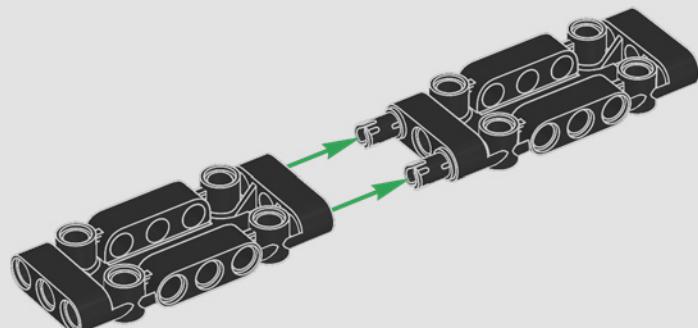




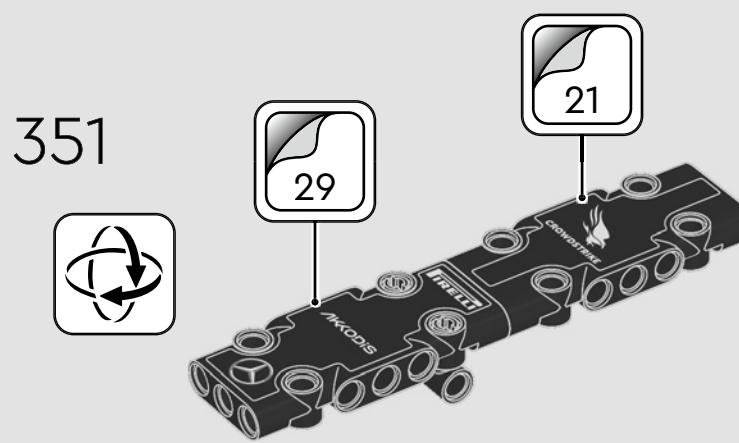
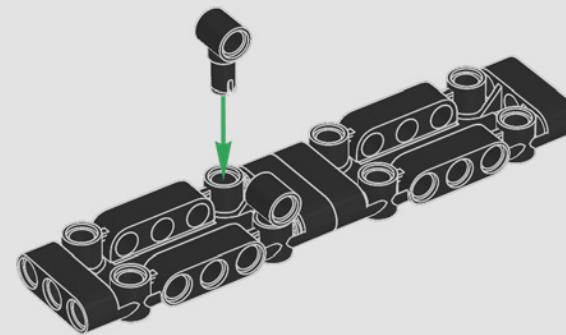
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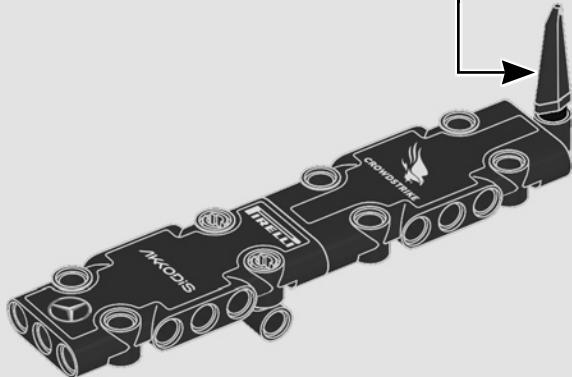
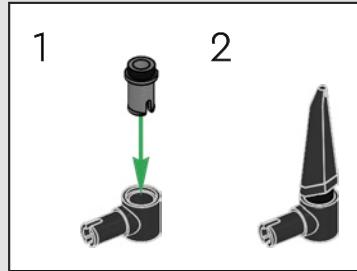


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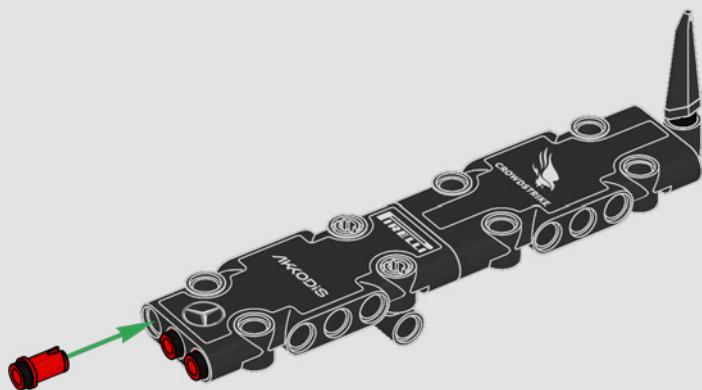




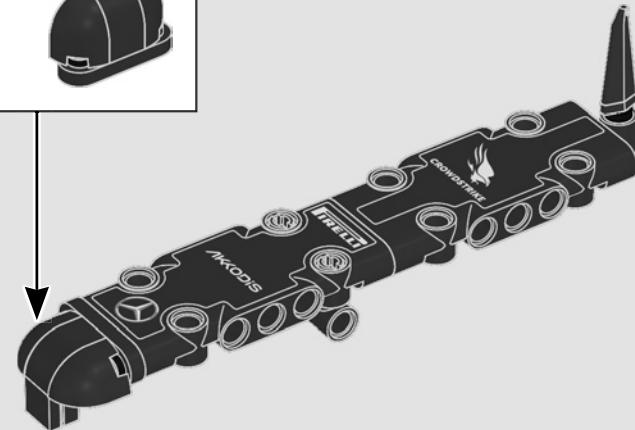
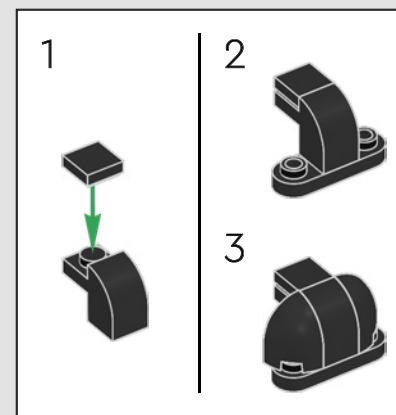
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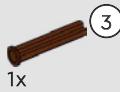


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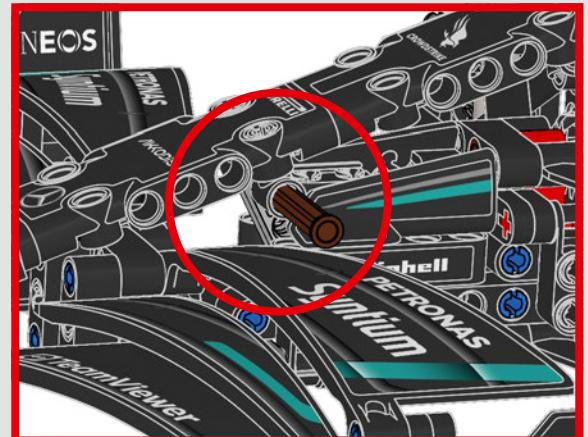
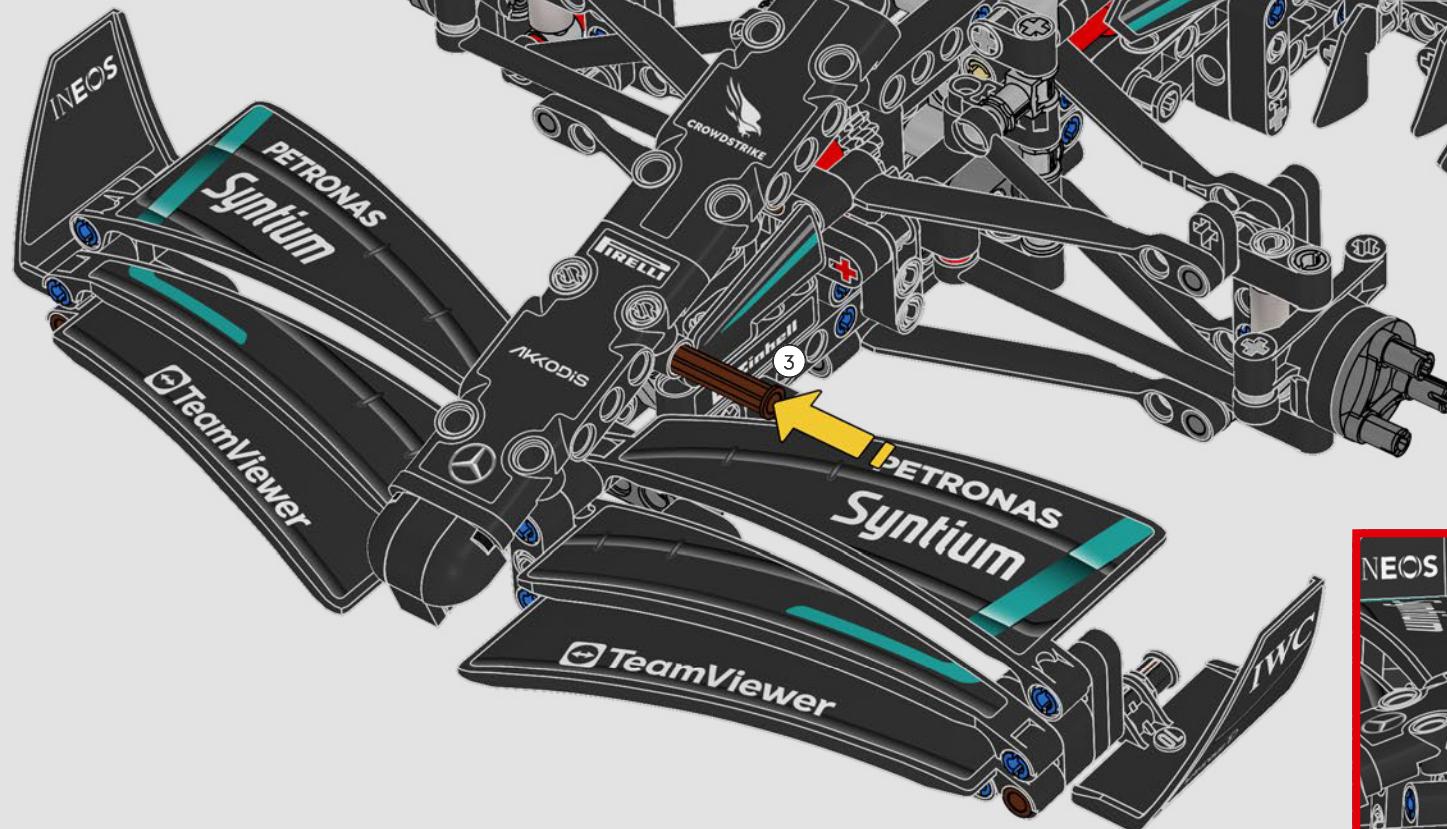


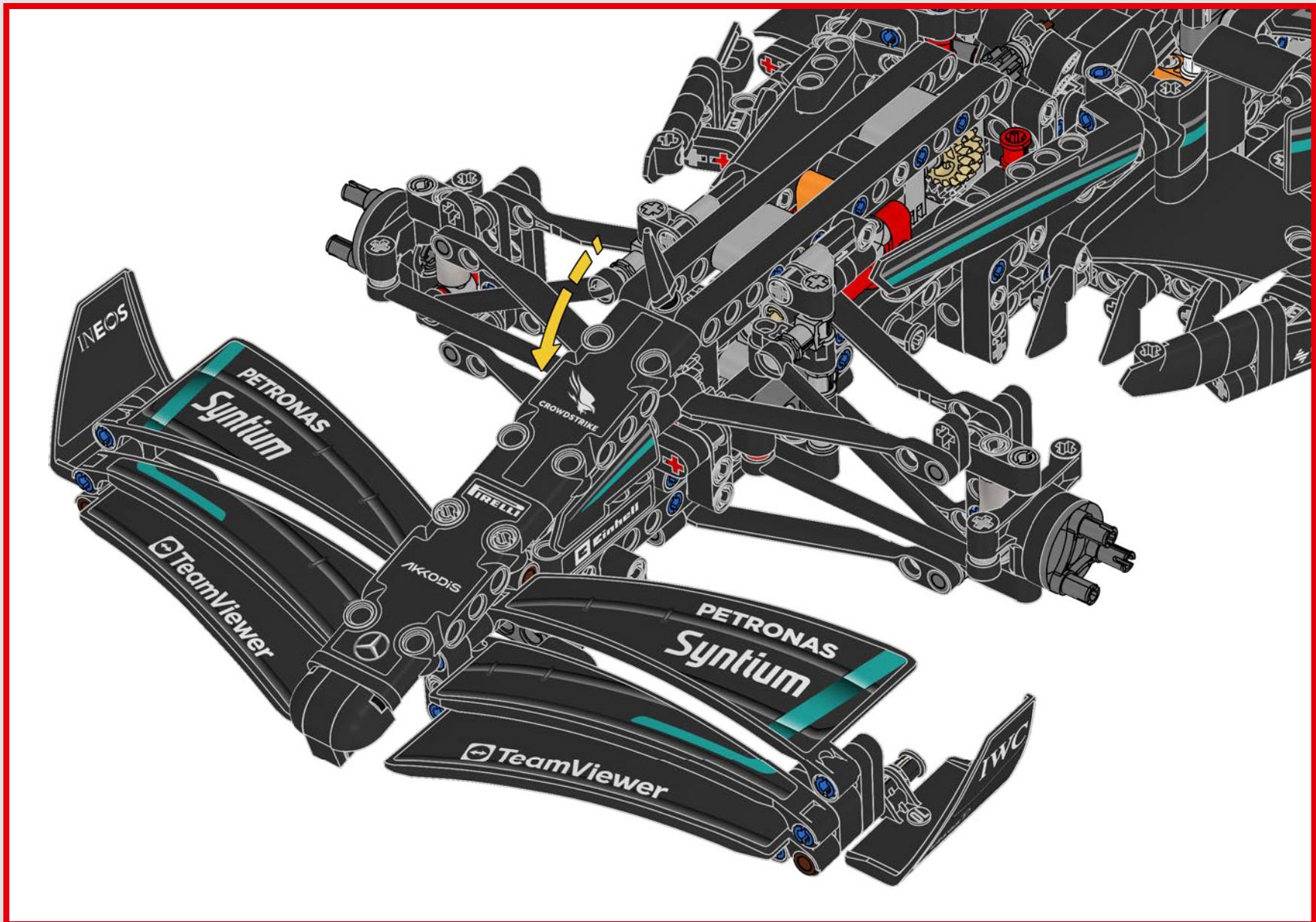
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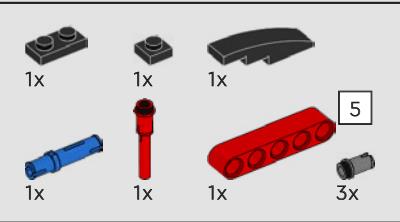




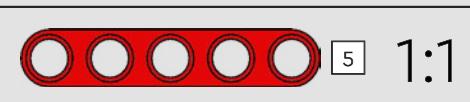
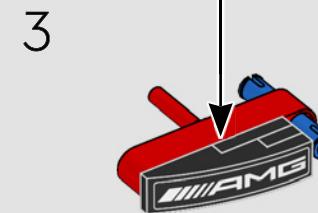
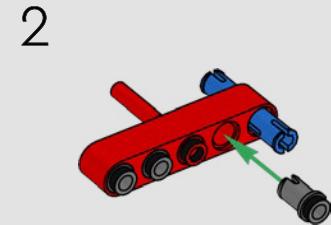
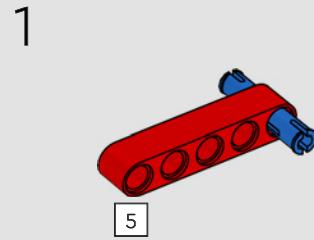
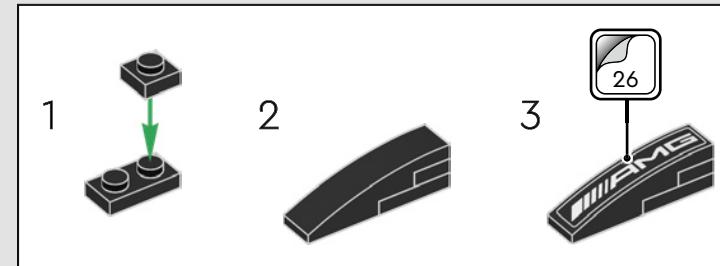
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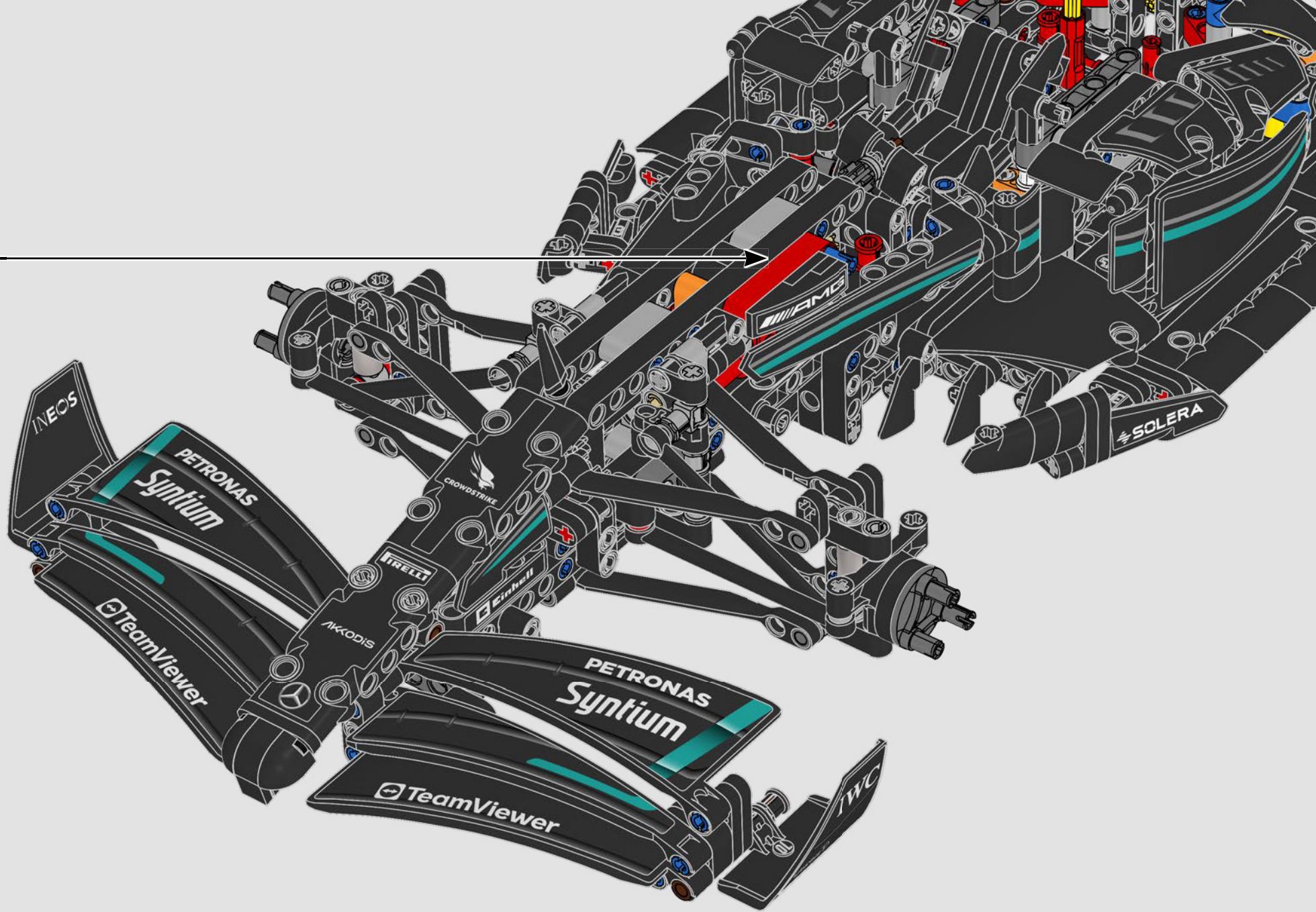


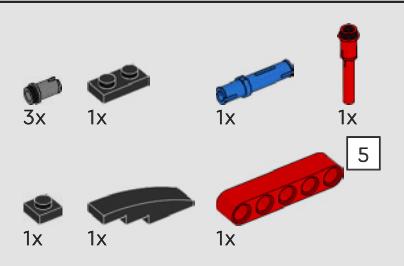




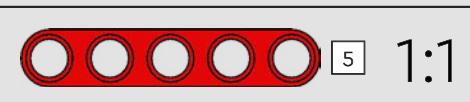
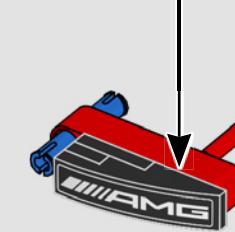
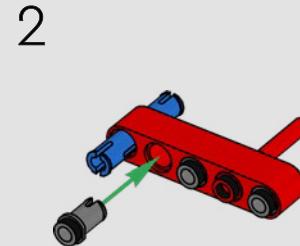
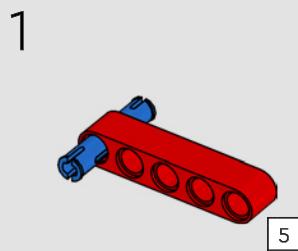
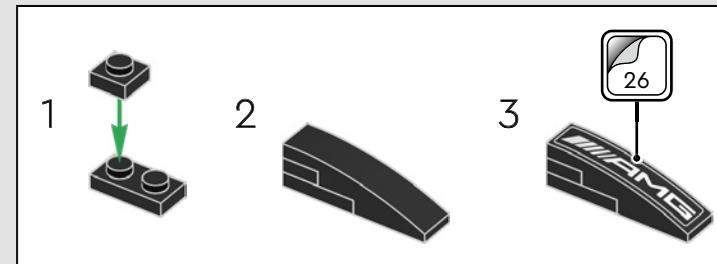
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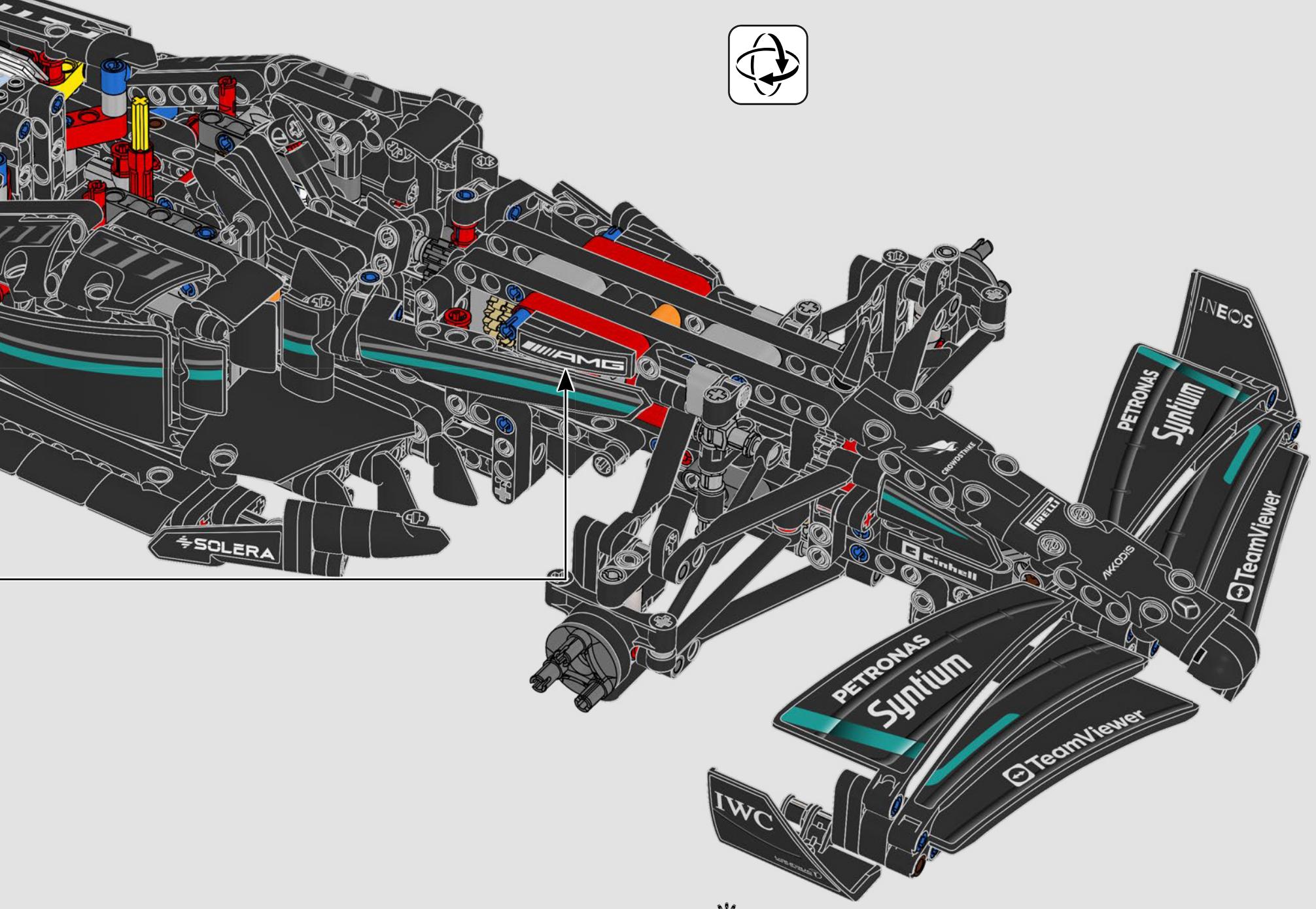


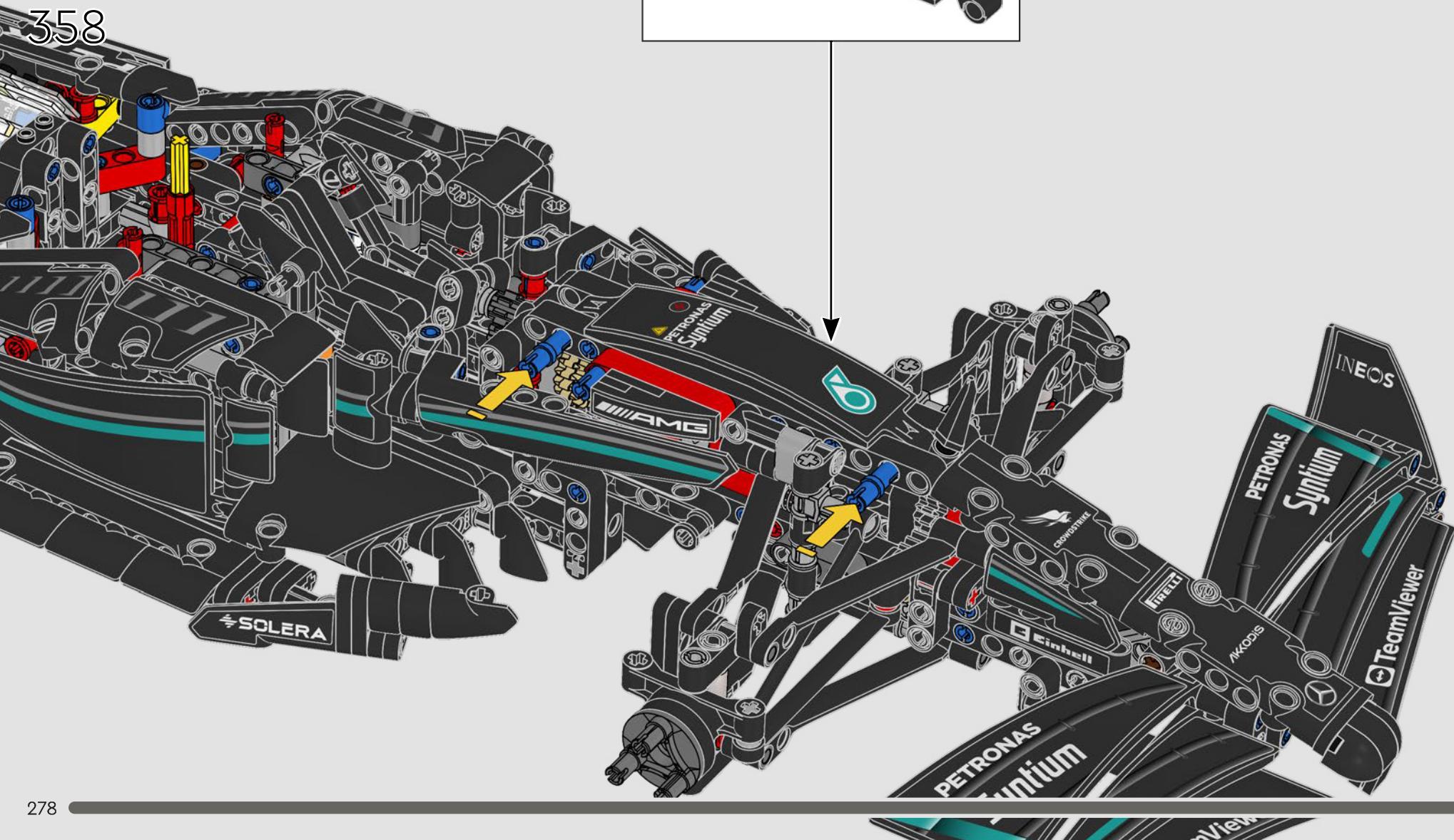
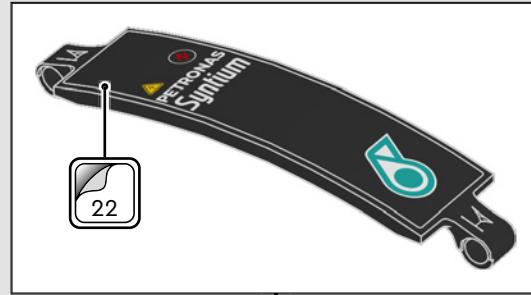
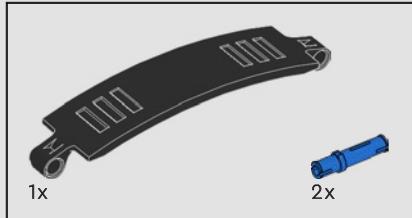




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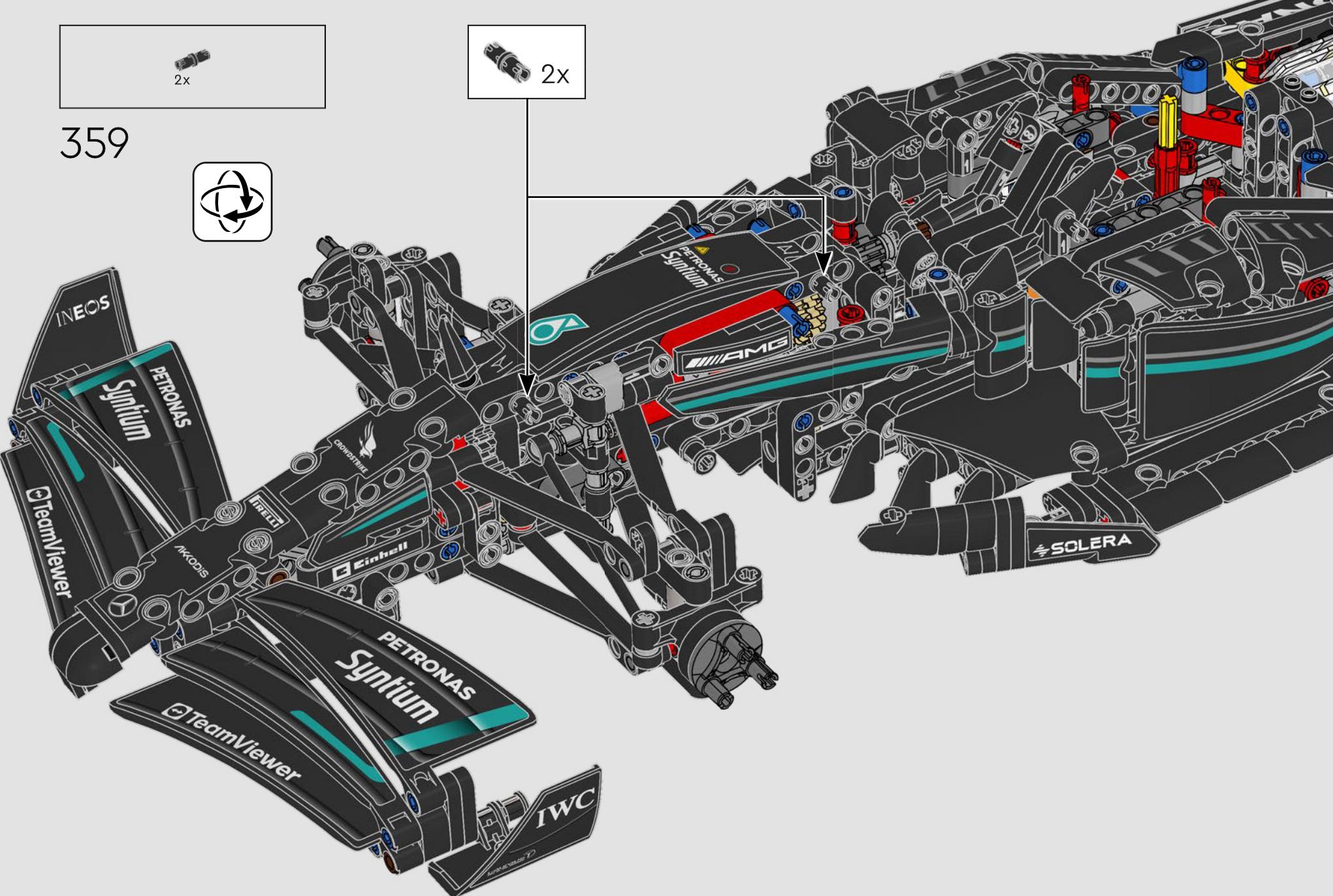


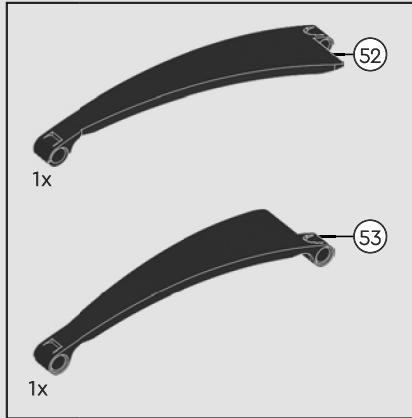
  
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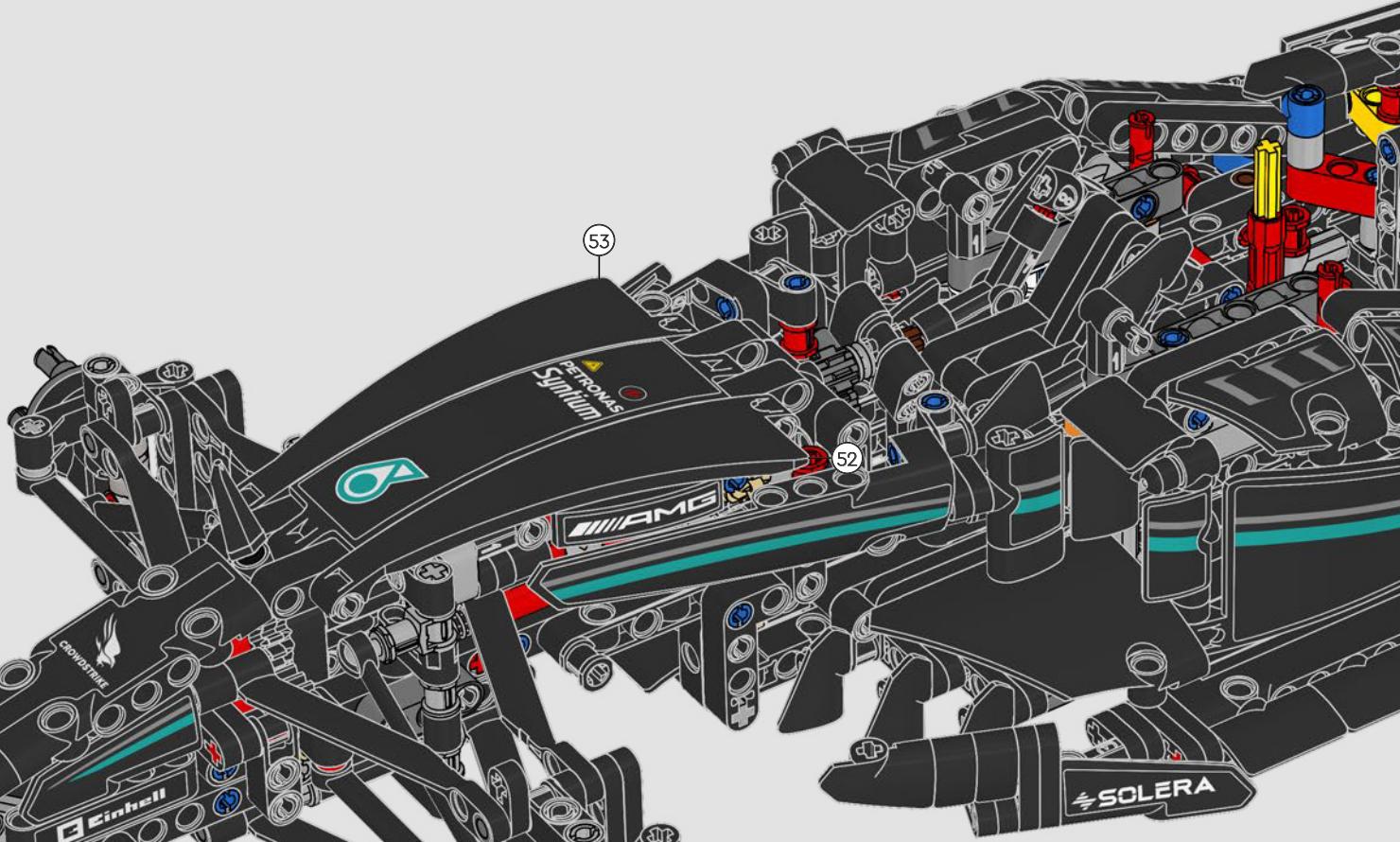
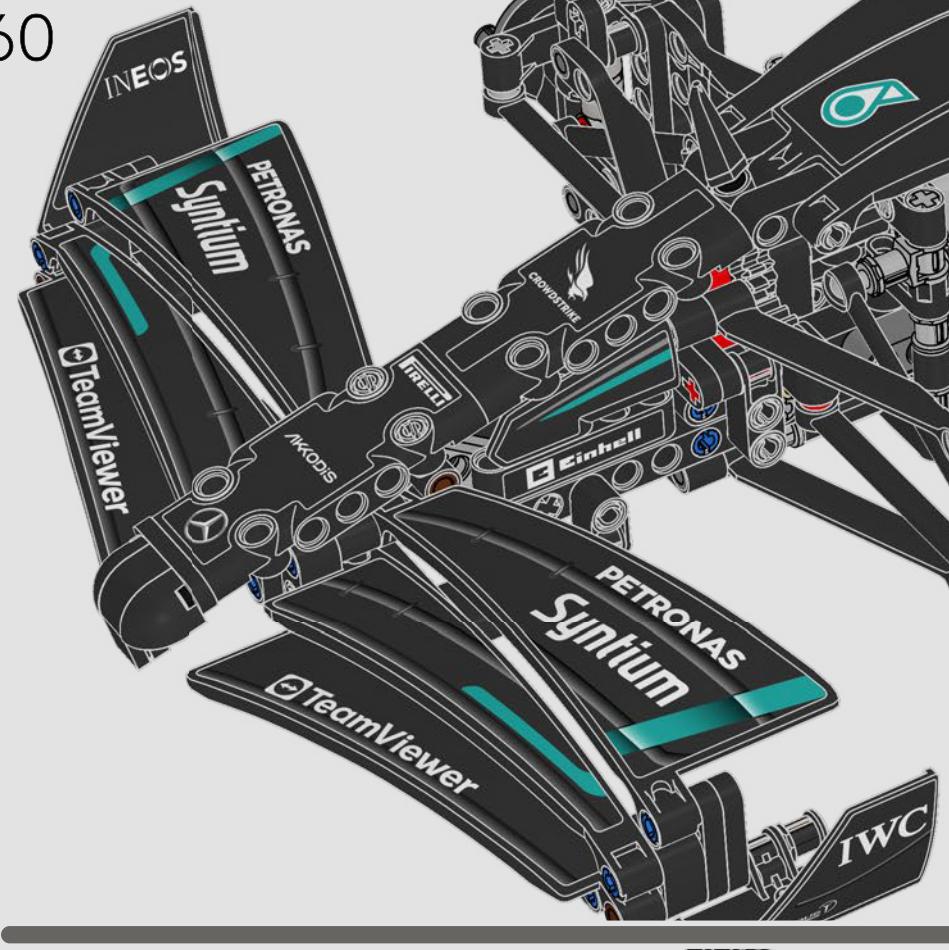


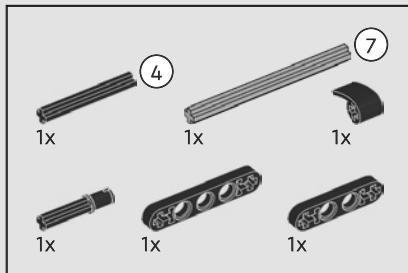
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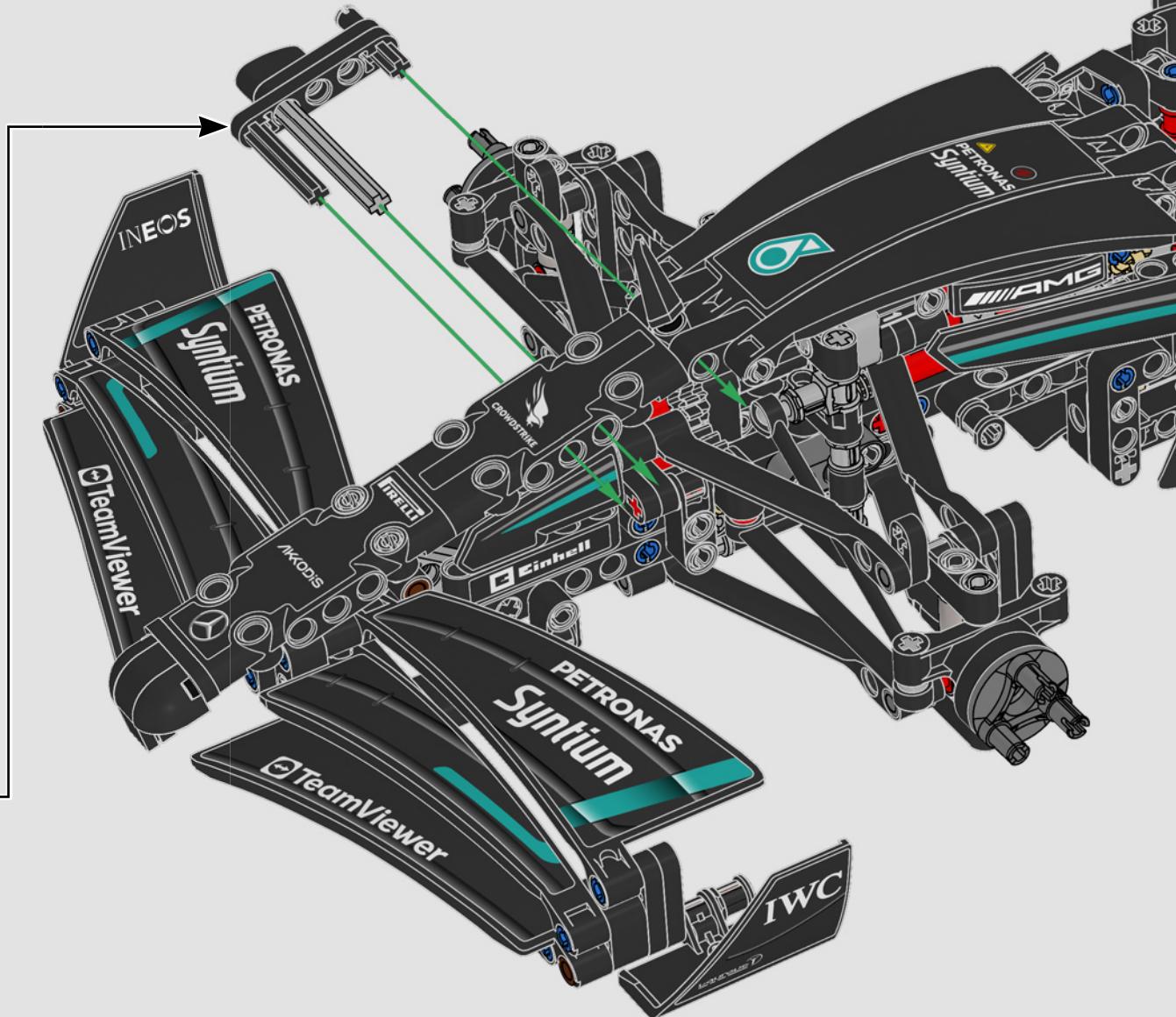
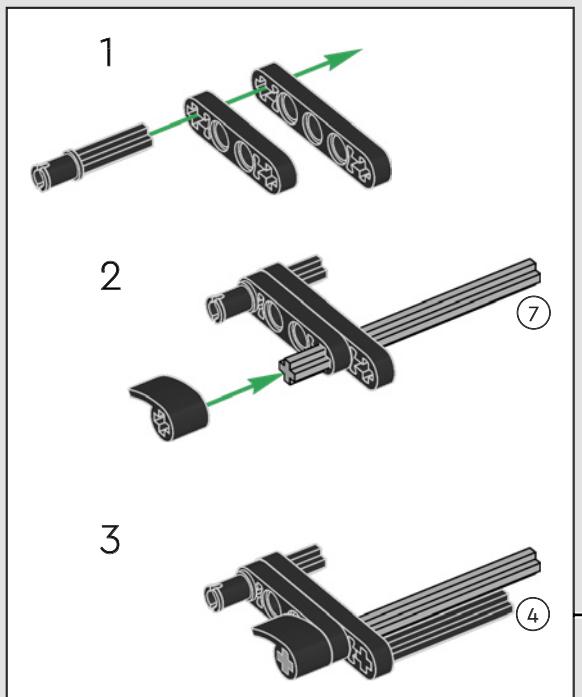


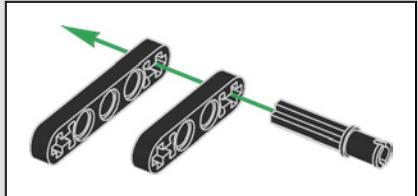
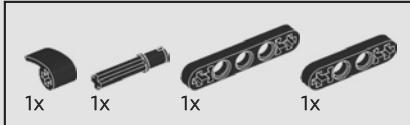
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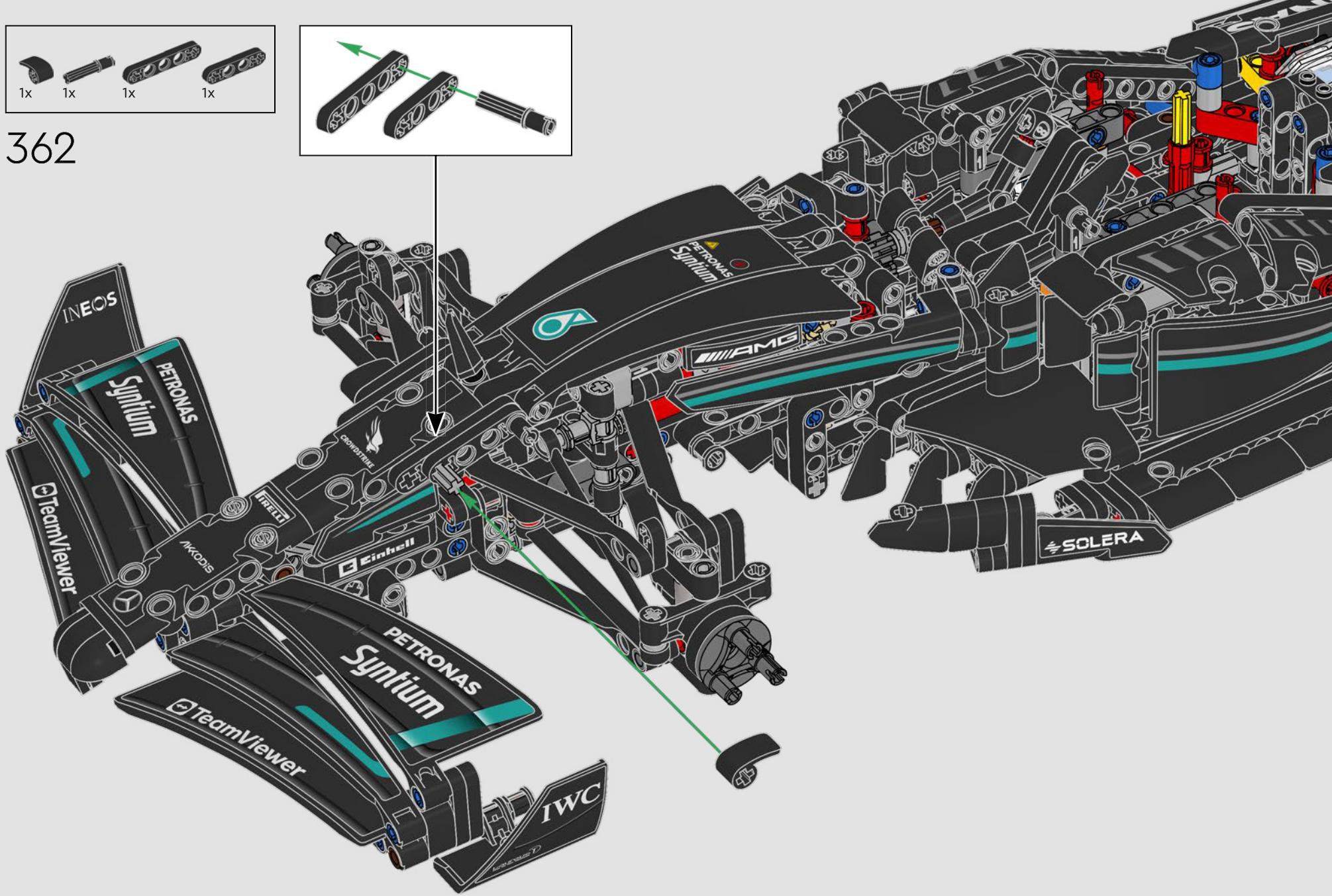


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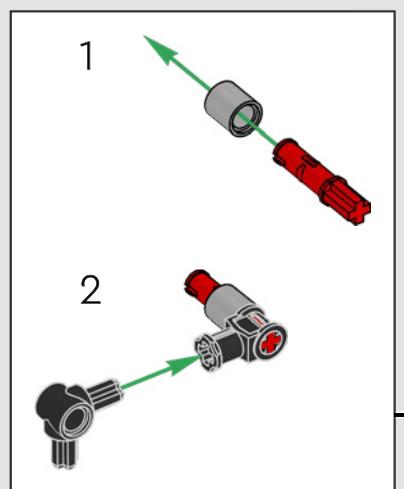
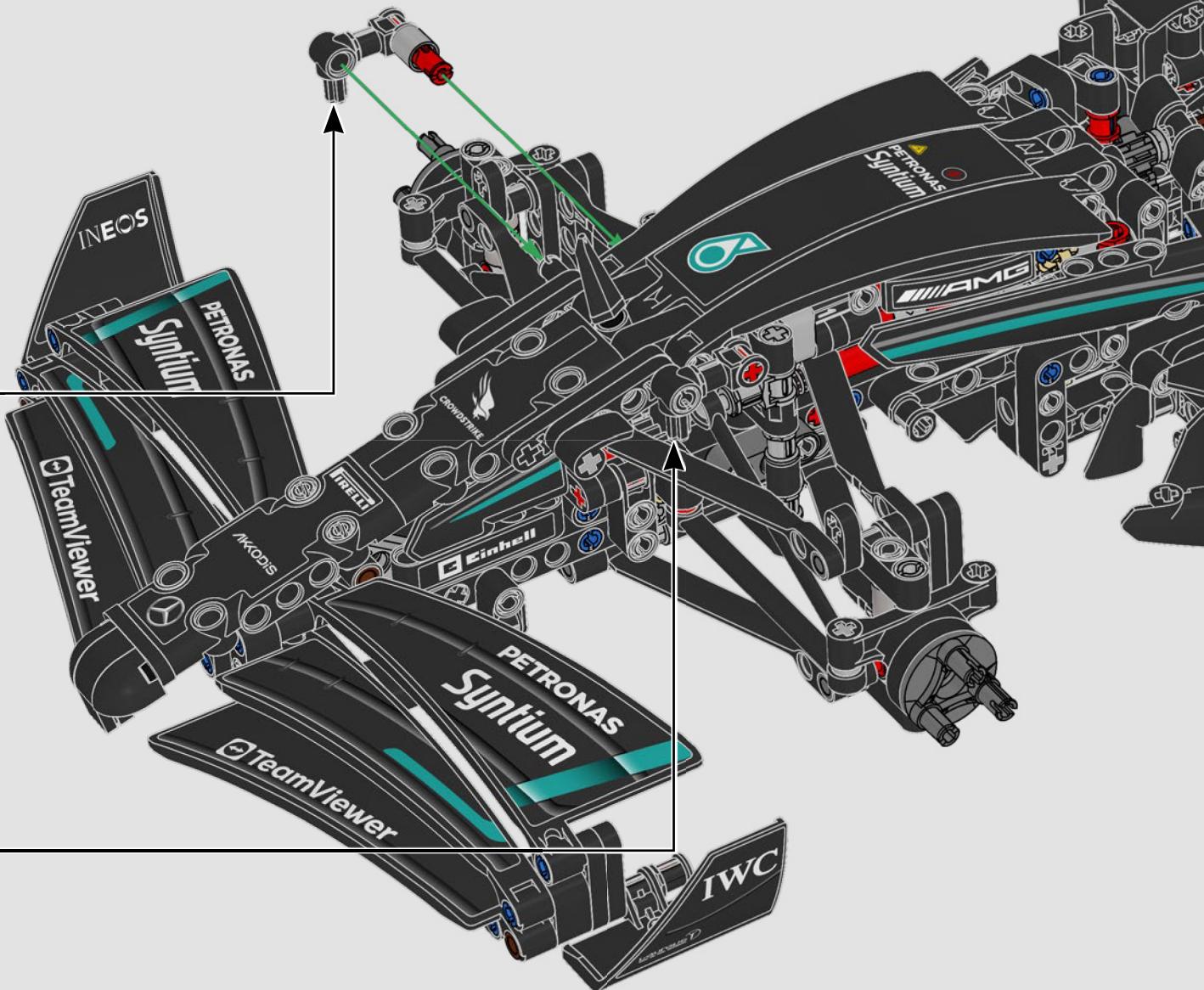
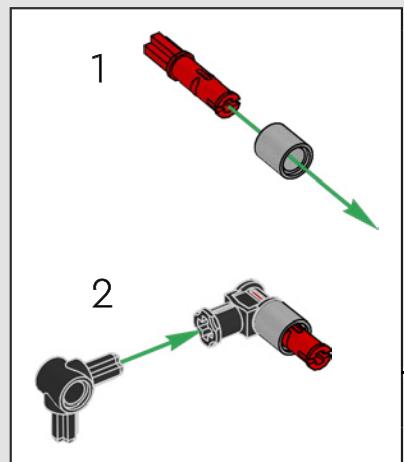


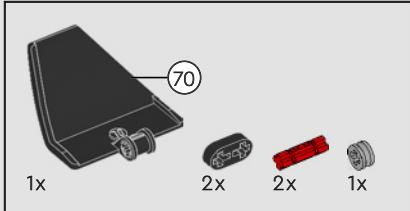
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363



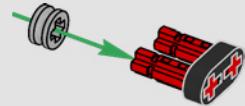


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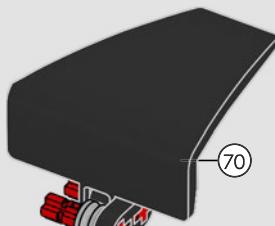
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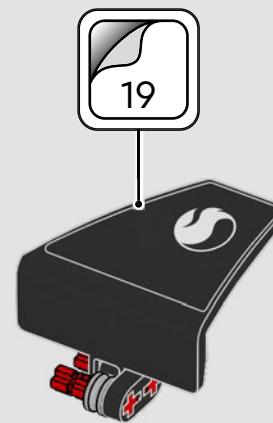
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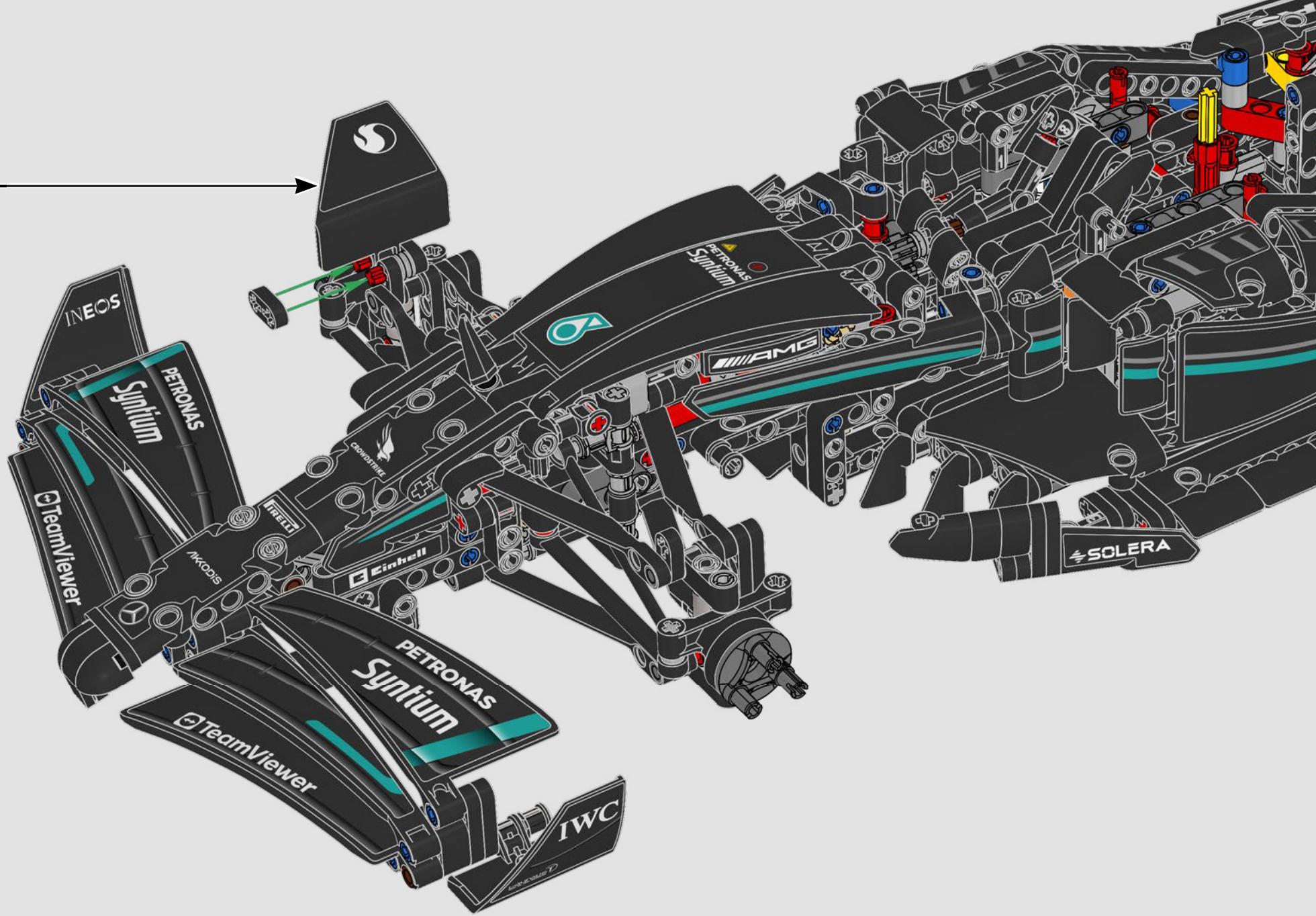


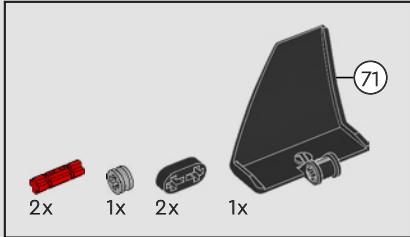
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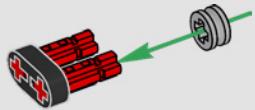


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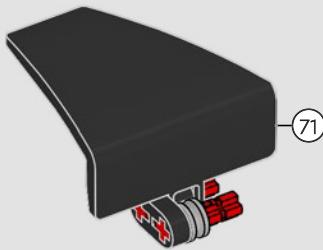
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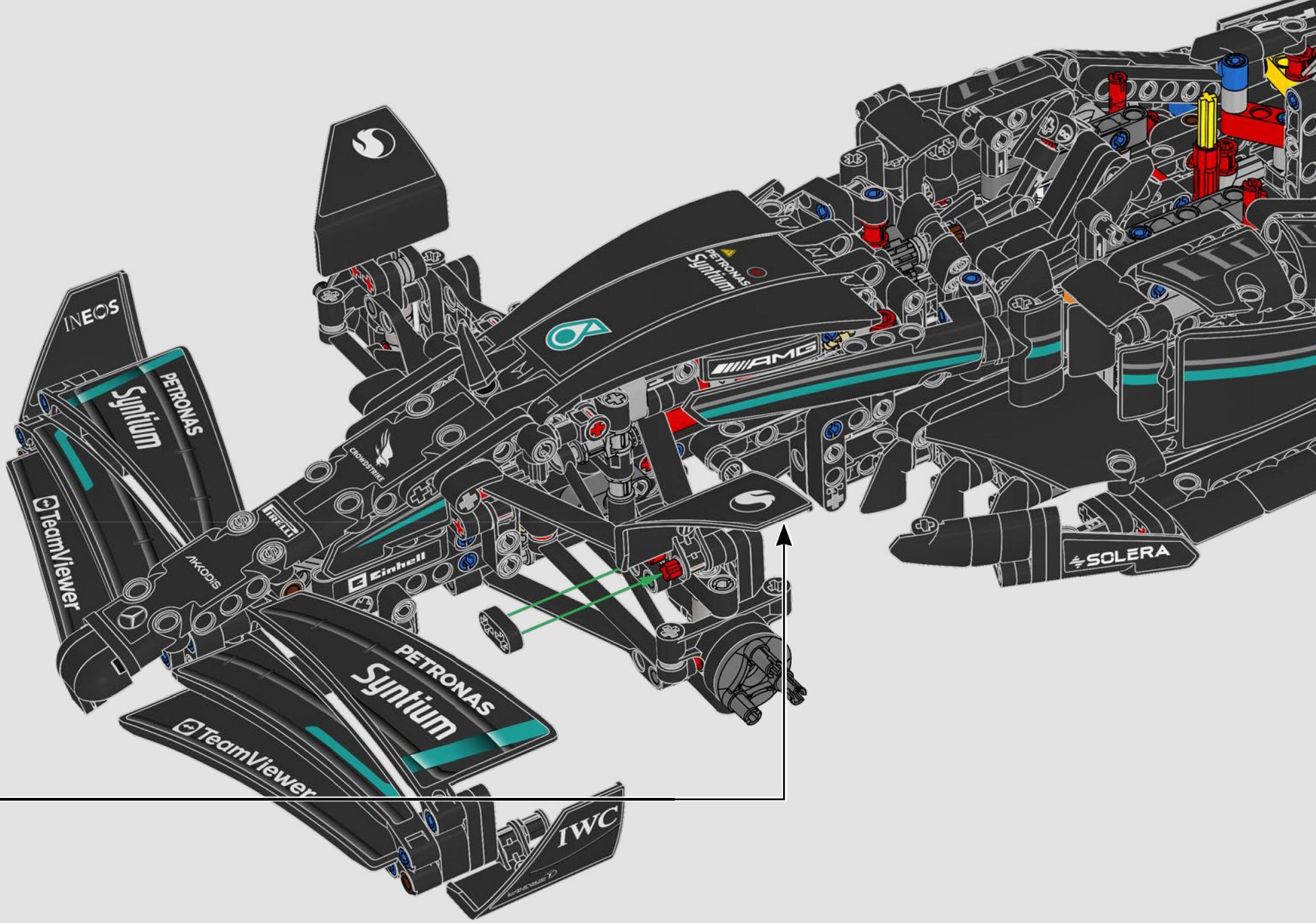


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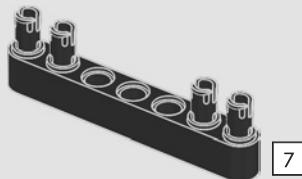




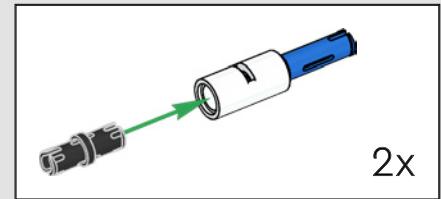
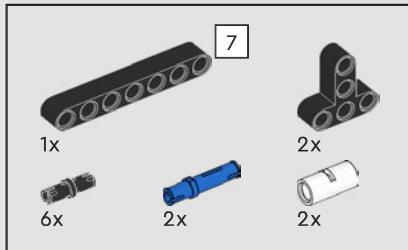
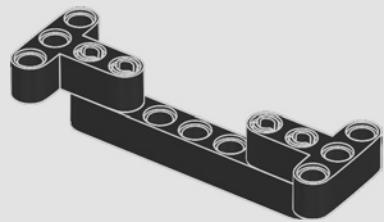


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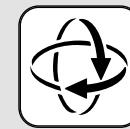
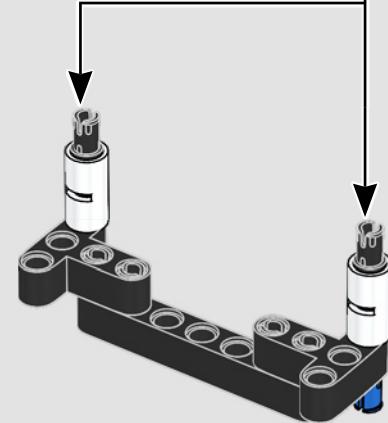
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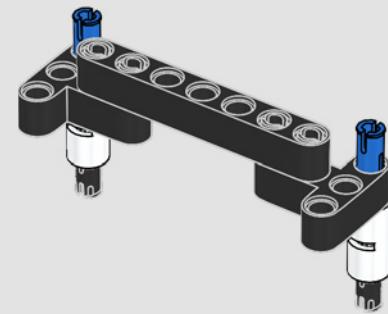
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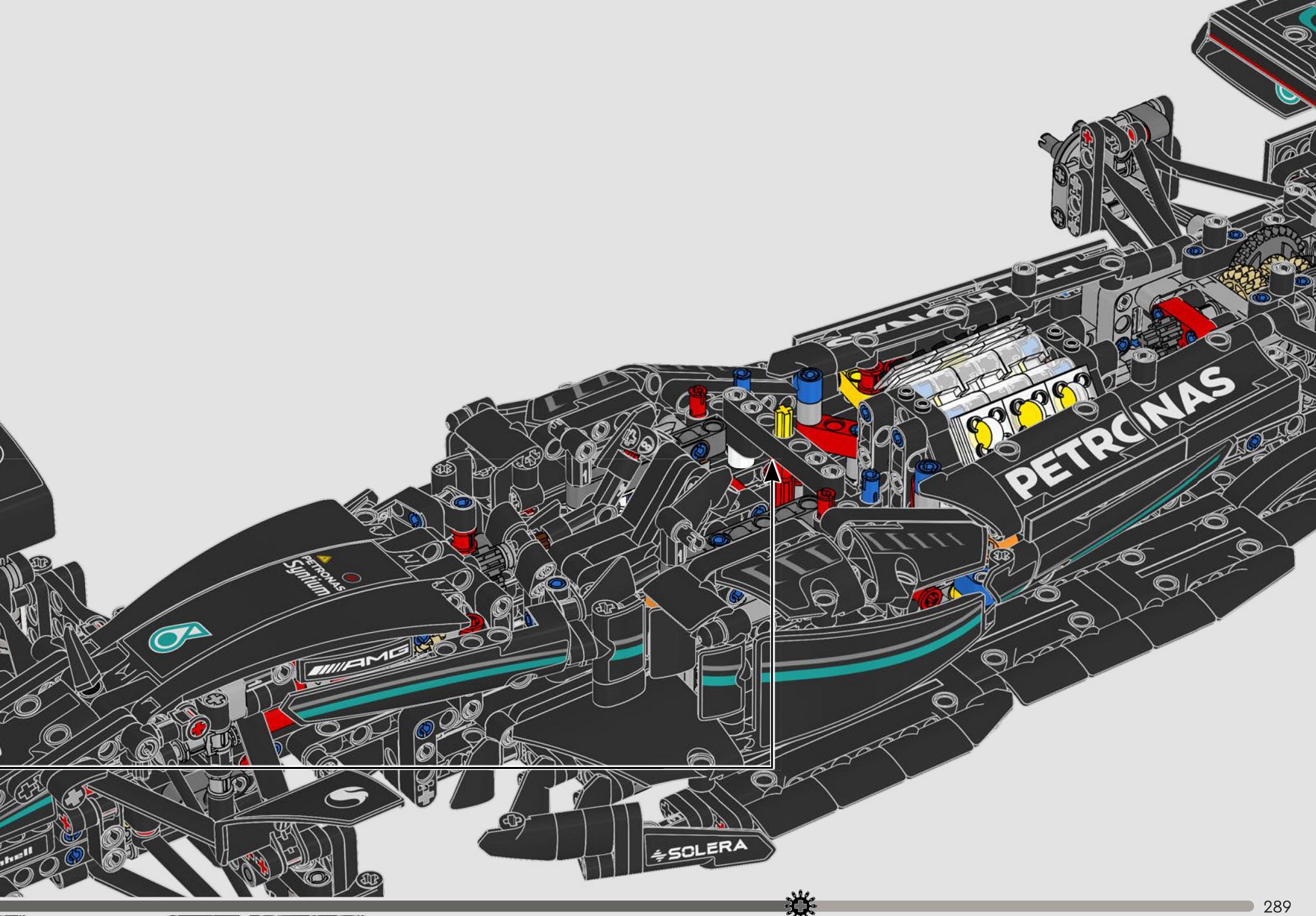


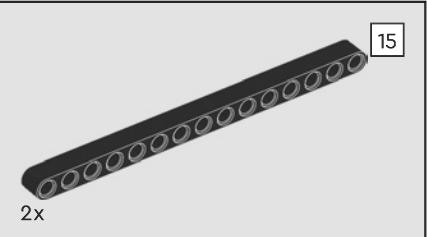
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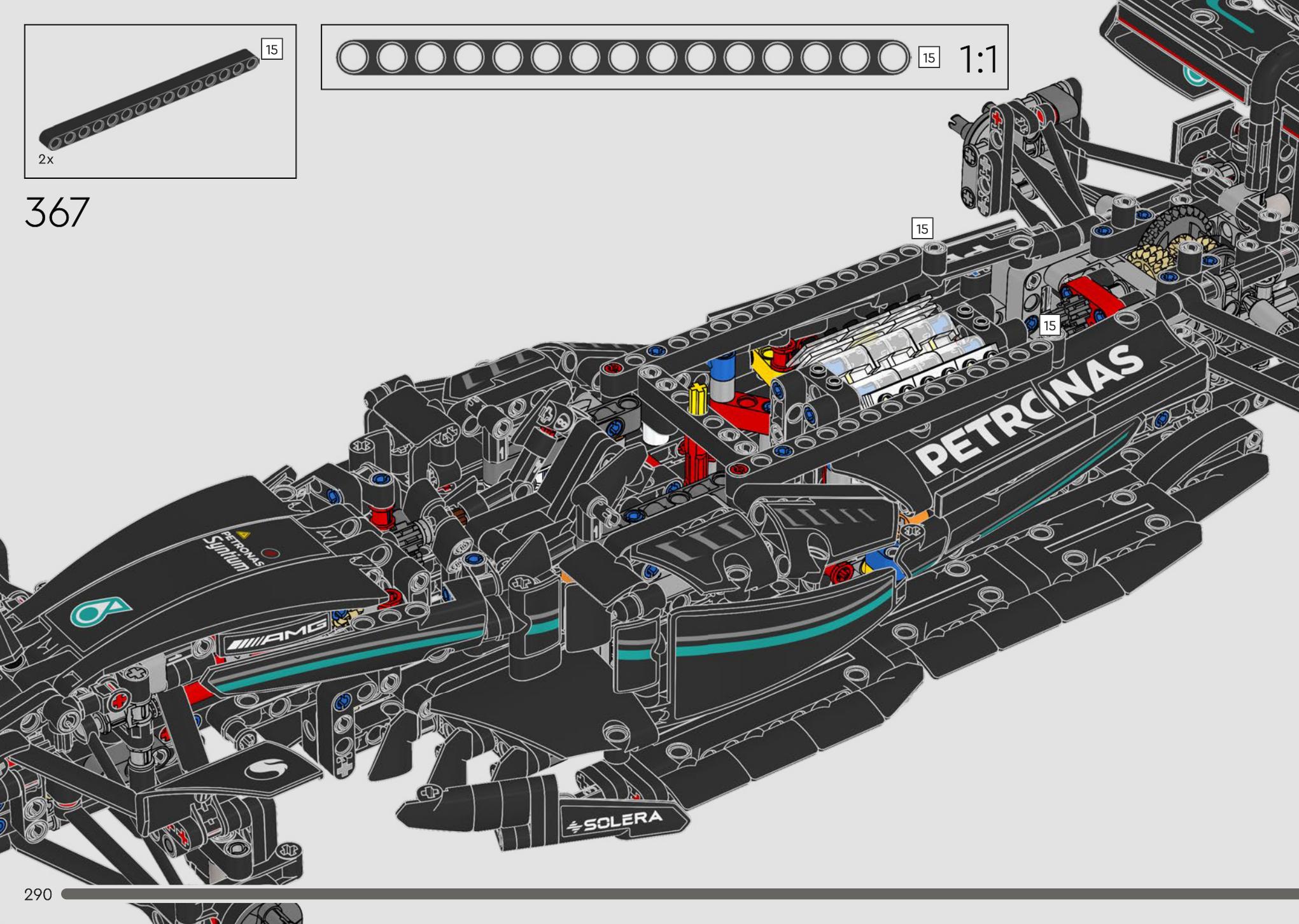
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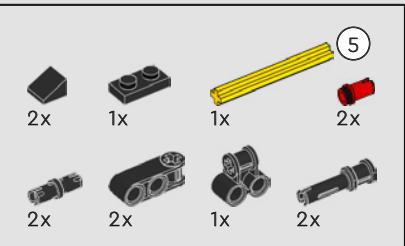






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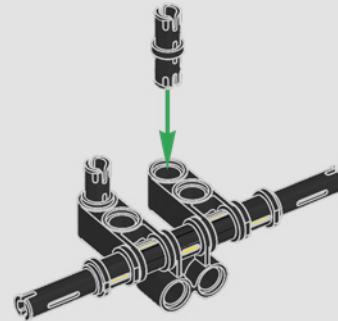
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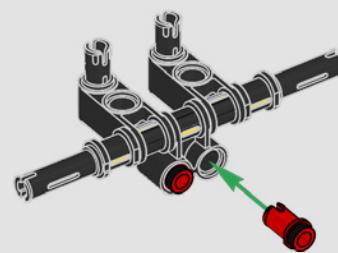
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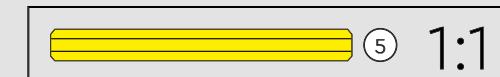
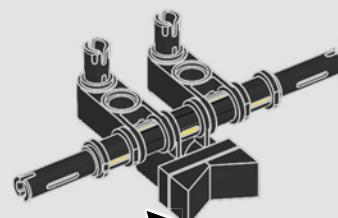
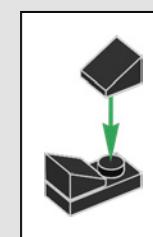
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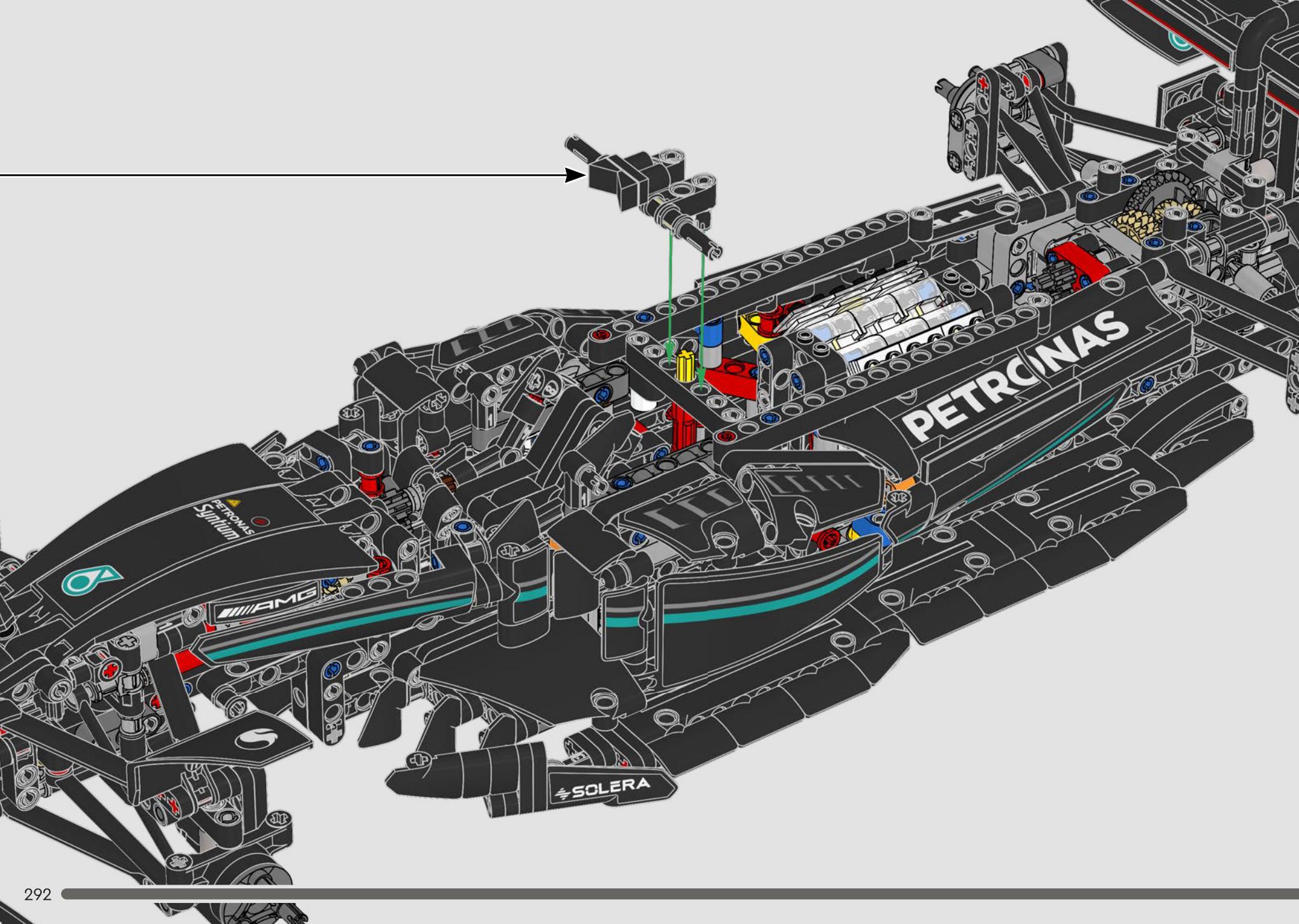


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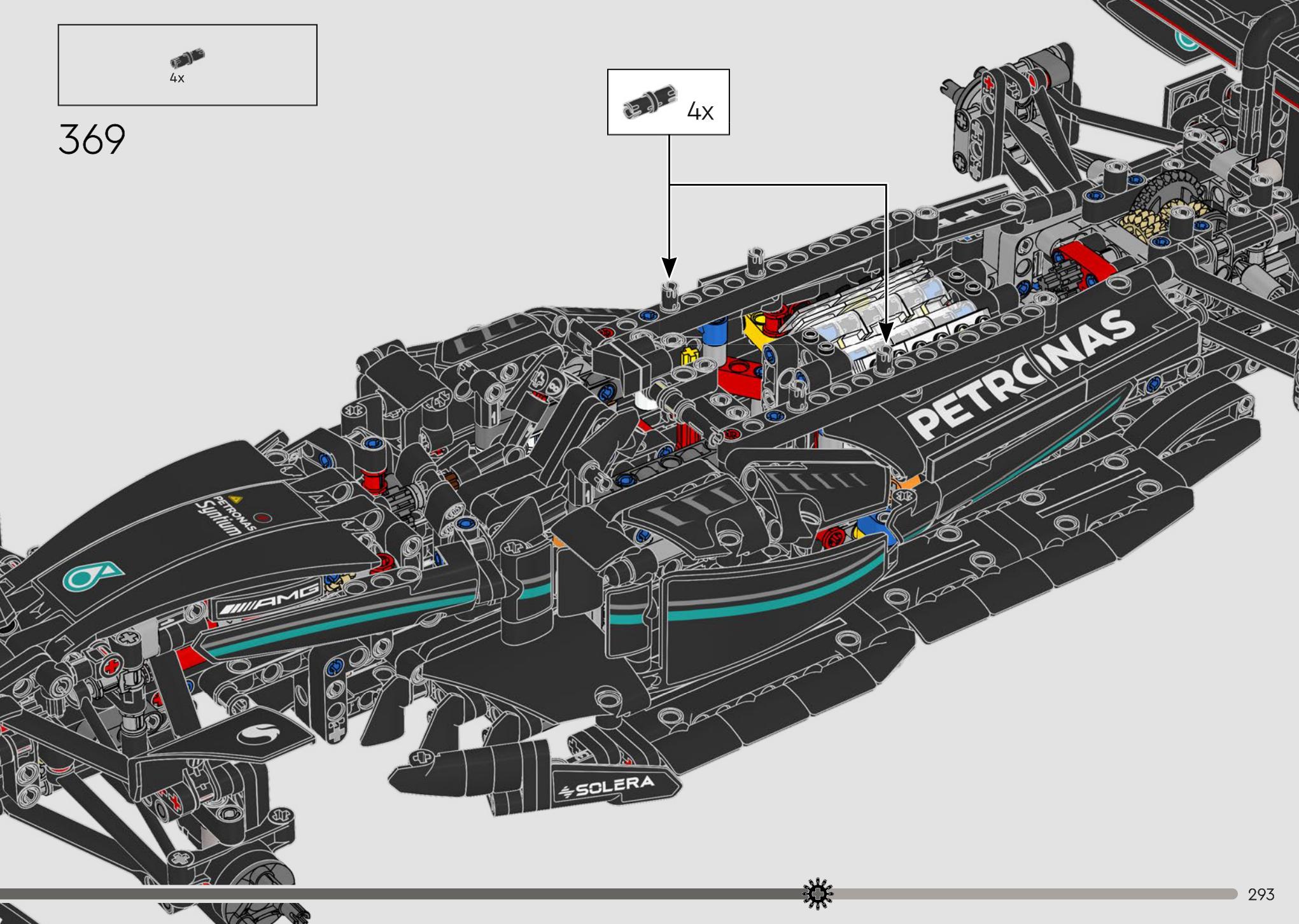


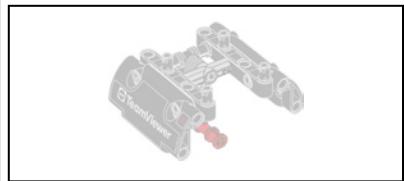
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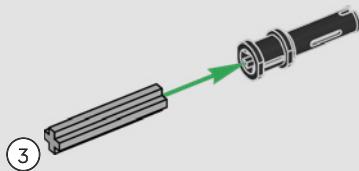


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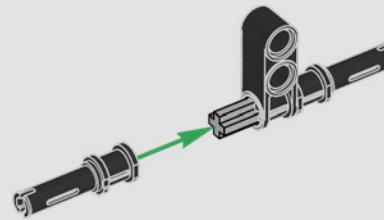
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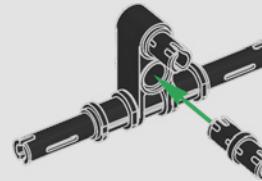
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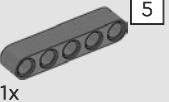


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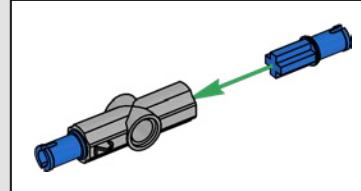
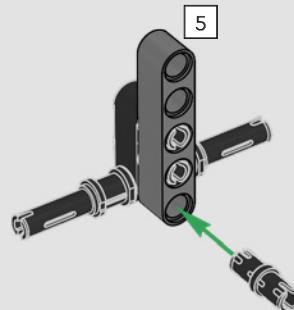


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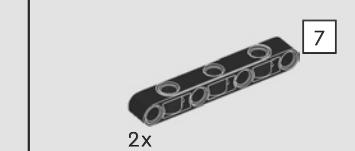
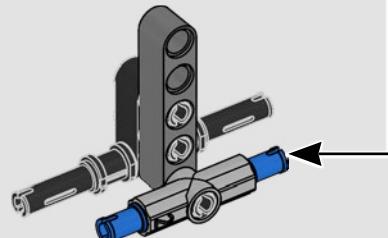




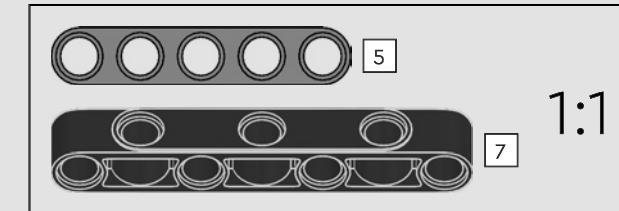
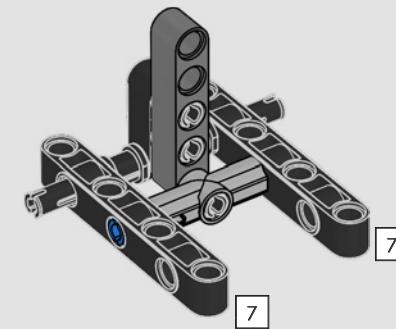
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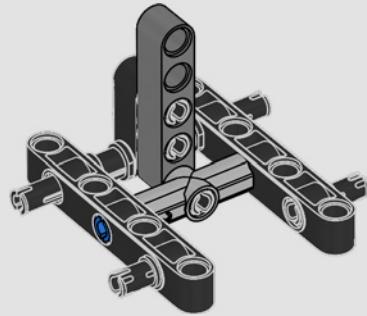
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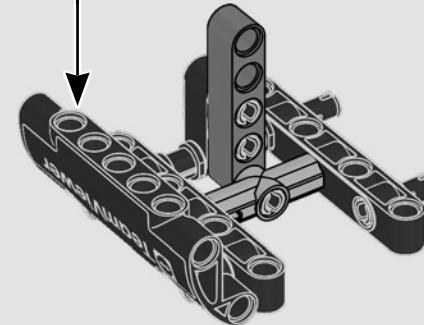
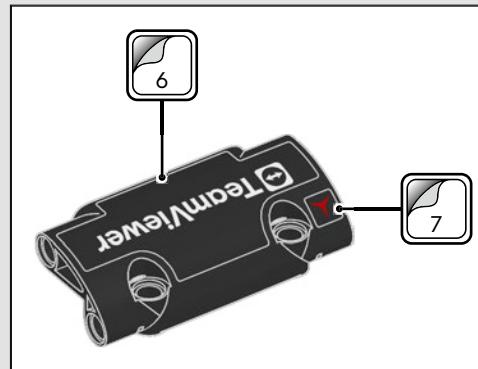
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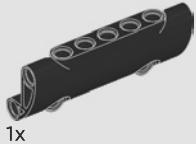
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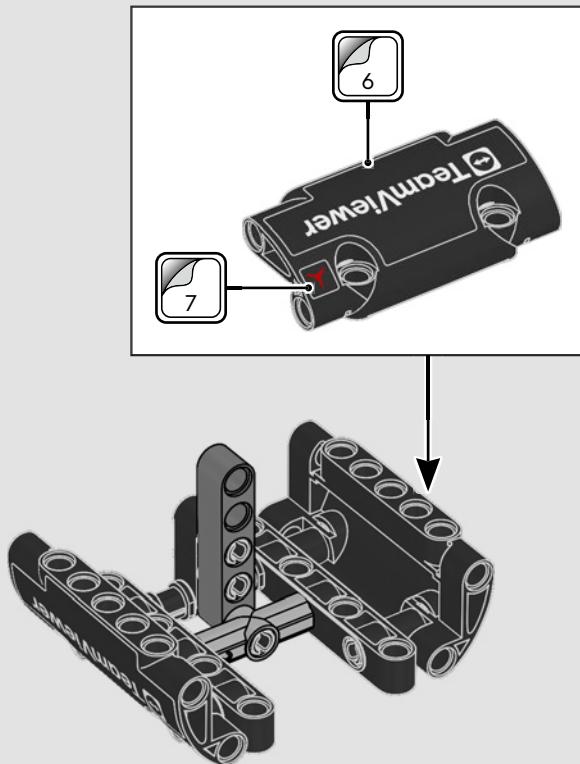
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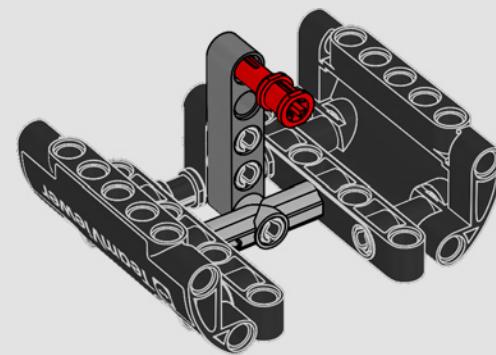




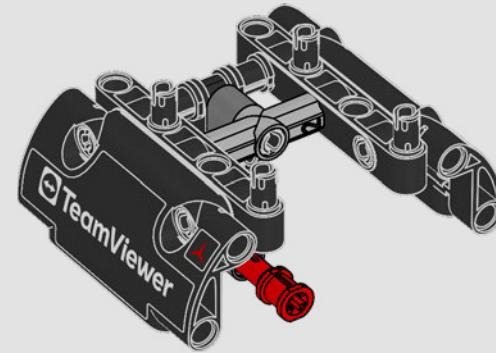
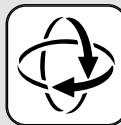
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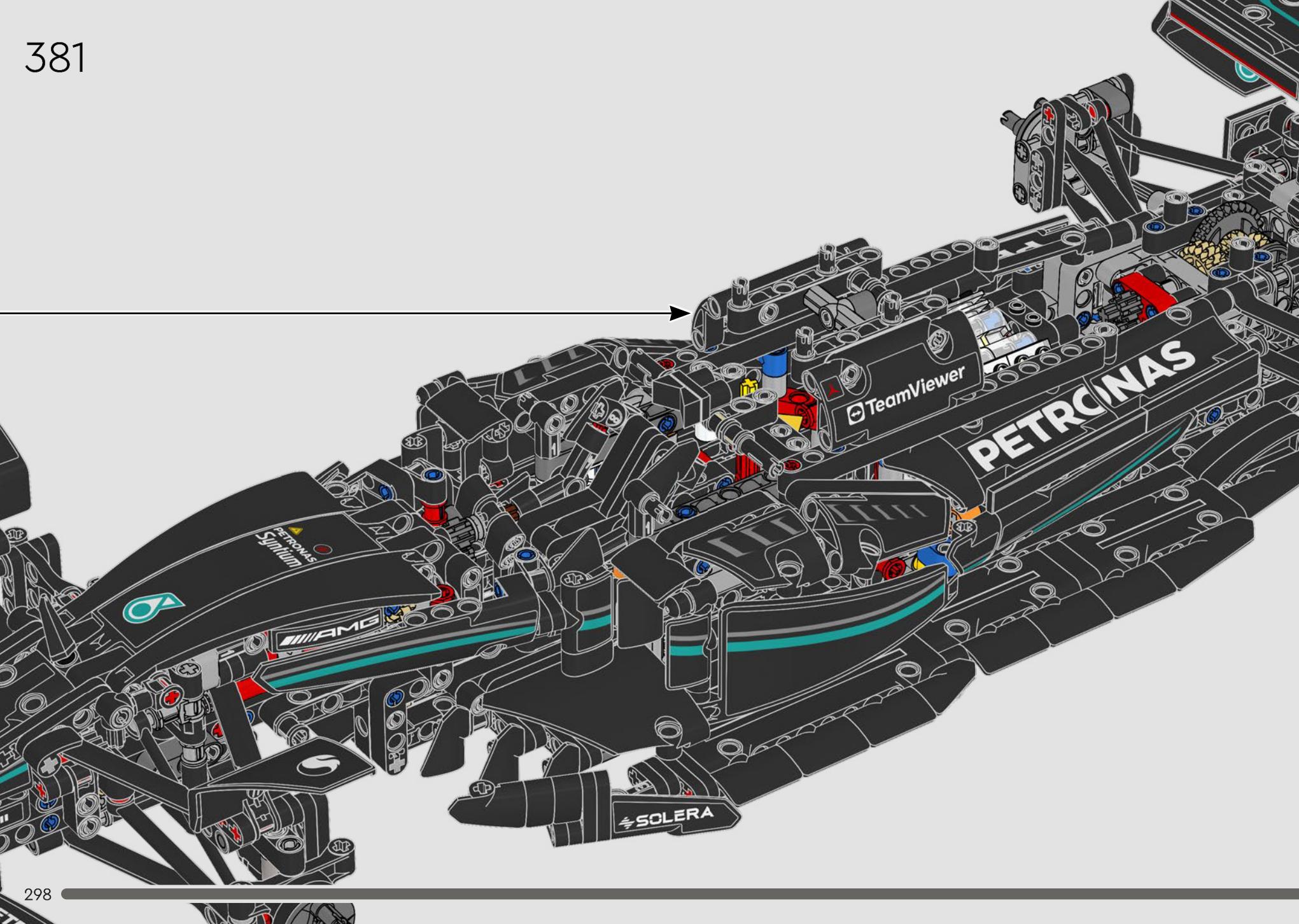


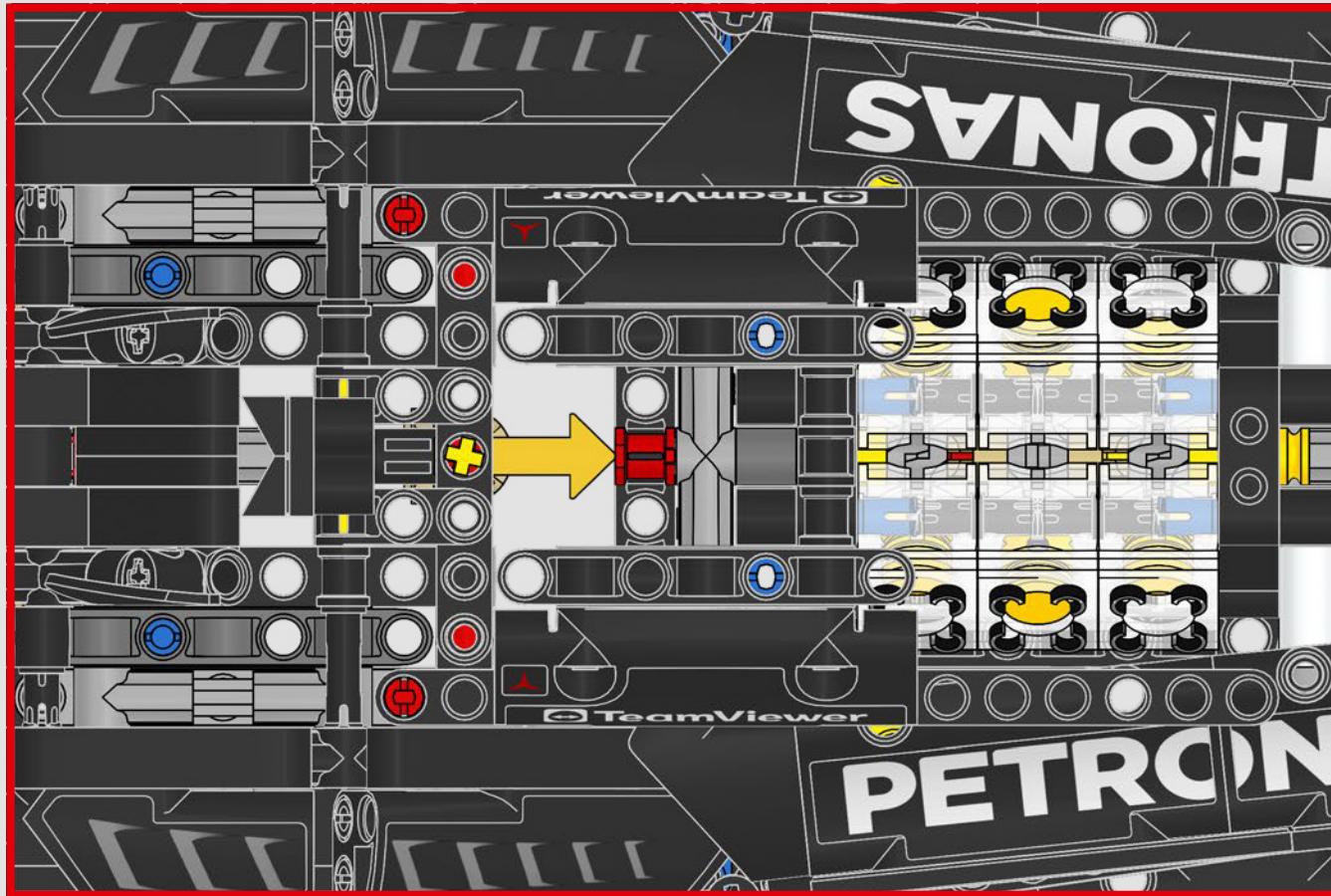
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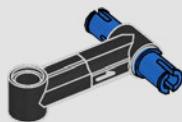


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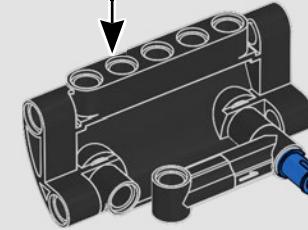
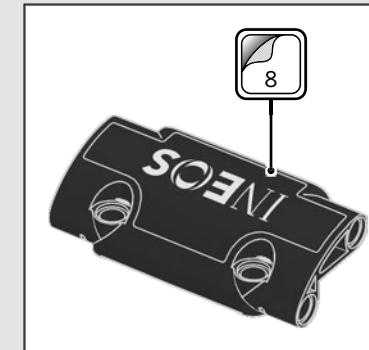
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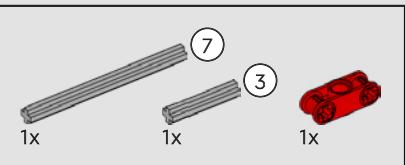


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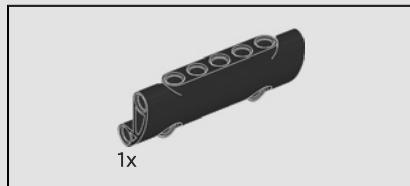
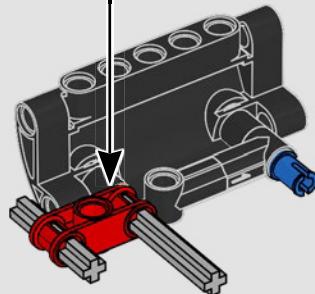
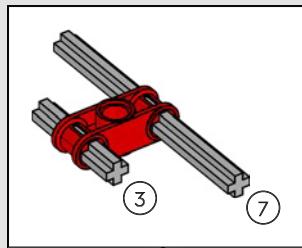


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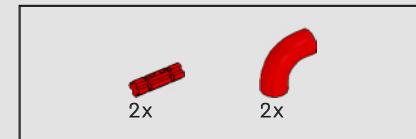
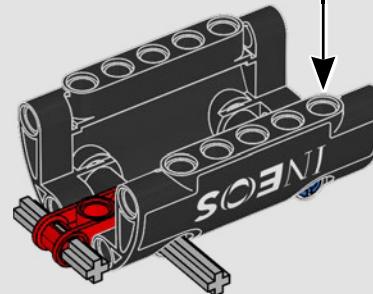
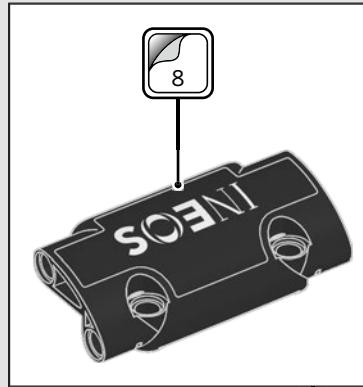




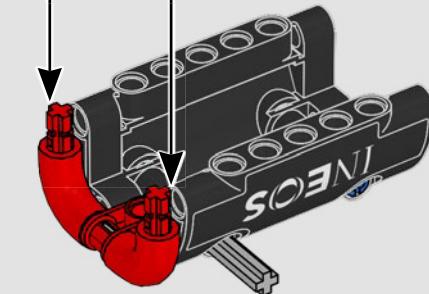
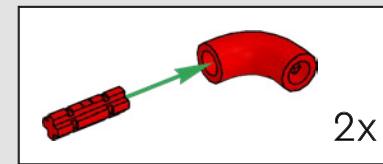
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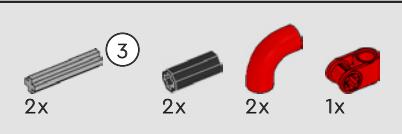


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387



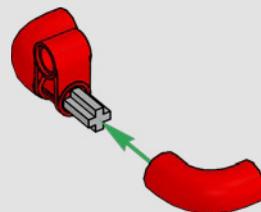


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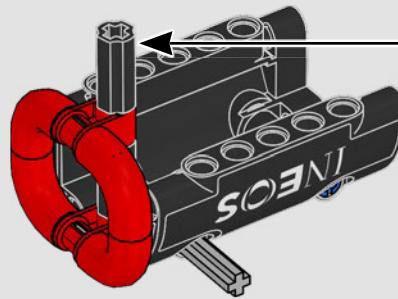
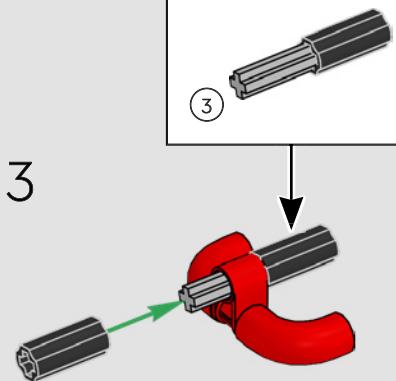
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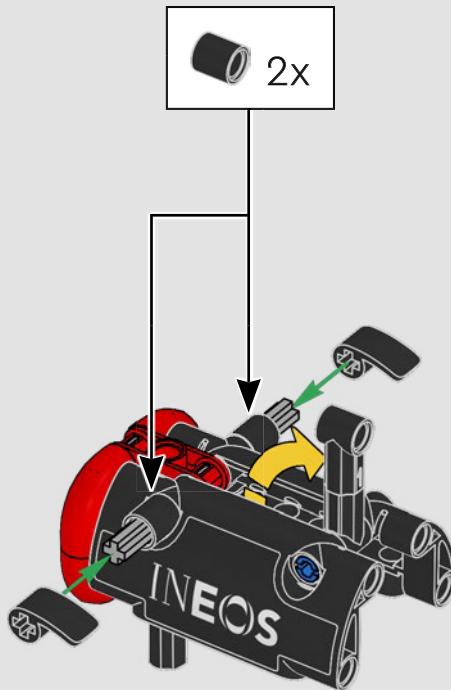


2x



2x

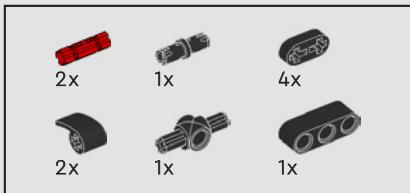
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390



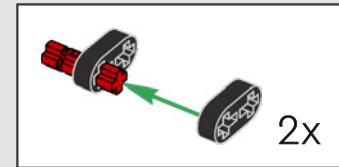


391

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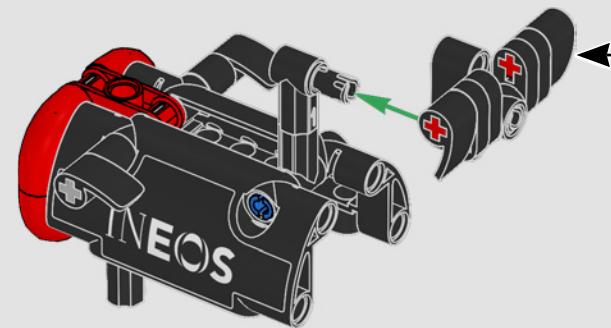
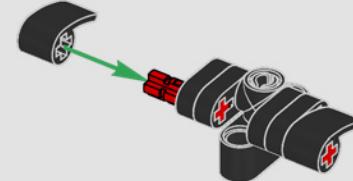
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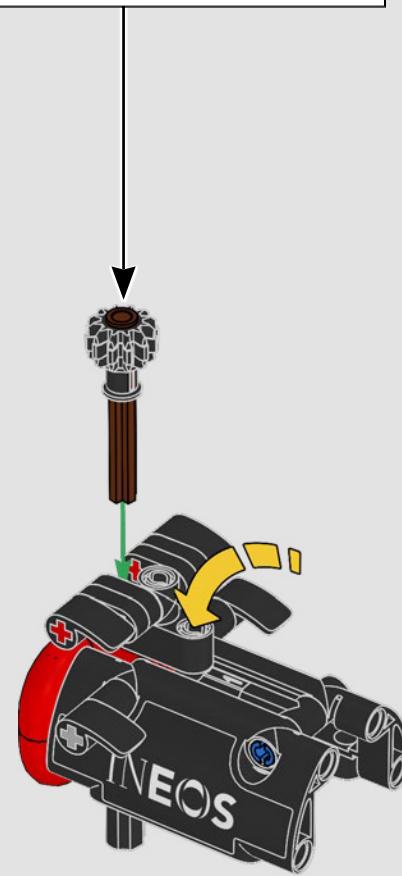
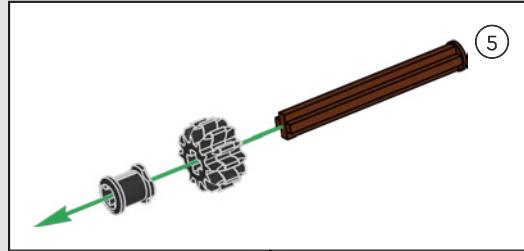


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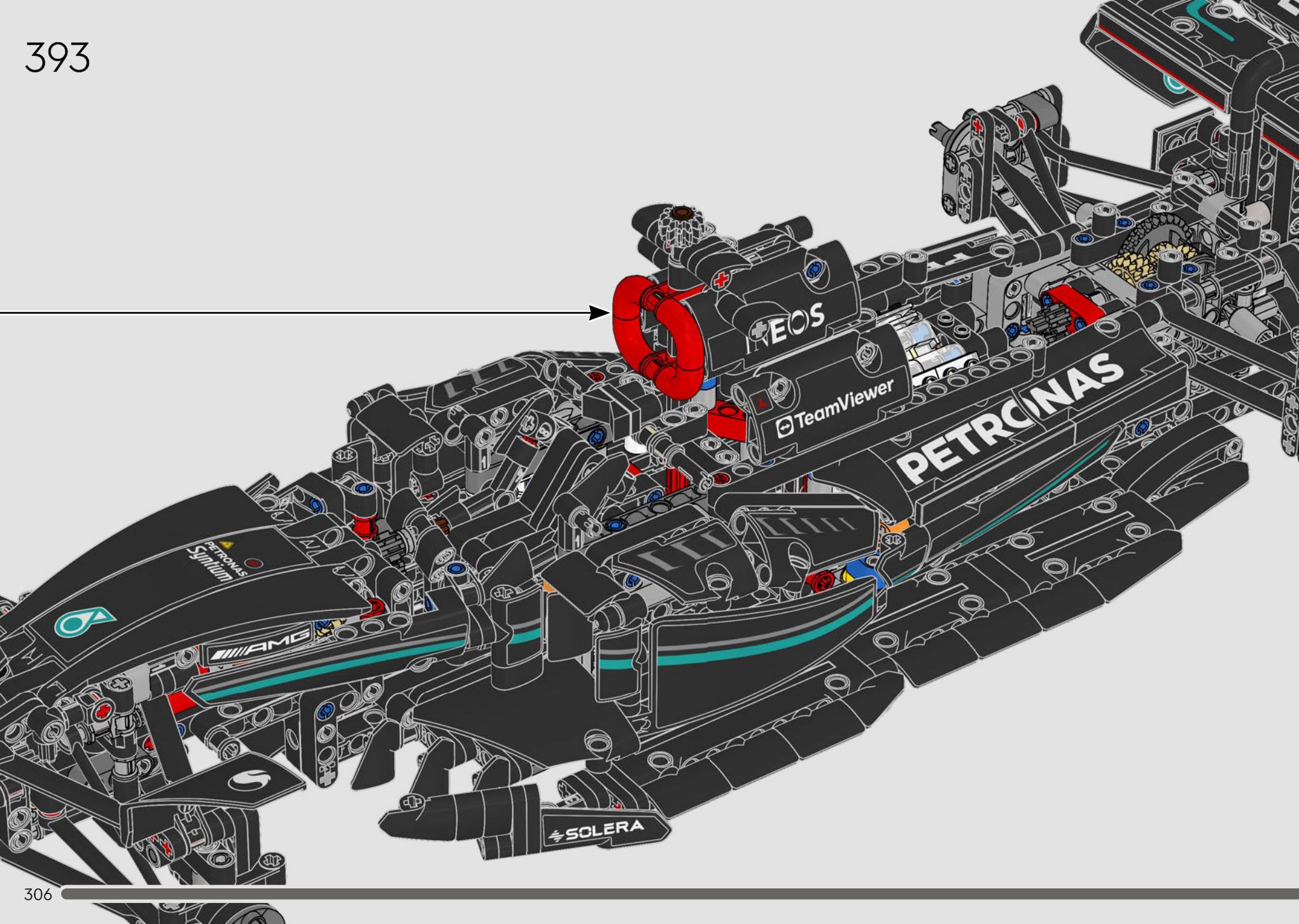


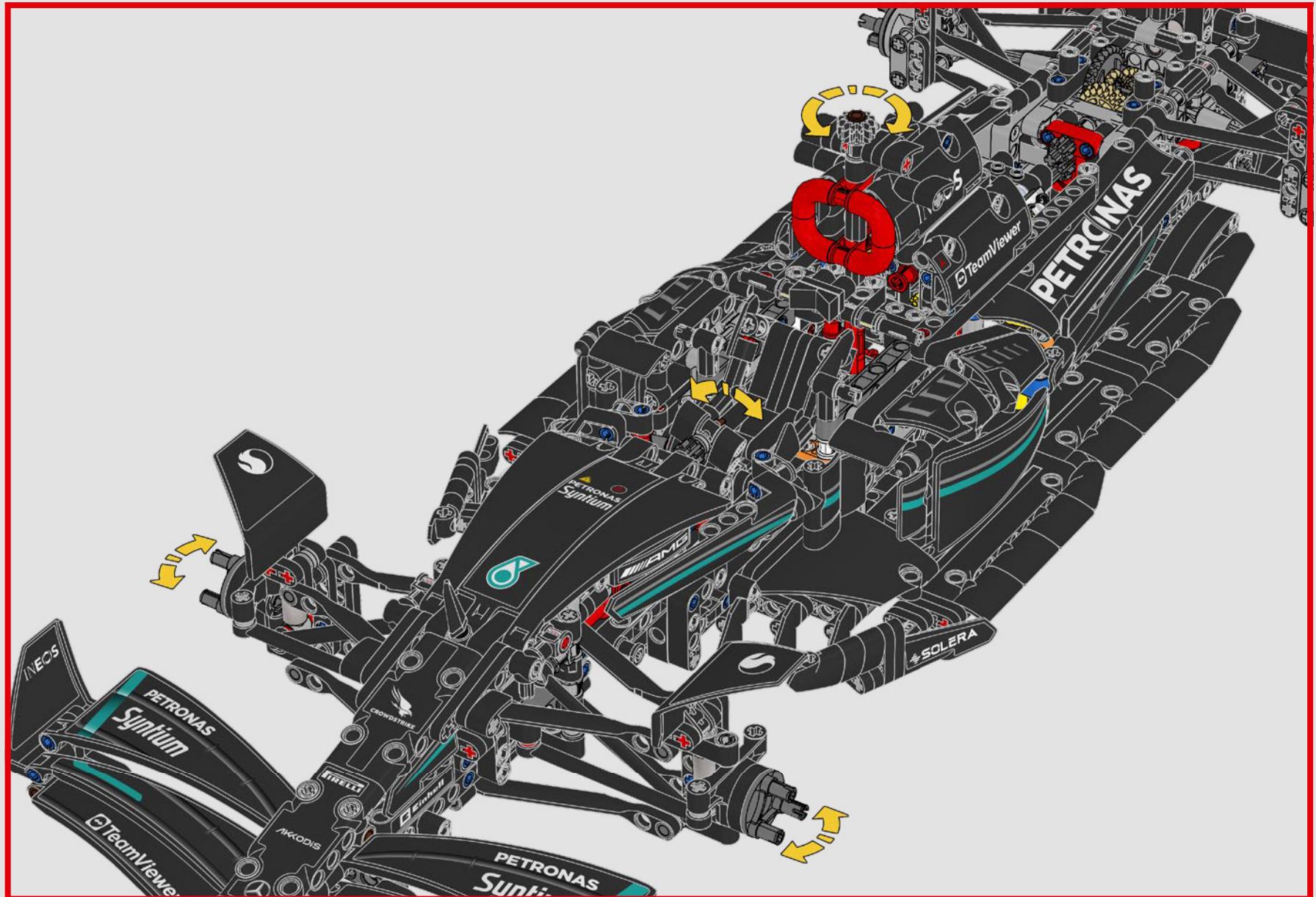


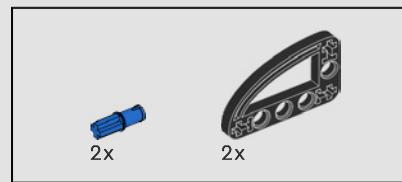
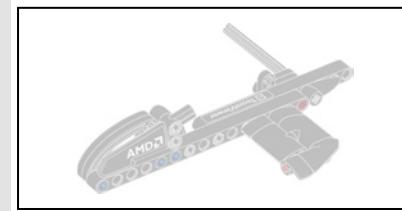
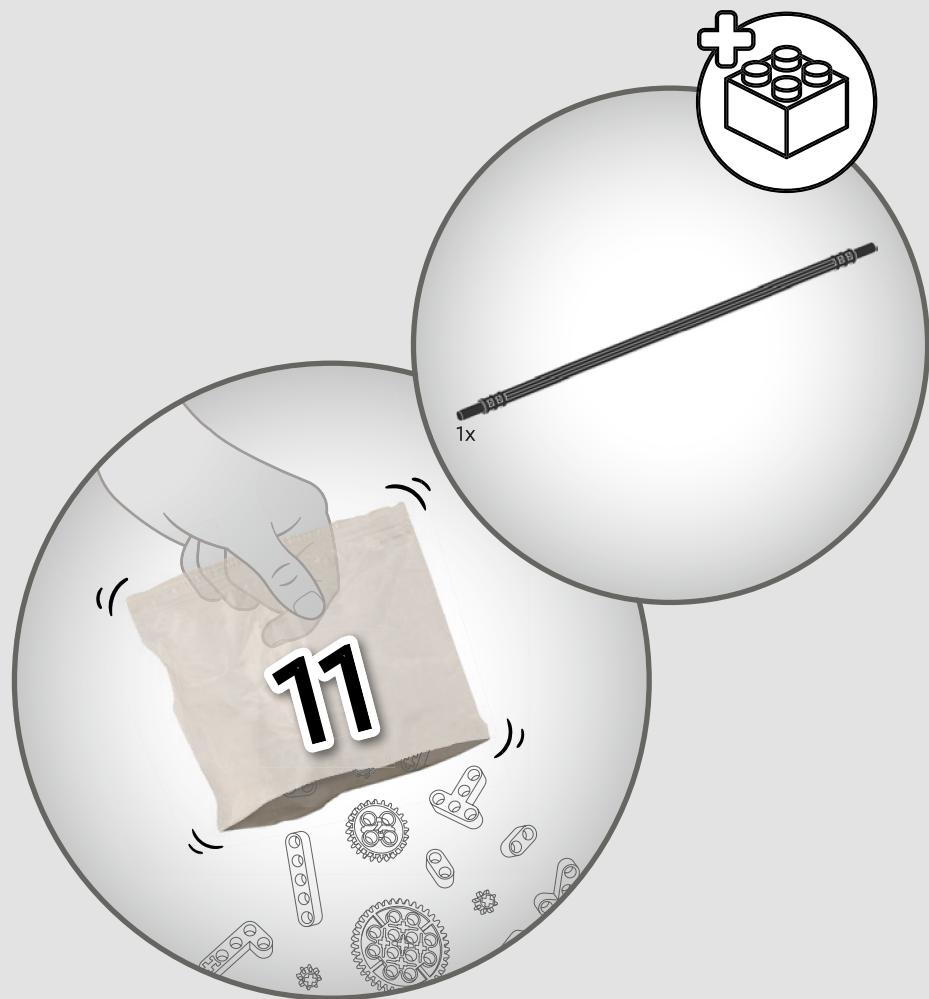
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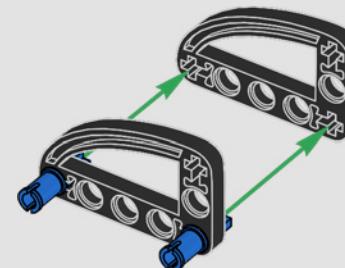
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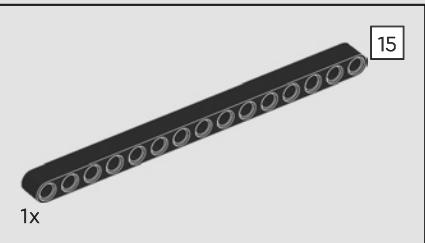




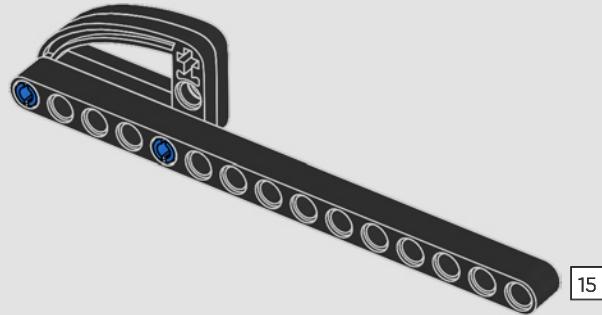


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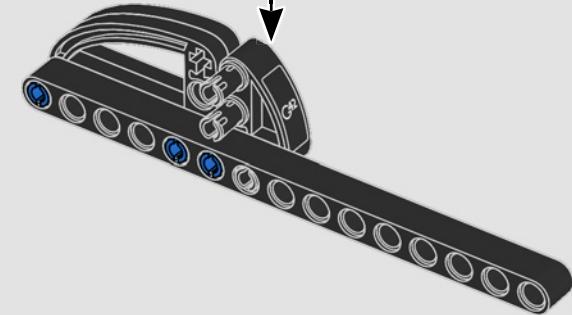
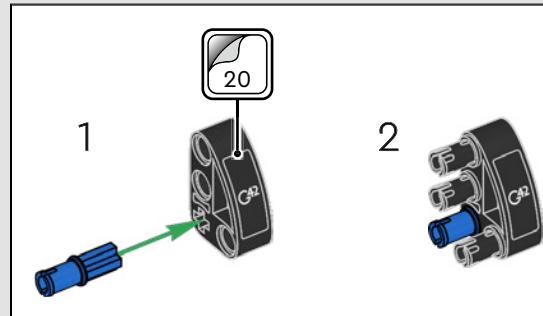




395



396

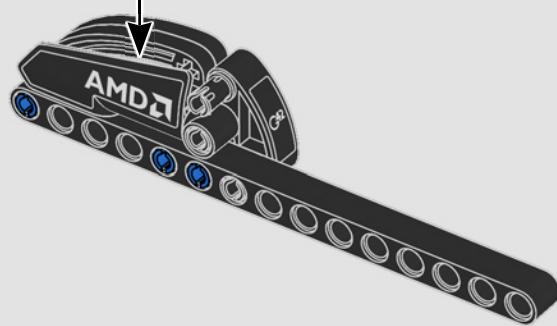
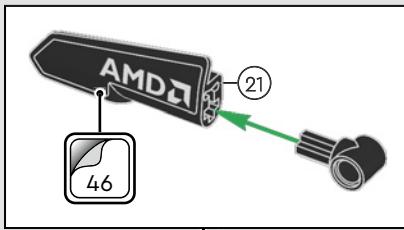


1x



1x

397



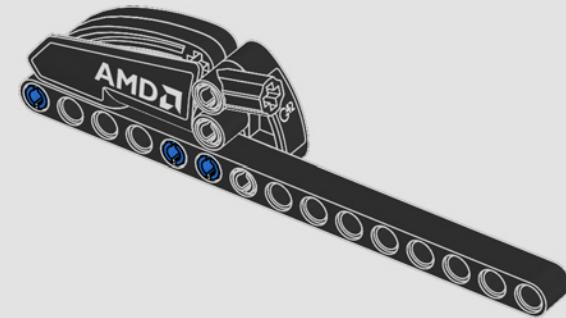
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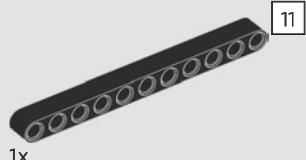
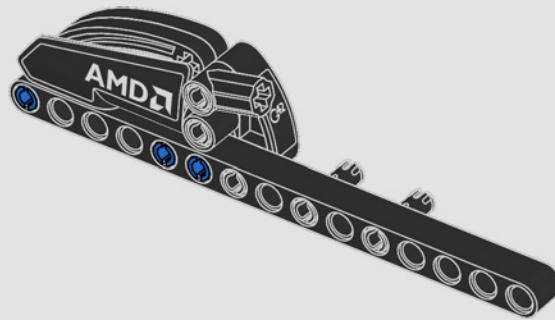
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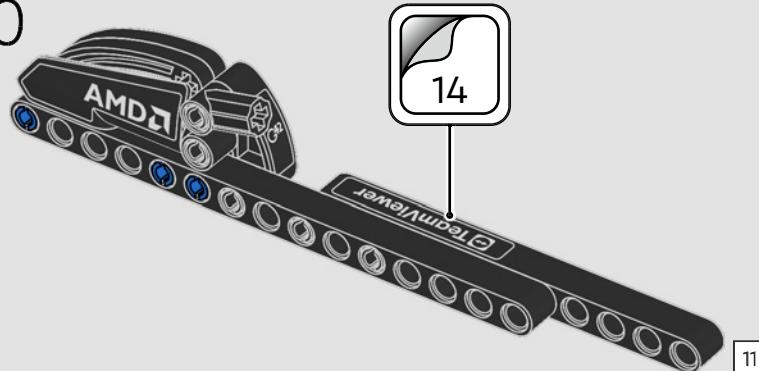


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399



400

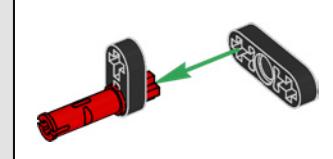
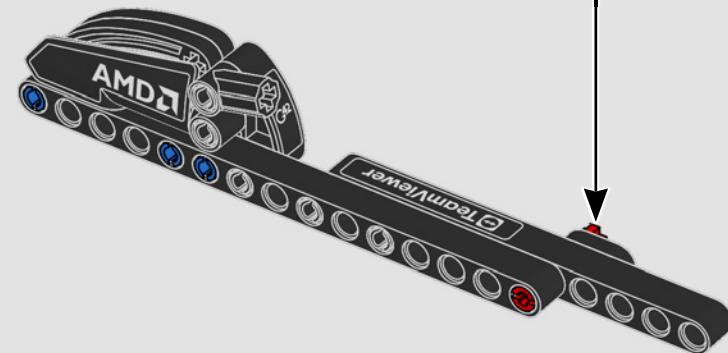


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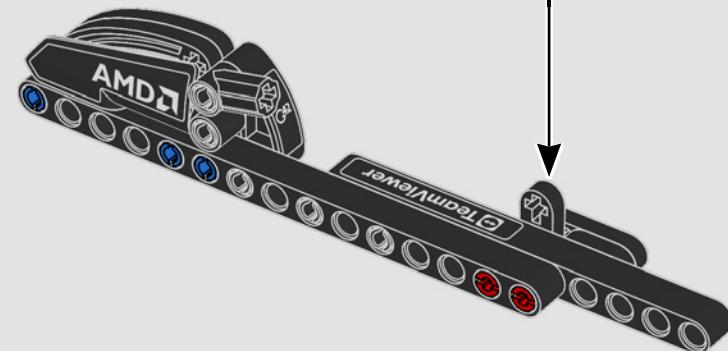


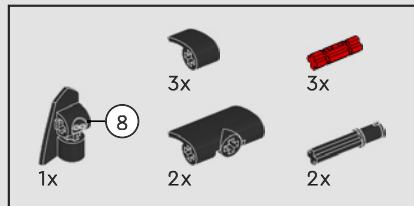
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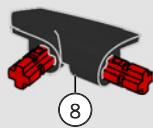
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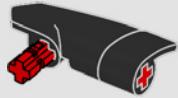


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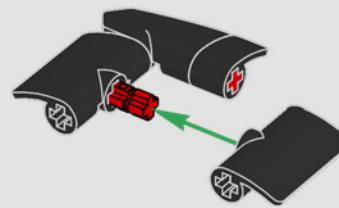
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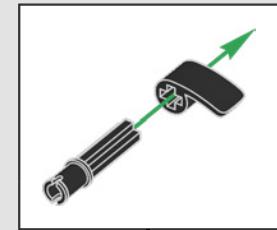
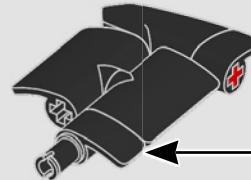
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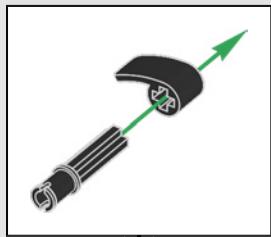


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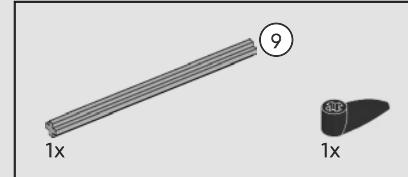
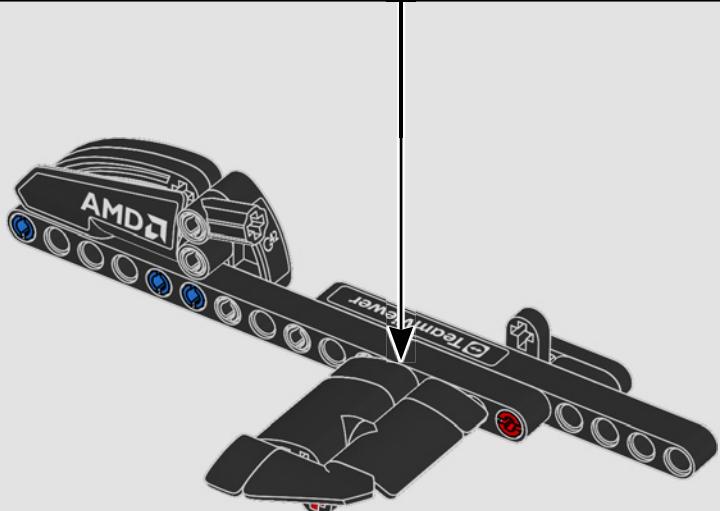
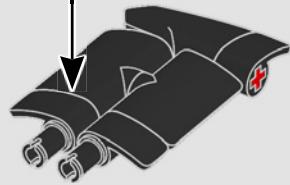


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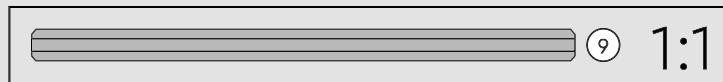
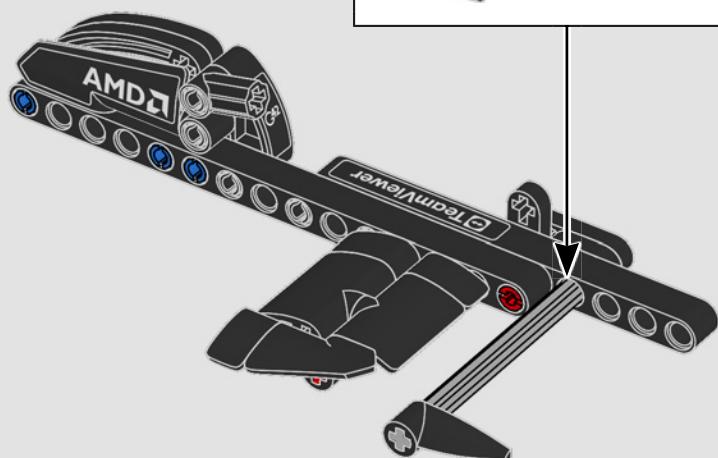
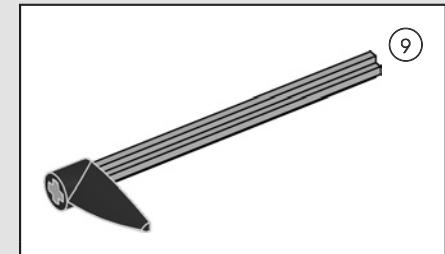




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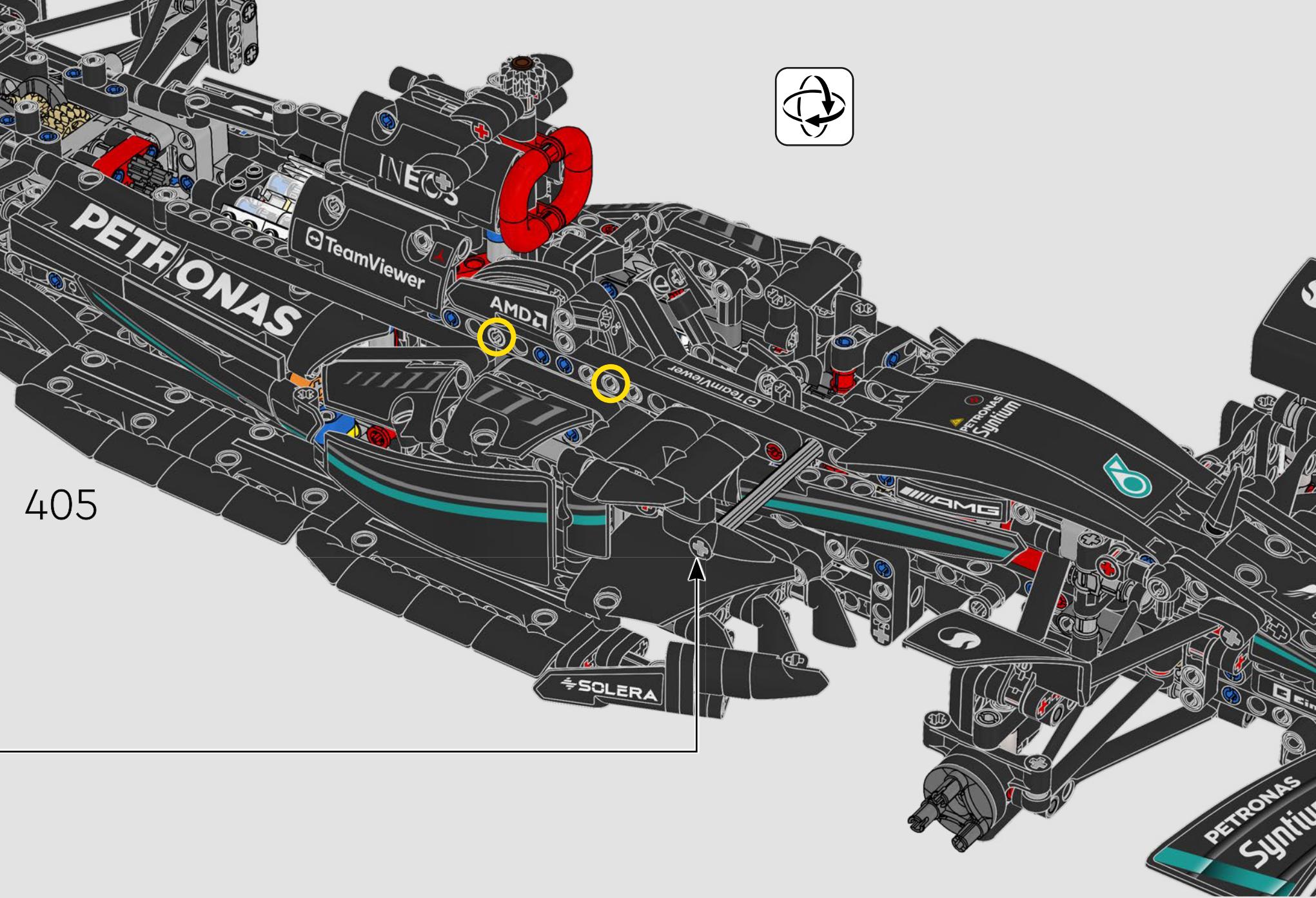


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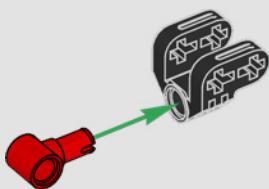


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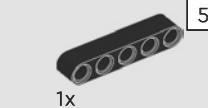
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2x

407

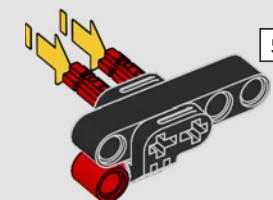


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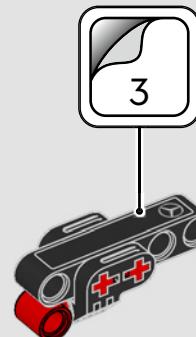
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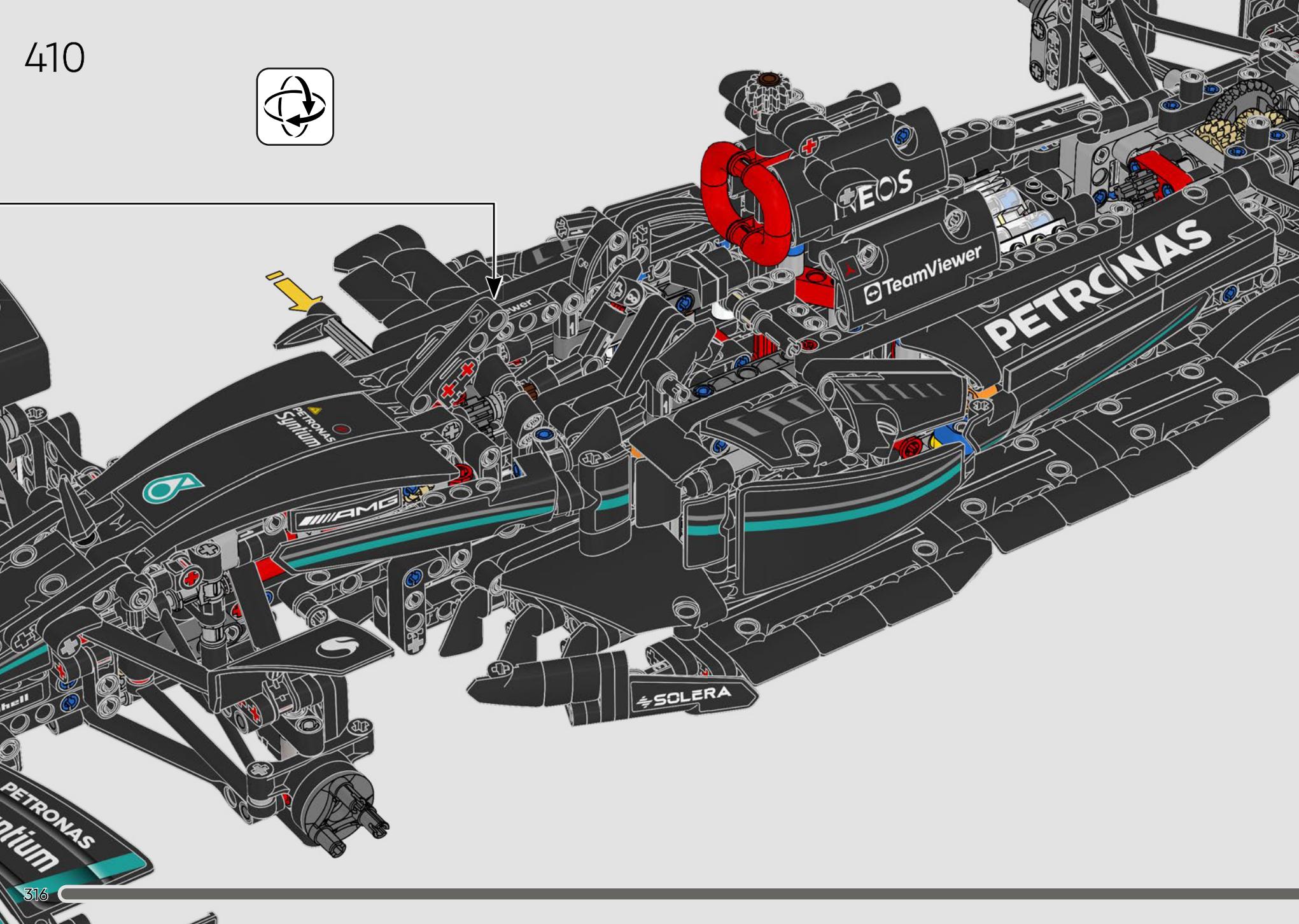
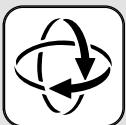
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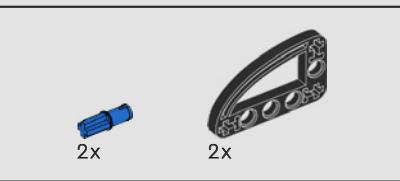
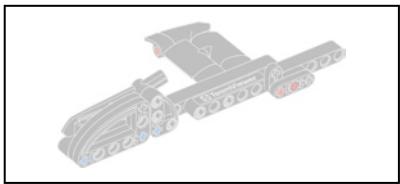


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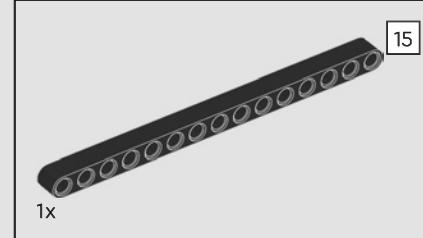
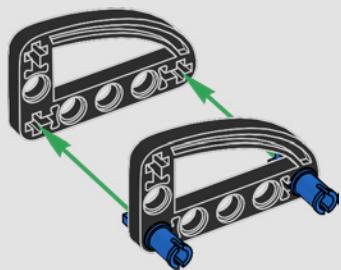
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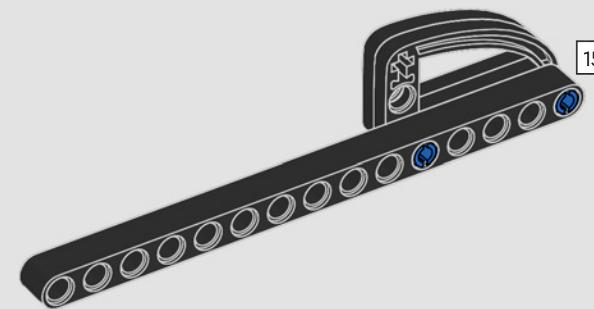




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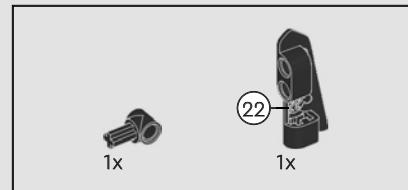
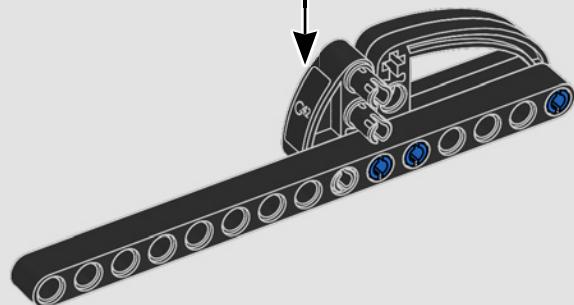
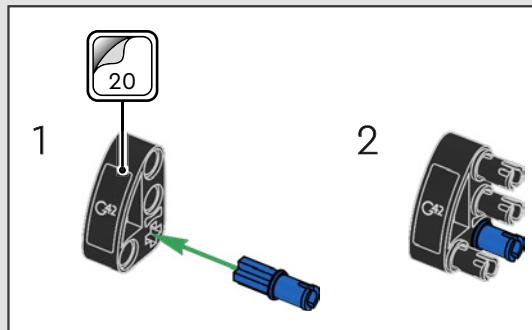


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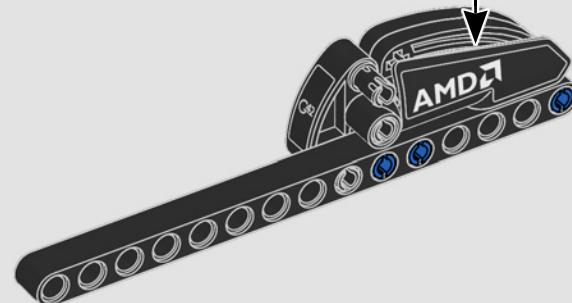
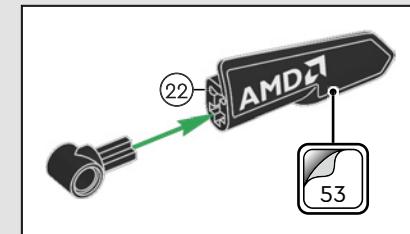




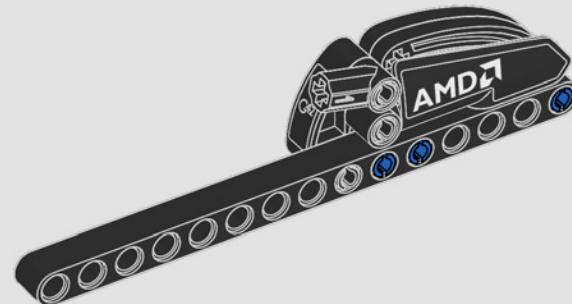
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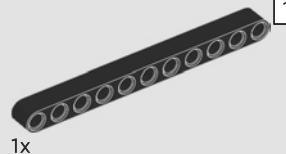
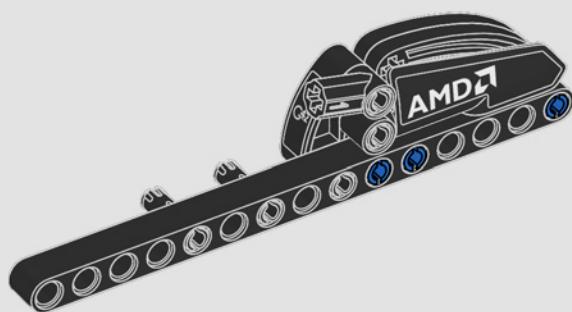
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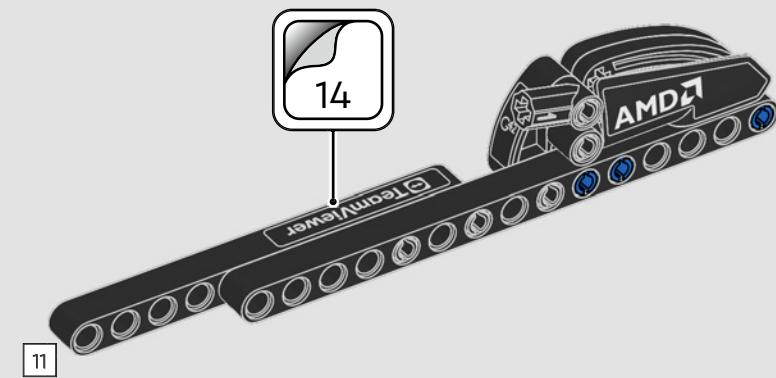


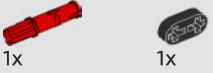
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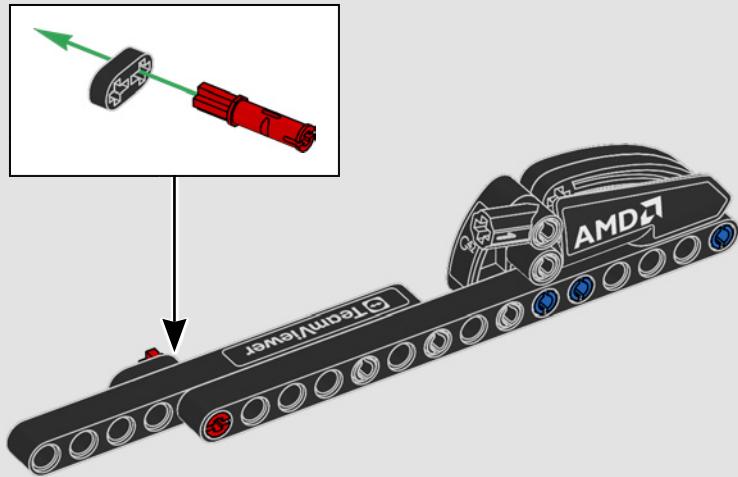


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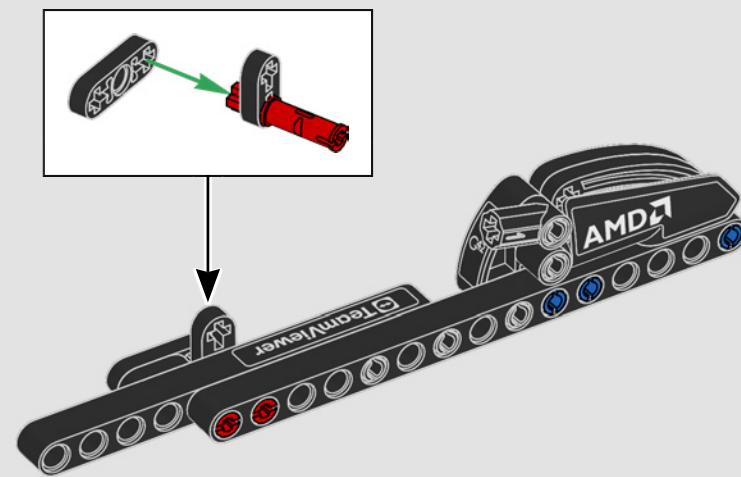


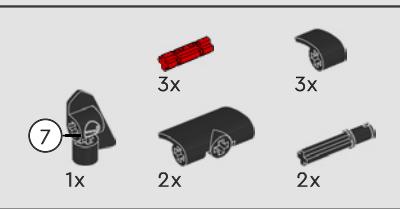


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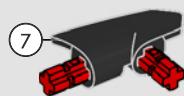
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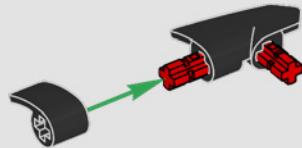


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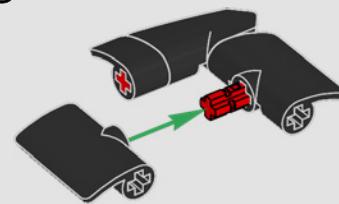
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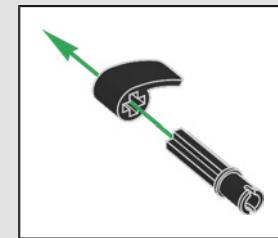
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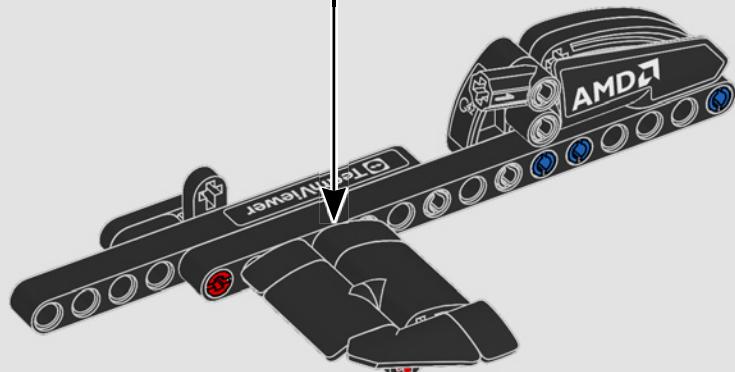
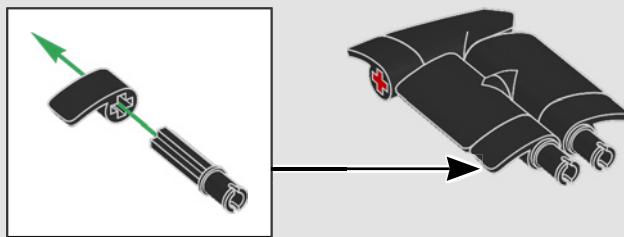
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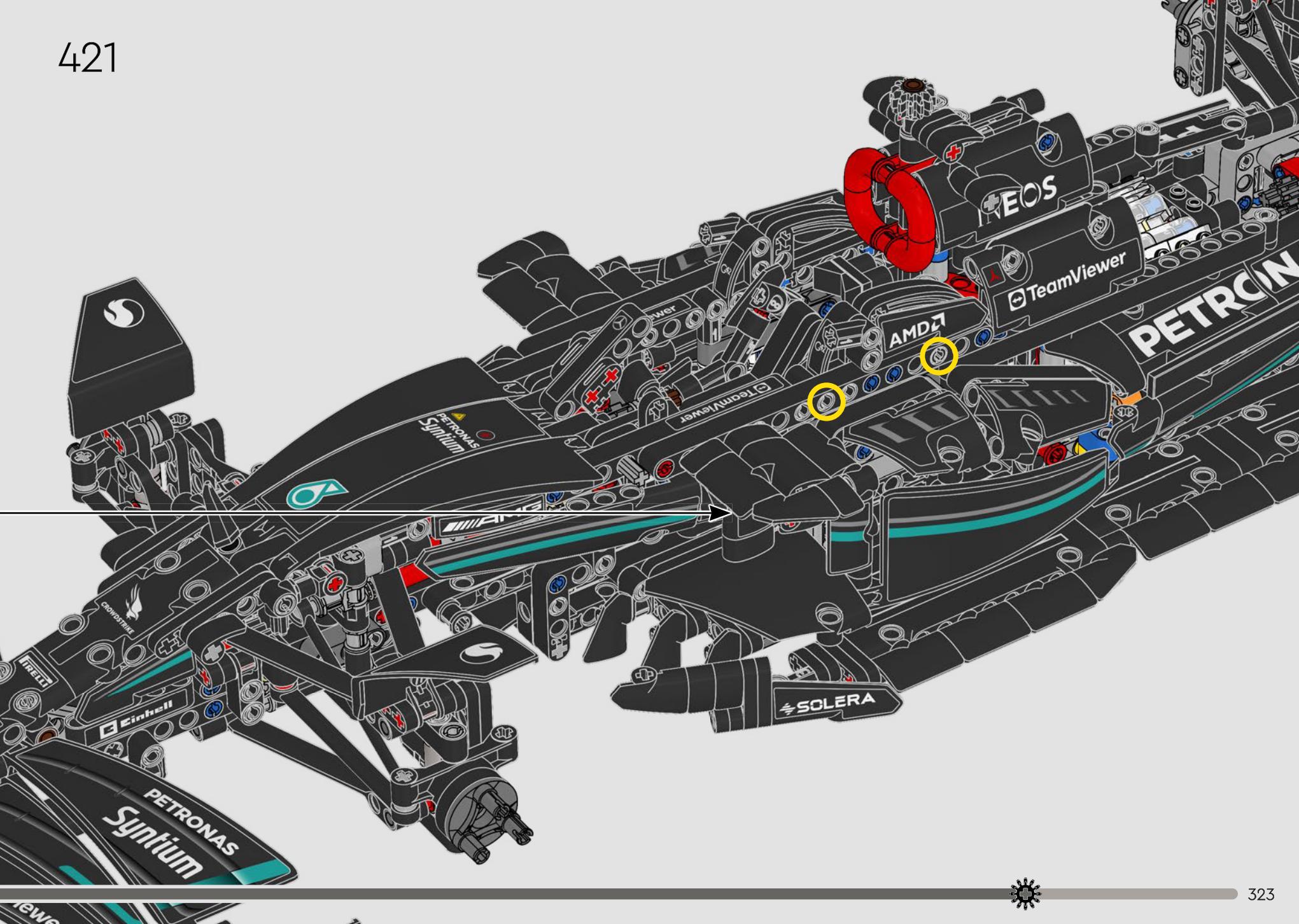
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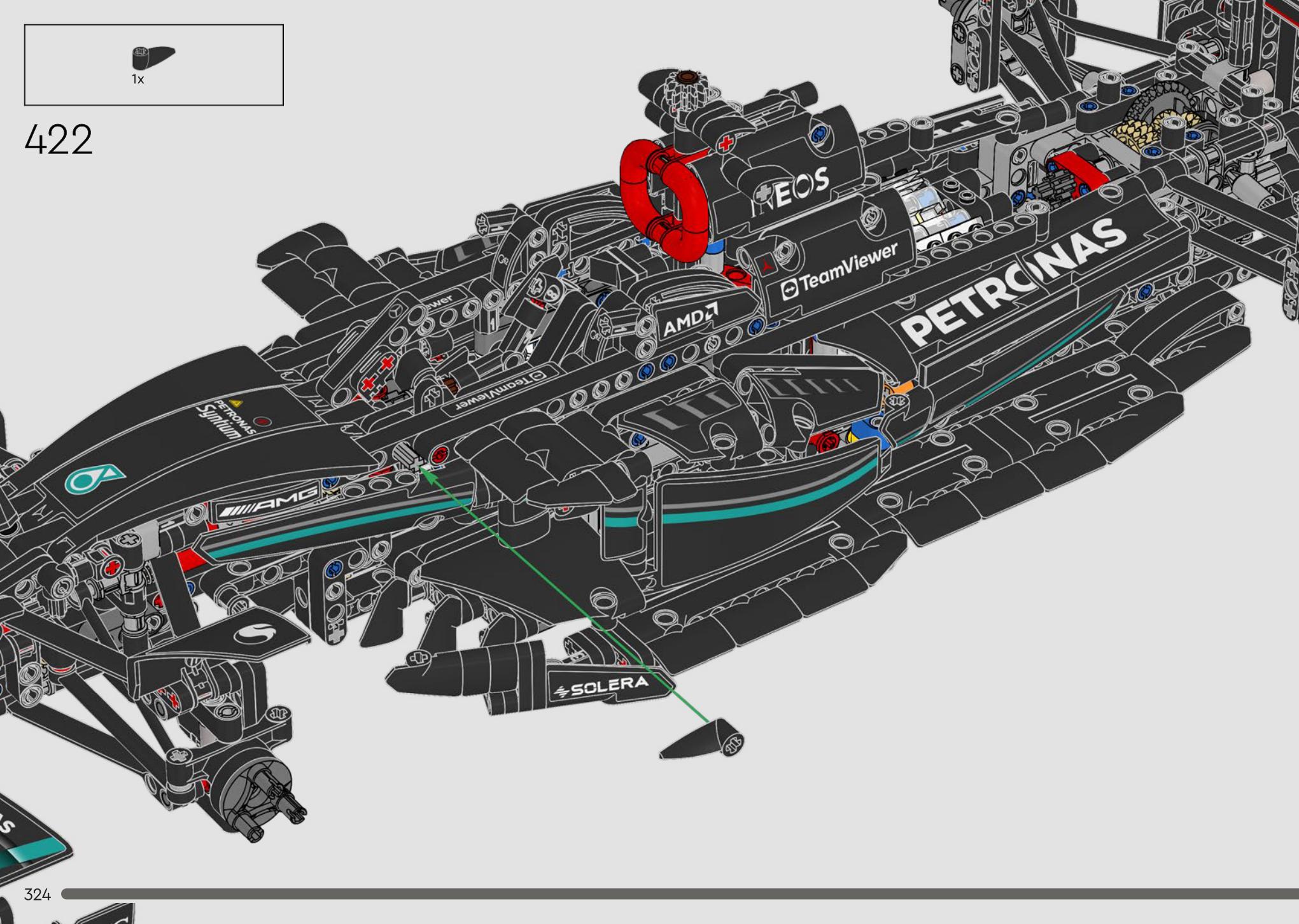


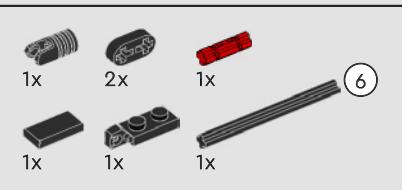
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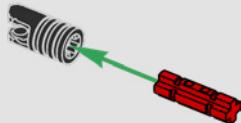
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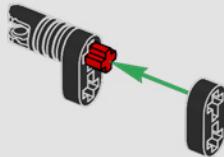


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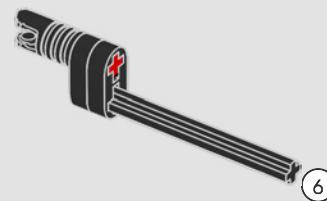
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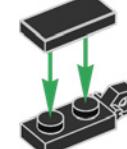
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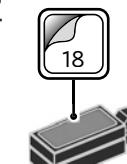
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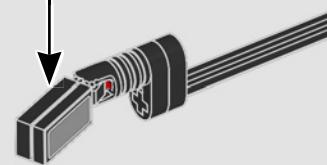
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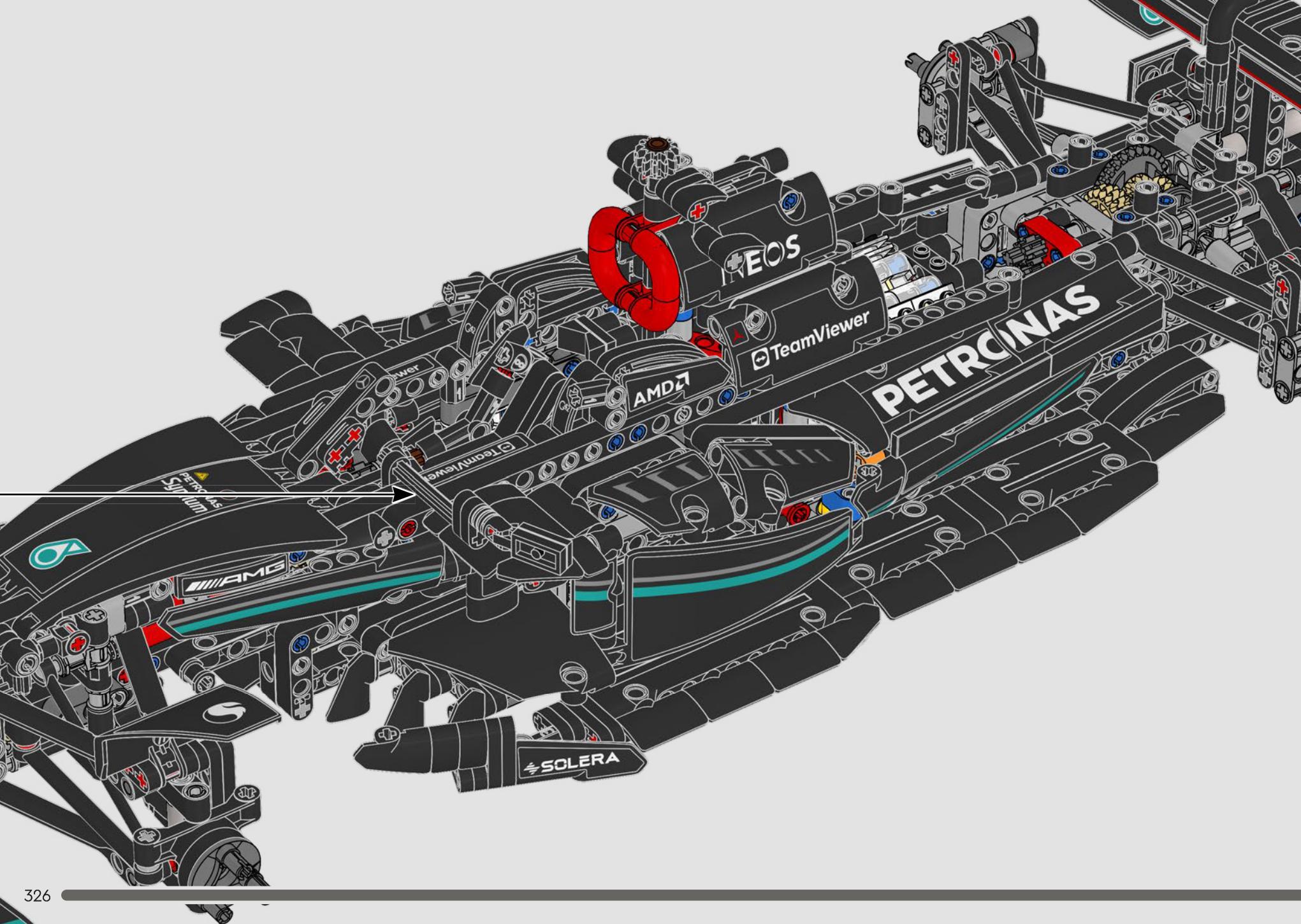
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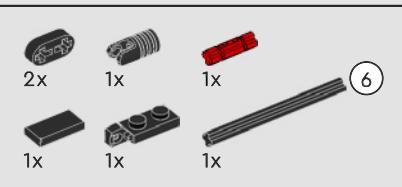


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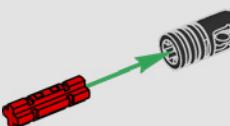
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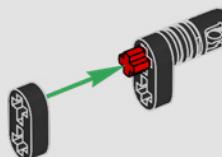


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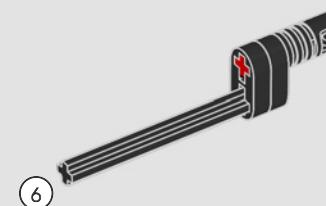
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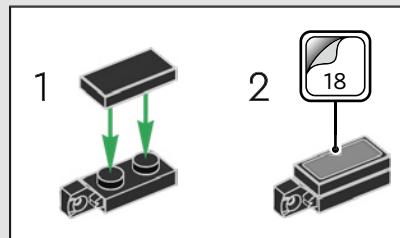
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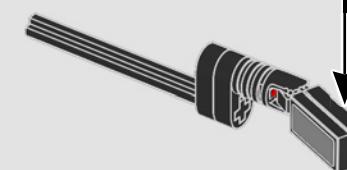
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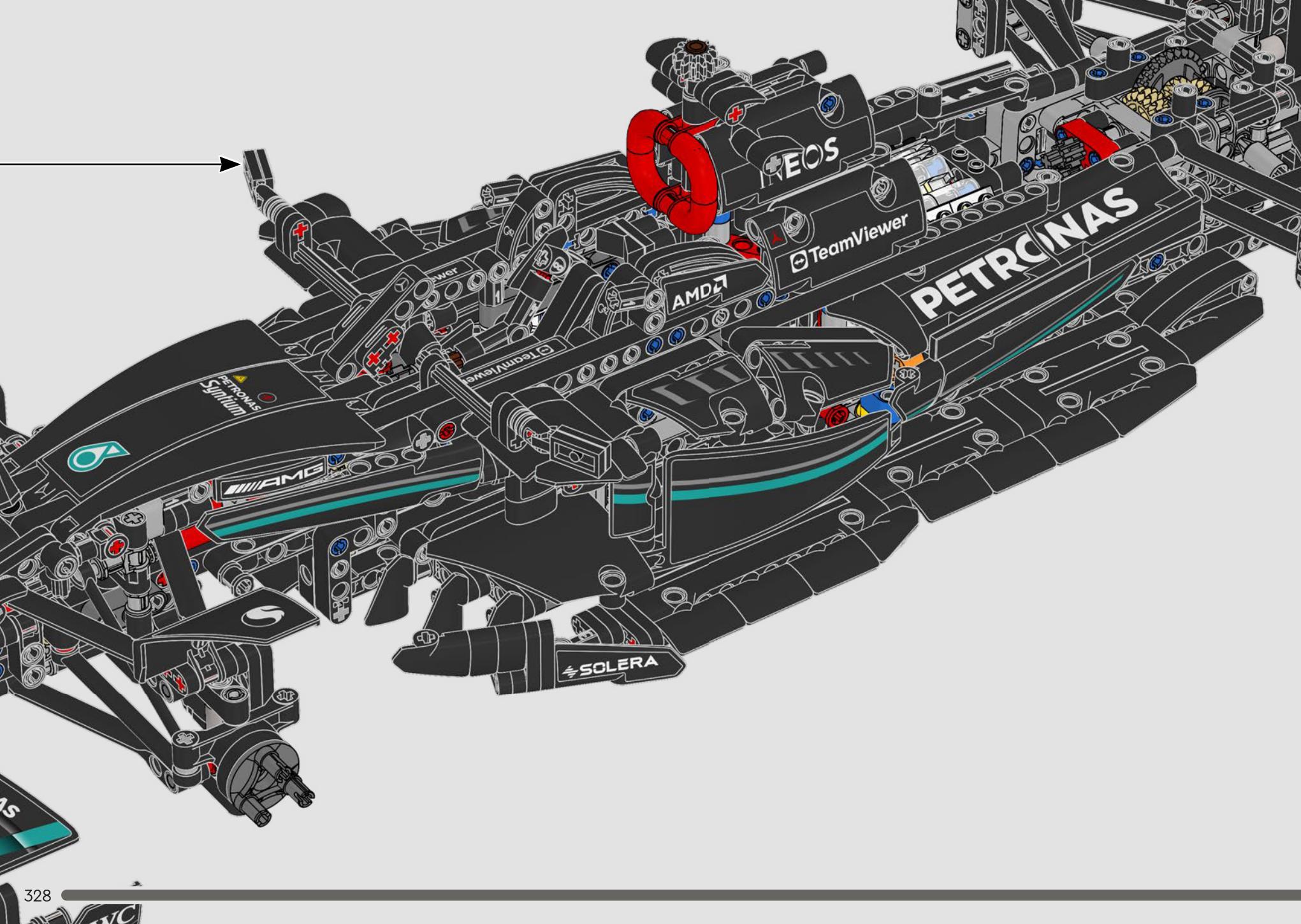


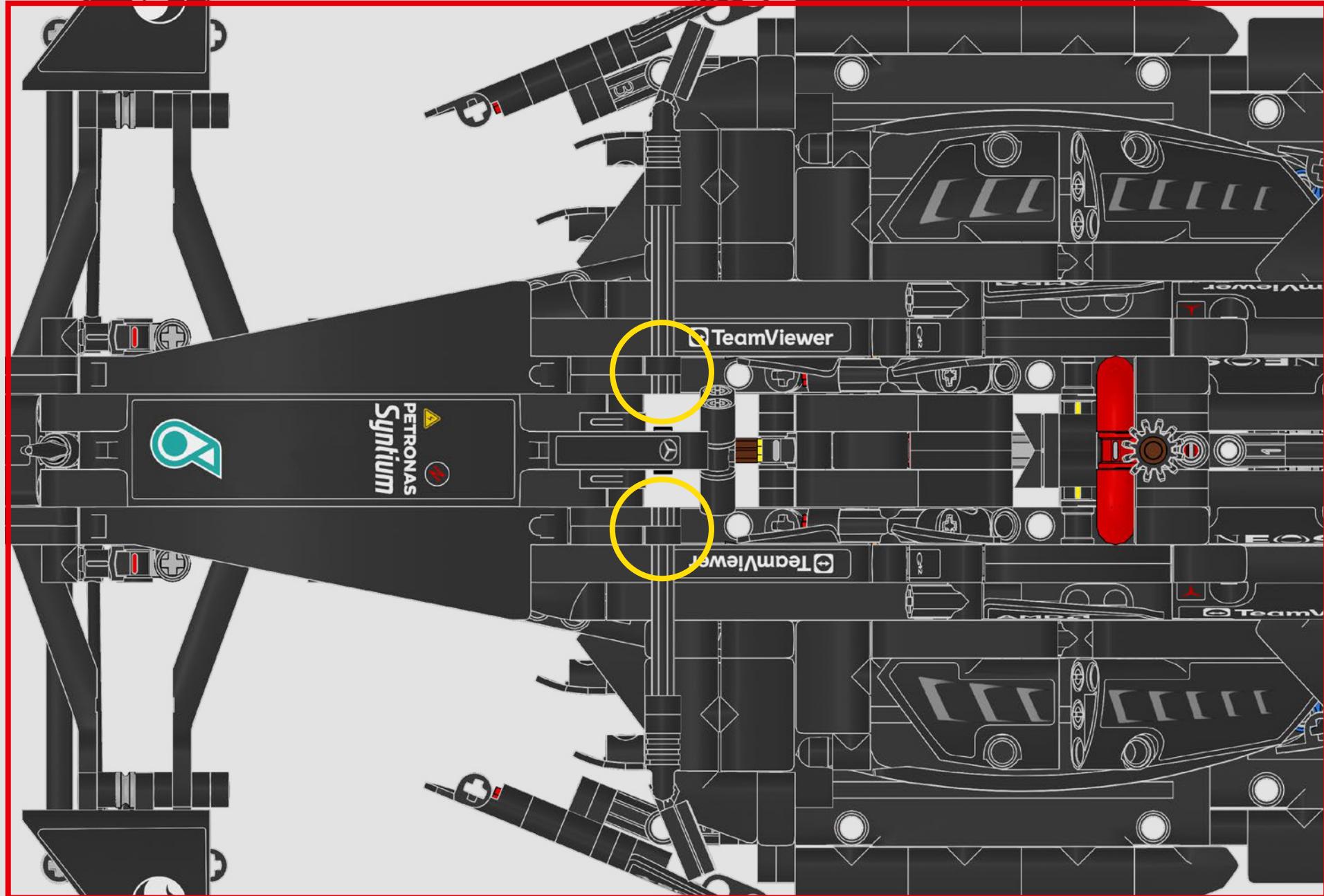
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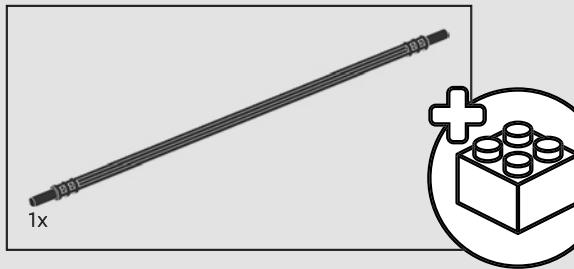


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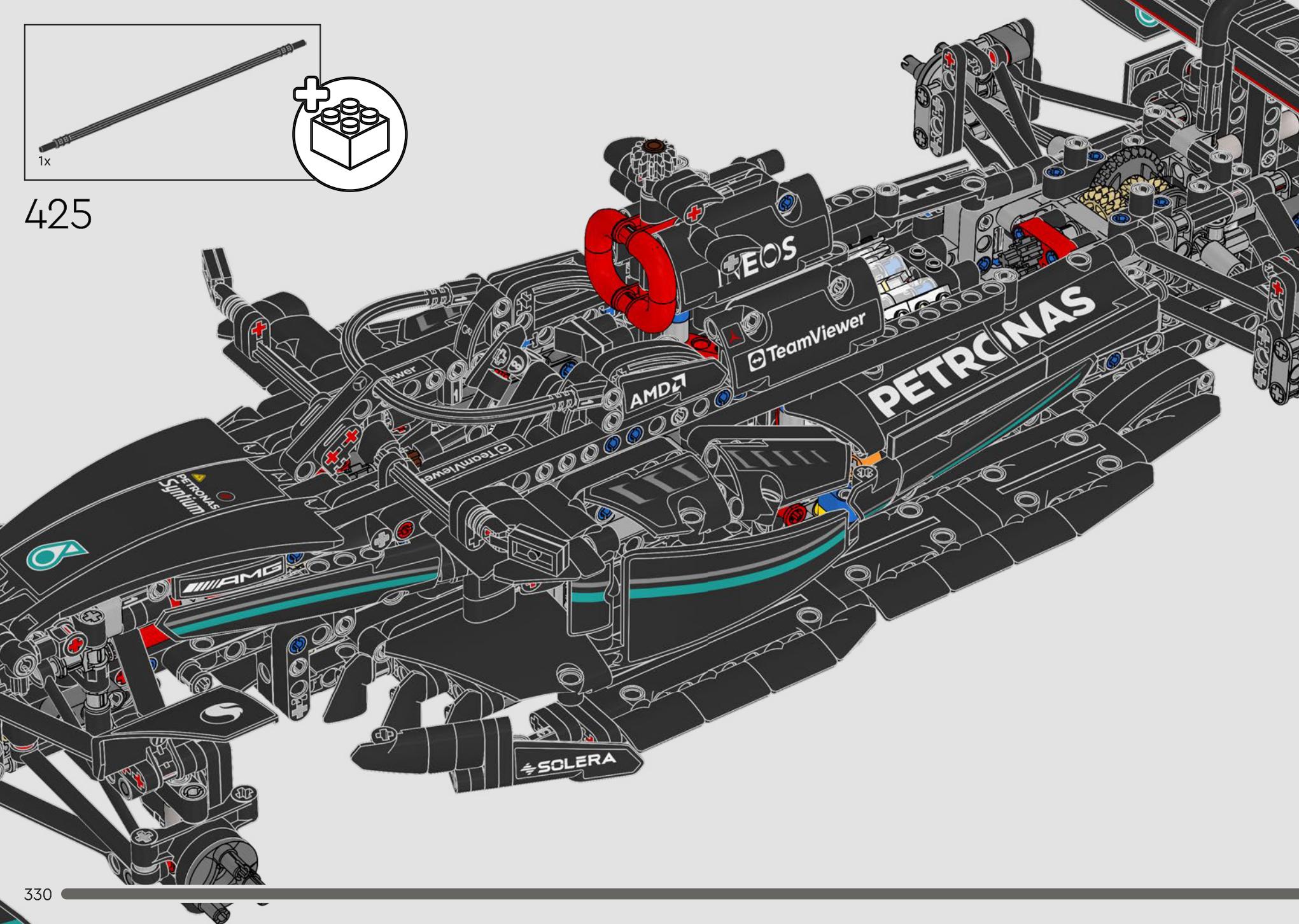


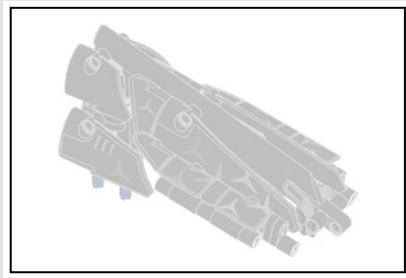






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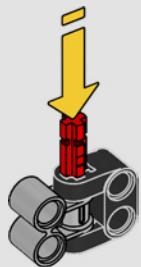




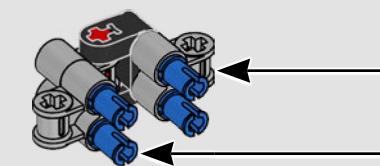
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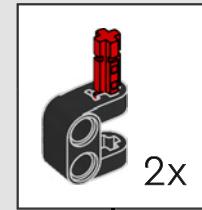
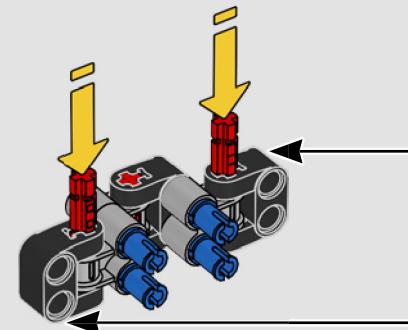
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428



429



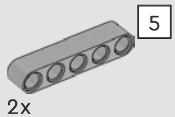
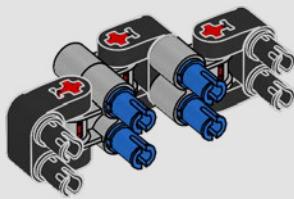
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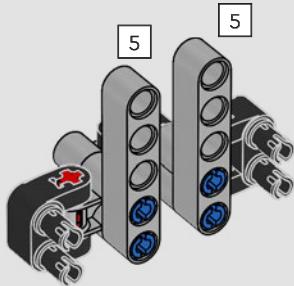
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430



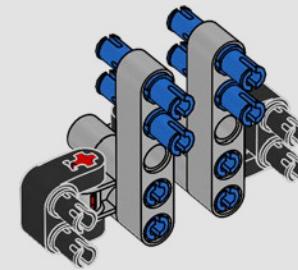
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431



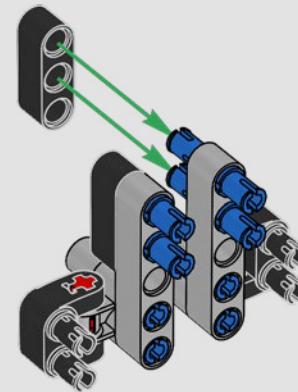
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432



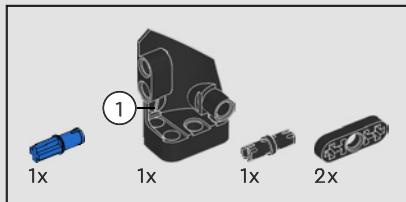
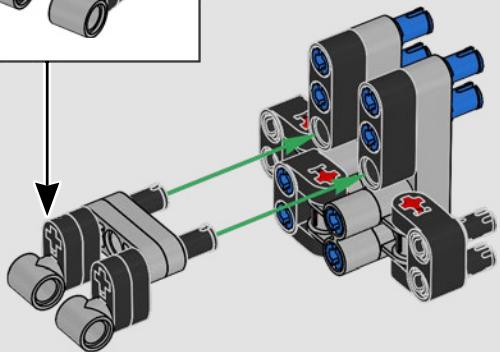
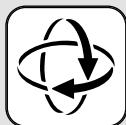
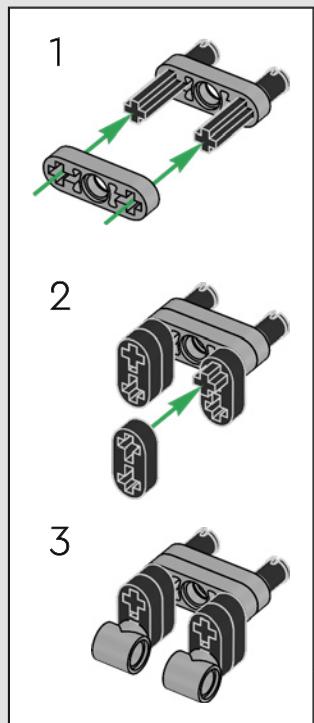
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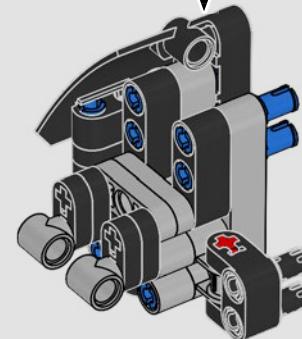
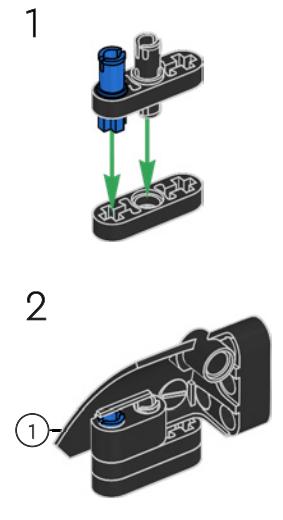


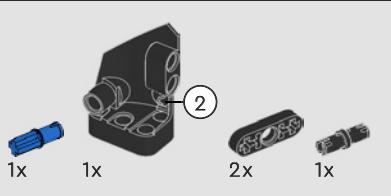


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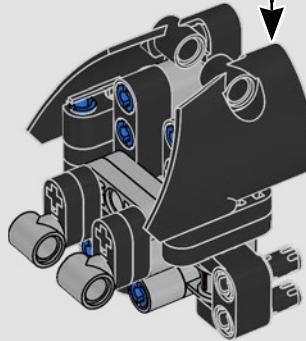
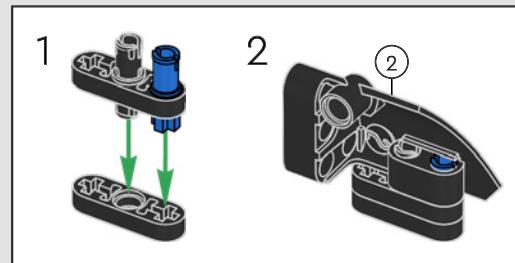


435





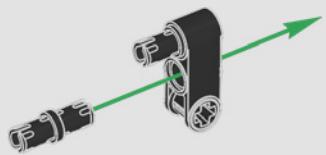
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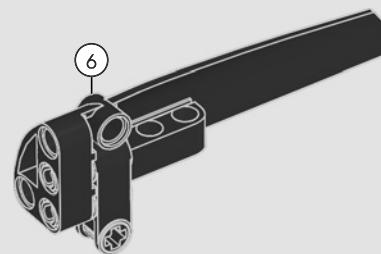


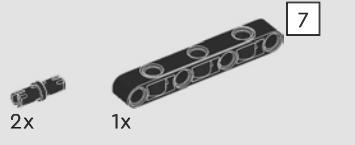
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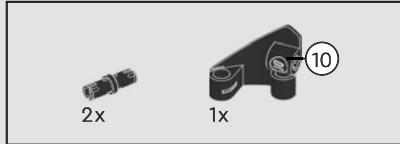
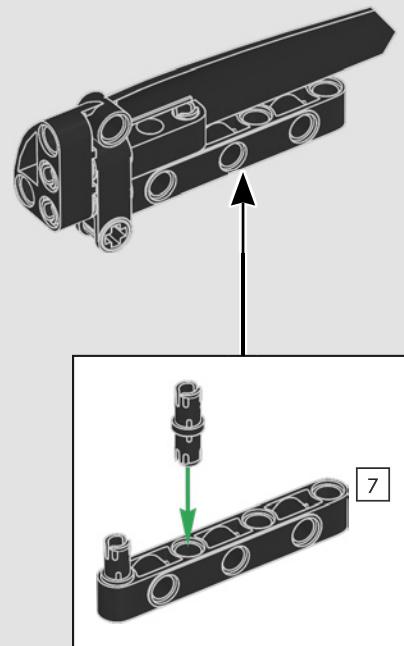
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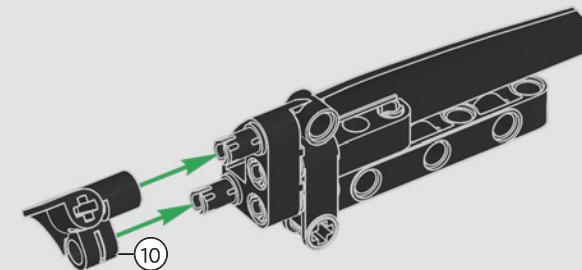




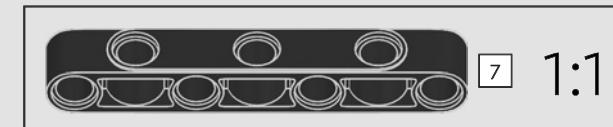
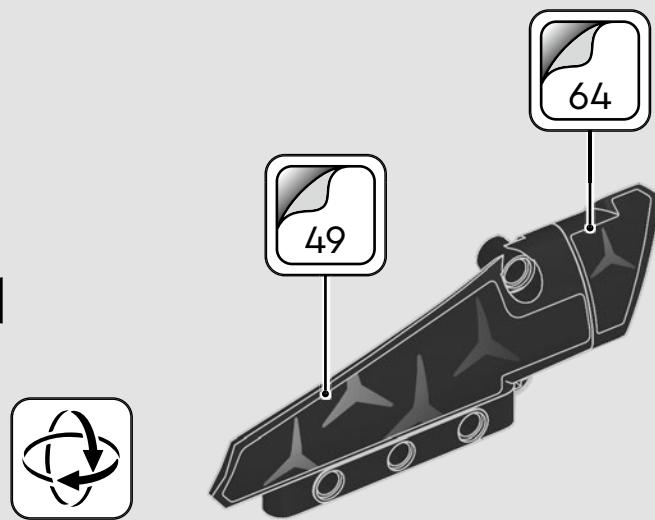
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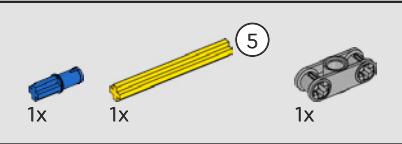


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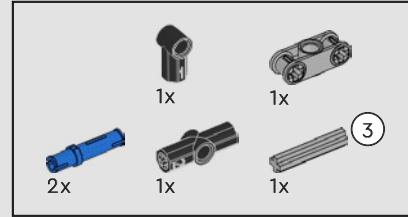
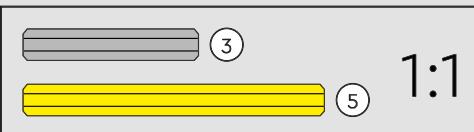
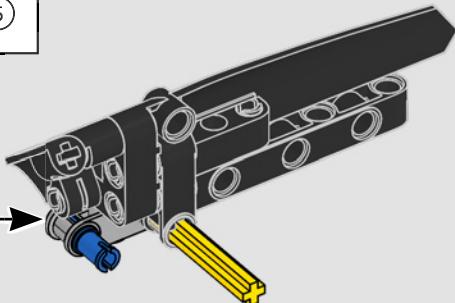
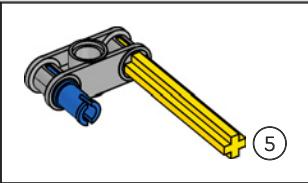
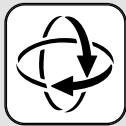


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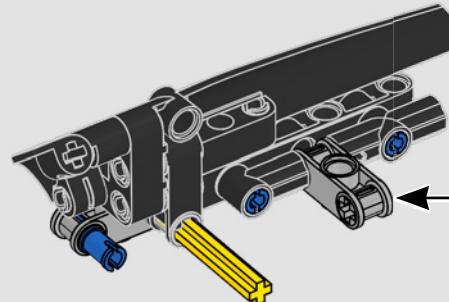
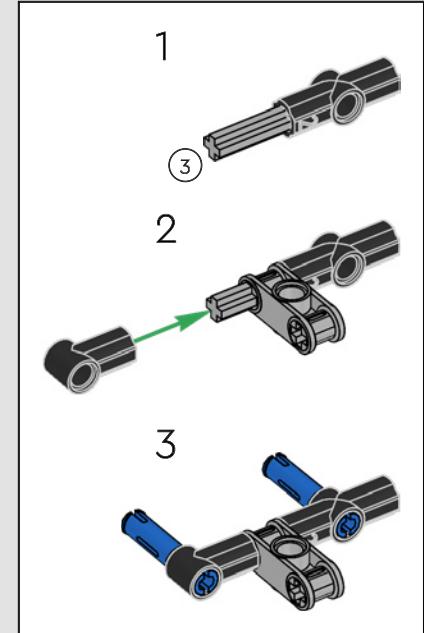




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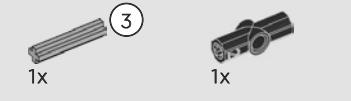
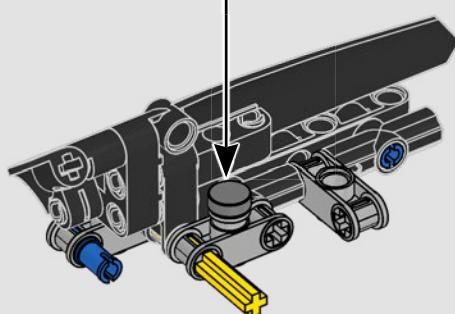
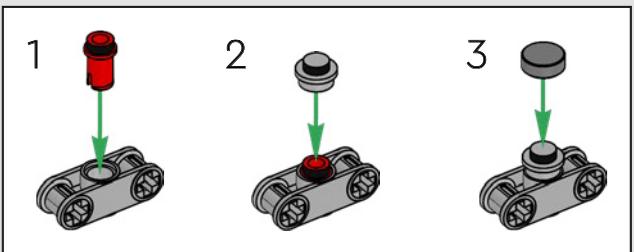


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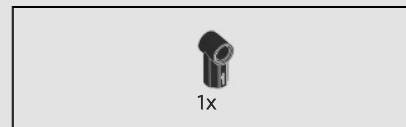
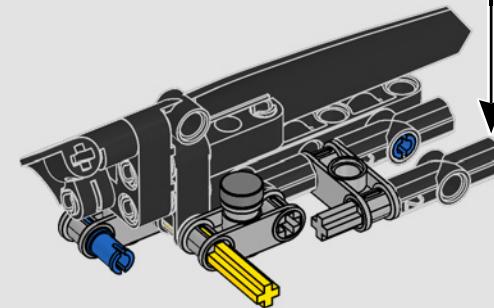




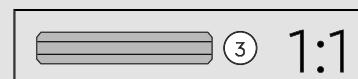
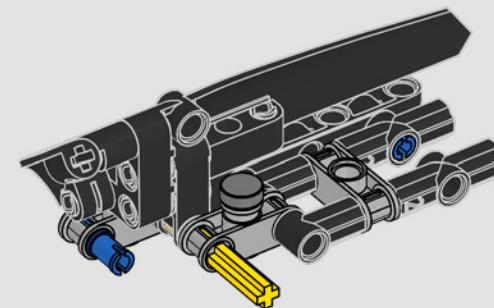
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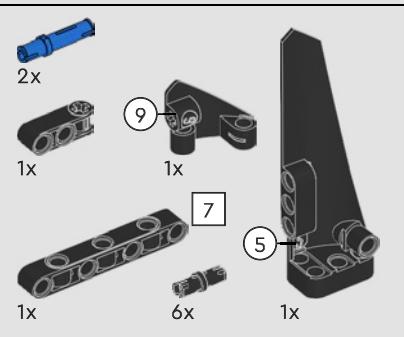


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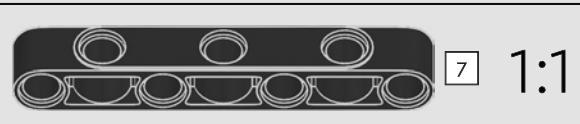
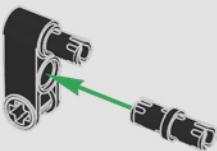
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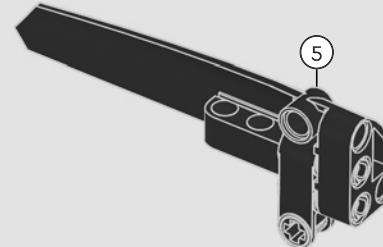


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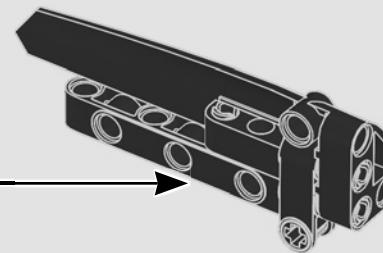
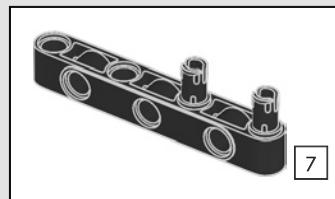
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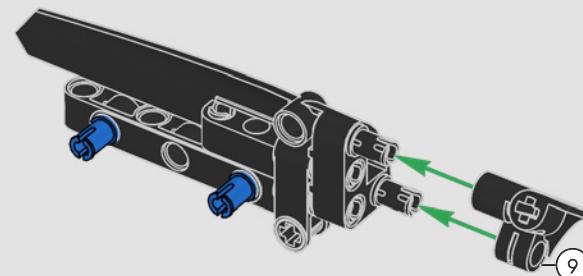
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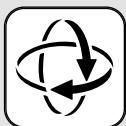


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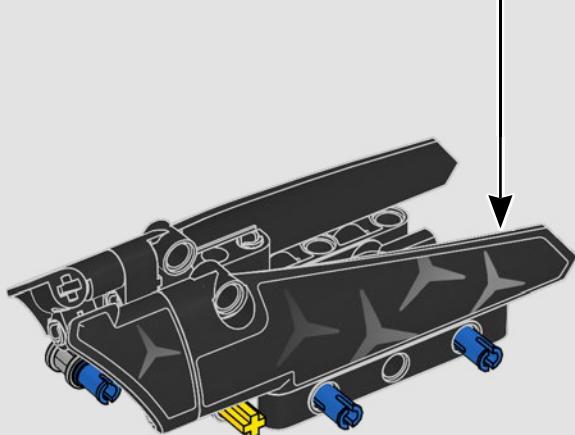
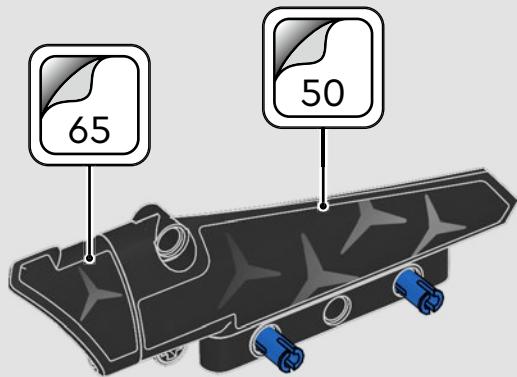


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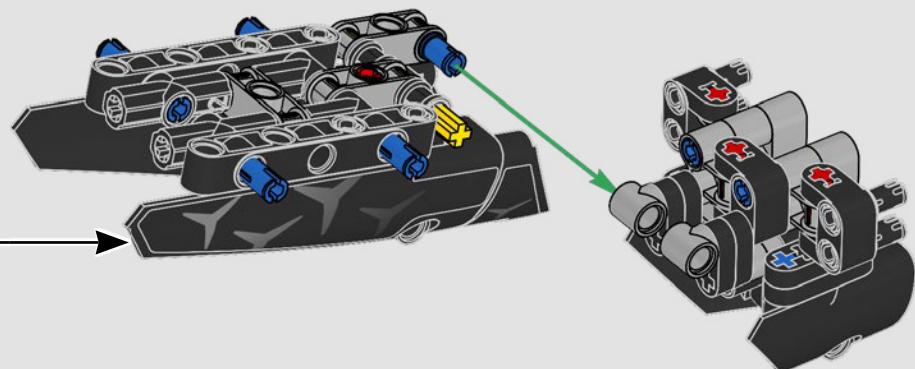
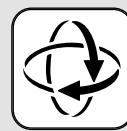




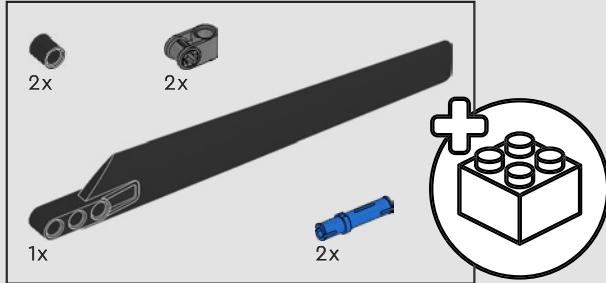
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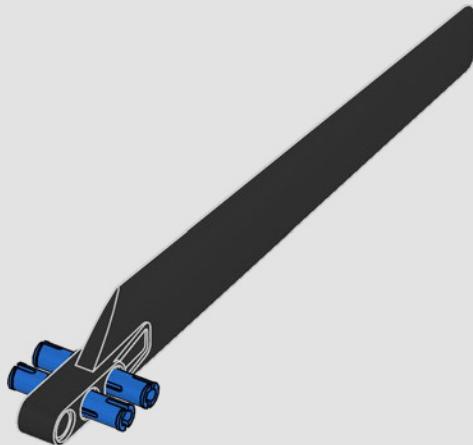




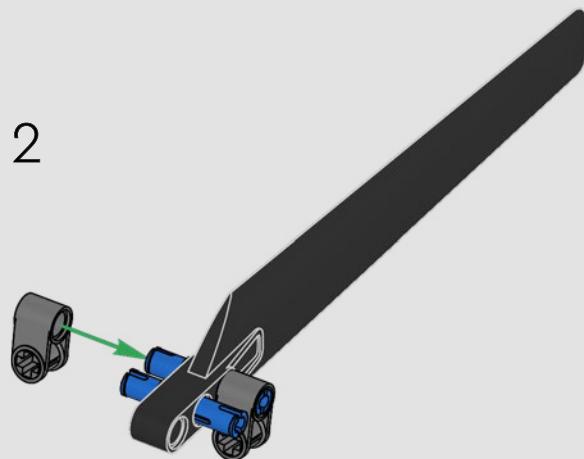


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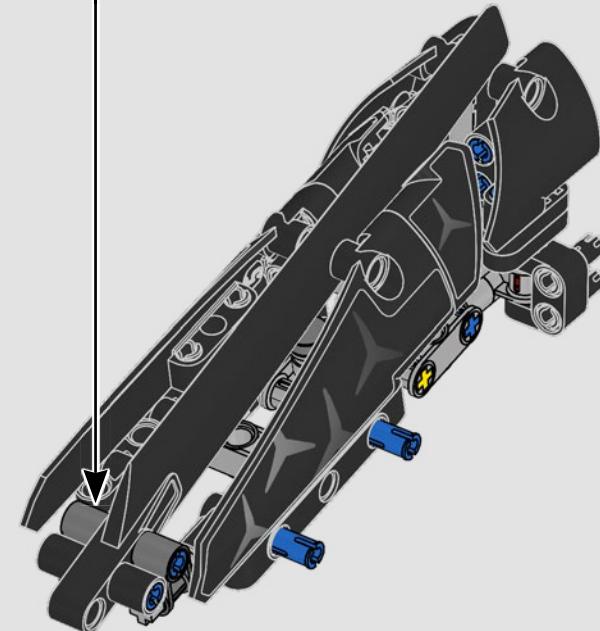
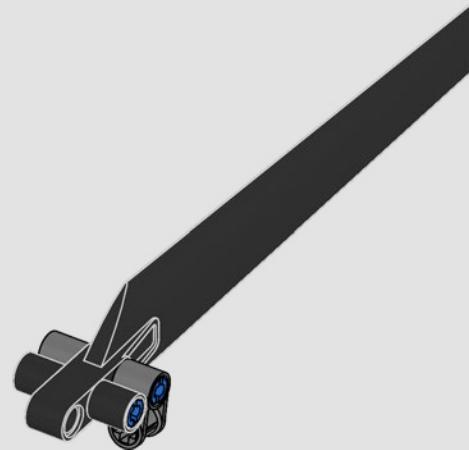
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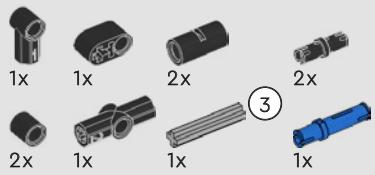


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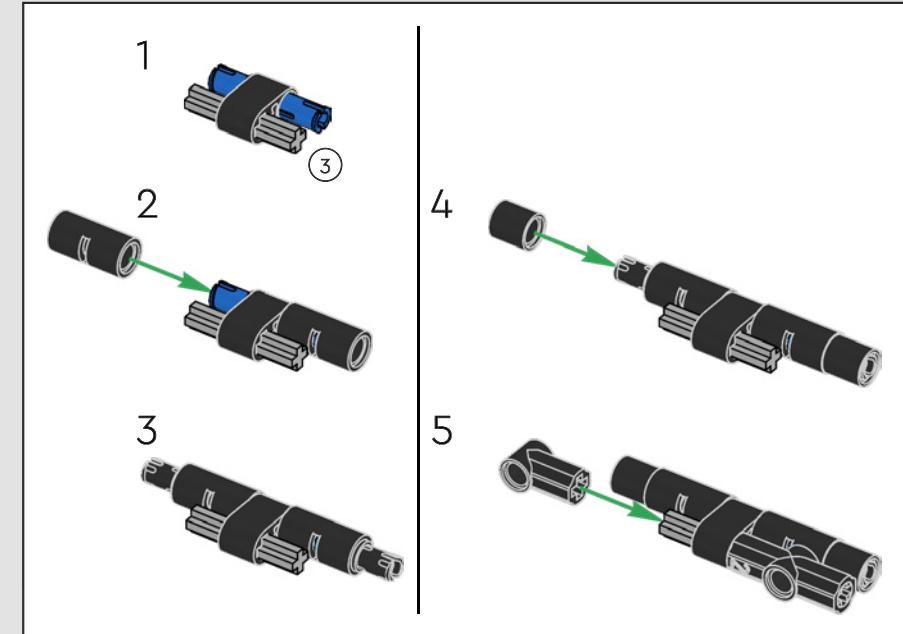
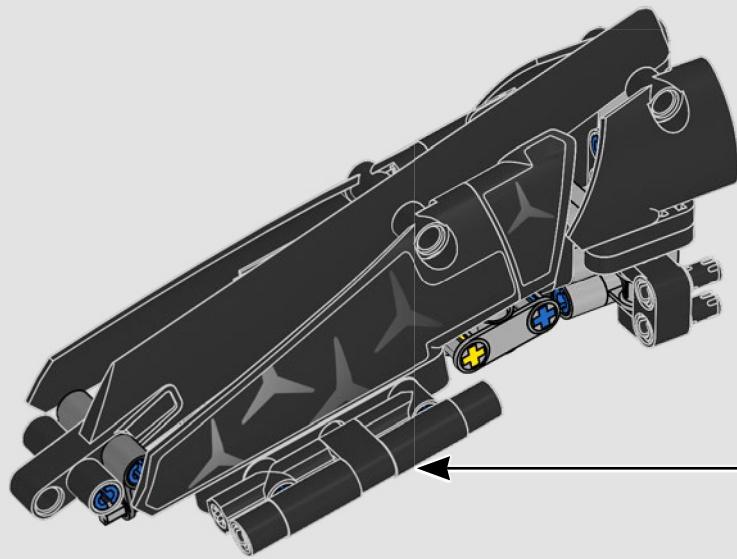


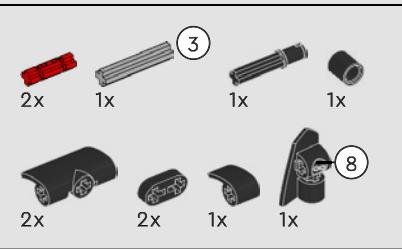
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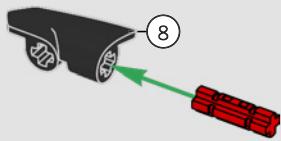
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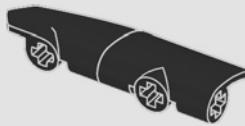


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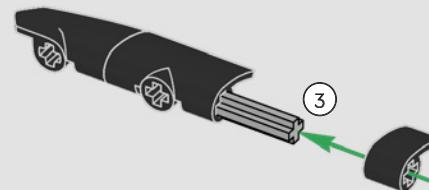
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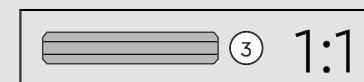
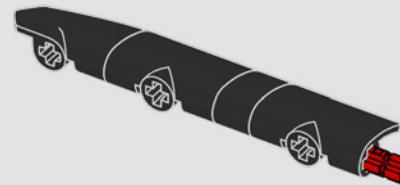
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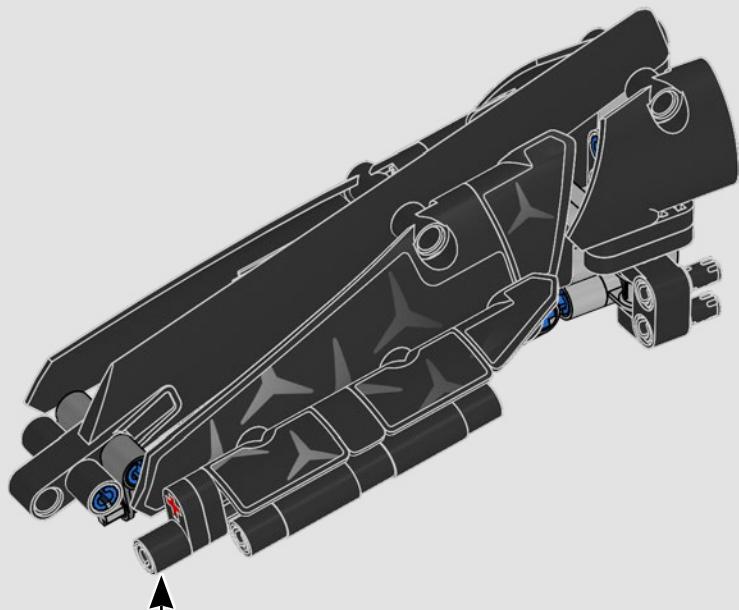
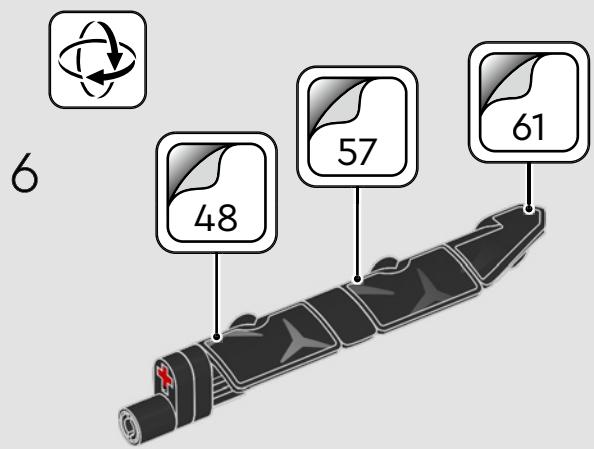
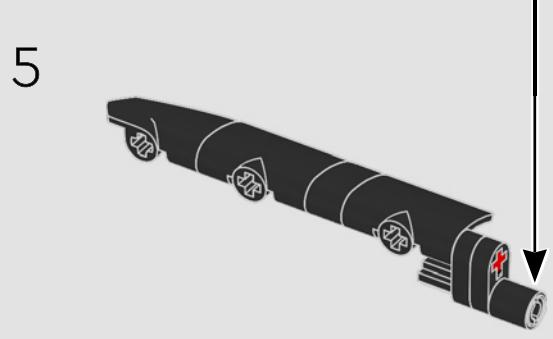
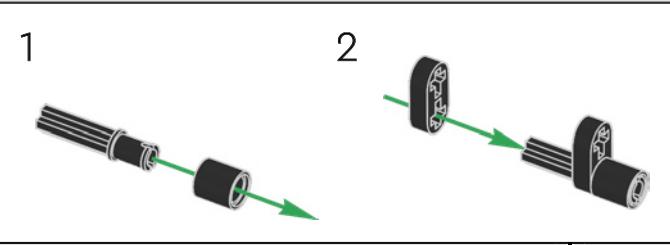
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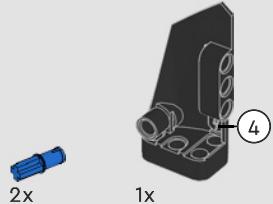


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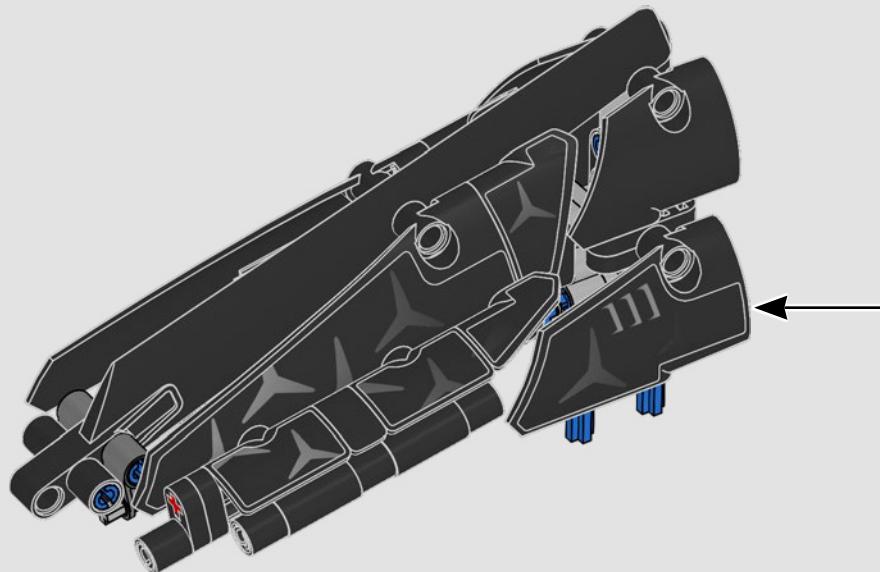
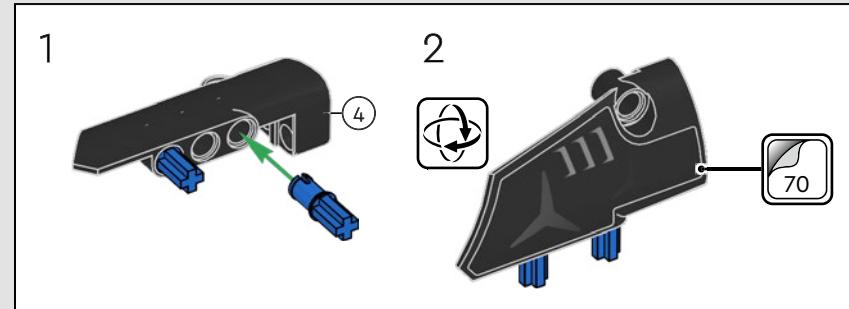


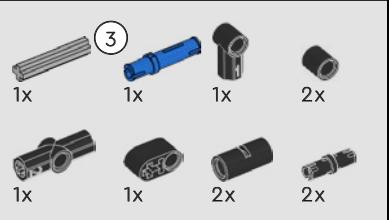
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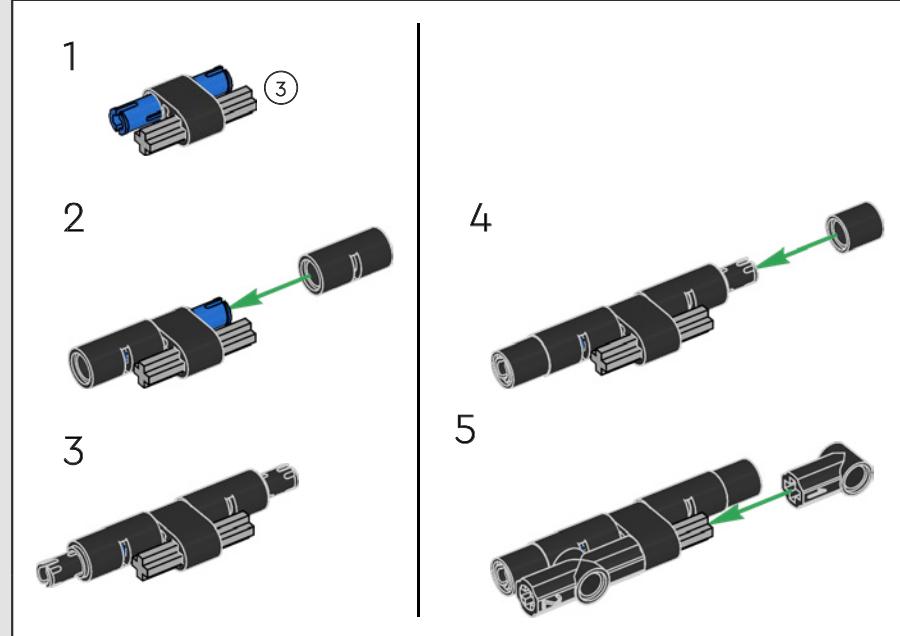
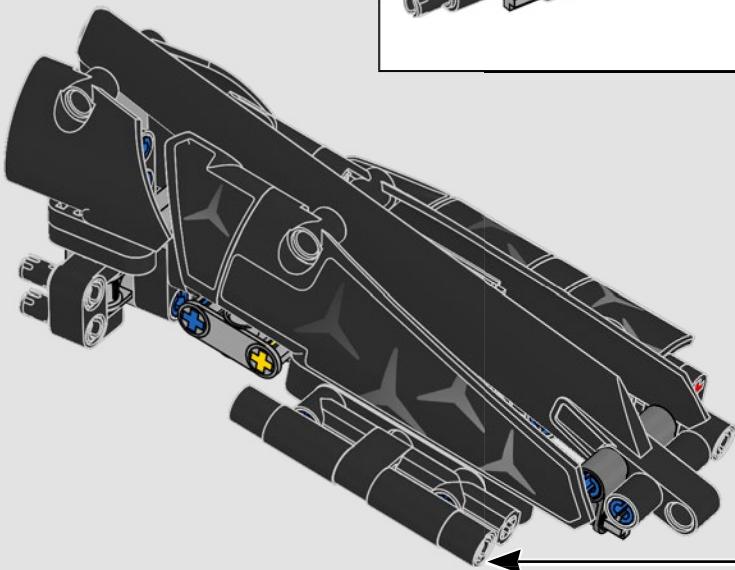


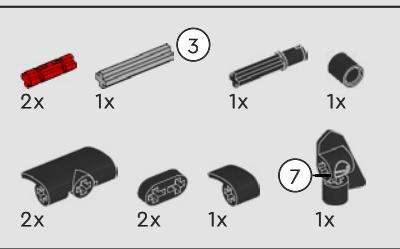
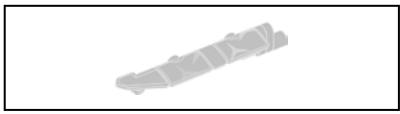
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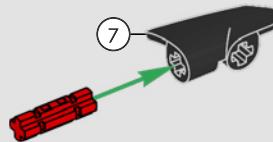
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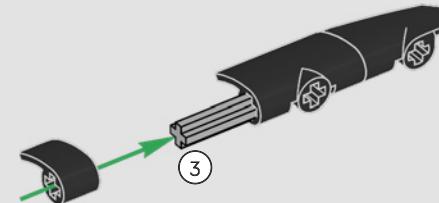
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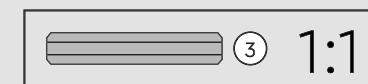
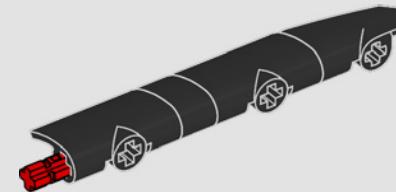
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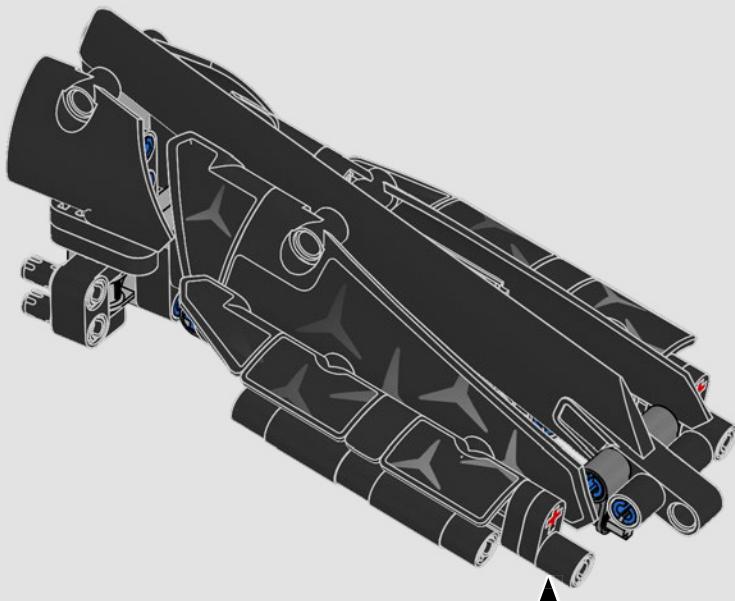
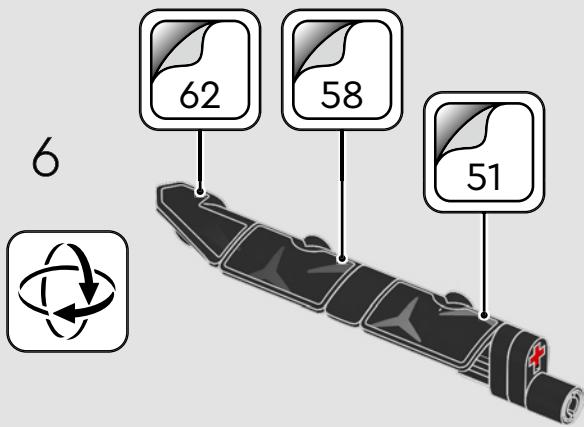
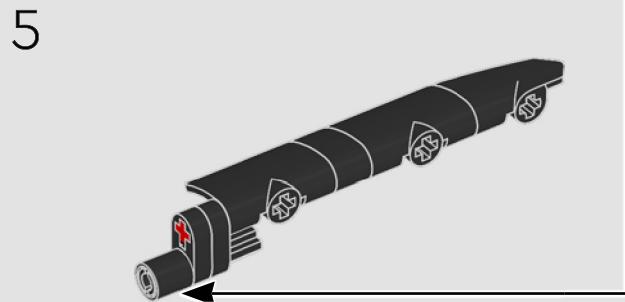
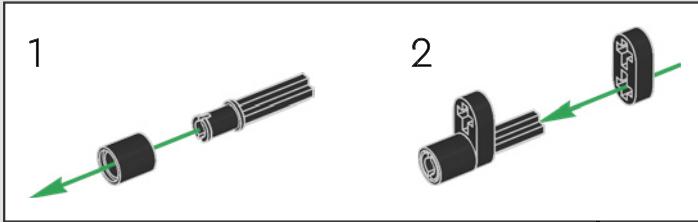
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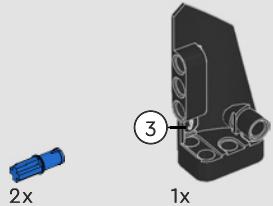


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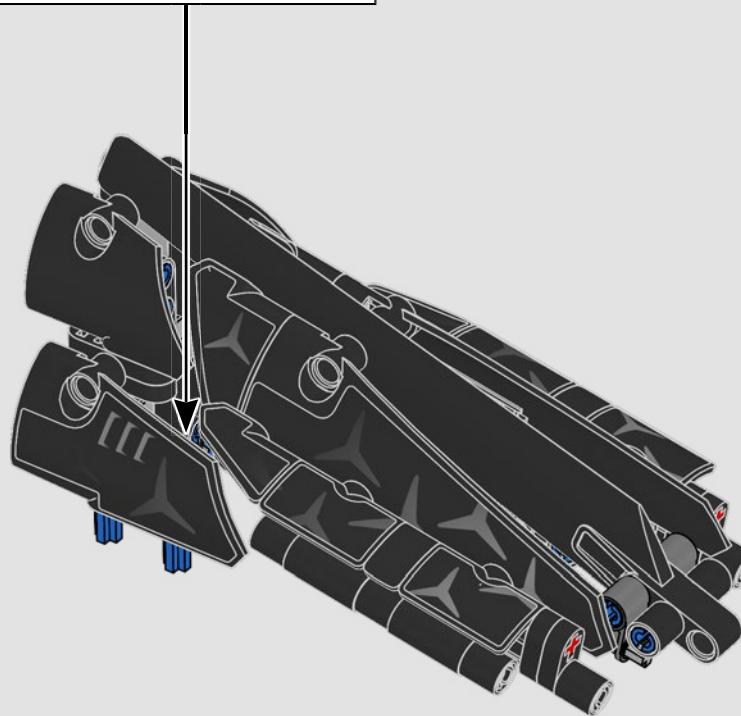
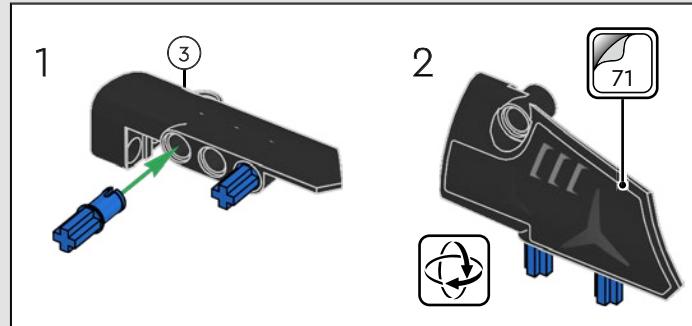


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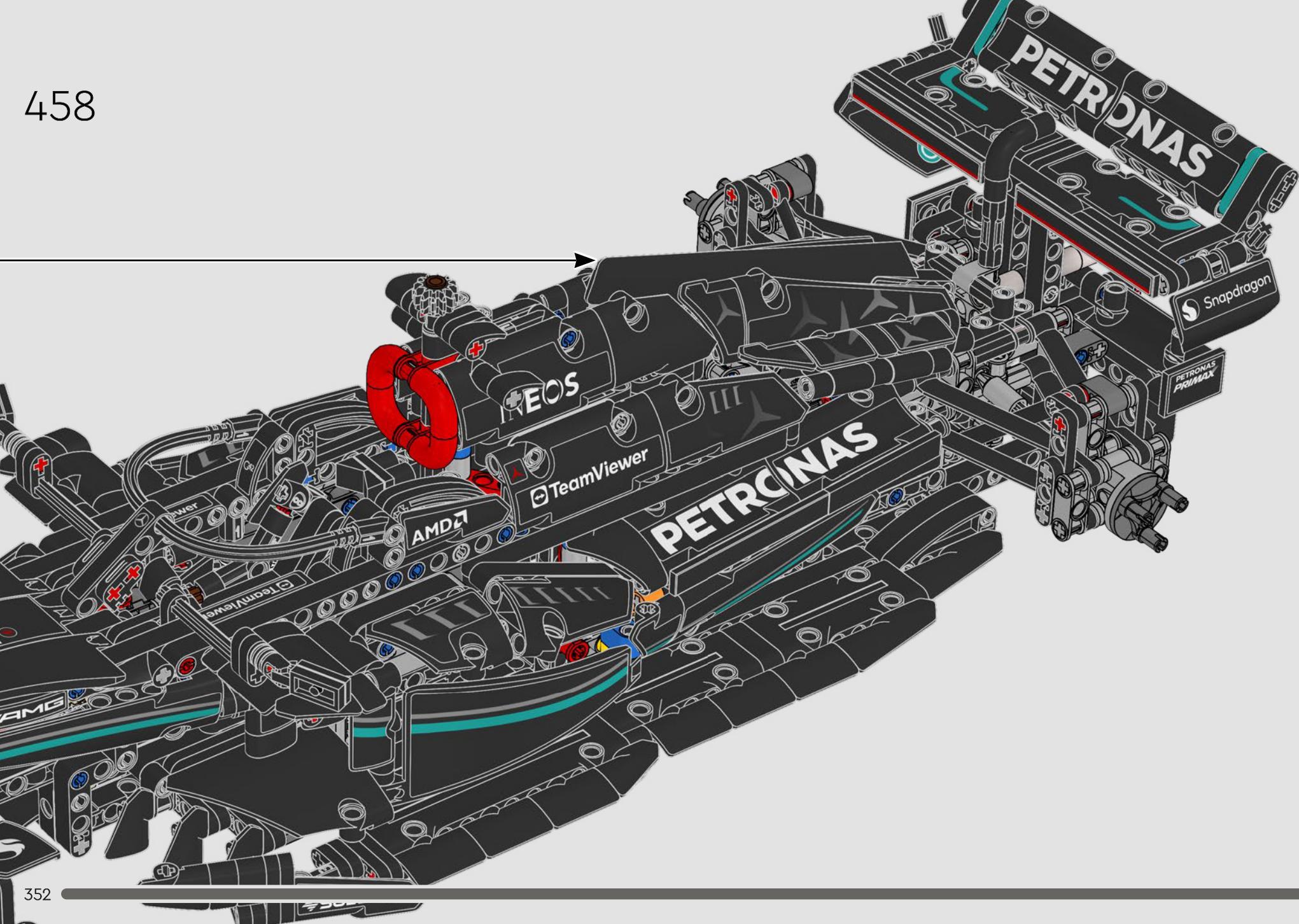




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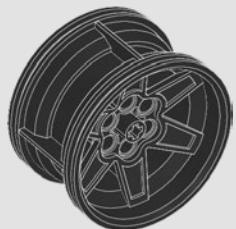


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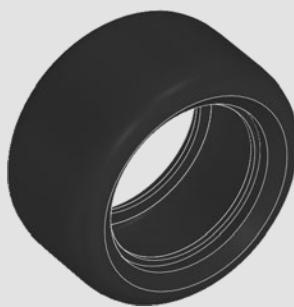




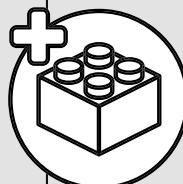
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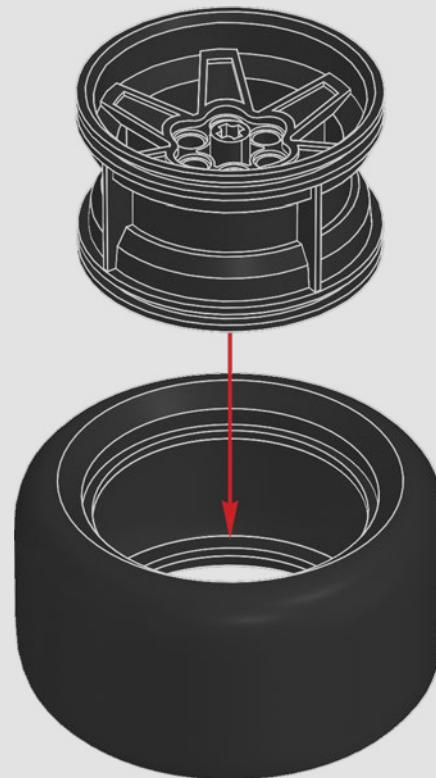
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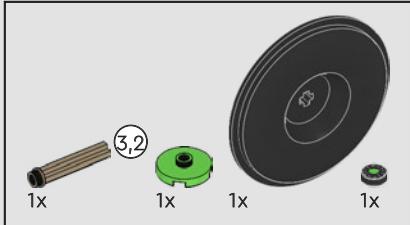


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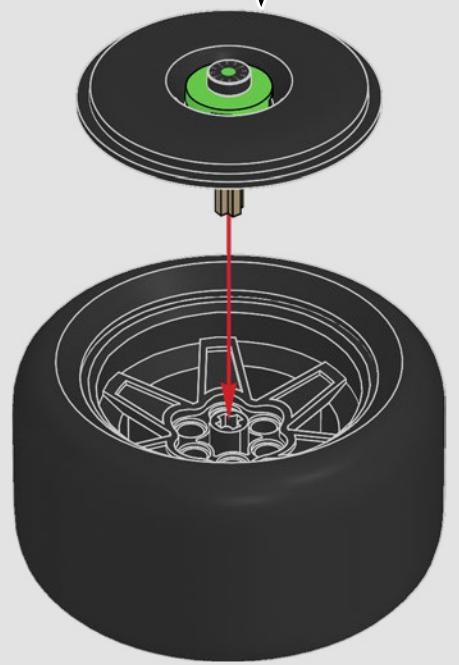
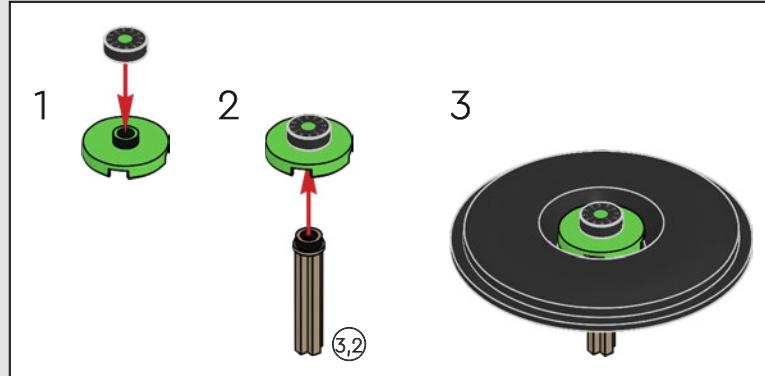


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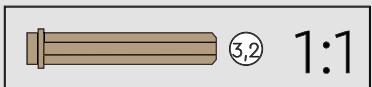




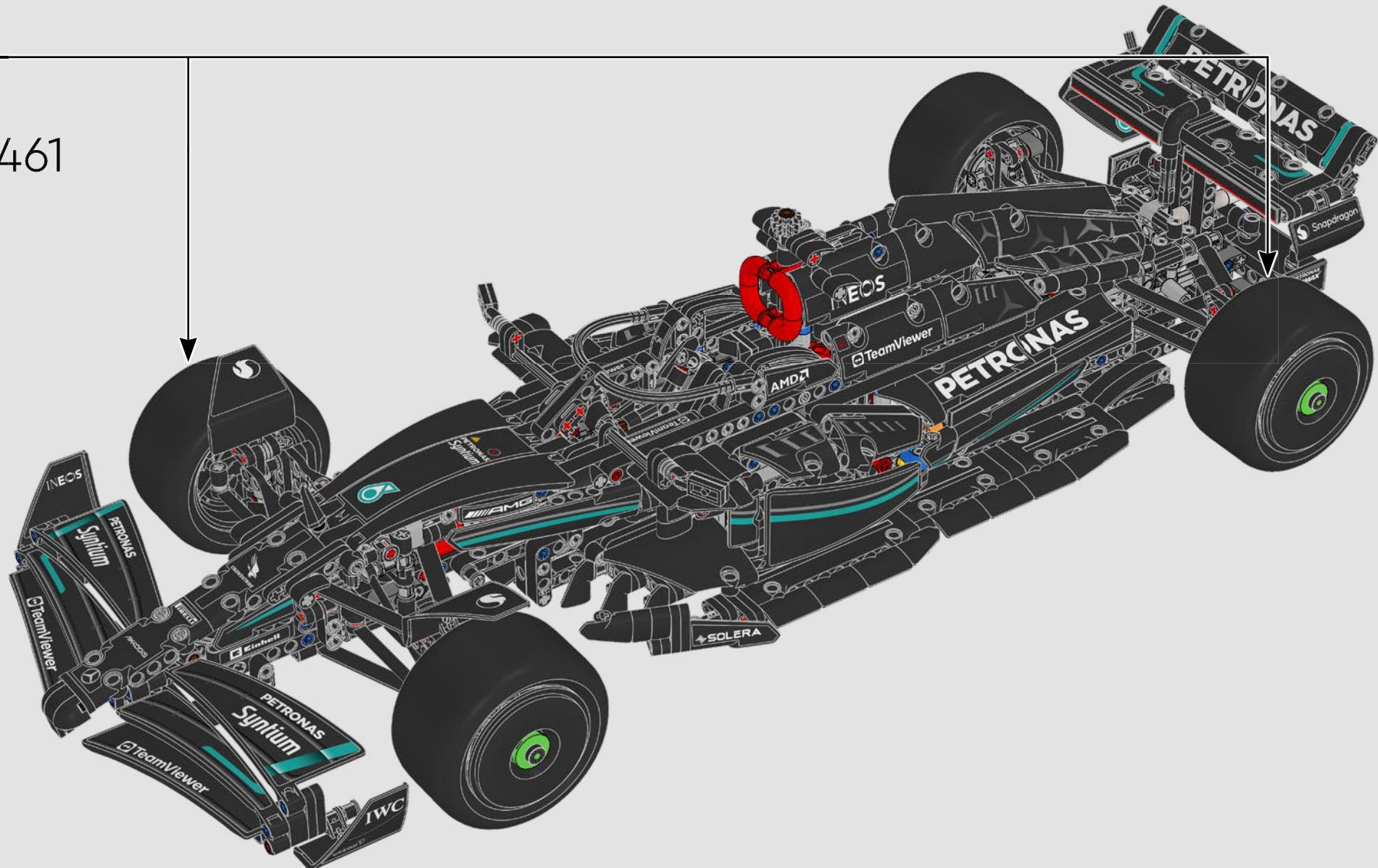
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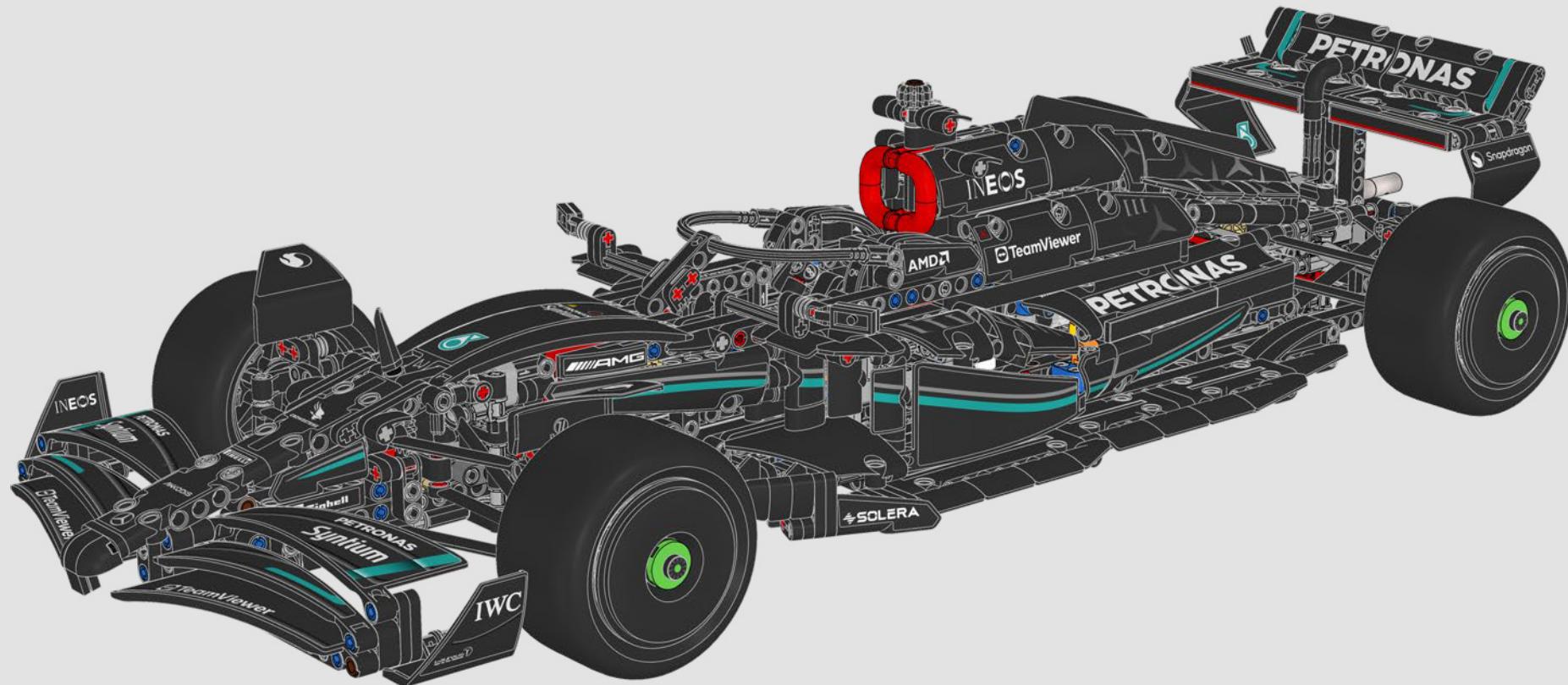


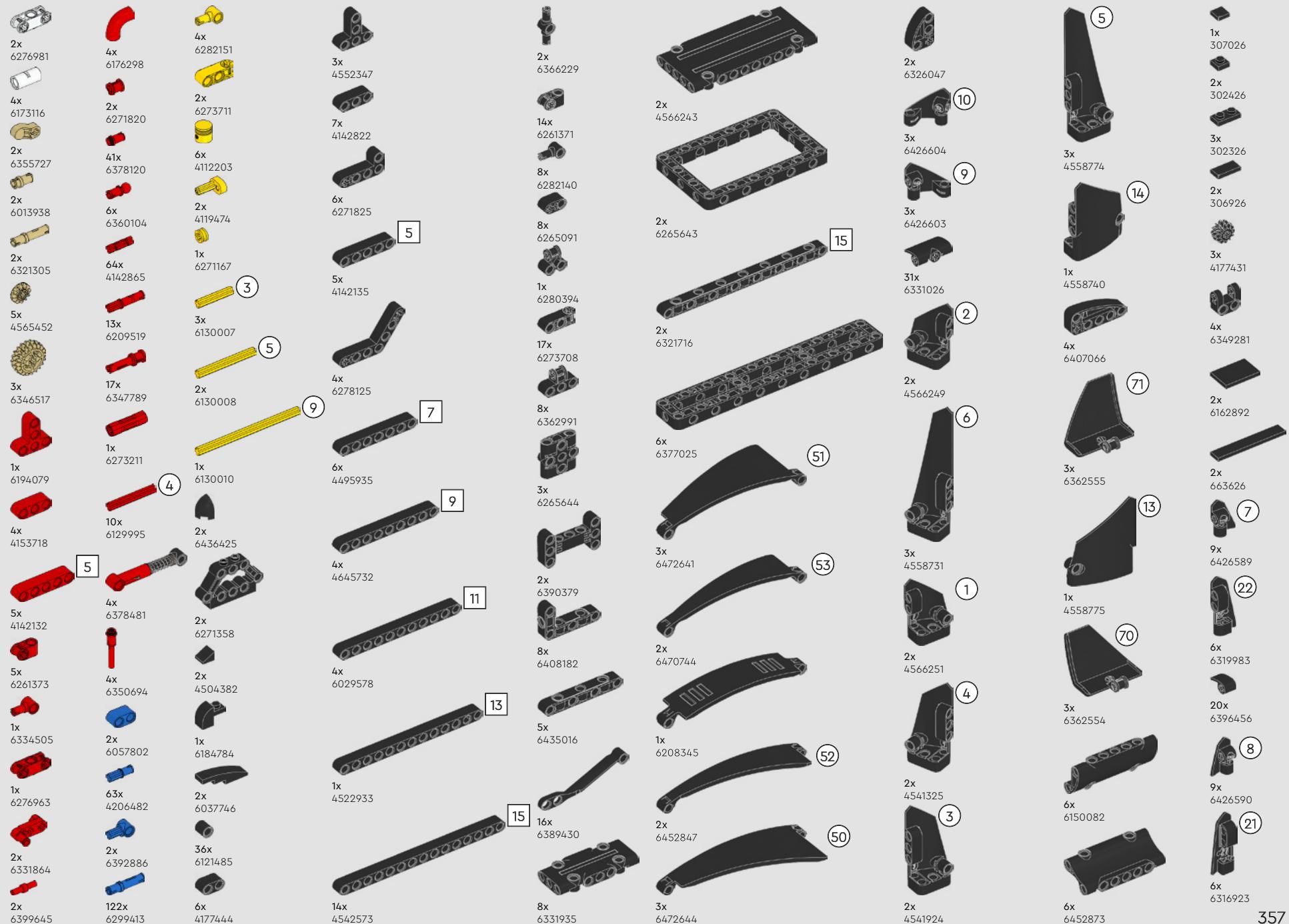
4X



461











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